

DETERMINATION OF TUNNEL SUPPORT SYSTEMS OF BELKAHVE  
(İZMİR) TUNNEL WITH EMPIRICAL AND NUMERICAL METHODS

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**DETERMINATION OF TUNNEL SUPPORT SYSTEMS OF BELKAHVE  
(İZMİR) TUNNEL WITH EMPIRICAL AND NUMERICAL METHODS**

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## ABSTRACT

### **DETERMINATION OF TUNNEL SUPPORT SYSTEMS OF BELKAHVE (İZMİR) TUNNEL WITH EMPIRICAL AND NUMERICAL METHODS**

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In this study, determining the geological and geotechnical characteristics of the Belkhave tunnel with a length of 1650 m and width of 16 m along Manisa-İzmir Highway, selecting the appropriate support system and verifying with numerical modeling are aimed.

Limestone and schist are the main lithologies along the Belkahve tunnel. RMR, Q and NATM classification systems are used to classify the rock mass. Appropriate support systems are determined by using these classification methods. In order to verify the determined support systems, 2D finite element analyses are performed to check the stabilities of seven sections through the tunnel route. The primary support systems determined according to RMR, Q and NATM and 4-6 m long bolt with intervals of 1-1.5 m, 10-30 cm shotcrete, steel sets wherever required are recommended. Moreover, numerical analyses are used to check the deformation at different sections of the tunnel and stabilities of the tunnel portals. Based on the analyses performed, tunnel deformations are found to be acceptable with the applied supports, and no slope failure is expected for the portals.

Keywords: Limestone, NATM, Numerical modeling, RMR system, Schist, Q system, tunnel support, Belkahve, Manisa, İzmir.

## ÖZ

### **BELKAHVE (İZMİR) TÜNELİNİN DESTEK SİSTEMLERİNİN AMPİRİK VE SAYISAL YÖNTEMLERLE BELİRLENMESİ**

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Bu çalışmada, Manisa-İzmir Otoyolu üzerinde bulunan, uzunluğu 1650 m. ve genişliği 16m. olan Belkahve tünelinin, jeolojik ve jeoteknik özelliklerini belirleyip, bu bağlamda, uygun destek sistemleri seçip, sayısal analizler ile sağlamasının yapılması amaçlanmıştır.

Kireçtaşı ve şist, tünel güzergâhı boyunca görülen hâkim birimlerdir. Kaya kütlelerinin sınıflandırılması için RMR, Q ve NATM kaya sınıflamaları kullanılmıştır. Uygun destek sistemlerinin belirlenmesi, bu kaya sınıflamaları aracılığı ile yapılmıştır. Belirlenen destek sistemlerinin stabilitesi, tünel güzergâhı boyunca 7 ayrı kesitte 2-boyutlu sonlu elemanlar analizi kullanılarak kontrol edilmiştir. RMR, Q ve NATM kaya sınıflamaları ışığında belirlenen ana destek sistemleri için, 4-6 m. boyunda 1-1,5 m. aralıklı bulon, 10-30 cm. kalınlığında püskürtme beton ve gerektiğinde kullanılacak olan çelik iksa önerilmiştir. Ek olarak, sayısal analiz yapılarak, tünel güzergâhının değişik kesitlerinde ve tünel giriş çıkış portal bölgelerinde deformasyonlar kontrol edilmiştir. Analiz sonuçlarına göre, destek sistemleri uygulandıktan sonra oluşan deformasyonlar kabul edilebilir mertebelerde olup, portal bölgelerinde herhangi bir şev duraylılık problemi beklenmemektedir.

Anahtar Kelimeler: Kireçtaşı, NATM, Sayısal modelleme, RMR kaya sınıflama sistemi, Şist, Q sistemi, tünel destek, Belkahve, Manisa, İzmir.

**(To myself...)**



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## ***LIST OF ABBREVIATIONS***

$c$	Cohesion (kPa)
$\phi$	Internal friction angle ( $^{\circ}$ )
$\gamma$	Density of the rock ( $\text{N/m}^3$ )
$D$	Disturbance factor
$E_i$	Deformation modulus of intact rock (GPa)
$E_{rm}$	Deformation modulus of rock mass (GPa)
$J_a$	Joint Alteration Number
$J_n$	Joint Set Number
$J_r$	Joint Roughness Number
$J_w$	Joint Water Reduction Factor
SRF	Stress Reduction Factor
$k$	Horizontal to vertical stress ratio
$\sigma_c$	Uniaxial Compressive Strength (MPa)
RQD	Rock Quality Designation
RMR	Rock Mass Rating
$Q$	Rock mass quality
NATM	New Austrian Tunneling Method
GDH	General Directorate of Highways
GWD	Groundwater Depth





## CHAPTER 1

### INTRODUCTION

#### 1.1 Purpose and Scope

Belkahve tunnel is planned to be constructed as part of Manisa – İzmir highway of İstanbul-Bursa-Balıkesir-İzmir Highway project. The length of the Manisa-İzmir highway is 57,698 kilometers with three lanes round-trip (2x3). There is only one tunnel along the highway route. The Belkahve tunnel is located approximately 30 km south east of İzmir, and between kilometers of 399+180 and 400+930. The length of the right tube and left tube of the tunnel is 1650 m 1750m, respectively. The maximum diameter of the tunnel section is 16 m. Belkahve Tunnel has 2.70% longitudinal slope. Through the tunnel route, the distance between the tubes is defined as 24 m which corresponds to 1.5 times of the tunnel width. Figure 1.1. shows the typical cross section of the Belkahve Tunnel. According to GDH, a tunnel with length greater than 1000m, have to contain emergency vehicle passage and emergency pedestrian passages. So, Belkahve Tunnel contains an emergency vehicle passage at the middle part of the tunnel route and two emergency pedestrian passages at two different sections.

The primary objective of this study is the classification of rock masses along the tunnel alignment, determination of engineering parameters and support systems of the tunnel, and verification of the determined support systems

In order to accomplish this task, available data were collected, field and laboratory studies were performed, samples were tested in the laboratory, rock masses were classified, support systems were determined and checked by numerical analyses.

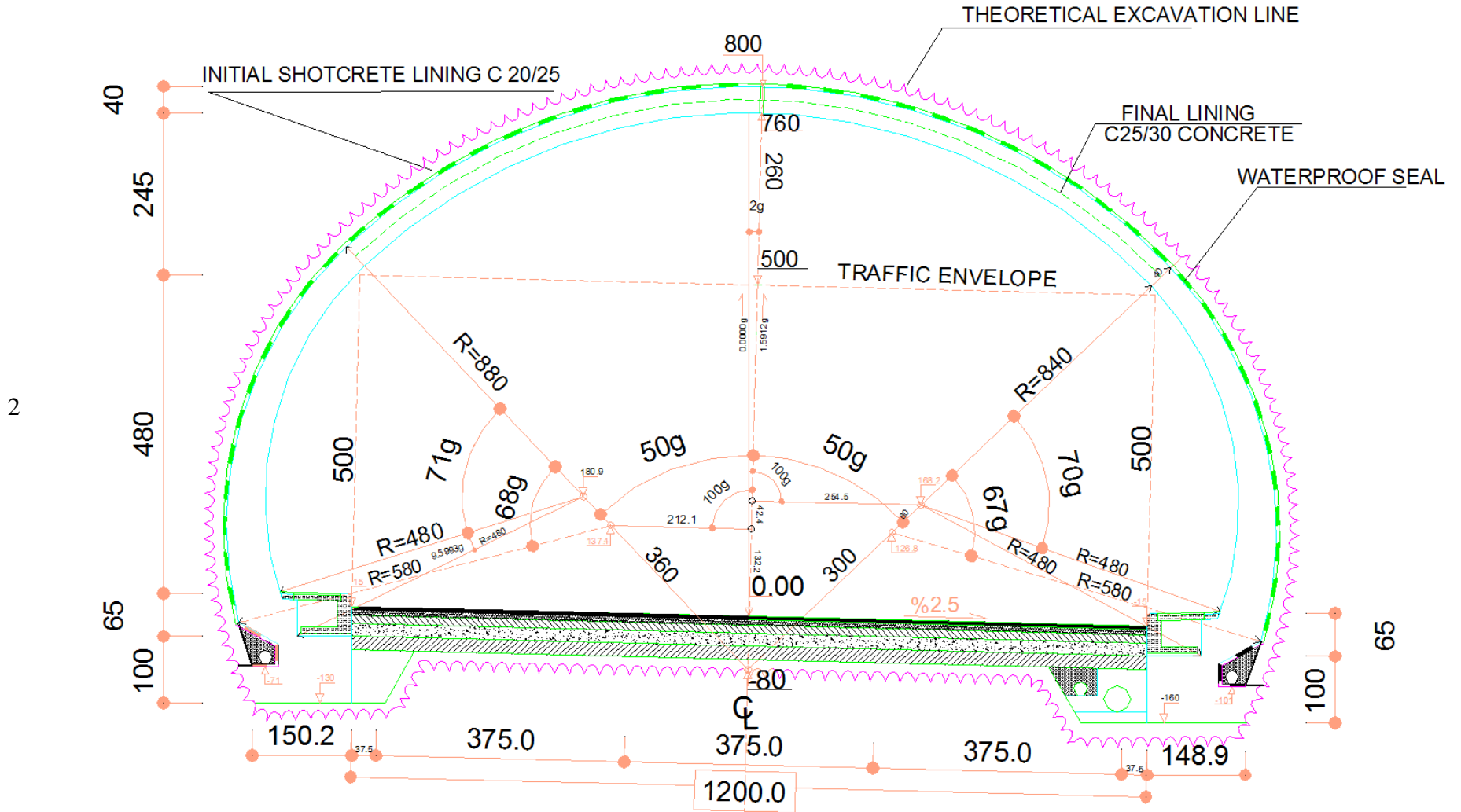


Figure 1. 1 Typical cross section of the tunnel (Scale:1/50)

## 1.2 Location and Accessibility of the Study Area

The location of the study area is in Belkahve pass near Kavaklıdere village and approximately 30 km southeast of İzmir. The tunnel is located between the longitudes N38°28'04" and N38°27'30" and the latitudes E27°19'30" and E27°18'37" (Google Earth Software, 2014). Figure 1.2. shows the location of the study area.

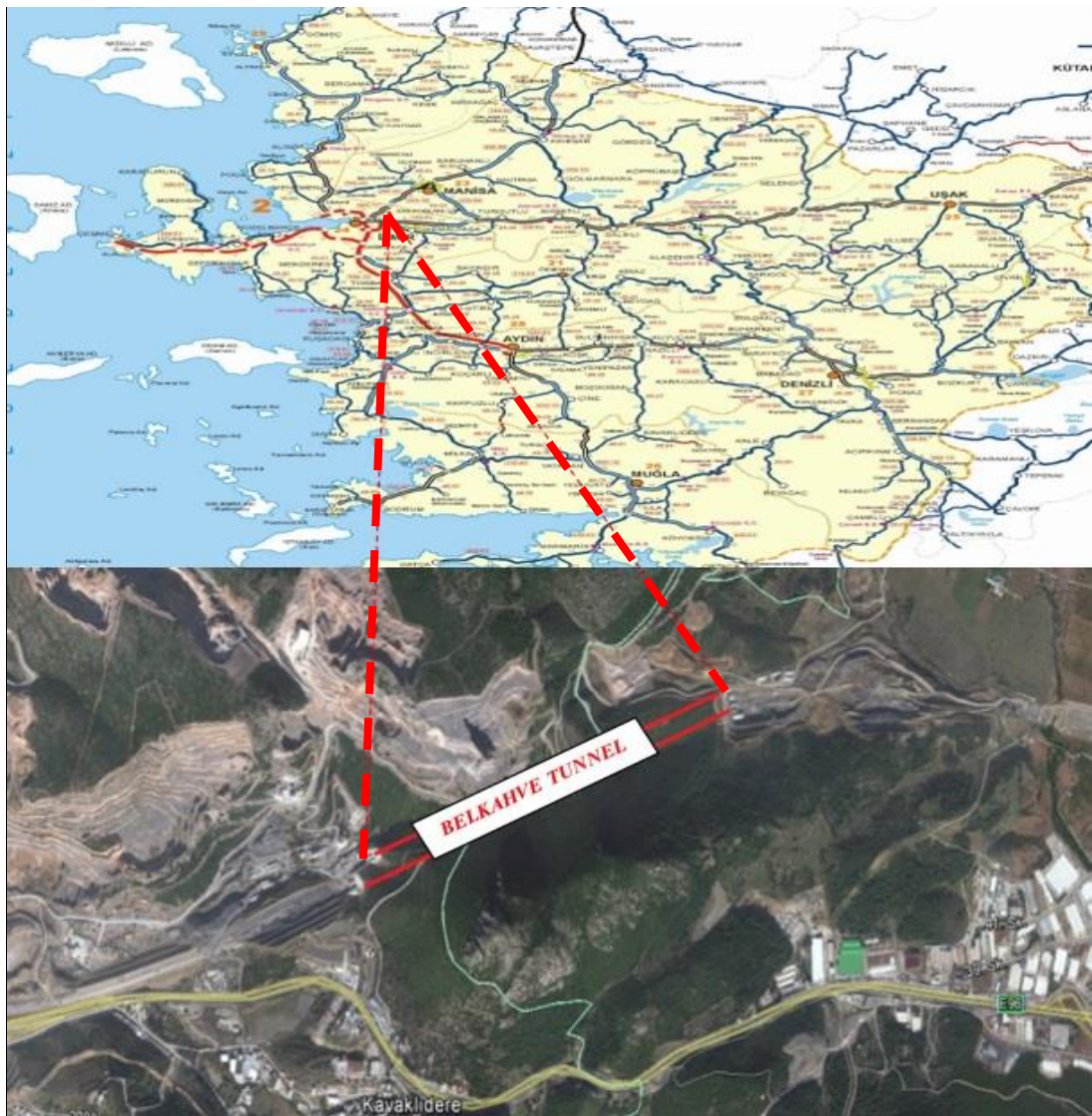


Figure 1. 2 Location map of the study area.

### **1.3 Climate and Vegetation**

In the study area, Mediterranean climate characterized by long, hot and dry summers; and mild to cool, rainy winters, exists. The highest temperature is recorded in August (43°C), the coldest temperature is recorded in January (-6.4°C), with an average temperature of 17.93°C. The mean rainfall in İzmir is about 690.1 mm. 53 % of the annual rainfall occurs in winter. 22% of the annual rainfall occurs in spring, 1% of the annual rainfall occurs in summer and 24% of the annual rainfall occurs in Autumn. Oak is covering the most part of the region. The mean relative humidity is around 57.8 % (MGM, 2015).

### **1.4 Methodology**

Several steps were followed for the purpose of succeeding the task of this thesis. At very first step; literature survey about geology of the study area (Manisa-İzmir), determination of engineering parameters of rock masses, several different rock mass classification systems and rock support applications were reviewed. Second stage of the study involves performing site investigation with the aim of obtaining geological and geotechnical information through the tunnel route. Site investigation program comprises field study which contains drilling of five boreholes by Fugro Sial Company (2012). The main goal of drilling is to identify the subsurface geology, to collect discontinuity conditions data and also to collect the hand specimens from the outcrops. In the third step of the study, laboratory tests were performed by Limit Lab. (2012). These bunch of tests aim to determine the unit weight, uniaxial compressive strength, point load strength and modulus of elasticity of the rock mass along the tunnel route. Following the third step, rock mass classifications and determination of support systems were utilized. In addition, determination of basic input parameters of numerical analyses was completed by determination of rock mass parameters. In the fifth step, slope stability analyses for the tunnel portals were performed. Finally, models of the Belkahve tunnel using computer software (Phase2) were used to verify the determined support systems.

## 1.5 Previous Studies

Previous reports and maps related to the study area are very important to plan a well-done site investigation programme. The Manisa –İzmir highway had been projected by Yüksel Domanic and Eser engineering companies in 1997. According to the scope of the project, the Belkahve tunnel has not been fully projected. There were several boreholes open at that time to prepare pre-project of the tunnel including only both portals.

Analyzing some very basic concepts of rock mass quality, rock mass strength parameters, how a rock mass around a tunnel distorts and how the support systems works in order to check over this distortion are essential for a good understanding of the process for designing tunnel support.

For over 100 years, the rock mass classification systems have been progressing. Ritter (1879) tried to put forward an experimental remark on tunnel design. Terzaghi (1946) was the first person to mention about the usage of rock mass classification for design of tunnel support. The definitions quoted from his paper are; intact rock, stratified rock, moderately jointed rock, blocky and seamy rock, crushed rock, squeezing rock and swelling rock. Lauffer (1958) introduced a relationship between stand up time for an unsupported span and quality of rock mass. In order to assess the rock mass quality, Deere et al. (1967) built up rock mass quality designation index (RQD). RQD is defined as the ratio of length of rock pieces equal or greater than 10 cm to total length of core run. RMR (rock mass rating system) is a rock mass quality classification. South African Council for Scientific and Industrial Research (CSIR) developed RMR by closely associated with excavation for the mining industry (Bieniawski, 1973).

So, in order to determine rock mass classification, uniaxial compressive strength of intact rock, drilling core quality RQD, spacing of discontinuities, conditions of discontinuities, groundwater condition, are used (see Table 1.1-1.4). RMR system charts which are used to determine the basic RMR value the rock mass and guidelines for excavation and support are presented in Tables 1.1 and 1.2.

Table 1. 1 Rock mass rating system (after Bieniawski, 1989)

A. CLASSIFICATION PARAMETERS AND THEIR RATINGS									
Parameter		Range of values							
1	Strength of intact rock material	Point-load strength index	>10 MPa	4 - 10 MPa	2 - 4 MPa	1 - 2 MPa	For this low range - uniaxial compressive test is preferred		
		Uniaxial comp. strength	>250 MPa	100 - 250 MPa	50 - 100 MPa	25 - 50 MPa	5 - 25 MPa	1 - 5 MPa	< 1 MPa
	Rating	15	12	7	4	2	1	0	
2	Drill core Quality RQD		90% - 100%	75% - 90%	50% - 75%	25% - 50%	< 25%		
	Rating		20	17	13	8	3		
3	Spacing of discontinuities		> 2 m	0.6 - 2 . m	200 - 600 mm	60 - 200 mm	< 60 mm		
	Rating		20	15	10	8	5		
4	Condition of discontinuities (See E)		Very rough surfaces Not continuous No separation Unweathered wall rock	Slightly rough surfaces Separation < 1 mm Slightly weathered walls	Slightly rough surfaces Separation < 1 mm Highly weathered walls	Slickensided surfaces or Gouge < 5 mm thick or Separation 1-5 mm Continuous	Soft gouge >5 mm thick or Separation > 5 mm Continuous		
	Rating		30	25	20	10	0		
5	Groundwater	Inflow per 10 m tunnel length (l/m)	None	< 10	10 - 25	25 - 125	> 125		
		(Joint water press./ Major principal $\sigma$ )	0	< 0.1	0.1, - 0.2	0.2 - 0.5	> 0.5		
	General conditions		Completely dry	Damp	Wet	Dripping	Flowing		
	Rating		15	10	7	4	0		
B. RATING ADJUSTMENT FOR DISCONTINUITY ORIENTATIONS (See F)									
Strike and dip orientations		Very favourable	Favourable	Fair	Unfavourable	Very Unfavourable			
Ratings	Tunnels & mines	0	-2	-5	-10	-12			
	Foundations	0	-2	-7	-15	-25			
	Slopes	0	-5	-25	-50				
C. ROCK MASS CLASSES DETERMINED FROM TOTAL RATINGS									
Rating	100 ← 81		80 ← 61	60 ← 41	40 ← 21	< 21			
Class number	I		II	III	IV	V			
Description	Very good rock		Good rock	Fair rock	Poor rock	Very poor rock			
D. MEANING OF ROCK CLASSES									
Class number	I		II	III	IV	V			
Average stand-up time	20 yrs for 15 m span		1 year for 10 m span	1 week for 5 m span	10 hrs for 2.5 m span	30 min for 1 m span			
Cohesion of rock mass (kPa)	> 400		300 - 400	200 - 300	100 - 200	< 100			
Friction angle of rock mass (deg)	> 45		35 - 45	25 - 35	15 - 25	< 15			
E. GUIDELINES FOR CLASSIFICATION OF DISCONTINUITY conditions									
Discontinuity length (persistence)	< 1 m		1 - 3 m	3 - 10 m	10 - 20 m	> 20 m			
Rating	6		4	2	1	0			
Separation (aperture)	None		< 0.1 mm	0.1 - 1.0 mm	1 - 5 mm	> 5 mm			
Rating	6		5	4	1	0			
Roughness	Very rough		Rough	Slightly rough	Smooth	Slickensided			
Rating	6		5	3	1	0			
Infilling (gouge)	None		Hard filling < 5 mm	Hard filling > 5 mm	Soft filling < 5 mm	Soft filling > 5 mm			
Rating	6		4	2	2	0			
Weathering	Unweathered		Slightly weathered	Moderately weathered	Highly weathered	Decomposed			
Rating	6		5	3	1	0			
F. EFFECT OF DISCONTINUITY STRIKE AND DIP ORIENTATION IN TUNNELLING**									
Strike perpendicular to tunnel axis					Strike parallel to tunnel axis				
Drive with dip - Dip 45 - 90°			Drive with dip - Dip 20 - 45°		Dip 45 - 90°		Dip 20 - 45°		
Very favourable			Favourable		Very unfavourable		Fair		
Drive against dip - Dip 45-90°			Drive against dip - Dip 20-45°		Dip 0-20 - Irrespective of strike°				
Fair			Unfavourable		Fair				

\* Some conditions are mutually exclusive . For example, if infilling is present, the roughness of the surface will be overshadowed by the influence of the gouge. In such cases use A.4 directly.

\*\* Modified after Wickham et al (1972).

Table 1. 2 Rock tunnels Guideline for excavation and support of 10 m span rock tunnels in accordance to RMR value. (after Bieniawski, 1989)

Rock mass class	Excavation	Rock bolts (20 mm diameter, fully grouted)	Shotcrete	Steel sets
I - Very good rock <i>RMR: 81-100</i>	Full face, 3 m advance.	Generally no support required except spot bolting.		
II - Good rock <i>RMR: 61-80</i>	Full face , 1-1.5 m advance. Complete support 20 m from face.	Locally, bolts in crown 3 m long, spaced 2.5 m with occasional wire mesh.	50 mm in crown where required.	None.
III - Fair rock <i>RMR: 41-60</i>	Top heading and bench 1.5-3 m advance in top heading. Commence support after each blast. Complete support 10 m from face.	Systematic bolts 4 m long, spaced 1.5 - 2 m in crown and walls with wire mesh in crown.	50-100 mm in crown and 30 mm in sides.	None.
IV - Poor rock <i>RMR: 21-40</i>	Top heading and bench 1.0-1.5 m advance in top heading. Install support concurrently with excavation, 10 m from face.	Systematic bolts 4-5 m long, spaced 1-1.5 m in crown and walls with wire mesh.	100-150 mm in crown and 100 mm in sides.	Light to medium ribs spaced 1.5 m where required.
V - Very poor rock <i>RMR: &lt; 20</i>	Multiple drifts 0.5-1.5 m advance in top heading. Install support concurrently with excavation. Shotcrete as soon as possible after blasting.	Systematic bolts 5-6 m long, spaced 1-1.5 m in crown and walls with wire mesh. Bolt invert.	150-200 mm in crown, 150 mm in sides, and 50 mm on face.	Medium to heavy ribs spaced 0.75 m with steel lagging and forepoling if required. Close invert.

Barton et al. (1974, 1976) developed the Q system at the Norwegian Geotechnical Institute (NGI). The Q system includes six parameters which are:

RQD, Jn, Jr, Ja, Jw, SRF

Table 1.3 is used to determine each parameter given above.



Table 1. 3 Q rock classification system with individual parameters shown (After Barton et al. 1974)

DESCRIPTION	VALUE	NOTES	
<b>1. ROCK QUALITY DESIGNATION</b>	<b>RQD</b>		
A. Very poor	0 - 25	1. Where RQD is reported or measured as $\leq 10$ (including 0), a nominal value of 10 is used to evaluate Q.	
B. Poor	25 - 50		
C. Fair	50 - 75	2. RQD intervals of 5, i.e. 100, 95, 90 etc. are sufficiently accurate.	
D. Good	75 - 90		
E. Excellent	90 - 100		
<b>2. JOINT SET NUMBER</b>	<b><math>J_n</math></b>		
A. Massive, no or few joints	0.5 - 1.0		
B. One joint set	2		
C. One joint set plus random	3		
D. Two joint sets	4		
E. Two joint sets plus random	6		
F. Three joint sets	9	1. For intersections use $(3.0 \times J_n)$	
G. Three joint sets plus random	12		
H. Four or more joint sets, random, heavily jointed, 'sugar cube', etc.	15	2. For portals use $(2.0 \times J_n)$	
J. Crushed rock, earthlike	20		
<b>3. JOINT ROUGHNESS NUMBER</b>	<b><math>J_r</math></b>		
<b>a. Rock wall contact</b>			
<b>b. Rock wall contact before 10 cm shear</b>			
A. Discontinuous joints	4		
B. Rough and irregular, undulating	3		
C. Smooth undulating	2		
D. Slickensided undulating	1.5	1. Add 1.0 if the mean spacing of the relevant joint set is greater than 3 m.	
E. Rough or irregular, planar	1.5		
F. Smooth, planar	1.0	2. $J_r = 0.5$ can be used for planar, slickensided joints having lineations, provided that the lineations are oriented for minimum strength.	
G. Slickensided, planar	0.5		
<b>c. No rock wall contact when sheared</b>			
H. Zones containing clay minerals thick enough to prevent rock wall contact	1.0 (nominal)		
J. Sandy, gravely or crushed zone thick enough to prevent rock wall contact	1.0 (nominal)		
<b>4. JOINT ALTERATION NUMBER</b>	<b><math>J_a</math></b>	$\phi_r$ degrees (approx.)	
<b>a. Rock wall contact</b>			
A. Tightly healed, hard, non-softening, impermeable filling	0.75	1. Values of $\phi_r$ , the residual friction angle, are intended as an approximate guide to the mineralogical properties of the alteration products, if present.	
B. Unaltered joint walls, surface staining only	1.0		25 - 35
C. Slightly altered joint walls, non-softening mineral coatings, sandy particles, clay-free disintegrated rock, etc.	2.0		25 - 30
D. Silty-, or sandy-clay coatings, small clay-fraction (non-softening)	3.0		20 - 25
E. Softening or low-friction clay mineral coatings, i.e. kaolinite, mica. Also chlorite, talc, gypsum and graphite etc., and small quantities of swelling clays. (Discontinuous coatings, 1 - 2 mm or less)	4.0		8 - 16

Table 1.3 (continued)

<b>4. JOINT ALTERATION NUMBER</b>	$J_a$	$\phi$ degrees (approx.)	
<b>b. Rock wall contact before 10 cm shear</b>			
F. Sandy particles, clay-free, disintegrating rock etc.	4.0	25 - 30	
G. Strongly over-consolidated, non-softening clay mineral fillings (continuous < 5 mm thick)	6.0	16 - 24	
H. Medium or low over-consolidation, softening clay mineral fillings (continuous < 5 mm thick)	8.0	12 - 16	
J. Swelling clay fillings, i.e. montmorillonite, (continuous < 5 mm thick). Values of $J_a$ depend on percent of swelling clay-size particles, and access to water.	8.0 - 12.0	6 - 12	
<b>c. No rock wall contact when sheared</b>			
K. Zones or bands of disintegrated or crushed	6.0		
L. rock and clay (see G, H and J for clay	8.0		
M. conditions)	8.0 - 12.0	6 - 24	
N. Zones or bands of silty- or sandy-clay, small clay fraction, non-softening	5.0		
O. Thick continuous zones or bands of clay	10.0 - 13.0		
P. & R. (see G.H and J for clay conditions)	6.0 - 24.0		
<b>5. JOINT WATER REDUCTION</b>	$J_w$	approx. water pressure (kgf/cm <sup>2</sup> )	
A. Dry excavation or minor inflow i.e. < 5 l/m locally	1.0	< 1.0	
B. Medium inflow or pressure, occasional outwash of joint fillings	0.66	1.0 - 2.5	
C. Large inflow or high pressure in competent rock with unfilled joints	0.5	2.5 - 10.0	1. Factors C to F are crude estimates; increase $J_w$ if drainage installed.
D. Large inflow or high pressure	0.33	2.5 - 10.0	
E. Exceptionally high inflow or pressure at blasting, decaying with time	0.2 - 0.1	> 10	2. Special problems caused by ice formation are not considered.
F. Exceptionally high inflow or pressure	0.1 - 0.05	> 10	
<b>6. STRESS REDUCTION FACTOR</b>		<b>SRF</b>	
<b>a. Weakness zones intersecting excavation, which may cause loosening of rock mass when tunnel is excavated</b>			
A. Multiple occurrences of weakness zones containing clay or chemically disintegrated rock, very loose surrounding rock any depth)	10.0		1. Reduce these values of SRF by 25 - 50% but only if the relevant shear zones influence do not intersect the excavation
B. Single weakness zones containing clay, or chemically disintegrated rock (excavation depth < 50 m)	5.0		
C. Single weakness zones containing clay, or chemically disintegrated rock (excavation depth > 50 m)	2.5		
D. Multiple shear zones in competent rock (clay free), loose surrounding rock (any depth)	7.5		
E. Single shear zone in competent rock (clay free). (depth of excavation < 50 m)	5.0		
F. Single shear zone in competent rock (clay free). (depth of excavation > 50 m)	2.5		
G. Loose open joints, heavily jointed or 'sugar cube', (any depth)	5.0		

Table 1. 3 (continued)

DESCRIPTION	VALUE		NOTES
<b>6. STRESS REDUCTION FACTOR</b>			<b>SRF</b>
<i>b. Competent rock, rock stress problems</i>			
	$\sigma_c/\sigma_1$	$\sigma_t/\sigma_1$	2. For strongly anisotropic virgin stress field
H. Low stress, near surface	> 200	> 13	(if measured): when $5 \leq \sigma_1/\sigma_3 \leq 10$ , reduce $\sigma_c$
J. Medium stress	200 - 10	13 - 0.66	to $0.8\sigma_c$ and $\sigma_t$ to $0.8\sigma_t$ . When $\sigma_1/\sigma_3 > 10$ ,
K. High stress, very tight structure (usually favourable to stability, may be unfavourable to wall stability)	10 - 5	0.66 - 0.33	reduce $\sigma_c$ and $\sigma_t$ to $0.6\sigma_c$ and $0.6\sigma_t$ , where $\sigma_c$ = unconfined compressive strength, and $\sigma_t$ = tensile strength (point load) and $\sigma_1$ and $\sigma_3$ are the major and minor principal stresses.
L. Mild rockburst (massive rock)	5 - 2.5	0.33 - 0.16	5 - 10
M. Heavy rockburst (massive rock)	< 2.5	< 0.16	10 - 20
<i>c. Squeezing rock, plastic flow of incompetent rock under influence of high rock pressure</i>			
N. Mild squeezing rock pressure			5 - 10
O. Heavy squeezing rock pressure			10 - 20
<i>d. Swelling rock, chemical swelling activity depending on presence of water</i>			
P. Mild swelling rock pressure			5 - 10
R. Heavy swelling rock pressure			10 - 15
<b>ADDITIONAL NOTES ON THE USE OF THESE TABLES</b>			
When making estimates of the rock mass Quality (Q), the following guidelines should be followed in addition to the notes listed in the tables:			
1. When borehole core is unavailable, RQD can be estimated from the number of joints per unit volume, in which the number of joints per metre for each joint set are added. A simple relationship can be used to convert this number to RQD for the case of clay free rock masses: $RQD = 115 - 3.3 J_v$ (approx.), where $J_v$ = total number of joints per $m^3$ ( $0 < RQD < 100$ for $35 > J_v > 4.5$ ).			
2. The parameter $J_n$ representing the number of joint sets will often be affected by foliation, schistosity, slaty cleavage or bedding etc. If strongly developed, these parallel 'joints' should obviously be counted as a complete joint set. However, if there are few 'joints' visible, or if only occasional breaks in the core are due to these features, then it will be more appropriate to count them as 'random' joints when evaluating $J_n$ .			
3. The parameters $J_r$ and $J_a$ (representing shear strength) should be relevant to the weakest significant joint set or clay filled discontinuity in the given zone. However, if the joint set or discontinuity with the minimum value of $J_r/J_a$ is favourably oriented for stability, then a second, less favourably oriented joint set or discontinuity may sometimes be more significant, and its higher value of $J_r/J_a$ should be used when evaluating Q. The value of $J_r/J_a$ should in fact relate to the surface most likely to allow failure to initiate.			
4. When a rock mass contains clay, the factor SRF appropriate to loosening loads should be evaluated. In such cases the strength of the intact rock is of little interest. However, when jointing is minimal and clay is completely absent, the strength of the intact rock may become the weakest link, and the stability will then depend on the ratio rock-stress/rock-strength. A strongly anisotropic stress field is unfavourable for stability and is roughly accounted for as in note 2 in the table for stress reduction factor evaluation.			
5. The compressive and tensile strengths ( $\sigma_c$ and $\sigma_t$ ) of the intact rock should be evaluated in the saturated condition if this is appropriate to the present and future in situ conditions. A very conservative estimate of the strength should be made for those rocks that deteriorate when exposed to moist or saturated conditions.			

Figure 1.3 shows the support categories with respect to Q system.

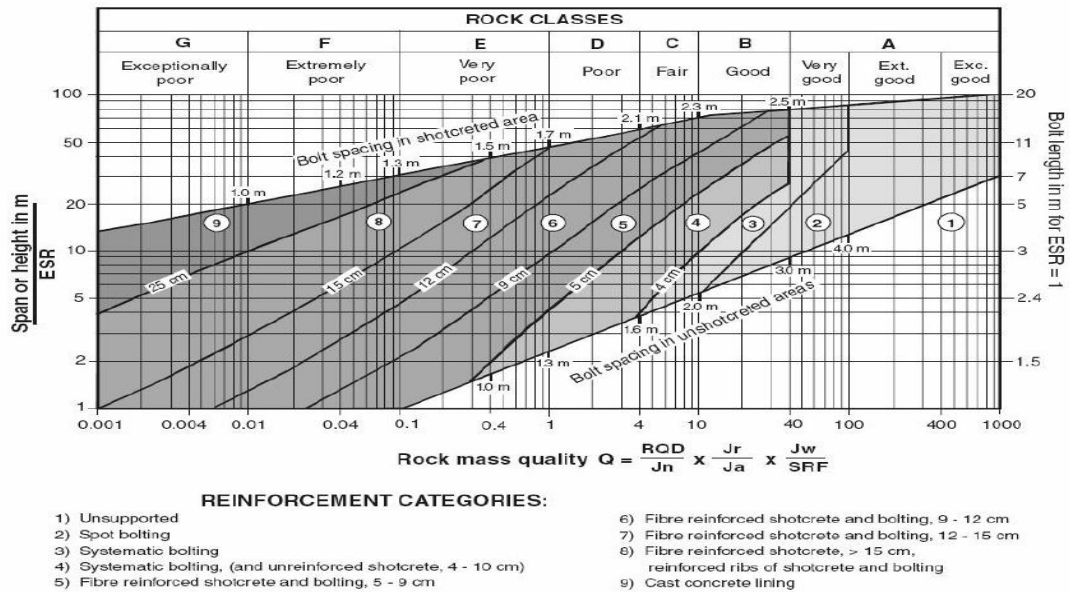


Figure 1. 3 Estimated support categories based on the Q system (Barton, 2002a)

There are some empirical equations in the literature for correlation between Q and RMR values. Most common of these equations is presented by Bieniawski (1989);

$$RMR = 9 * \ln Q + 44$$

Another one based on statistics equation is given by Preston (1989);

$$RMR = 5.9 * \ln Q + 43$$

Today one of the most popular method used in tunnel construction is The New Austrian Tunneling Method (NATM). Between 1957 and 1965 NATM was developed in Austria. Today the name known as NATM was given in London in 1962 to differentiate it from the old Austrian tunneling approach. The main idea behind the NATM which made it this much popular is to use the geological stress of the surrounding rock mass to stabilize the tunnel.

The NATM combines the principles of the behavior of rock masses under load and monitoring the performance of underground construction during construction. The NATM has often been referred to as a "design as you go" approach, by providing an optimized support based on observed ground conditions. Better definition, it can be described as a "design as you monitor" approach, based on observed convergence and divergence in the lining and mapping of prevailing rock conditions.

NATM is based on several features (Bieniawski, 1989) which are;

- Rock mass strength

The method relies on using the surrounding rock mass to support itself as a primary support system, thus rock mass strength is the most important parameter for NATM support system.

- Support system protection

Deformation of the rock must be minimized. For this purpose, a thin layer of shotcrete should be applied right after every span.

- Monitoring

Monitoring the displacements during excavation must be done correctly. This is achieved by installing measurement instruments.

- Flexible support

Since the primary lining is thin and aims to reflect recent strata conditions, additional flexible combination of support elements such as rock bolts, wire mesh are accounted for the support of the tunnel.

- Contractual arrangements

Because the monitoring measurements forms an important part of NATM philosophy, simultaneous changes in supporting and excavation method are possible during construction.

According to NATM, ground is classified qualitatively. The rock mass behavior and its classes are evaluated according to the criteria of Austrian Standard ONORM B 2203. Table 1.4 shows the different several rock mass classes with respect to NATM. The correlation between the classification systems RMR, Q and NATM is presented in Figure 1.4.

Table 1. 4 NATM rock mass classification according to ÖNORM B 2203 (Geoconsult, 1993 and ONORM B 2203, 1994)

Rock Mass Class	Behaviour of Rock Mass		Explanations
	ONORM B 2203 After Oct. 1994	ONORM B 2203 Before Oct. 1994	
A	A1 Stable	A1 Stable	The rock mass behaves elastically. Deformations are small and decrease rapidly. There is no tendency of overbreaking after scaling of the rock portions disturbed by blasting. The rock mass is permanently stable without support.
	A2 Slightly Overbreaking	A2 Slightly Overbreaking	The rock mass behaves elastically. Deformations are small and decrease rapidly. A slight tendency of shallow overbreaks in the tunnel roof and in the upper portions of the sidewalls caused by discontinuities and the dead weight of the rock mass exists.
B	B1 Friable	B1 Friable	Major parts of the rock mass behave elastically. Deformations are small and decrease rapidly. Low rock mass strength and limited stand-up times related to the prevailing discontinuity pattern yield overbreaks and loosening of the rock strata in tunnel roof and upper sidewalls if no support is installed in time.
	B2 Very Friable	B2 Very Friable	This type of rock mass is characterised by large areas of nonelastic zones extending far into the surrounding rock mass. Immediate installation of the tunnel support, will ensure deformations can be kept small and cease rapidly. In case of a delayed installation or an insufficient quantity of support elements, the low strength of the rock mass yields deep loosening and loading of the initial support. Stand-up time and unsupported span are short. The potential of deep and sudden failure from roof, sidewalls and face is high.
	B3 Rolling		
C	C1 Rock Bursting	C1 Squeezing	C1 is characterized by plastic zones extending far into the surrounding rock mass and failure mechanisms such as spalling, buckling, shearing and rupture of the rock structure, by squeezing behaviour or by tendency rock burst. Subject rock mass shows a moderate, but distinct time depending squeezing behaviour; deformations calm down slowly except in case of rock bursts. Magnitude and velocity of deformations at the cavity boundary are moderate.
	C2 Squeezing		
	C3 Heavily Squeezing	C2 Heavily Squeezing	C2 is characterized by the development of deep failure zones and a rapid and significant movement of the rock mass into the cavity and deformations which decrease very slowly. Support elements may frequently be overstressed.
	C4 Flowing	L1 Short-term-stable with high cohesion	By limitation of the unsupported spans at arch and face, the rock mass remain stable for a limited time.
	C5 Swelling	L2 Short-term-stable with low cohesion	No stand up time without support by prior installation of forepolling or forepiling and shotcrete sealing of faces simultaneously with excavation. The low cohesion requires a number of subdivisions.

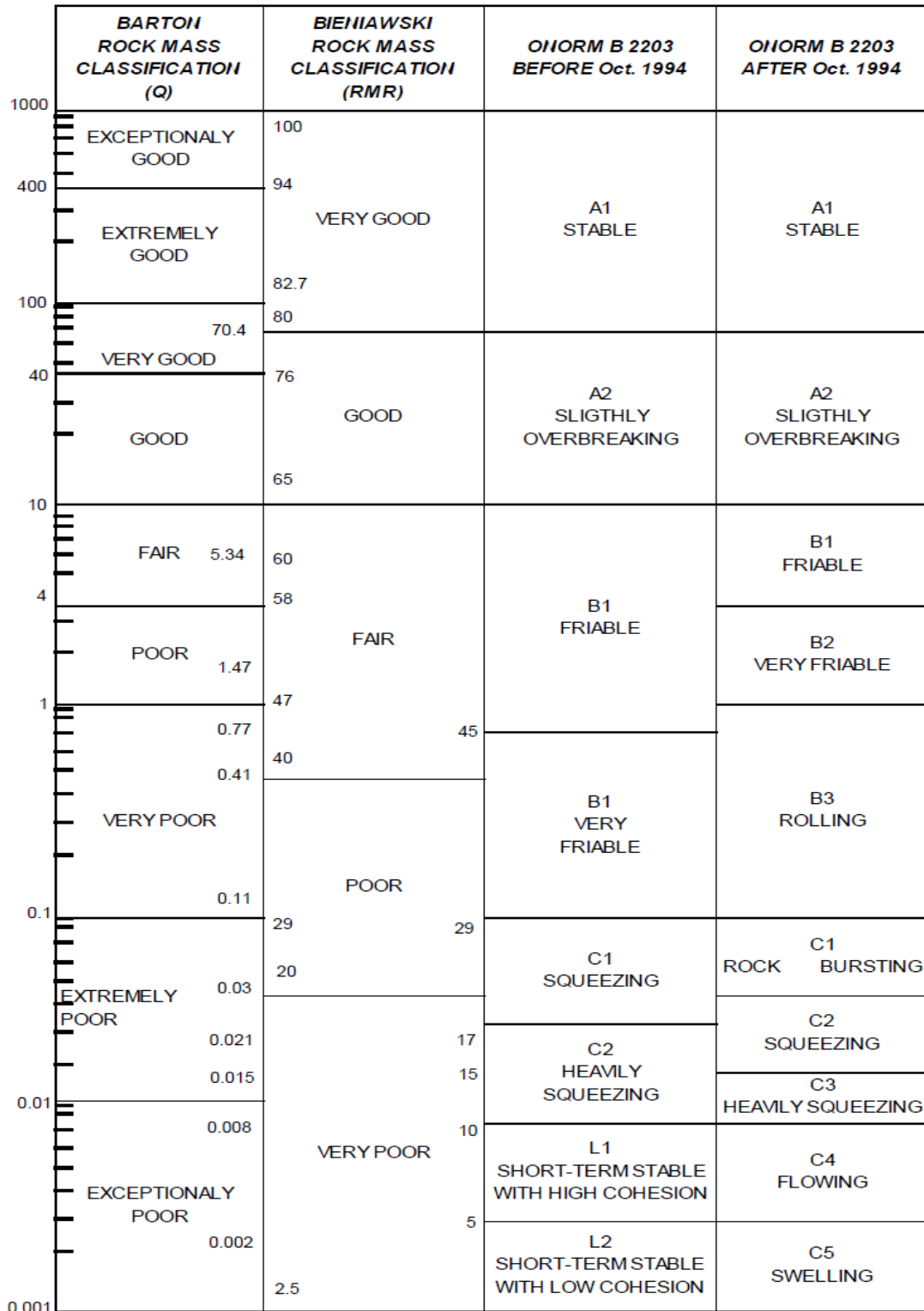


Figure 1. 4 The correlation between the classification systems RMR, Q and NATM (ONORM B 2203, 1994)

## CHAPTER 2

### GEOLOGY

#### 2.1 General Geology

Belkahve tunnel takes place in south-western part of “İzmir-Ankara-Erzincan Zone” which can be characterized by Cretaceous ophiolitic mélangé and highly deformed flysch units within Western Anatolian Horst and Graben province (Brinkmann, 1966). The zone lies between Sakarya continent to the north and Menderes massif to the east and southeast. The zone has been defined as 3 main rock packages; eastern part (a) ultramafics and low degree metaclastic basement, (b) above this "ophiolitic unit (mixtures of submarine volcanics, layered chert, limestone)" and (c) uppermost part by flysch (Kaya, 1972). This chaotic belt is unconformably overlain by Miocene clastics and volcanics (Öngür, 1972).

Dora (1964) was the first person to name the “Bornova flysh” within İzmir-Ankara-Erzincan Zone and also map the formation as phyllite, clay bearing schists and low grade metamorphosed quartzite, greywacke and very low grade metamorphosed arkose alternating with schists and phyllites. Crystalline schists are Paleozoic age. Later on, Oğuz (1966) described the formation as "flysch association" of Upper Cretaceous age with respect to regional correlations done. This unit is made up of chlorite schists, phyllite, metasandstone, albite-epidote schists, actinolite schists, spillite, cherty limestone, meta-conglomerate, bituminous schists which were metamorphosed under greenschist facies. However, the part with exotic blocks which contains of Permian, Triassic, Jurassic and Lower Cretaceous age limestones and serpentinites are named as "Bornova complex" of Maastrichtian- Danian age (Dönmez et al., 1998).



The belt is unconformably sealed by the Miocene units (Figure 2.1). The Miocene volcanic rocks containing mineralizations in the study area are divided into three types as dacites, andesites and andesitic dykes by Dora (1964). Akdeniz et al. (1986) named these volcanics as "Yamanlar volcanites", meantime the ore bearing volcanics was named as "Altintepe volcanics" by Dönmez et al. (1998).

## 2.2 Site Geology and Stratigraphy

The study area where the tunnel will be constructed is characterized by Upper Cretaceous Anadağ limestone, Damlacık formation, Upper Cretaceous - Lower Paleocene Belkahve formation (Akdeniz et al., 1986) of "Bornova Flysch", colluvium, alluvium, and slope debris. According to the field studies and field observations, the Belkahve formation (Kb) is seen along the tunnel route. Geological maps and longitudinal geological section of the tunnel route are shown in Figures 2.2-2.4.

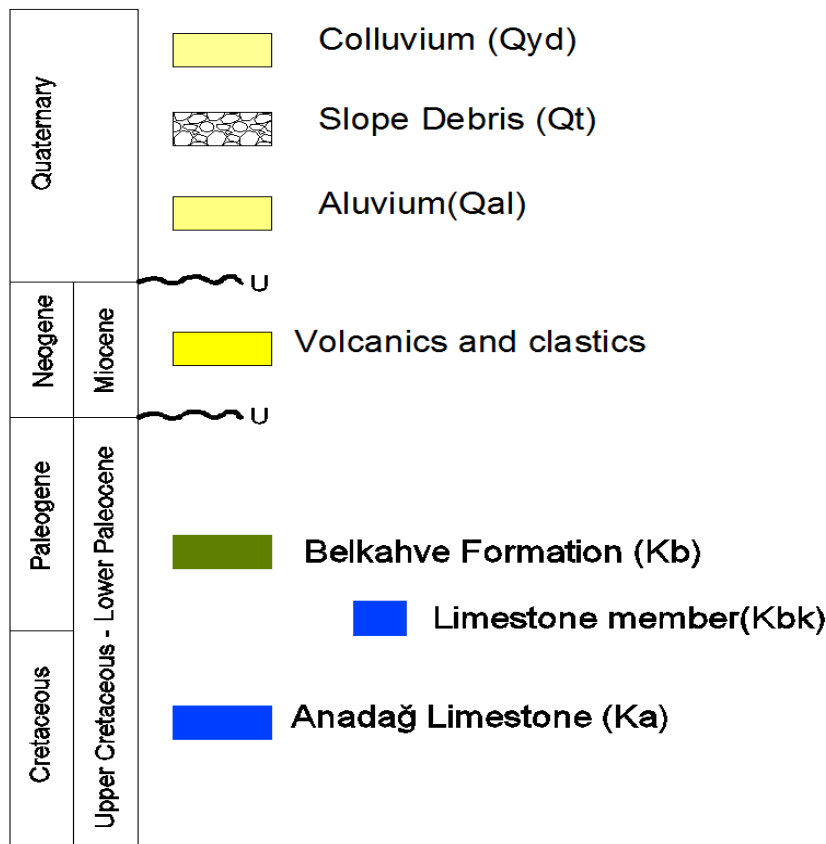


Figure 2. 1 Generalized stratigraphic columnar section of study area

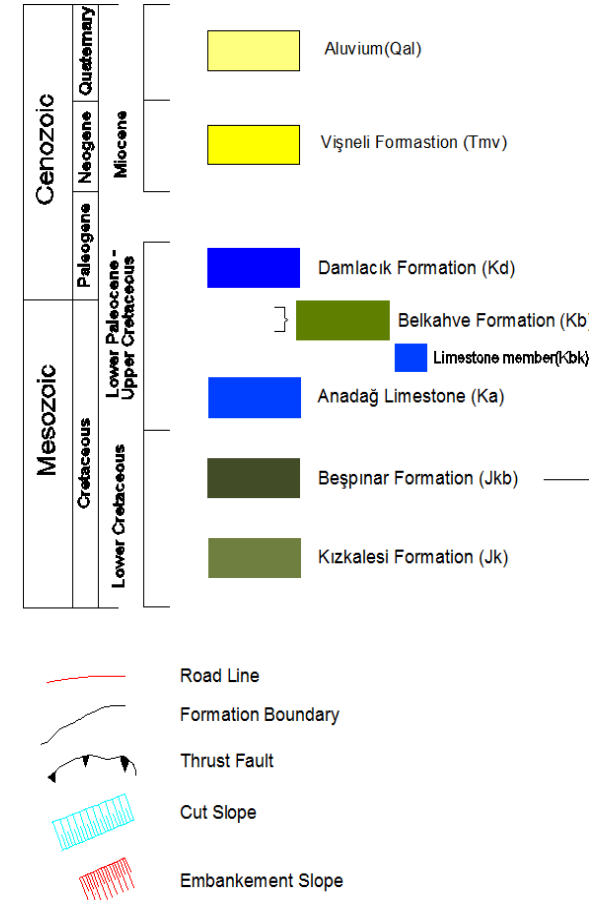
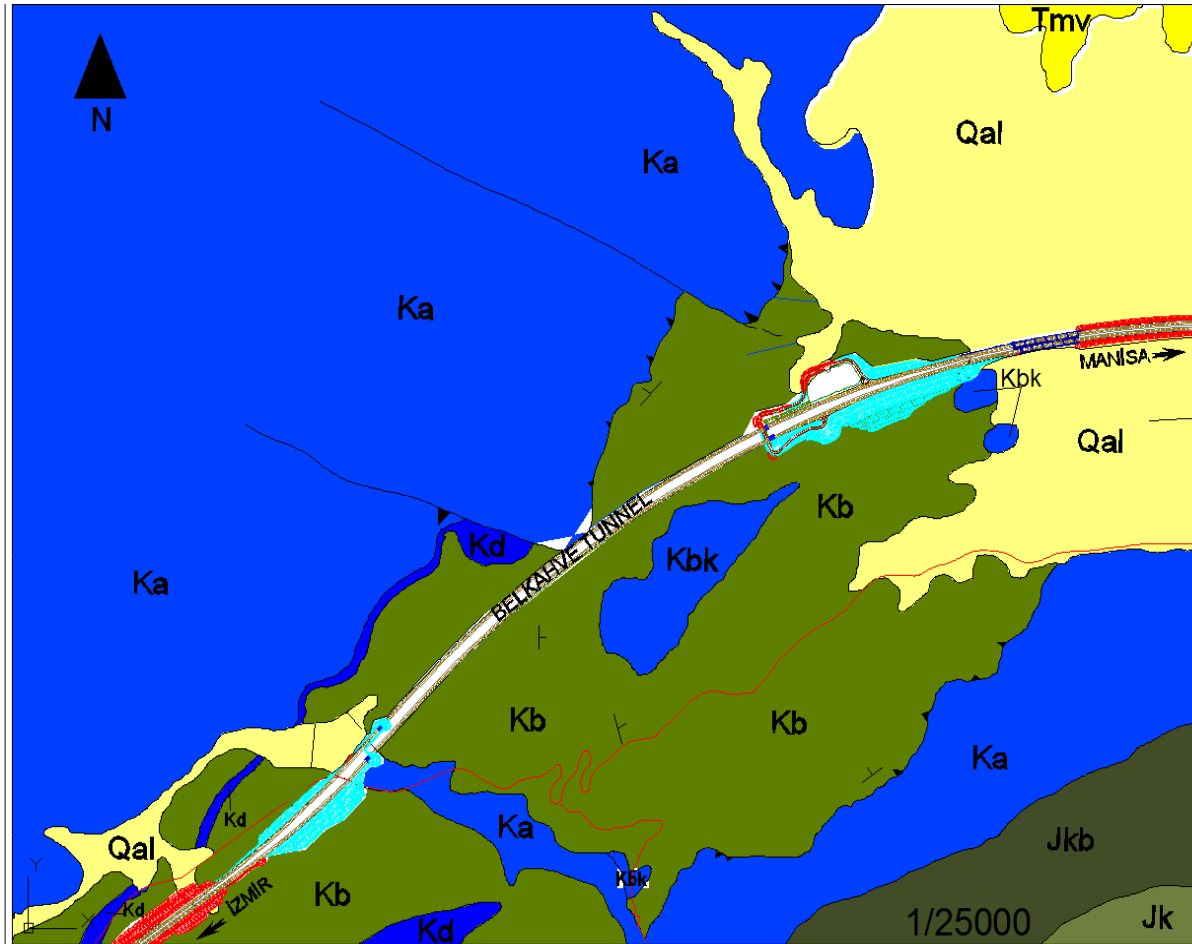


Figure 2. 2 Geological map of study area (Akdeniz,1986)

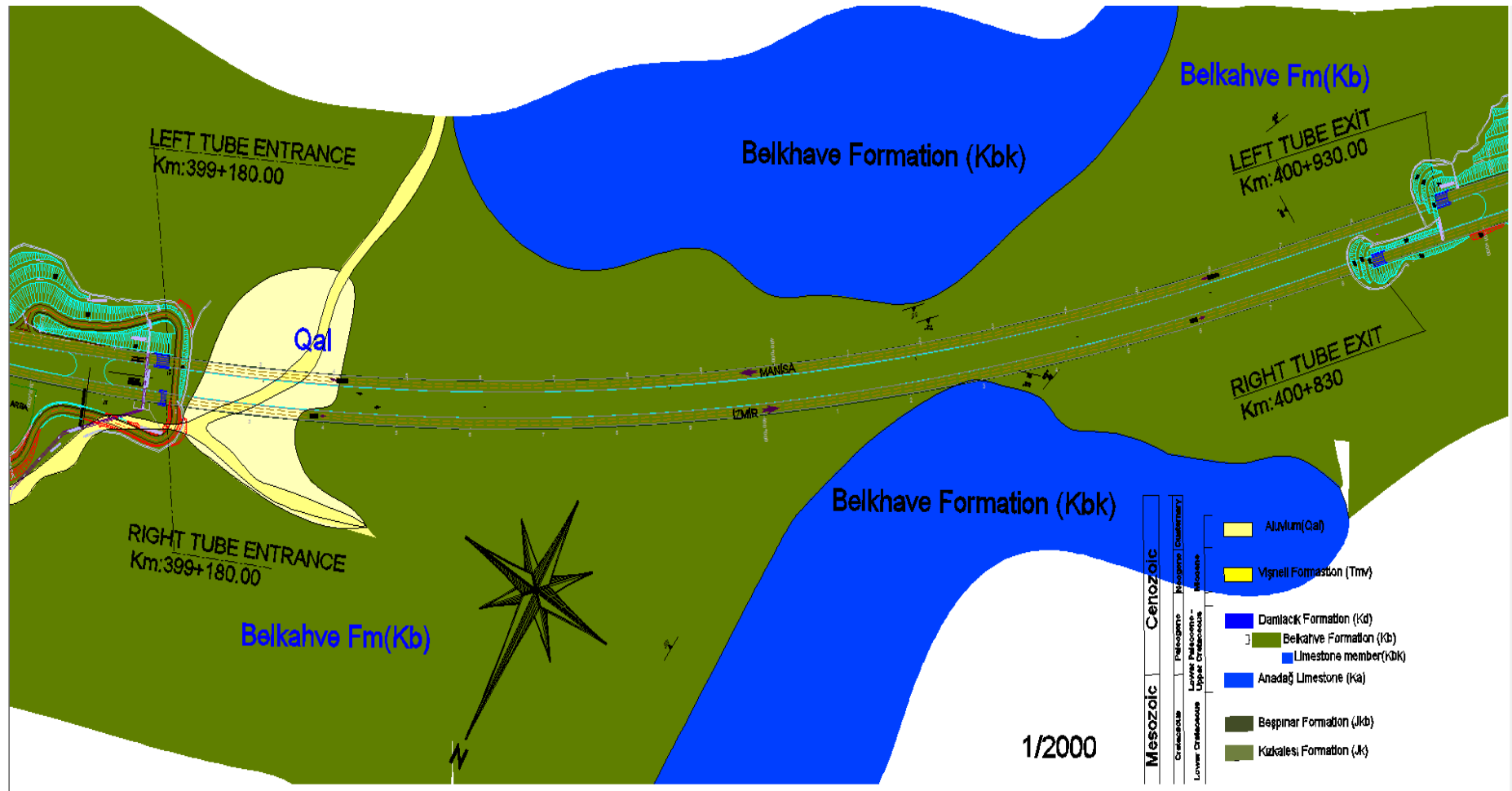


Figure 2. 3 Geological plan view of the tunnel route.

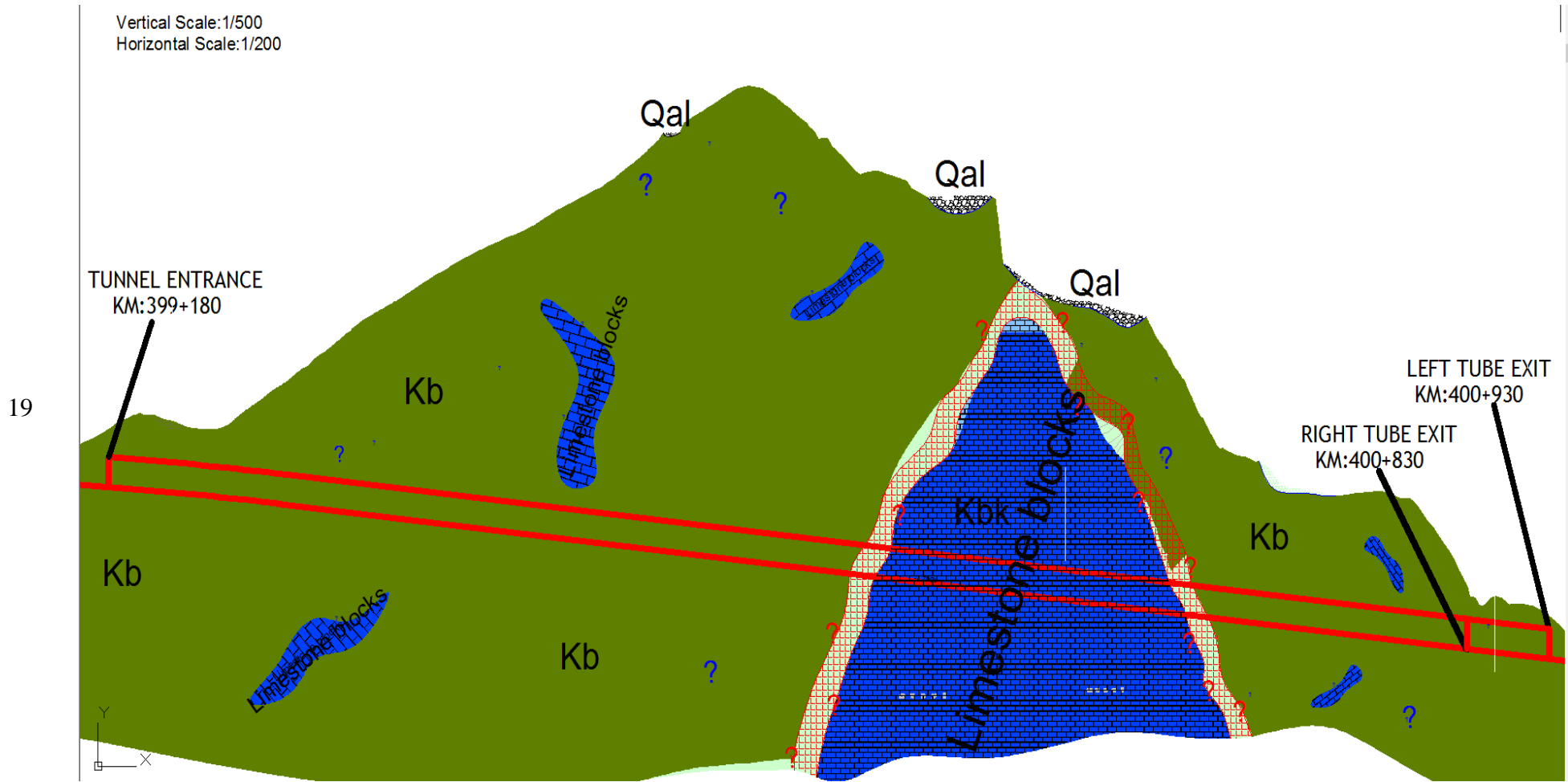


Figure 2. 4 Longitudinal geological section of the tunnel route (Vertical scale: 1/500 and Horizontal scale: 1/2000)

The detailed description and classification of rocks are essential parts of the geotechnical information obtained to design tunnel support. The description and classification have been done at very early stage of this study by tunnel route observation in the field. Two different geological units dominate the tunnel route which are Belkahve formation (Kb) and Belkahve formation-limestone member (Kbk).

### **Belkahve Formation (Kb)**

This unit which covers large area around İzmir in the frame of "İzmir - Ankara Zone" (Brinkmann, 1966) has been named as "Bornova flysch formation" where it is observed widespread (Öngür, 1972). In general, it is made up of a matrix of clastics, radiolarite and basic volcanic rocks and blocks of various size, age and lithology. In most of the previous works, it was defined with various names, however, in regionwide concept "Bornova flysch" is widely excepted (Konak et al., 1980). In this thesis, "Belkahve" formation name (Akdeniz et al., 1986) is preferred. The Belkahve formation (Kb) consists of clastic rocks in flysch character with limestone blocks. The clastic rocks contain conglomerate-sandstone, shale-marl, clay bearing limestone alternations and and blocks of limestone, radiolarite, greywacke, tuff, spilite and serpentines. The age of the unit unit is Upper Cretaceous (Akdeniz et al., 1986). In the study area, the dominant lithology of the Belkahve formation is green, brownish green, brownish yellow, pinkish beige colored schists. The schist layers are intensely folded (Figure 2.5). The limestone blocks are also observed in thee unit.

### **Belkahve Limestone Member (Kbk)**

Limestone defined in the Belkahve formation is correlated with Anadağ formation. According to Akdeniz et al. (1986), the Belkahve formation includes serpanitine, radiolarite, diabase and various limestone blocks. These limestone blocks are defined as allochthonous (Akdeniz et al., 1986). This allochthonous limestone is mostly observed at the northern and southern side of the tunnel route. In the study area, the Belkahve formation limestone is observed as beige, pinkish beige, gray, dark gray colored biomicritic limestone. The unit is highly fractured (Figure 2.6).



Figure 2. 5 Folded schist layers in the study area.



Figure 2. 6 A view of limestone block (Kbk) in the Belkahve formation along the tunnel route.

## **2.3 Structural Geology**

In the study area, folded and jointed structures within the Belkahve formation are observed. The faults are the regional structures that affect tunnel area, too. However, there are no faults cross cutting the tunnel route.

### **Folds**

Folds located within the İzmir-Ankara Zone being formed by thrust and fold structures are parallel to each other. Folds are generally oriented in the NE-SW direction. The shearing zones are observed along the fold axis. The Belkahve formation is in a NE-SW oriented syncline (Akdeniz et al., 1986). At the northern side of the tunnel route, dip of the schist belonging to the Belkahve formation is mainly towards east. Moreover, at the southern side of the tunnel route, dip of the schist is mainly towards west. This observation shows that the tunnel route passes through the axis of a syncline.

### **Joints**

According to the field studies, at the entrance portal of the tunnel which is between Km: 399+180 – Km: 399+400, three joint sets and random joints exist. The dip amounts and dip directions of the main joint sets are (j1) 83/113, (j2) 80/338, (j3) 54/213. At the exit portal of the tunnel which is between Km: 400+750 – Km: 400+930, two joint sets and random joints exist. The dip amount and dip directions of the main joint sets are (j1) 89/115, (j2) 42/207. Kinematics analyses and the pole concentrations of these joint sets will be discussed and presented in Chapter 3.

### **Faults**

İzmir and its surroundings take place in West Anatolian region which is dominated by tectonic regime developed during neotectonic period. The İzmir bay is settled in the western part of the graben of Gediz in east-west tectonic channel. Most of the tectonic structures, normal faults, are in E-W directions. NW-SE and NE-SW oriented faults are also seen around İzmir region. It can be stated that all neotectonic structures are

normal faults. Active fault mapping was performed by MTA (2005) for a circle of 50 km radius centered by the city of İzmir. These active faults are listed below and shown in the Figure 2.7.

- 1- Güzelhisar Fault
- 2- Menemen Fault Zone
- 3- Yenifoça Fault
- 4- İzmir Fault
- 5- Bornova Fault
- 6- Tuzla Fault
- 7- Seferihisar Fault
- 8- Gülbahçe Fault
- 9- Gümüldür Fault
- 10- Gediz Graben Fault
- 11- Dağkızılca Fault
- 12- Kemalpaşa Fault
- 13- Manisa Fault

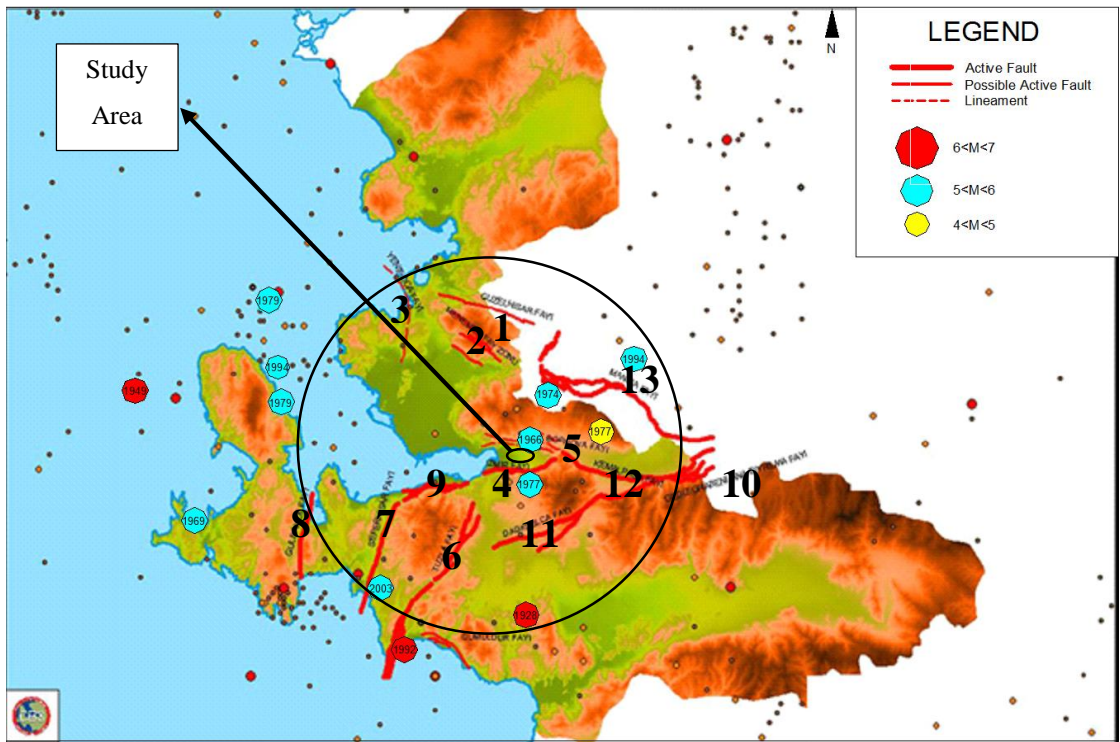


Figure 2. 7 The active fault map of tunnel route and the study area (MTA,2005)



## 2.4 Seismicity of the Tunnel Area

The geology of its surroundings and its historical earthquakes show that İzmir is one of the regions with high earthquake risk. There are active faults around İzmir region and most of them are close to the Belkahve tunnel route. Moreover, İzmir and the study area have been in the area of high seismic activity. Earthquake epicenter around the study area mostly seen at Aegean Sea, Karaburun, Sakız island, İzmir bay, Midilli island and Sisam Island (Figure 2.7).

According to the distribution of earthquake epicenters, some of the earthquakes occurred around Akhisar, Soma, and Manisa. In the last century, three devastating earthquakes affecting İzmir and its surroundings occurred. These are 1928 Torbalı earthquake possibly along the Tuzla fault (M: 6.5) (Salomon-Calvi et. al., 1940), 1949 Karaburun earthquake possibly along the Seferihisar fault (Jackson and McKenzie, 1984) and 1992 Seferihisar earthquake possibly along the Seferihisar fault (M: 6.0) (Türkelli et al., 1992, 1994).

According to AFAD, tunnel area located in the 1<sup>st</sup> degree of earthquake zone of Turkey (Figure 2.8) and ground acceleration value should be taken as  $A_0=0.4g$  according to Technical Specification of GDH (2006). It is expected that, the Belkahve tunnel entrance and exit will be opened in weak and highly fractured schist. Damage of the tunnel due to earthquakes mostly expected where weak structures exist. Therefore, entrance and exit parts of the tunnel are considered to be critical.

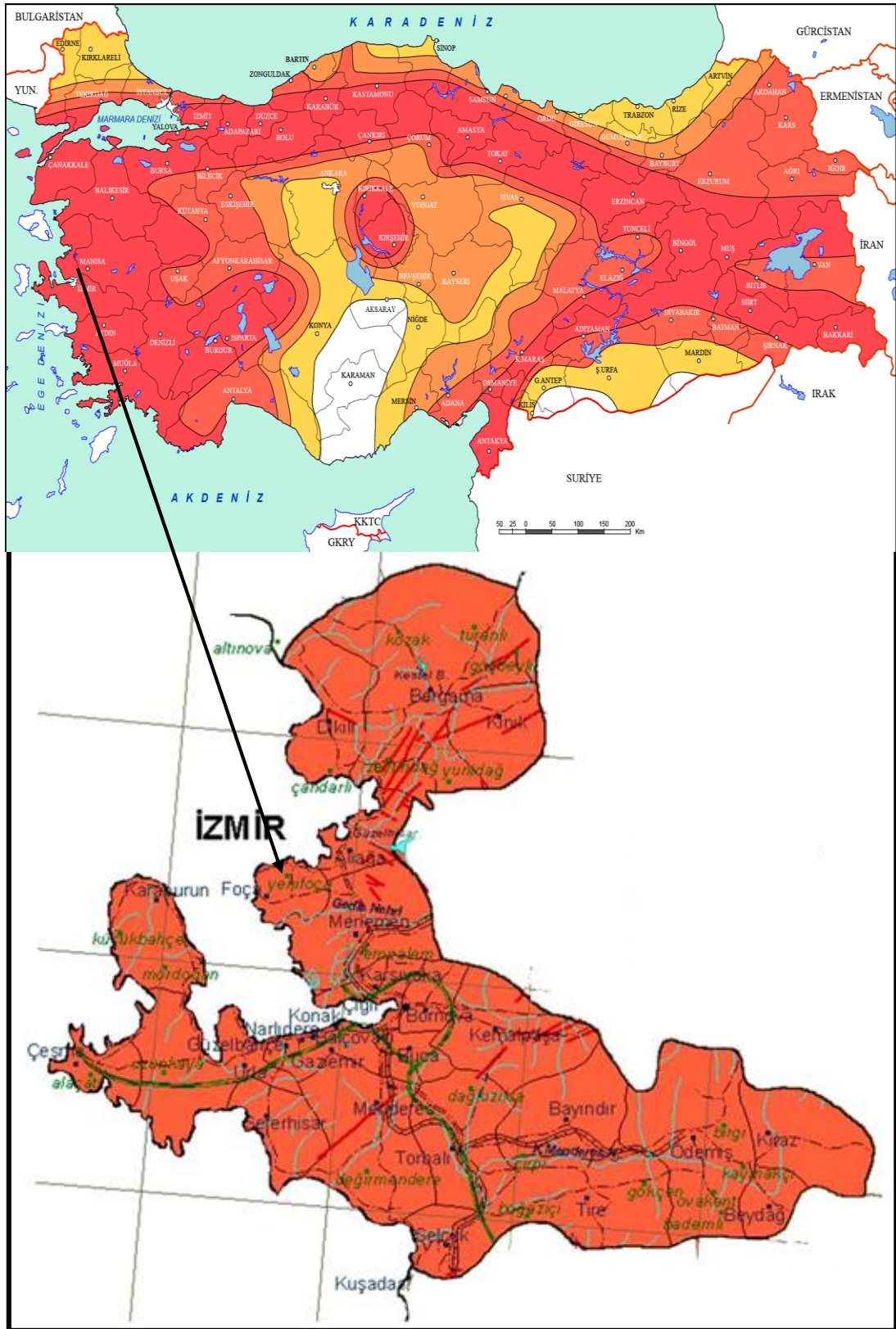


Figure 2. 8 Seismic zonation map of Turkey and the study area (AFAD, 1996)



## CHAPTER 3

### ENGINEERING GEOLOGY OF THE STUDY AREA

This chapter includes the assessment of engineering geological parameters of the rocks to be cut along the tunnel route. For this purpose, field and laboratory studies were performed. Then, rock mass classifications and strength parameters of the intact rock were determined.

#### 3.1 Field Studies

Field studies were performed on outcrops of the geological units which can be seen through the tunnel route. With the purpose of defining the rock mass, type of discontinuity, spacing, aperture, persistence, roughness, infilling properties, strength and alteration degree of the discontinuity surface, joint water condition, number of sets were determined in accordance with ISRM (1981).

Tunnel portal is the most important part of the tunnel designing. In this context, discontinuity surveys were performed by scanline method (ISRM, 1981; Priest, 1993), especially at the entrance and exit part of the tunnel. The survey line is approximately 10 m. During the survey, at least 150-350 readings should be taken (Priest, 1993). However, in some cases, it was not possible to find outcrops wide enough to collect data in the field. In this thesis, 35-40 readings could be taken at each field exposure during the scanline survey. Classification of discontinuity orientations with respect to tunnel direction recommended by Barton (1989) is presented in Table 3.1.

Table 3. 1 Classification of discontinuity orientation with respect to tunnel direction (Bieniawski, 1989)

EFFECT OF DISCONTINUITY STRIKE AND DIP ORIENTATION AT TUNNELING			
Strike perpendicular to tunnel axis		Strike parallel to tunnel axis	
Drive with DIP-DIP 45-90°	Drive with DIP-DIP 20-45°	DIP 45-90°	DIP 20-45°
Very Favorable	Favorable	Very Unfavorable	Fair
Drive against DIP-DIP 45-90°	Drive against DIP-DIP 20-45°	DIP 20-45° irrespective of strike	
Fair	Unfavorable	Fair	

According to the field studies, at the entrance portal of the tunnel which is between Km: 399+180 – Km: 399+400, three joint sets and random joints exist. The dip amount and dip directions of the main joint sets are (j1) 83/113, (j2) 80/338, (j3) 54/213. DIPS software is used to obtain pole concentrations and the results are shown in Figure 3.1.

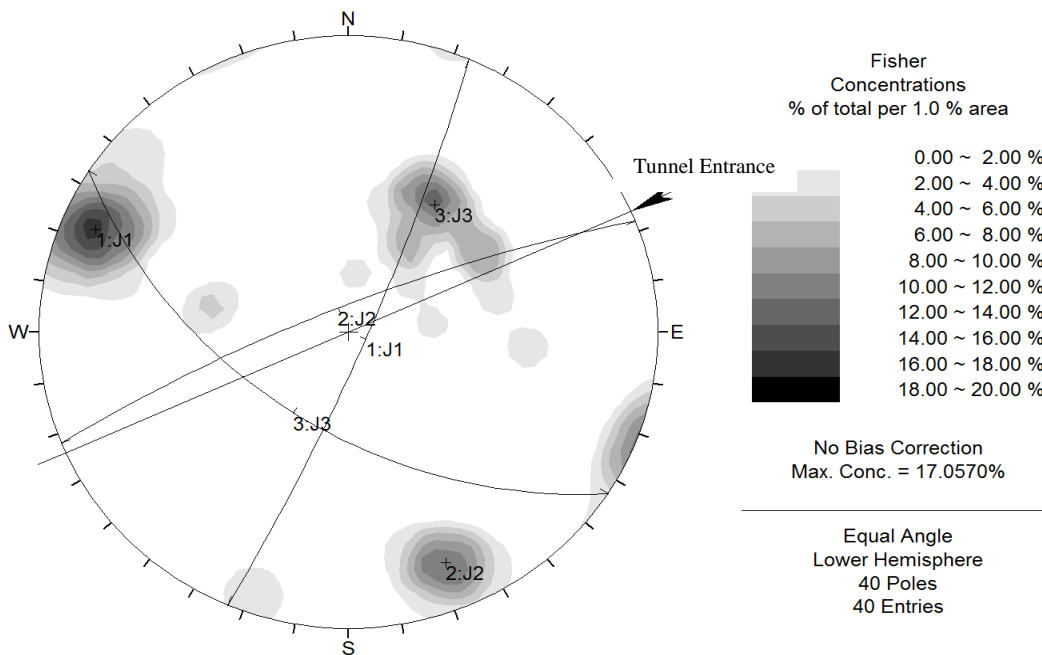


Figure 3. 1 The pole concentration contours and dominant discontinuity sets seen at the entrance portal of the tunnel.

As it seen in Figure 3.1, J1 is cutting the tunnel axis with high angle and driving with dip at an angle of 83°. According to the rock mass rating system (Bieniawski, 1989),

J1 is considered to be very favorable. J2 is parallel to tunnel axis and dip amount is 80°. According to the rock mass rating system, J2 is very unfavorable. J3 is almost perpendicular to the tunnel axis and driving against dip with an angle of 54°. According to the rock mass rating system, J3 is fair (Table 3.2).

Table 3. 2 Strike and DIP of the discontinuities at the tunnel entrance portal

Discontinuity	Strike	DIP	Definition
J1 (83/113)	Perpendicular to tunnel axis	Drive with DIP 83°	Very Favorable
J2 (80/338)	Parallel to tunnel axis	DIP 80°	Very Unfavorable
J3 (54/213)	Perpendicular to tunnel axis	Drive against DIP 54°	Fair

According to the results given in Table 3.2, for the tunnel entrance portal, the effect of discontinuity strike and dip amount for tunneling is stated to be “Fair” as an average of three joints’ descriptions.

At the exit portal of the tunnel which is between Km: 400+750 – Km: 400+930, two joint sets and random joints exists. The dip amount and dip directions of the main joint sets are (j1) 89/115, (j2) 42/207. DIPS software is used to obtain pole concentrations and the results are shown in Figure 3.2.

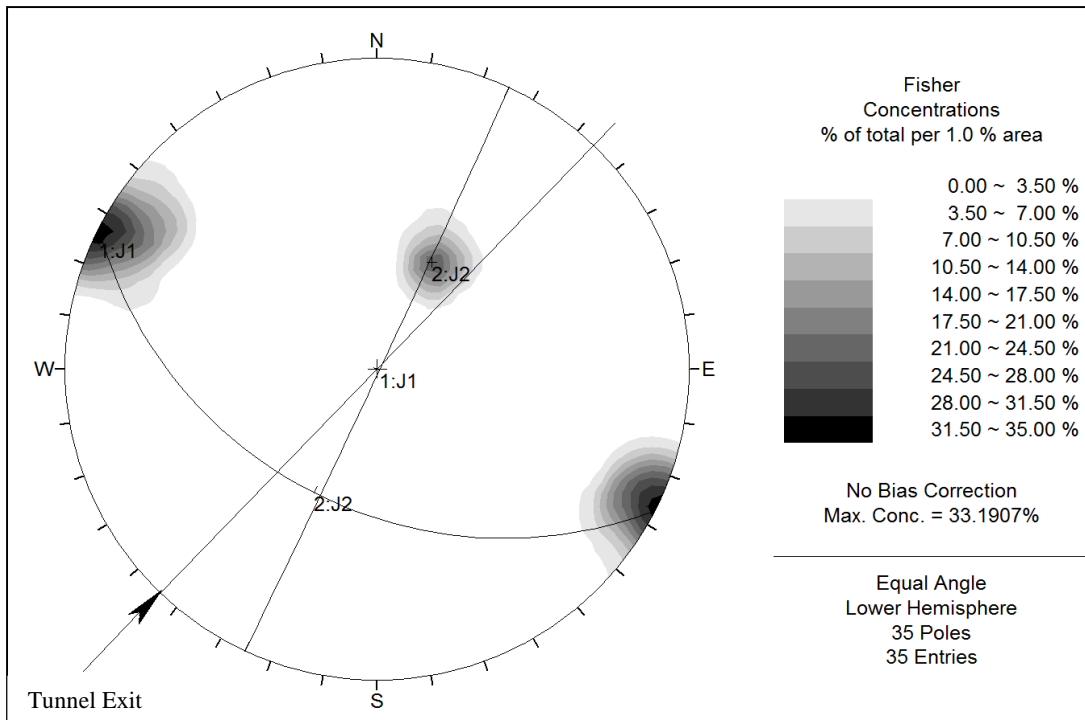


Figure 3. 2 The pole concentration contours and dominant discontinuity sets seen at the entrance portal of the tunnel.

As it seen in Figure 3.2, J1 is perpendicular to tunnel axis and driving with dip with an angle of  $83^\circ$ . According to the rock mass rating system (Bieniawski, 1989), J1 is very favorable. J2 is parallel to tunnel axis and dip angle is  $80^\circ$ . According to the rock mass rating system, J2 is very unfavorable (Table 3.3).

Table 3.3 Strike and DIP of the discontinuities at the tunnel exit portal.

Discontinuity	Strike	DIP	Definition
J1 (89/115)	<u>Parallel</u> to tunnel axis	DIP $89^\circ$	Very Unfavorable
J2 (42/207)	Perpendicular to tunnel axis	Drive with DIP $42^\circ$	Favorable

According to the results given in Table 3.3, for the tunnel exit portal, the effect of discontinuity strike and dip amount for tunneling is concluded as “Unfavorable” as an average of two joints’ descriptions.

### **3.2 Drillings**

Eight boreholes were drilled (Table 3.4) with a total length of 641.5 m to finalize the cross-section and determine the geotechnical parameters of the rock mass through the tunnel route. ÖZTAY Group (2012) drilled the boreholes. During drilling, the rotary core drilling method with water swivel type double tube core barrel was used for obtaining core samples. During drillings, double mud pump wire line HQ and NQ equipped trucks, D-900 and D-750 were used (Figure 3.3). During drillings, lithological aspect of rocks, strength, alteration, discontinuity condition, roughness, TCR, RQD descriptions were done and logged as soon as possible.

Cores obtained from the drillings covered with paraffin in order not to loose its natural water content. Rock samples labeled with the name of the project, name of the borehole, rock sample type and depth right before sending them to the laboratory. During the drillings, groundwater depth (GWD) was measured very carefully 48 hours after the drillings were completed. To make the measurements properly, 50 mm diameter PVC pipe was placed into the borehole.

Photographs of the core box and the borehole logs are presented in Appendix A and Appendix B. Also the location of the boreholes is given in Figures 3.4 and 3.5.



Table 3.4 Location, coordinates and depth of the boreholes drilled along the tunnel.

Borehole No	Location	Coordinates		Depth (m)	Km
		x	y		
SK-802	Entrance	4259592	528418	42	KM: 399+310
SK-804	Middle	4259115	527699	130	KM: 400+200
SK-805	Middle	4259457	528157	90	KM: 399+600
SK-807	Middle	4259315	527944	128	KM: 399+860
SK-808	Middle	4258979	527505	100	KM: 400+415
SK-809	Middle	4258845	527374	59	KM: 400+600
SK-806	Exit	4258675	527212	45	KM: 400+836
SK-810	Exit	4258582	527189	47,5	KM: 400+915



Figure 3. 3 Drilling machine at the middle section of the tunnel route.

### 3.3 Hydrogeology of the Tunnel Route

The Belkahve formation will be cut through the tunnel route. The Belkahve limestone is highly fractured and contains groundwater. On the other hand, the schist involved in the Belkahve formation can be defined as impermeable. However, the sandstone layers included within the schist may contain some water. Along tunnel route, measured groundwater depths of the boreholes from the surface are presented in Table 3.5.

Table 3.5 Groundwater levels measured at the boreholes

BOREHOLE NAME	GWD (m)
SK-802	5.91
SK-804	9.98
SK-805	29.50
SK-807	59.00
SK-808	47.00
SK-809	7.50
SK-806	5.46
SK-810	6.40

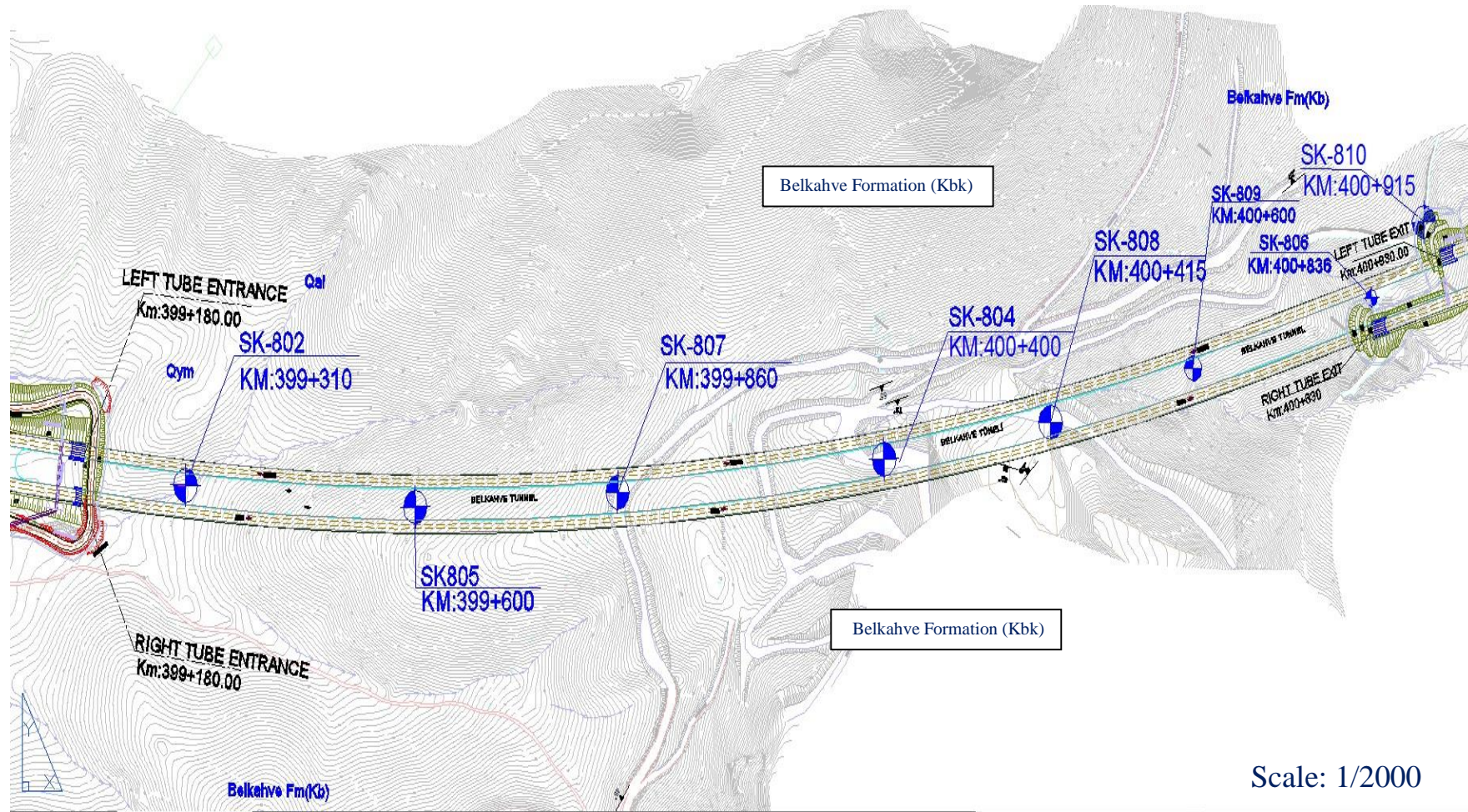


Figure 3. 4. Map showing borehole locations along the tunnel route.

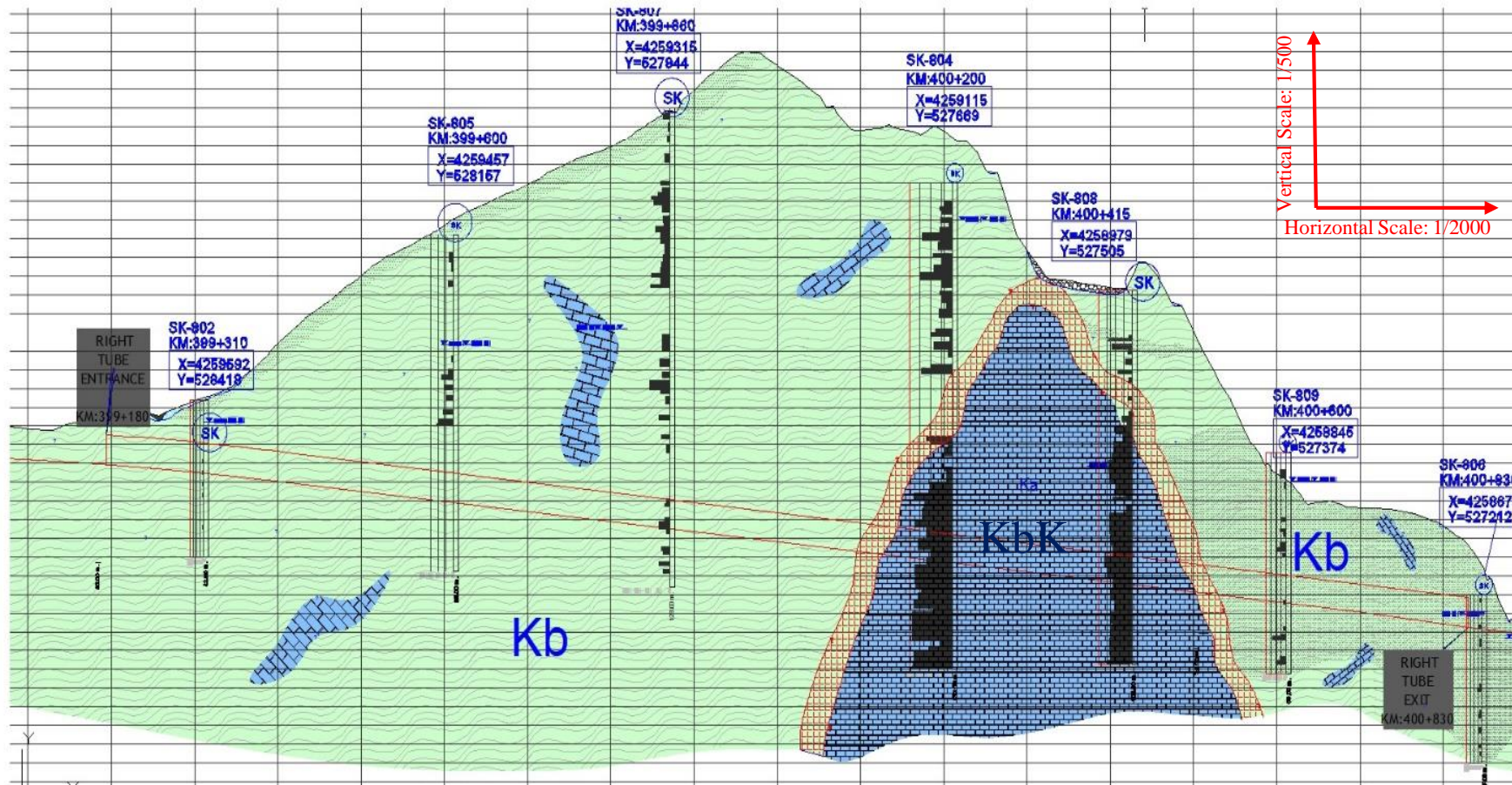


Figure 3. 5 The longitudinal geological section of the tunnel with borehole locations show.

According to the GWD measurements, groundwater table is close to the surface (5m-10m) at portal areas. However, at the middle section of the tunnel route, depth of the groundwater from the surface varies approximately between 30 m and 60 m.

According to GWL measurements, it can be easily stated that groundwater will be a problem for both open cuts at the entrance and exit of the tunnel. It's a known fact that groundwater has negative effects on the stability of the slopes. The main reason that creates this negative effect is the effective stress reduction due to pore pressure of the groundwater. Consequently, shear strength of the rock mass is reduced.

Packer (lugeon) tests were performed in boreholes SK -807 and SK-808. Packer Test consists of the measurement of the volume of escaping water from an unsealed section of a borehole under a specific pressure. Applied pressures to the borehole were selected as 2-4-6-8-10-8-6-4-2 atm. By measuring the volume of escaped water, lugeon values of the rock mass were determined. The manual prepared by Altuğ (1971) is used to calculate the Lugeon values. The classification of the Lugeon values is presented in Table 3.6 and the test results are shown in Table 3.7.

Table 3.6 Classification of lugeon values (Altuğ, 1971)

Lugeon value	Description
Less than 1	Impervious
1-5	Slightly pervious
5-25	Pervious
Greater than 25	Highly pervious

Table 3. 7 Results of packer tests performed in boreholes.

Borehole Name	Depth of Intervals		LU
SK-807	84,00 m.	87,00 m.	1,4
SK-807	90,00 m.	93,00 m.	2,76
SK-807	103,50 m.	106,50 m.	0,8
SK-807	106,50 m.	109,50 m.	0,27
SK-808	53,00 m.	56,00 m.	0,35
SK-808	59,00 m.	62,00 m.	0,32
SK-808	65,00 m.	68,00 m.	0,28
SK-808	71,00 m.	74,00 m.	2,66
SK-808	77,00 m.	80,00 m.	0,59
SK-808	83,00 m.	86,00 m.	1,16

In SK 807, at depth intervals of 84.0 m - 87.0 m, 90.0 m - 93.0 m, 103.5 m - 106.5 m, 106.5 m - 109.5 m, lugeon values were found to be 1.40, 2.76, 0.8, and 0.27, respectively. According to the lugeon values obtained, schist-sandstone interbedded unit can be defined as impervious to slightly pervious.

In SK-808, at depth intervals of 53.0 m - 56.0 m, 59.0 m - 62.0 m, 65.0 m - 68.0 m, 71.0 m - 74.0 m, 77.0 m - 80.0 m, 83.0 m - 86.0 m, lugeon values were found to be 0.35, 0.32, 0.28, 2.66, 0.59, and 1.16, respectively. According to the lugeon values obtained from the test, the limestone unit can be defined as impervious to slightly pervious. However, despite the high fractured nature of the limestone, low lugeon values can be interpreted as the filling of the fractures with chemicals used during drillings. Therefore, the limestone should be at least considered to be slightly pervious.

Moreover, two sections along the tunnel route have been described as “shear zone”. They may cause possible groundwater inflow problems during tunnel excavation due to the highly fractured nature of the rock. Unfortunately, there is no lugeon test for the corresponding kilometers of the shear zones at the tunnel route. However, considering that the zones are expected to be highly pervious due to its highly fractured structure, some precautions should be taken during the excavations. These will be discussed at later part of this thesis.

### **3.4 Geotechnical Assessment of Formations**

According to the field observations, schist belonging to the Belkhavé formation can be defined as weak-very weak in strength. Laboratory test results performed on the samples obtained from Belkhavé formation also proves that. In this respect, parts which will be excavated in the Belkhavé formation, entrance and exit portals should be properly supported in order to eliminate stability problems due to the highly fractured nature (low RQD values) of the Belkhavé formation. It's reasonable to worry about the stability problems which would be caused by groundwater. Therefore, additional geotechnical solutions, such as weep-hole drains could be installed in order to discharge the groundwater safely from the slopes.

The limestone (Kbk) which also belongs to the Belkhavé formation, can be considered as strong rock however fractured nature of the limestone may be a problem for the tunnel. The limestone observed in the study area was not present directly along the tunnel route. So it is predicted that, only during tunnel excavation the limestone may be observed. In this unit, groundwater inflow is expected to be a problem during tunnel excavation due to the fractured limestone.

#### **Shear Zone**

According to the geological survey, Upper Cretaceous-Paleocene Belkhavé formation and Upper Cretaceous limestone are incompatible with each other. Younger limestone is located within the schists of the Belkhavé formation. Based on the drilling data, there exists a weak, highly fractured zone discovered at the contacts of the two formations. Due to the incompatibility of the two formations, it is decided to define the shearing zone in order to explain the relationship of these two formations. Moreover, according to the correlations done using the borehole data, it is predicted that this weak shear zone will be cut along the tunnel route at two different sections. However, it is very difficult to define the exact location of this kind of zone which couldn't be observed at the surface and only be predicted by limited number of boreholes.

### 3.5 Laboratory Tests

With the aim of determining the material properties of the rock mass, laboratory tests were performed by Limit Geotechnical Services Limited Company (2012) on the rock core samples. In Appendix C the results of laboratory tests are given. Also Table 3.8 shows the laboratory test results.

Table 3.8 Laboratory test results of the rocks along the tunnel

Borehole Name	Depth		Natural Unit Weight	Elastic Modulus	Poisson's Ratio	Uniaxial Comp. Strength Test	Point Load Strength Test
	m. from	m. to	$\gamma_n$	E	$\nu$	$q_c$	Is (50)-AV
			kN/m <sup>3</sup>	GPa		Kgf/cm <sup>2</sup>	MPa
SK-802	4,5	8	25,7				0,49
SK-802	8	15	26,19				2,02
SK-802	16	23	26,68				2,89
SK-802	24	30	26,59				8,95
SK-802	31	36,5	26,68				3,62
SK-804	66,5	67	19,62	1,29	0,366	83	
SK-804	68,3	68,8	22,96	2,48	0,337	122	
SK-804	100	100,5	24,62	7,95	0,313	438	



Table 3.8 continued

Borehole Name	Depth		Natural Unit Weight	Elastic Modulus	Poisson's Ratio	Uniaxial Comp. Strength Test	Point Load Strength Test
	$\gamma_n$ kN/m <sup>3</sup>	E GPa	$\nu$	$q_c$ Kgf/cm <sup>2</sup>	$I_s$ (50)-AV MPa		
SK-804	104,5	105	26,88	11,05	0,277	707	
SK-804	108	108,5	26,39	9,95	0,309	650	
SK-804	109,5	110	28,25	10,15	0,327	632	
SK-804	115	115,5	28,06	8,95	0,346	560	
SK-804	118	118,5	26,59	10,19	0,252	717	
SK-805	17,3	18,8	16,09				0,08
SK-805	32,5	34	26				0,3
SK-805	36	37,5	26,49	22,04	0,23	349,63	
SK-805	41,5	44,2	18,64				0,12
SK-805	46,9	48,2	16,09				0,66
SK-805	49,4	50,55	26,29	61,77	0,32	785,25	
SK-805	52,7	57	26,68				2,65
SK-805	73,4	75	26,68				4,05
SK-806	1,5	7	26,09				5,3
SK-806	8,6	9	25,41	8,83	0,281	435	
SK-806	13	15	25,9				4,12
SK-806	20	20,15	25,9				
SK-806	21	21,7	26,39				
SK-806	25,5	26	26				
SK-806	32,6	33	25,9				
SK-806	36,5	36,8	26,09				3,32
SK-807	22,5	23,5	26,09	57,11	0,18	546,83	
SK-807	31,5	33	26,29				1,72
SK-807	39	41	26	36,5	0,24	459,6	
SK-807	47,2	47,8	26,29	58,96	0,21	781,55	
SK-807	53	56,8	26,49				1,64
SK-807	70,4	72	26,49				0,37

Table 3.8 continued

Borehole Name	Depth		Natural Unit Weight	Elastic Modulus	Poisson's Ratio	Uniaxial Comp. Strength Test	Point Load Strength Test
	m. from	m. to					
			kN/m <sup>3</sup>	GPa	Kgf/cm <sup>2</sup>	MPa	
SK-807	72,7	75,2	27,66	5,18	0,21	132,93	
SK-807	75,2	77	26,09				1,21
SK-807	82	83,2	26,09				3,28
SK-807	87,4	88,3	26,59	52,1	0,21	1575,09	
SK-807	90	92	26				3,75
SK-807	97	99,2	26,88				3,45
SK-807	102,1	103,5	26,29				5,3
SK-807	105,6	106,5	22,86				
SK-807	108,2	110,5	25,9				4,47
SK-807	110,5	112,5	26,49	50,92	0,19	1086,72	
SK-807	112,5	115,6	26,59				1,18
SK-807	117,3	119,3	26,29				6,32
SK-807	121,3	123,3	25,02				3,67
SK-808	18,35	22,35	25,51			131,3	0,16
SK-808	30,55	31,7	23,25				
SK-808	36,3	38,5	24,92	7,22	0,4	87,02	
SK-808	45,5	48,5	26,29	69,73	0,32	813,82	
SK-808	55,4	56	26,29	76,42	0,25	514,94	3,22
SK-808	59,6	62	26,39	52,05	0,33	320,17	
SK-808	65	71	26,29	54,95	0,27	551,09	2,34
SK-808	74	80	26,19	44,77	0,26	462,53	3,35
SK-808	83	86	26,49	54,15	0,32	192,85	
SK-808	90	96	24,92	38,17	0,4	270,28	3,05
SK-809	4,6	6,8	26,49				5,7
SK-809	9,5	12,5	26,68				5,46
SK-809	14	16,7	27,57				5,47
SK-809	20,4	22,3	26	31,39	0,2	454,34	7,57
SK-809	24	24,5	24,79	43,07	0,28	645,43	

Table 3.8 continued

Borehole Name	Depth		Natural Unit Weight	Elastic Modulus	Poisson's Ratio	Uniaxial Comp. Strength Test	Point Load Strength Test
	$\gamma_n$ kN/m <sup>3</sup>	E GPa	$\nu$	$q_c$ Kgf/cm <sup>2</sup>	$I_s$ (50)-AV MPa		
SK-809	27	28	26,19				3,59
SK-809	28,4	31	26,59				1,11
SK-809	33,3	35,8	20,99				0,07
SK-809	38,5	39,5	22,37	1,93	0,27	55,11	
SK-809	40,5	41,5	20,8				
SK-809	43,1	44,5	26,68				4,54
SK-809	45,2	45,7	26				
SK-809	46,5	48,5	26,29				3,41
SK-809	49	50	26,59	20,21	0,19	91,76	
SK-809	52,5	54,5	26				1,22
SK-809	55,5	56,5	26,39	44,85	0,16	688,9	
SK-810	Mar.50	Nis.50	25,6				0.40
SK-810	May.50	Haz.50	25,51				
SK-810	Ara.20	14.20	26,09				0.81
SK-810	23.90	24.50	26,19				2,660
SK-810	30.00	31.00	26				
SK-810	31.00	33.50	26,39				4,25
SK-810	44.00	47.50	26,49				2,67

According to the laboratory results given above in Table 3.8, for borehole SK- 802 drilled in the Belkahve formation, natural unit weight values range between 25,70 kN/m<sup>3</sup> and 26,68 kN/m<sup>3</sup>, and point load strength values range between 0,49 MPa and 8,95 MPa.

For borehole SK- 804 drilled in the Belkahve formation, natural unit weight values vary from 19,62 kN/m<sup>3</sup> to 28,25 kN/m<sup>3</sup>, Elastic modulus values vary from 1,290 GPa

to 11,050 GPa, poisson's ratio values vary from 0,252 to 0,366 and uniaxial compressive strength values vary from 83 Kgf/cm<sup>2</sup> to 717 Kgf/cm<sup>2</sup>.

For borehole SK- 805 drilled in the Belkahve formation, natural unit weight values change between 16,09 kN/m<sup>3</sup> and 26,68 kN/m<sup>3</sup>, elastic modulus values change between 22,04 GPa and 61,77 GPa, poisson's ratio values change between 0,23 and 0,32, uniaxial compressive strength values change between 349,63 Kgf/cm<sup>2</sup> and 785,25 Kgf/cm<sup>2</sup>, and point load strength values change between 0,12 MPa and 4,05 MPa.

For borehole SK- 806 drilled in the Belkahve formation, natural unit weight values vary from 25,41 kN/m<sup>3</sup> to 26,39 kN/m<sup>3</sup>, elastic modulus value is 8,83 GPa, poisson's ratio value is 0,28, uniaxial compressive strength value is 435 Kgf/cm<sup>2</sup> and point load strength values vary from 3,32 MPa to 5,30 MPa.

For borehole SK- 807 drilled in the Belkahve formation, natural unit weight values range between 25,90 kN/m<sup>3</sup> and 27,66 kN/m<sup>3</sup>, elastic modulus values range between 5,18 GPa and 58,96 GPa, poisson's ratio values range between 0,18 and 0,24, uniaxial compressive strength values range between 132,93 Kgf/cm<sup>2</sup> and 1575,09 Kgf/cm<sup>2</sup>, and point load strength values range between 0,37 MPa and 6,32 MPa.

For borehole SK- 808 drilled in the Belkahve formation, natural unit weight values vary from 22,86 kN/m<sup>3</sup> to 26,49 kN/m<sup>3</sup>, elastic modulus values vary from 7,22 GPa to 76,42 GPa, poisson's ratio values vary from 0,25 to 0,4, uniaxial compressive strength values vary from 87,02 Kgf/cm<sup>2</sup> to 813,82 Kgf/cm<sup>2</sup>, and point load strength values vary from 0,16 MPa to 3,35 MPa.

For borehole SK- 809 drilled in the Belkahve formation, natural unit weight values range between 22,86 kN/m<sup>3</sup> and 26,49 kN/m<sup>3</sup>, elastic modulus values range between 1,93 GPa and 44,85 GPa, poisson's ratio values range between 0,16 and 0,28, uniaxial compressive strength values range between 55,11 Kgf/cm<sup>2</sup> and 688,90 Kgf/cm<sup>2</sup>, and point load strength values range between 0,07 MPa and 7,57 MPa.



## CHAPTER 4

### ROCK MASS CLASSIFICATIONS OF THE ROCKS ALONG THE BELKAHVE TUNNEL

Rock mass rating classification (RMR), rock mass quality classification (Q), New Austrian Tunneling Method classification (NATM) and geological strength index (GSI) classifications have been used in this thesis based on the data collected from site,

#### 4.1 Rock Mass Rating Classifications

The rock mass rating (RMR) system is a rock mass quality classification developed by South African Council for Scientific and Industrial Research (CSIR), closely associated with excavation for the mining industry (Bieniawski, 1973). Bieniawski (1976) published the details of a rock mass rating (RMR) system. Over the years, this system has been successively refined as more case records have been examined. In the application of the latest version of RMR classification system (Bieniawski 1989), the rock mass is divided into zones with uniform geotechnical characteristics in accordance with the geological units and major structural features. Five parameters, given below are determined for each of the geotechnical unit:

- 1- Strength of intact rock material
- 2- Drill Core Quality, RQD
- 3- Spacing of Discontinuities
- 4- Condition of Discontinuities
- 5- Groundwater Conditions of Groundwater

Table 4.1 shows The Rock Mass Rating (RMR) system is used to determine the ratings for each of the five parameters listed above. As final step, these ratings are summed to determine a value of basic RMR.

Table 4. 1 Rock Mass Rating System (After Bieniawski 1989).

A. CLASSIFICATION PARAMETERS AND THEIR RATINGS									
Parameter			Range of values						
1	Strength of intact rock material	Point-load strength index	>10 MPa	4 - 10 MPa	2 - 4 MPa	1 - 2 MPa	For this low range - uniaxial compressive test is preferred		
		Uniaxial comp. strength	>250 MPa	100 - 250 MPa	50 - 100 MPa	25 - 50 MPa	5 - 25 MPa	1 - 5 MPa	< 1 MPa
	Rating	15	12	7	4	2	1	0	
2	Drill core Quality RQD		90% - 100%	75% - 90%	50% - 75%	25% - 50%	< 25%		
	Rating		20	17	13	8	3		
3	Spacing of discontinuities		> 2 m	0.6 - 2 . m	200 - 600 mm	60 - 200 mm	< 60 mm		
	Rating		20	15	10	8	5		
4	Condition of discontinuities (See E)		Very rough surfaces Not continuous No separation Unweathered wall rock	Slightly rough surfaces Separation < 1 mm Slightly weathered walls	Slightly rough surfaces Separation < 1 mm Highly weathered walls	Slickensided surfaces or Gouge < 5 mm thick or Separation 1-5 mm Continuous	Soft gouge >5 mm thick or Separation > 5 mm Continuous		
	Rating		30	25	20	10	0		
5	Ground water	Inflow per 10 m tunnel length (l/m)	None	< 10	10 - 25	25 - 125	> 125		
		(Joint water press)/ (Major principal $\sigma$ )	0	< 0.1	0.1, - 0.2	0.2 - 0.5	> 0.5		
		General conditions	Completely dry	Damp	Wet	Dripping	Flowing		
	Rating		15	10	7	4	0		
B. RATING ADJUSTMENT FOR DISCONTINUITY ORIENTATIONS (See F)									
Strike and dip orientations		Very favourable	Favourable	Fair	Unfavourable	Very Unfavourable			
Ratings	Tunnels & mines	0	-2	-5	-10	-12			
	Foundations	0	-2	-7	-15	-25			
	Slopes	0	-5	-25	-50				
C. ROCK MASS CLASSES DETERMINED FROM TOTAL RATINGS									
Rating	100 ← 81	80 ← 61	60 ← 41	40 ← 21	< 21				
Class number	I	II	III	IV	V				
Description	Very good rock	Good rock	Fair rock	Poor rock	Very poor rock				
D. MEANING OF ROCK CLASSES									
Class number	I	II	III	IV	V				
Average stand-up time	20 yrs for 15 m span	1 year for 10 m span	1 week for 5 m span	10 hrs for 2.5 m span	30 min for 1 m span				
Cohesion of rock mass (kPa)	> 400	300 - 400	200 - 300	100 - 200	< 100				
Friction angle of rock mass (deg)	> 45	35 - 45	25 - 35	15 - 25	< 15				
E. GUIDELINES FOR CLASSIFICATION OF DISCONTINUITY conditions									
Discontinuity length (persistence)	< 1 m	1 - 3 m	3 - 10 m	10 - 20 m	> 20 m				
Rating	6	4	2	1	0				
Separation (aperture)	None	< 0.1 mm	0.1 - 1.0 mm	1 - 5 mm	> 5 mm				
Rating	6	5	4	1	0				
Roughness	Very rough	Rough	Slightly rough	Smooth	Slickensided				
Rating	6	5	3	1	0				
Infilling (gouge)	None	Hard filling < 5 mm	Hard filling > 5 mm	Soft filling < 5 mm	Soft filling > 5 mm				
Rating	6	4	2	2	0				
Weathering	Unweathered	Slightly weathered	Moderately weathered	Highly weathered	Decomposed				
Ratings	6	5	3	1	0				
F. EFFECT OF DISCONTINUITY STRIKE AND DIP ORIENTATION IN TUNNELLING**									
Strike perpendicular to tunnel axis				Strike parallel to tunnel axis					
Drive with dip - Dip 45 - 90°		Drive with dip - Dip 20 - 45°		Dip 45 - 90°		Dip 20 - 45°			
Very favourable		Favourable		Very unfavourable		Fair			
Drive against dip - Dip 45-90°		Drive against dip - Dip 20-45°		Dip 0-20 - Irrespective of strike°					
Fair		Unfavourable		Fair					

Entrance Section (KM: 399+180 – KM: 399+400)

SK-802 is evaluated for rock mass classification of entrance section. According to drilling data and laboratory test results RMR rating determined and presented below in Figure 4.1.

Figure 4. 1. Basic and total RMR rating calculation with respect to SK-802

	<b>Rating</b>
Uniaxial Compressive Strength, $\sigma_c$ (1-5 MPa) : .....	1
Rock Quality Designation (RQD <%25) : .....	3
Spacing of Discontinuities ( <60 mm) : .....	5
Persistence of Discontinuities (1-3 meter) : .....	4
Aperture of Discontinuities (1-5.0 mm): .....	1
Roughness of Discontinuities (Slightly rough): .....	0
Infilling (Calcite<5mm): .....	2
Weathering (Highly weathered): .....	1
Groundwater condition (Damp): .....	7
Basic RMR: .....	24
Discontinuity Orientation (Fair): .....	-5
Total RMR Point: .....	19
Class.....	Very Poor Rock

**Middle Section (KM: 399+400 – KM: 400+750)**

SK-804, SK-805, SK-807, SK-808, SK-809 are evaluated for the rock mass classification of the middle section. This section is divided into seven geotechnical



zones. According to the drilling data and laboratory test results, RMR rating of the rocks determined and presented below for different kilometer ranges.

**KM: 399+400 – KM: 399+700 (in accordance with SK-805)**

Figure 4. 2 Basic and total RMR rating calculation with respect to SK-805

	<b>Rating</b>
Uniaxial Compressive Strength, $\sigma_c$ (5 MPa) : .....	1
Rock Quality Designation (RQD <%25) : .....	3
Spacing of Discontinuities <60 mm): .....	5
Persistence of Discontinuities (1-3 m): .....	4
Aperture of Discontinuities (1.0-5.0 mm): .....	1
Roughness of Discontinuities (Slightly rough): .....	0
Infilling (Calcite<5mm) : .....	2
Weathering (Highly weathered): .....	1
Groundwater condition (Damp): .....	10
Basic RMR: .....	27
Discontinuity Orientation (Fair): .....	-5
Total RMR Point: .....	22
Class.....	Poor Rock

**KM: 399+700 – KM: 400+080 (in accordance with SK-807)**

Figure 4. 3 Basic and total RMR rating calculation with respect to SK-807

	<b>Rating</b>
Uniaxial Compressive Strength, $\sigma_c$ (10 MPa): .....	2
Rock Quality Designation (RQD <%25): .....	3
Spacing of Discontinuities (<60 mm): .....	5
Persistence of Discontinuities (1-3 m): .....	4
Aperture of Discontinuities (1.0-5.0 mm): .....	1
Roughness of Discontinuities (Slightly rough): .....	0
Infilling (Calcite-Quartz<5mm) : .....	2
Weathering (Highly weathered): .....	1
Groundwater condition (Damp): .....	10
Basic RMR: .....	28
Discontinuity Orientation (Fair): .....	-5
Total RMR Point: .....	23
Class.....	Poor Rock

**KM: 400+080 – KM: 400+150**

As it can be seen on the geological cross-section, this part of the tunnel route is defined as shear zone. From the point of geotechnical view, in order to be on the safe side, very poor rock class is assigned for shearing zone. However, the real specification and

location of shear zone should only be determined during the excavation. Horizontal boreholes should be drilled from the face of the tunnel excavation. Geologically, this part can be defined as meta-sandstone-schist with clay matrix. According to the drilling logs RMR rating calculated for this weak zone and to be on the safe side, engineering parameters  $c = 20 \text{ kPa}$ ,  $\phi = 25^\circ$ ,  $E_{rm} = 100 \text{ MPa}$  and weak strength rock are assumed for this section.

Figure 4. 4 Basic and total RMR rating calculation for shear zone.

	<b>Rating</b>
Uniaxial Compressive Strength, $\sigma_c$ (5 MPa) :	2
Rock Quality Designation (RQD %21):	3
Spacing of Discontinuities ( 60-200 mm) :	5
Persistence of Discontinuities (3-10 meter):	2
Aperture of Discontinuities (0.1-1.0 mm):	1
Roughness of Discontinuities (rough):	0
Infilling (hard filling<5mm) :	2
Weathering (slightly weathered):	1
Groundwater condition (Damp):	10
Basic RMR:	26
Discontinuity Orientation (Unfavorable):	-10
Total RMR Point:	16
Class.....	Very Poor Rock

**KM: 400+200 – KM: 400+450 (in accordance with SK-804)**

Figure 4. 5 Basic and total RMR rating calculation with respect to SK-804

	<b>Rating</b>
Uniaxial Compressive Strength, $\sigma_c$ (44 MPa) : .....	4
Rock Quality Designation (RQD %50-%75) : .....	13
Spacing of Discontinuities ( 60-200 mm) : .....	8
Persistence of Discontinuities (10-20 meter): .....	1
Aperture of Discontinuities (1-5.0 mm): .....	1
Roughness of Discontinuities (Slightly rough): .....	3
Infilling (Calcite<5mm) : .....	4
Weathering (Slightly weathered): .....	5
Groundwater condition (Damp): .....	10
Basic RMR: .....	49
Discontinuity Orientation (Fair): .....	-5
Total RMR Point: .....	44
Class.....	Fair Rock

**KM: 400+200 – KM: 400+450 (in accordance with SK-808)**

Figure 4. 6 Basic and total RMR rating calculation with respect to SK-808

	<b>Rating</b>
Uniaxial Compressive Strength, $\sigma_c$ (50 MPa) : .....	4
Rock Quality Designation (RQD %21): .....	13
Spacing of Discontinuities ( 60-200 mm) : .....	8
Persistence of Discontinuities (3-10 meter): .....	1
Aperture of Discontinuities (0.1-1.0 mm): .....	1
Roughness of Discontinuities (rough): .....	3
Infilling (hard filling<5mm) : .....	4
Weathering (slightly weathered): .....	5
Groundwater condition (Damp): .....	10
Basic RMR: .....	49
Discontinuity Orientation (Fair): .....	-5
Total RMR Point: .....	44
Class.....	Fair Rock

**KM: 400+450 – KM: 400+520**

As it can be seen on the geological cross-section, this part of the tunnel route is defined as shear zone. From the point of geotechnical view, in order to be on the safe side, very poor rock class is assigned for shearing zone. However, the real specification and location of shear zone should only be determined during the excavation. Horizontal

boreholes should be drilled from the face of the tunnel excavation. Geologically, this part can be defined as meta-sandstone-schist with clay matrix. According to the drilling logs RMR rating calculated for this weak zone and to be on the safe side, engineering parameters  $c= 20$  kPa,  $\phi= 25^\circ$ ,  $E_{rm}= 100$  MPa and weak strength rock are assumed for this section.

Figure 4. 7 Basic and total RMR rating calculation for shear zone.

	<b>Rating</b>
Uniaxial Compressive Strength, $\sigma_c$ (5 MPa) : .....	2
Rock Quality Designation (RQD %21): .....	3
Spacing of Discontinuities ( 60-200 mm) : .....	5
Persistence of Discontinuities (3-10 meter): .....	2
Aperture of Discontinuities (0.1-1.0 mm): .....	1
Roughness of Discontinuities (rough): .....	0
Infilling (hard filling<5mm) : .....	2
Weathering (slightly weathered): .....	1
Groundwater condition (Damp): .....	10
Basic RMR: .....	26
Discontinuity Orientation (Unfavorable): .....	-10
Total RMR Point: .....	16
Class.....	Very Poor Rock

**KM: 400+520 – KM: 400+750 (in accordance with SK-809)**

Figure 4. 8 Basic and total RMR rating calculation with respect to SK-809

	<b>Rating</b>
Uniaxial Compressive Strength, $\sigma_c$ (25 MPa) : .....	2
Rock Quality Designation (RQD %21): .....	3
Spacing of Discontinuities ( 60-200 mm) : .....	5
Persistence of Discontinuities (3-10 meter): .....	2
Aperture of Discontinuities (0.1-1.0 mm): .....	1
Roughness of Discontinuities (rough): .....	0
Infilling (hard filling<5mm) : .....	2
Weathering (slightly weathered): .....	1
Groundwater condition (Damp): .....	10
Basic RMR: .....	26
Discontinuity Orientation (Unfavorable): .....	-10
Total RMR Point: .....	16
Class.....	Very Poor Rock

**Exit Section (KM: 400+750 – KM: 400+930) (in accordance with SK-806)**

Figure 4. 9 Basic and total RMR rating calculation with respect to SK-806

	<b>Rating</b>
Uniaxial Compressive Strength, $\sigma_c$ (5 MPa): .....	2
Rock Quality Designation (RQD %12): .....	3
Spacing of Discontinuities (<60 mm) : .....	5
Persistence of Discontinuities (3-10 m): .....	4
Aperture of Discontinuities (1-5.0 mm): .....	1
Roughness of Discontinuities (Slightly rough): .....	0
Infilling (Clay filling<5mm) : .....	2
Weathering (Moderately weathered): .....	1
Groundwater condition (Damp): .....	10
Basic RMR: .....	28
Discontinuity Orientation (Unfavourable): .....	-10
Total RMR Point: .....	18
Class.....	Very Poor Rock



**Exit Section (KM: 400+750 – KM: 400+930) (in accordance with SK-810)**

Figure 4. 10 Basic and total RMR rating calculation with respect to SK-810

	<b>Rating</b>
Uniaxial Compressive Strength, $\sigma_c$ (5 MPa): .....	2
Rock Quality Designation (RQD %12): .....	3
Spacing of Discontinuities (<60 mm) : .....	5
Persistence of Discontinuities (3-10 m): .....	4
Aperture of Discontinuities (1-5.0 mm): .....	1
Roughness of Discontinuities (Slightly rough): .....	0
Infilling (Clay filling<5mm) : .....	2
Weathering (Moderately weathered): .....	1
Groundwater condition (Damp): .....	10
Basic RMR: .....	28
Discontinuity Orientation (Unfavourable): .....	-10
Total RMR Point: .....	18
Class.....	Very Poor Rock

#### **4.2 GSI Classification of the Rocks Along the Tunnel**

According to Hoek and Brown rock-mass failure criterion would have no practical usage unless it could be related to geological observations that could be made quickly and easily by an engineering geologist or geologist in the field. They considered developing a new classification system during the evolution of the criterion in the late

1970s but they soon gave up the idea and settled for the already published RMR system.

In the early days the use of the RMR classification (modified as described above) worked well because most of the problems were in reasonable quality rock masses ( $30 < \text{RMR} < 70$ ) under moderate stress conditions. However, it soon became obvious that the RMR system was difficult to apply to rock masses that are of very poor quality. The relationship between RMR and the constants  $m$  and  $s$  of the Hoek–Brown failure criterion begins to break down for severely fractured and weak rock masses.

Both the RMR and the Q classifications include are heavily dependent upon the RQD classification introduced by Deere (1964). Since RQD in most of the weak rock masses is essentially zero or less than 10, it became necessary to consider an alternative classification system. The required system would not include RQD, would place greater emphasis on basic geological observations of rock-mass characteristics, reflect the material, its structure and its geological history, and would be developed specifically for the estimation of rock mass properties rather than for tunnel reinforcement and support.

Hoek and Brown (1997) proposed a new classification called Geological Strength Index (GSI), instead of RMR due to the limitations in the RMR system for very poor quality rock masses. The GSI system based upon the visual impression on the rock mass structure has twenty codes to identify each rock mass category and estimates the GSI value ranging between 10 and 85. On the basis of the studies on the Athens schist by Hoek et al. (1998), a new rock mass category was introduced into the GSI system called ‘foliated/laminated rock mass structure’. Hoek (1999a) also inserted an upper row to the GSI system to deal with ‘intact or massive’ rock. The index and its use for the Hoek and Brown failure criterion was further developed by Hoek (1994), Hoek et al. (1995) and Hoek and Brown (1997). However, due to lack of measurable and more representative parameters, and related interval limits of the discontinuities, the GSI for each rock mass category in the chart represents a range of values. In other words, it is possible to estimate different GSI values from the chart for the same rock mass by

different persons, depending on their personal experience. Therefore, an attempt has been made by Sönmez and Ulusay (1999) to provide more quantitative assessment for evaluating the GSI and to suggest quantities that make more sense than that of the RMR system when used for the estimation of the rock mass strength as an additional tool.

The papers by Marinos and Hoek (2000, 2001) put more geology into the Hoek-Brown failure criterion, and introduced a new GSI chart for heterogeneous weak rock masses. Marinos and Hoek (2000) also slightly changed the upper most part of the current GSI chart. The 1997 and latest versions of the GSI chart are quite sufficient for field observations, since it is only necessary to note the code that identifies the rock mass category. It is also noted that the intention of Hoek and his co-workers was to present an approximate method for rock mass characterization using the GSI. Evert Hoek and Paul Marinos, incredibly dealing with difficult materials encountered in tunneling in Greece, developed the GSI system to the present form to include poor quality rock masses (Table 4.3) (Hoek et al. 1998; Marinos and Hoek 2000, 2001).

The main goal of GSI is to provide information to estimate the strength parameters of rock mass for different geological conditions. GSI value calculation system is shown in Table 4.2. GSI values are calculated by the equation  $GSI = RMR_{89} - 5$   $c = < 100 \text{ kPa}$ ,  $\theta = < 15^\circ$  (recommended by Bieniawski, 1989) for each borehole (Table 4.3).

During the process of obtaining GSI values by using RMR ratings, the basic RMR rating with dry condition was taken in to account. Table 4.3 presents the results. In order to estimate the intervals for GSI values, Table 4.2 is used. Table 4.4 shows the comparison of the GSI values calculated from RMR with GSI values determined based on the field observations. Values obtained from the field and the values obtained from RMR are found to be compatible to each other.

Table 4. 2 The modified quantitative GSI system suggested by Sönmez and Ulusay (2002).

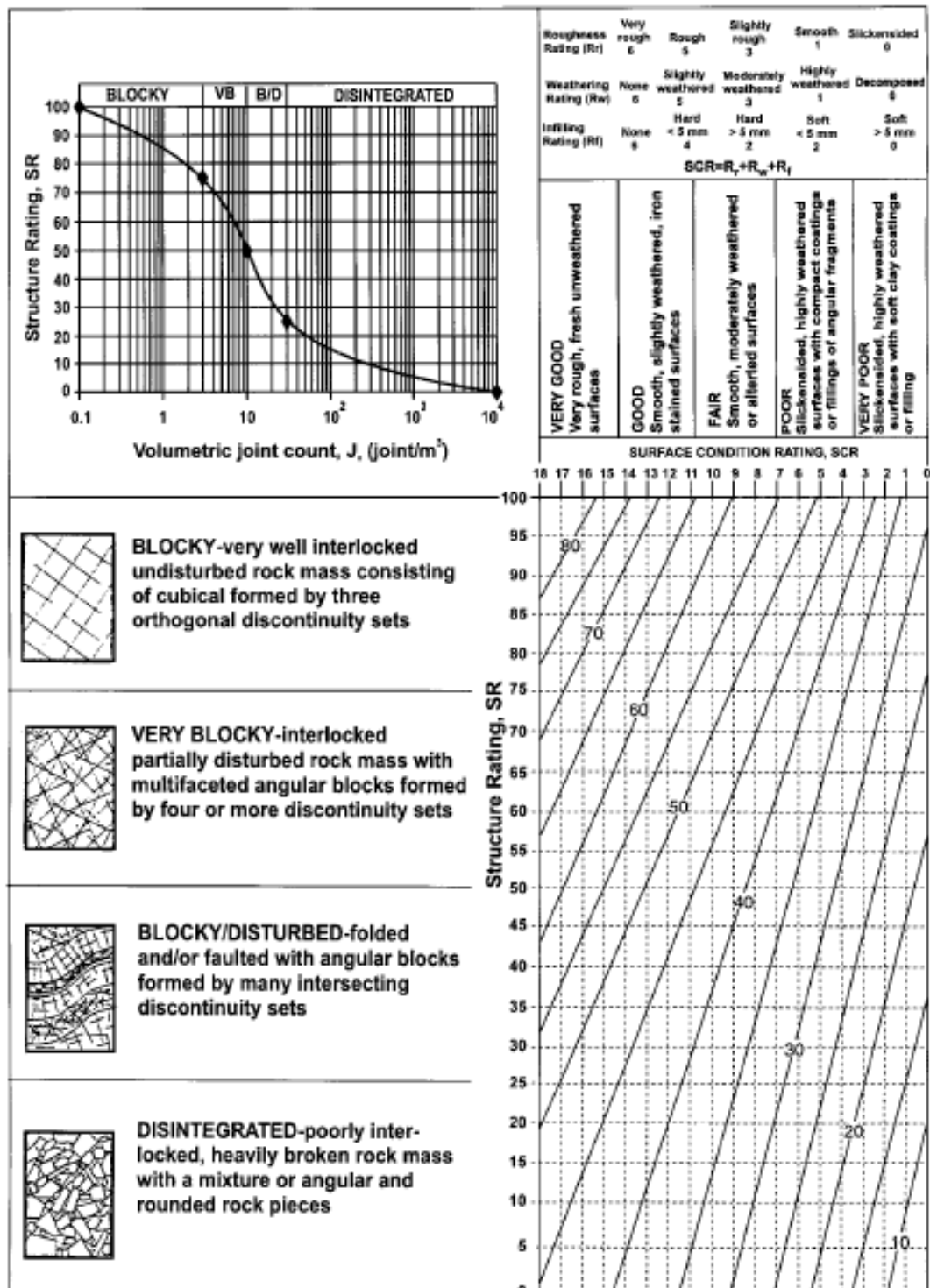
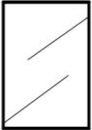
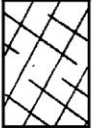






Table 4.3 GSI guideline for jointed rocks (Hoek and Marinos, 2001)

<p><b>GEOLOGICAL STRENGTH INDEX FOR JOINTED ROCKS (Hoek and Marinos, 2000)</b></p> <p>From the lithology, structure and surface conditions of the discontinuities, estimate the average value of GSI. Do not try to be too precise. Quoting a range from 33 to 37 is more realistic than stating that GSI = 35. Note that the table does not apply to structurally controlled failures. Where weak planar structural planes are present in an unfavourable orientation with respect to the excavation face, these will dominate the rock mass behaviour. The shear strength of surfaces in rocks that are prone to deterioration as a result of changes in moisture content will be reduced if water is present. When working with rocks in the fair to very poor categories, a shift to the right may be made for wet conditions. Water pressure is dealt with by effective stress analysis.</p>		<p><b>SURFACE CONDITIONS</b></p> <p><b>VERY GOOD</b> Very rough, fresh unweathered surfaces</p> <p><b>GOOD</b> Rough, slightly weathered, iron stained surfaces</p> <p><b>FAIR</b> Smooth, moderately weathered and altered surfaces</p> <p><b>POOR</b> Slickensided, highly weathered surfaces with compact coatings or fillings or angular fragments</p> <p><b>VERY POOR</b> Slickensided, highly weathered surfaces with soft clay coatings or fillings</p> <p>DECREASING SURFACE QUALITY →</p>				
<p><b>STRUCTURE</b></p>		<p>DECREASING INTERLOCKING OF ROCK PIECES ↓</p>				
 <p>INTACT OR MASSIVE - intact rock specimens or massive in situ rock with few widely spaced discontinuities</p>	90	80	70	60	50	
 <p>BLOCKY - well interlocked undisturbed rock mass consisting of cubical blocks formed by three intersecting discontinuity sets</p>	80	70	60	50	40	
 <p>VERY BLOCKY - interlocked, partially disturbed mass with multi-faceted angular blocks formed by 4 or more joint sets</p>	70	60	50	40	30	
 <p>BLOCKY/DISTURBED/SEAMY - folded with angular blocks formed by many intersecting discontinuity sets. Persistence of bedding planes or schistosity</p>	60	50	40	30	20	
 <p>DISINTEGRATED - poorly interlocked, heavily broken rock mass with mixture of angular and rounded rock pieces</p>	50	40	30	20	10	
 <p>LAMINATED/SHEARED - Lack of blockiness due to close spacing of weak schistosity or shear planes</p>	N/A	N/A	N/A	N/A	10	

SK 802, SK 804,  
SK 805, SK 806,  
SK 807, SK808,  
SK 809, SK 810

Table 4. 4 Calculated GSI and RMR values along the tunnel route.

Tunnel Section	Total RMR	Basic RMR	Rock Mass Class	GSI
Entrance Section (KM: 399+180 – KM: 399+400)	19	24	very poor rock	19
KM: 399+400 – KM: 399+700	22	27	poor rock	22
KM: 399+700 – KM: 400+080	23	28	poor rock	23
KM: 400+080 – KM: 400+150	-	-	very poor rock	-
KM: 400+200 – KM: 400+450	44	49	Fair rock	44
KM: 400+450 – KM: 400+520	-	-	very poor rock	-
KM: 400+520 – KM: 400+750	16	26	very poor rock	16
Exit Section (KM: 400+750 – KM: 400+930)	18	28	very poor rock	23

Table 4. 5 Comparison of GSI values for different section of the tunnel.

Tunnel Section	GSI calculated from Basic RMR	GSI determined from the field observations	Bore Hole
Entrance Section (KM: 399+180 – KM: 399+400)	19	16	SK 802
KM: 399+400 – KM: 399+700	22	23	SK 805
KM: 399+700 – KM: 400+080	23	21	SK 807
KM: 400+080 – KM: 400+150	Shearing zone	Shearing zone	SK 804
KM: 400+200 – KM: 400+450	44	36	SK 804, SK 808
KM: 400+450 – KM: 400+520	Shearing zone	Shearing zone	SK 808
KM: 400+520 – KM: 400+750	16	17	SK 809
Exit Section (KM: 400+750 – KM: 400+930)	23	21	SK 806, SK 810

### 4.3 Q- Classification of the Rocks Along the Tunnel

The Q system was developed at the Norwegian Geotechnical Institute (NGI) by Barton et al. (1974, 1975, 1976, 1988). Q System rating tables (Barton et al., 1974) are used for rock mass classifications based on borehole and field data. The equation used to define the Q-value is shown in Figure 4.11.

Figure 4. 11 Defination of the Q system

$$Q = (RQD/J_n) * (J_r/J_a) * (J_w/SRF) \text{ where;}$$

RQD: rock quality designation

$J_n$ : joint set number

$J_r$ : joint roughness number

$J_a$ : joint alteration number

$J_w$ : joint water reduction factor

SRF: stress reduction factor

Calculated Q values through the tunnel route are shown in Tables 4.6-4.10.

Table 4. 6 Q classifications of the rock masses for KM: 399+400 – KM: 399+700 (SK-805)

BH NO	Q System Parameters	Description	Value
SK-805	RQD (%)	Very poor rock	5
	Joint Set Number ( $J_n$ )	Four joint sets plus random joints (x2 for portals)	15
	Joint Roughness Number ( $J_r$ )	Rough	0,5
	Joint Alteration Number ( $J_a$ )	Hard filling (Calcite)	4,0
	Joint Water Reduction ( $J_w$ )	Dry excavation	1
	Stress Reduction Factor (SRF)	Loose, heavily jointed	2,5
	Rating		
Description			Very Poor Rock

$$Q = (RQD/J_n) * (J_r/J_a) * (J_w/SRF) = (5/15) * (0.5/4.0) * (1/2.5) = 0.02$$

Table 4. 7 Q classifications of the rock masses for KM: 399+700 – KM: 400+080 (SK-807)

BH NO	Q System Parameters	Description	Value
SK-807	RQD (%)	Poor rock	6
	Joint Set Number ( $J_n$ )	Three joint sets plus random joints	15
	Joint Roughness Number ( $J_r$ )	Rough	0,5
	Joint Alteration Number ( $J_a$ )	Hard filling (Calcite)	4
	Joint Water Reduction ( $J_w$ )	Dry excavation	1
	Stress Reduction Factor (SRF)	Single shear zones, depth of excavation > 50 m	2,5
	Rating		0.02
	Description		Very Poor Rock

$$Q = (RQD/J_n) * (J_r/J_a) * (J_w/SRF) = (6/15) * (0.5/4) * (1/2.5) = 0.02$$

Table 4. 8 Q classifications of the rock masses for KM: 400+080 – KM: 400+150 (SK-804)

BH NO	Q System Parameters	Description	Value
SK-804	RQD (%)	Fair rock	53
	Joint Set Number ( $J_n$ )	Three joint sets plus random joints	12
	Joint Roughness Number ( $J_r$ )	Rough	2
	Joint Alteration Number ( $J_a$ )	Hard filling (Calcite)	0,75
	Joint Water Reduction ( $J_w$ )	Dry excavation	1
	Stress Reduction Factor (SRF)	Single shear zones, depth of excavation > 50 m	2,5
	Rating		4,7
	Description		Fair Rock

$$Q = (RQD/J_n) * (J_r/J_a) * (J_w/SRF) = (53/12) * (2/0.75) * (1/2.5) = 4.7$$



Table 4. 9 Q classifications of the rock masses for KM: 400+080 – KM: 400+150 (SK-808)

BH NO	Q System Parameters	Description	Value
SK-808	RQD (%)	Very Poor Rock	56
	Joint Set Number ( $J_n$ )	Three joint sets plus random joints	12
	Joint Roughness Number ( $J_r$ )	Rough	2
	Joint Alteration Number ( $J_a$ )	Hard filling (Calcite)	0,75
	Joint Water Reduction ( $J_w$ )	Dry excavation	1
	Stress Reduction Factor (SRF)	Single shear zones, depth of excavation >50 m	2,5
	Rating		4,98
	Description		Fair Rock

$$Q = (RQD/J_n) * (J_r/J_a) * (J_w/SRF) = (56/12) * (2/0.75) * (1/2.5) = 4.98$$

Table 4. 10 Q classifications of the rock masses for KM: 400+520 – KM: 400+750 (SK-809)

BH NO	Q System Parameters	Description	Value
SK-809	RQD (%)	Very poor rock	6
	Joint Set Number ( $J_n$ )	Three joint sets plus random joints	15
	Joint Roughness Number ( $J_r$ )	Rough	0,5
	Joint Alteration Number ( $J_a$ )	Soft filling (Clay)	4
	Joint Water Reduction ( $J_w$ )	Dry excavation	1
	Stress Reduction Factor (SRF)	Single shear zones, depth of excavation <50 m	2,5
	Rating		0,016
	Description		Very Poor Rock

$$Q = (RQD/J_n) * (J_r/J_a) * (J_w/SRF) = (6/15) * (0.5/4.0) * (1/2.5) = 0.016$$

Rock description obtained from Q classification for SK 805, SK 807, SK 804, SK 808, SK 809 are very poor rock, very poor rock, fair rock, fair rock, very poor rock, respectively. After comparing these rock mass classes with RMR, they are found to be compatible to each other.

#### **4.4 NATM Classifications**

NATM is a concept, or more precise, a mixture of design, contracting, excavation and active use of rock support experience. Müller (1978) indicates that "the NATM is rather a tunneling concept than a method, with a set of principles, which the tunneller tries to follow". These features have been systematized into the NATM concept where the different parties involved have worked out a splendid cooperation.

NATM has been developed to improve construction methods for tunneling in weak rocks. Definition of "weak rock" here represents material which requires the use of structural supports during excavation. The rock material itself may be soft or hard. According to Rabcewicz (1975), the goal of NATM is; "To provide safe and economic support in tunnels excavated in materials incapable of supporting themselves - e.g. crushed rock, debris, even soil. Support is achieved by mobilizing whatever humble strength the rock or earth possesses".

NATM, is a common application including many construction practices. As part of this, NATM is also available in its own rock mass classification. However, this classification system of NATM based on verbal approaches which make almost impossible to determine geotechnical parameters needed for numerical analysis. Because of this, it is reasonable to determine the support system with respect to empirical classifications systems such as RMR and Q. Figure 4.1 shows a chart which helps to determine the NATM support system with respect to RMR and Q.

NATM classes are determined after correlations of RMR and Q Ratings as given in Table 4.11. According to the Table 4.11, middle part of the tunnel has better NATM classes than the portals. For sections defined as shear zone, presence of meta-

sandstone-schist with clay matrix is assumed. Shear zone sections are also considered to have weak strength with very poor rock. NATM class C3 is assigned for these sections.

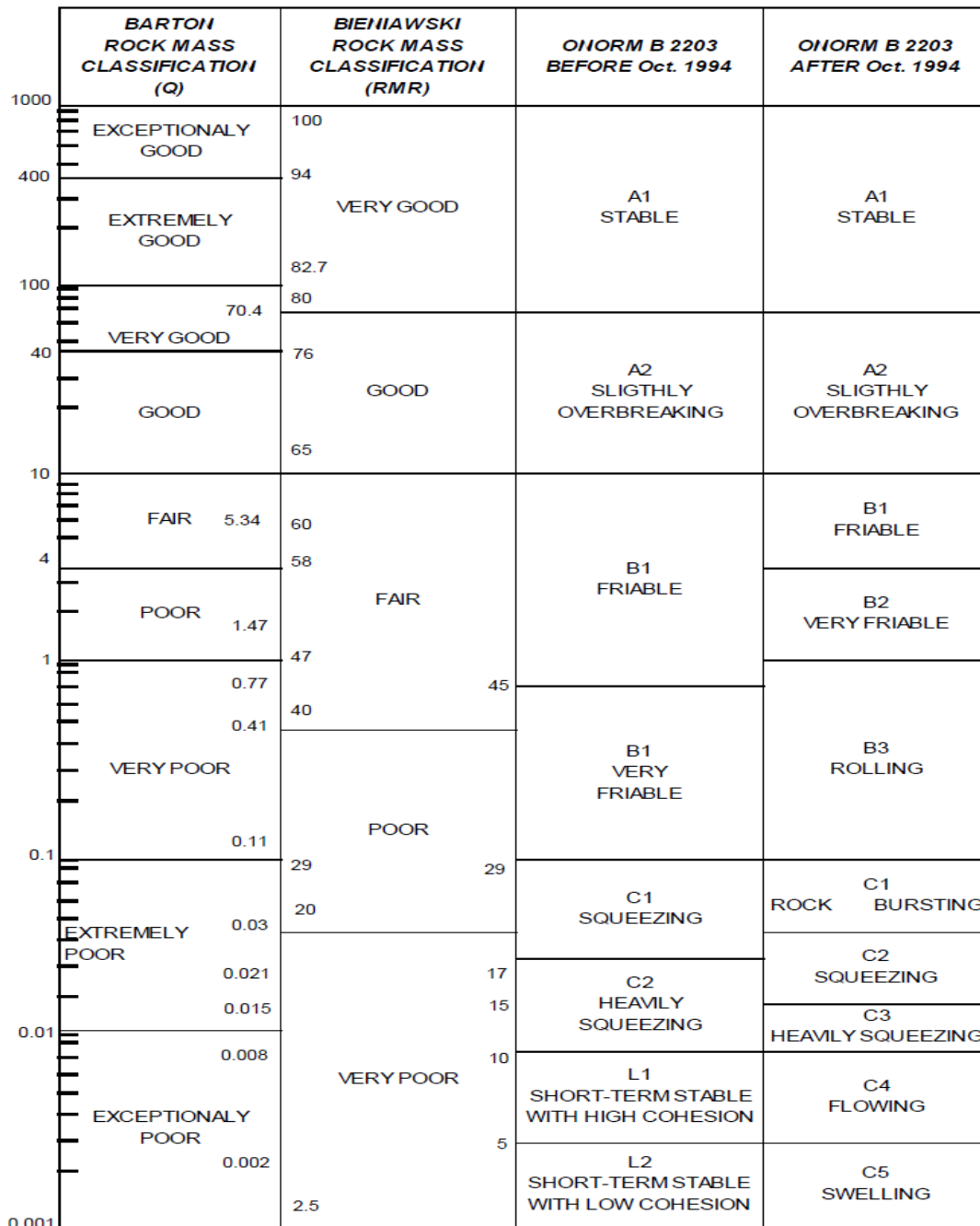


Figure 4. 12 Correlations among RMR, Q and NATM (ONORM B 2203, 1994)  
Table 4. 11 NATM Classification through the tunnel route

Intervals of KM	BH No	RMR Rating	Q Rating	NATM Classification
KM: 399+180-KM: 399+400	SK-802	19	---	C2
KM: 399+400-KM: 399+700	SK-805	22	0,02	C2
KM: 399+700-KM: 400+080	SK-807	23	0,02	C2
KM: 400+080-KM: 400+150	---	---	---	C3
KM: 400+150-KM: 400+200	SK-804	---	---	B3
KM: 400+200-KM: 400+400	SK-804	44	4,7	B2
KM: 400+200-KM: 400+400	SK-808	44	4,98	B2
KM: 400+400-KM: 400+450	SK-808	---	---	B3
KM: 400+450-KM: 400+520	---	---	---	C3
KM: 400+520-KM: 400+750	SK-809	16	0,016	C2
KM: 400+750-KM: 400+930	Sk-806	18	---	C2
KM: 400+750-KM: 400+930	SK-810	17	---	C2

#### 4.5 Classifications involving stand up time

Hoek and Brown (1980) defined the unsupported span as the span of the tunnel or in other words the distance between the face and the nearest support. Also according to Lauffer (1958), the stand-up time for an unsupported span is related to the quality of rock mass. In other words, unsupported span distance would be higher with respect to the quality of the rock mass. Barton et al. (1976) create an equation which related the maximum unsupported length of tunnel to ESR and Q values:

$$S_u = 2(ESR)Q^{0.4} \text{ (m)}$$

Moreover, Barton et al. (1974) suggest the following guideline which explains the relationship between ESR values and the excavation category. (Table 4.12).

Table 4. 12 Guideline for ESR value and excavation category. (After Barton et al., 1974)

Excavation category	ESR
A Temporary mine openings.	3-5
B Permanent mine openings, water tunnels for hydro power (excluding high pressure penstocks), pilot tunnels, drifts and headings for large excavations.	1.6
C Storage rooms, water treatment plants, minor road and railway tunnels, surge chambers, access tunnels.	1.3
D Power stations, major road and railway tunnels, civil defence chambers, portal intersections.	1.0
E Underground nuclear power stations, railway stations, sports and public facilities, factories.	0.8

Also, Bieniawski (1976) proposed a relationship between the standup time of an unsupported underground excavation span and geomechanics classification. This relationship is presented in Figure 4.2. Bieniawski (1989) also recommends stand up time according to the rock mass classifications. According to the rock mass classifications through the tunnel studied in this thesis, the stand up time and unsupported span time is presented in Table 4.13.

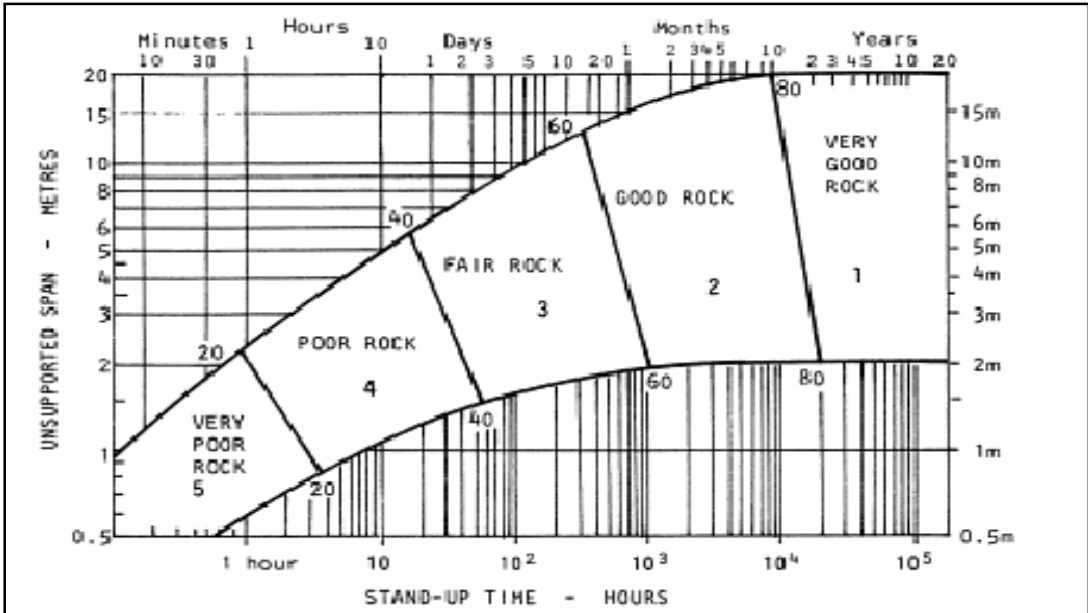


Figure 4. 13 The relationship between the stand up time of an unsupported underground excavation span and the CSIR Geomechanics Classification proposed by Bieniawski (1976)

Table 4. 13 Average stand up time according to rock mass classifications

Intervals of KM	Rock Mass Classification	Average Stand up Time for different Spans
KM: 399+180-KM: 399+400	Very Poor Rock	30 min. For 0.5 m span
KM: 399+400-KM: 399+700	Very Poor Rock	30 min. For 0.5 m span
KM: 399+700-KM: 400+080	Very Poor Rock	30 min. For 0.5 m span
KM: 400+080-KM: 400+150	Very Poor Rock	30 min. For 0.5 m span
KM: 400+150-KM: 400+200	Poor Rock	10 hrs. For 2.5 m span
KM: 400+200-KM: 400+400	Fair Rock	1 week for 5 m span
KM: 400+200-KM: 400+400	Fair Rock	1 week for 5 m span
KM: 400+400-KM: 400+450	Poor Rock	10 hrs. For 2.5 m span
KM: 400+450-KM: 400+520	Very Poor Rock	30 min. For 0.5 m span
KM: 400+520-KM: 400+750	Very Poor Rock	30 min. For 0.5 m span
KM: 400+750-KM: 400+930	Very Poor Rock	30 min. For 0.5 m span
KM: 400+750-KM: 400+930	Very Poor Rock	30 min. For 0.5 m span



## CHAPTER 5

### DETERMINATION OF SUPPORT SYSTEMS FOR THE BELKAHVE TUNNEL USING EMPIRICAL METHODS

The rock mass classification systems, which are RMR, Q and NATM, performed to determine the support systems for the Belkhve tunnel empirically.

#### 5.1 Support Systems Based on RMR Classification

Bieniawski (1989) proposed a guideline in order to select the proper support in tunnel excavation. This guideline aims to explaining excavation methods and determining support systems of 10 m span rock tunnels with respect to RMR system (Table 5.1).

Table 5. 1 Guidelines for excavation method and support system of 10 m span rock tunnels in accordance with the RMR system (Bieniawski, 1989)

Rock mass class	Excavation	Rock bolts (20 mm diameter, fully grouted)	Shotcrete	Steel sets
I - Very good rock <i>RMR: 81-100</i>	Full face, 3 m advance.	Generally no support required except spot bolting.		
II - Good rock <i>RMR: 61-80</i>	Full face , 1-1.5 m advance. Complete support 20 m from face.	Locally, bolts in crown 3 m long, spaced 2.5 m with occasional wire mesh.	50 mm in crown where required.	None.
III - Fair rock <i>RMR: 41-60</i>	Top heading and bench 1.5-3 m advance in top heading. Commence support after each blast. Complete support 10 m from face.	Systematic bolts 4 m long, spaced 1.5 - 2 m in crown and walls with wire mesh in crown.	50-100 mm in crown and 30 mm in sides.	None.
IV - Poor rock <i>RMR: 21-40</i>	Top heading and bench 1.0-1.5 m advance in top heading. Install support concurrently with excavation, 10 m from face.	Systematic bolts 4-5 m long, spaced 1-1.5 m in crown and walls with wire mesh.	100-150 mm in crown and 100 mm in sides.	Light to medium ribs spaced 1.5 m where required.
V – Very poor rock <i>RMR: &lt; 20</i>	Multiple drifts 0.5-1.5 m advance in top heading. Install support concurrently with excavation. Shotcrete as soon as possible after blasting.	Systematic bolts 5-6 m long, spaced 1-1.5 m in crown and walls with wire mesh. Bolt invert.	150-200 mm in crown, 150 mm in sides, and 50 mm on face.	Medium to heavy ribs spaced 0.75 m with steel lagging and forepoling if required. Close invert.



Table 5. 2 Suggested excavation and support systems of for the Belkahve tunnel based on RMR classification.

Intervals of KM	RMR	Excavation	Rock Bolts (20 mm diameter, fully grouted)	Shotcrete	Steel Sets
399+180-399+400	19	Multiple Dirfts 0,5-1,5 m. Advance in top heading. Install support concyrently with excavation. Shotcrete as soon as possible after blasting.	Systematic bolts 5-6 m long, spaced 1-1,5 m in crown and walls with wire mesh. Bolt invert	150-200 mm in crown 150 mm in sides 50 mm on face	Medium to heavy ribs spaced 0,75 m. With steel lagging and forepoling if required. close invert.
399+400-399+700	22	Top heading and bench 1,0-1,5 m advance in top heading. Install support concurrently with excavation 10 m from face	Systematic bolts 4-5 m long, spaced 1-1,5 m in crown and walls with wire mesh. Bolt invert	100-150 mm in crown and 100 mm in sides.	Light to medium ribs spaced 1,5 m. Where required
399+700-400+080	23	Top heading and bench 1,0-1,5 m advance in top heading. Install support concurrently with excavation 10 m from face	Systematic bolts 4-5 m long, spaced 1-1,5 m in crown and walls with wire mesh. Bolt invert	100-150 mm in crown and 100 mm in sides.	Light to medium ribs spaced 1,5 m. Where required
400+080-400+150	--	Multiple Dirfts 0,5-1,5 m. Advance in top heading. Install support concyrently with excavation. Shotcrete as soon as possible after blasting.	Systematic bolts 5-6 m long, spaced 1-1,5 m in crown and walls with wire mesh	150-200 mm in crown 150 mm in sides 50 mm on face	Medium to heavy ribs spaced 0,75 m. With steel lagging and forepoling if required. close invert.
400+150-400+200	--	Top heading and bench 1,0-1,5 m advance in top heading. Install support concurrently with excavation 10 m from face	Systematic bolts 4-5 m long, spaced 1-1,5 m in crown and walls with wire mesh. Bolt invert	100-150 mm in crown and 100 mm in sides.	Light to medium ribs spaced 1,5 m. Where required

Table 5. 2 Continued

Intervals of KM	RMR	Excavation	Rock Bolts (20 mm diameter, fully grouted)	Shotcrete	Steel Sets
400+200-400+400	44	Top heading and bench 1,5-3 m. advance in top heading. Commence support after each blast. Complete support 10 m. from face	Systematic bolts 4 m long, spaced 1.5-2.0 m in crown and walls with wire mesh in crown.	50-100 mm in crown and 30 mm in sides.	None
400+400-400+450	--	Top heading and bench 1,0-1,5 m advance in top heading. Install support concurrently with excavation 10 m from face	Systematic bolts 4-5 m long, spaced 1-1,5 m in crown and walls with wire mesh. Bolt invert	100-150 mm in crown and 100 mm in sides.	Light to medium ribs spaced 1,5 m. Where required
400+450-400+520	--	Multiple Dirfts 0,5-1,5 m. Advance in top heading. Install support concyrrntly with excavation. Shotcrete as soon as possible after blasting.	Systematic bolts 5-6 m long, spaced 1-1,5 m in crown and walls with wire mesh	150-200 mm in crown 150 mm in sides 50 mm on face	Medium to heavy ribs spaced 0,75 m. With steel lagging and forepoling if required. close invert.
400+520-400+750	16	Multiple Dirfts 0,5-1,5 m. Advance in top heading. Install support concyrrntly with excavation. Shotcrete as soon as possible after blasting.	Systematic bolts 5-6 m long, spaced 1-1,5 m in crown and walls with wire mesh	150-200 mm in crown 150 mm in sides 50 mm on face	Medium to heavy ribs spaced 0,75 m. With steel lagging and forepoling if required. close invert.
400+750-400+930	18	Multiple Dirfts 0,5-1,5 m. Advance in top heading. Install support concyrrntly with excavation. Shotcrete as soon as possible after blasting.	Systematic bolts 5-6 m long, spaced 1-1,5 m in crown and walls with wire mesh	150-200 mm in crown 150 mm in sides 50 mm on face	Medium to heavy ribs spaced 0,75 m. With steel lagging and forepoling if required. close invert.

Suggested excavation and support systems of for different sections of the Belkahve tunnel based on the RMR classification are given above in Table 5. 2.

### 5.2 Support Systems Based on Q system

The estimated support categories based on Q-system (Barton, 2002) are determined by using Figure 5.1. Q-values calculated in Chapter 4 are used here.

For Q value of 0.69; 1.5 m spaced rock bolt with a length of 4.8 m are recommended. Shotcrete with thickness of 12 cm. is suggested. For Q value of 4.3; 2.2m spaced rock bolt with a length of 4.2 m are recommended. Shotcrete with thickness of 5 cm. is suggested.

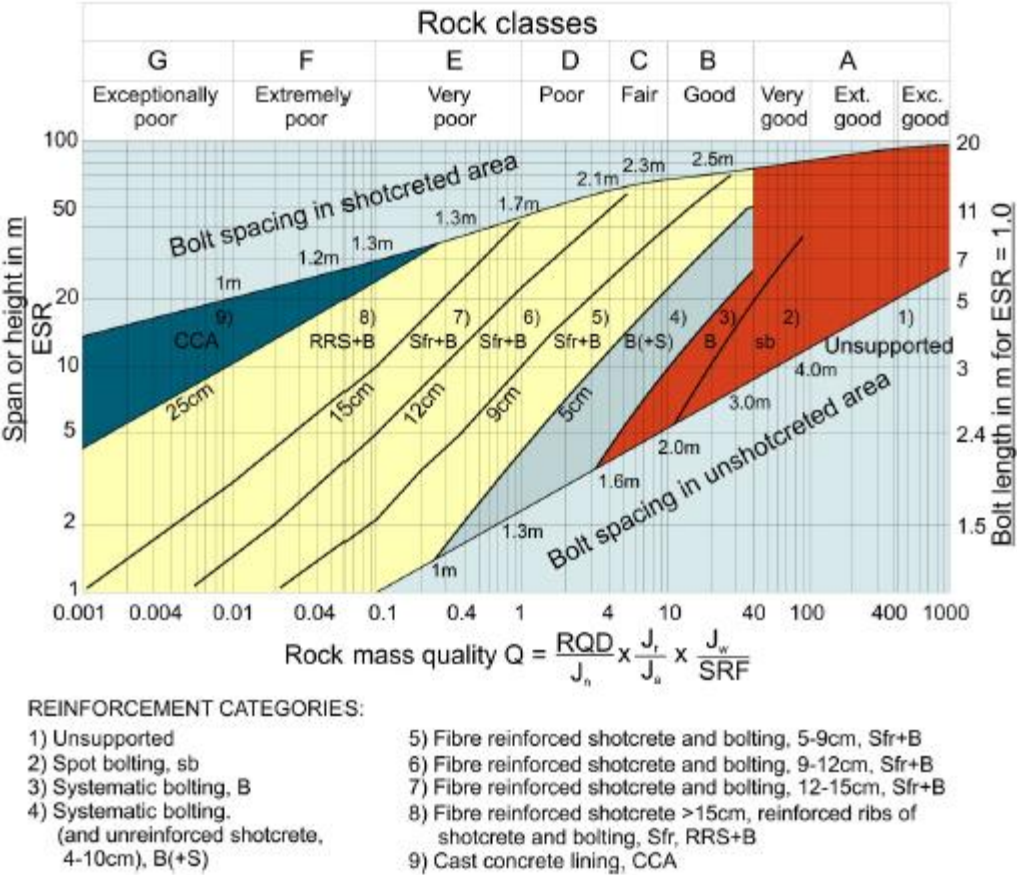


Figure 5. 1 Support categories based on Q-system (Barton, 2002)

For Q value of 12.1; 2.6 m spaced rock bolt with a length of 4.8 m are recommended. Shotcrete with thickness of 3-4 cm. is suggested. For Q value of 2.9; 1.8 m spaced rock bolt with a length of 4.0 m are recommended. Shotcrete with thickness of 7 cm. is suggested.

For Q value of 0.1; 1.5 m spaced rock bolt with a length of 3.0 m are recommended. Shotcrete with thickness of 15 cm. is suggested. For Q value of 0.4; 1.5 m spaced rock bolt with a length of 3.8 m are recommended. Shotcrete with thickness of 9 cm. is suggested.

### **5.3 Support systems depending on NATM**

The support systems according to the NATM classifications (Geoconsult, 1993 and ONORM B 2203, 1994) based on the classes obtained in Chapter 4 are presented in Table 5.3.

For NATM B3 class, the tunnel could be excavated by top heading (1,25m-1,50m.) and bench (3,0 m.). Excavation should be done with smooth blasting or mechanical excavation techniques. Shotcrete and systematic bolting are recommended. Wire mesh and Invert slab is suggested in case of necessary.

For NATM C2 class, the tunnel could be excavated by top heading (0,75m-1,25m.) and bench (2,0 m.) and invert slab. Excavation should be done with smooth blasting or mechanical excavation techniques. Shotcrete and systematic bolting are recommended at the tunnel face. Forepole application is also recommended along the upper part of the excavation. Wire mesh and Invert slab is suggested in case of necessary.

For NATM C3 class, the tunnel could be excavated by top heading (0,75m-1,00m.) and bench (1,5 m.) and invert slab. Excavation should be done with smooth blasting or mechanical excavation techniques. Shotcrete and systematic bolting should be applied to the tunnel face. Forepole application is also recommended along the upper part of the excavation. Systematic wire mesh and Invert slab is also recommended.

Table 5. 3 NATM support systems (Specifications of GDH, 2006)

Intervals of KM	NATM Class	Excavation	Support Systems
KM: 399+180- KM: 399+400	C2	Top heading (0.75-1.25 m) and bench (2.0 m). Smooth blasting or mechanical excavation.	Shotcrete and systematic bolting, forepoling, systematic Steel set, Wire mesh, Invert slab.
KM: 399+400- KM: 399+700	C2	Top heading (0.75-1.25 m) and bench (2.0 m). Smooth blasting or mechanical excavation.	Shotcrete and systematic bolting, forepoling, systematic Steel set, Wire mesh, Invert slab.
KM: 399+700- KM: 400+080	C2	Top heading (0.75-1.25 m) and bench (2.0 m). Smooth blasting or mechanical excavation.	Shotcrete and systematic bolting, forepoling, systematic Steel set, Wire mesh, Invert slab.
KM: 400+080- KM: 400+150	C3	Top heading (0.75-1.00 m) and bench (1.5 m). Smooth blasting or mechanical excavation.	Shotcrete and systematic bolting, forepoling, systematic Steel set, Wire mesh, Invert slab.
KM: 400+150- KM: 400+200	B3	Top heading (1.25-1.5 m) and bench (3.0 m). Smooth blasting or mechanical excavation.	Shotcrete and systematic bolting, forepoling, systematic Steel set. Wire mesh may be necessary. Invert slab may be necessary.
KM: 400+200- KM: 400+400	30% B3, 70% B2	Top heading (1.5-2.0 m) and bench (3.0-3.5 m). Smooth blasting.	Shotcrete and systematic bolting, forepoling. Invert slab may be necessary.
KM: 400+400- KM: 400+450	B3	Top heading (1.25-1.5 m) and bench (3.0 m). Smooth blasting or mechanical excavation.	Shotcrete and systematic bolting, forepoling, systematic Steel set. Wire mesh may be necessary. Invert slab may be necessary.
KM: 400+450- KM: 400+520	C3	Top heading (0.75-1.00 m) and bench (1.5 m). Smooth blasting or mechanical excavation.	Shotcrete and systematic bolting, forepoling, systematic Steel set, Wire mesh, Invert slab.
KM: 400+520- KM: 400+750	C2	Top heading (0.75-1.25 m) and bench (2.0 m). Smooth blasting or mechanical excavation.	Shotcrete and systematic bolting, forepoling, systematic Steel set, Wire mesh, Invert slab.
KM: 400+750- KM: 400+930	C2	Top heading (0.75-1.25 m) and bench (2.0 m). Smooth blasting or mechanical excavation.	Shotcrete and systematic bolting, forepoling, systematic Steel set, Wire mesh, Invert slab.

## CHAPTER 6

### ESTIMATION OF THE ROCK MASS STRENGTH PARAMETERS

The most important preparation step for numerical modeling is the estimation of rock mass strength parameters. In-situ test is a method to determine these parameters ultimately. However, in the early stage of the design, rock mass strength parameters and support systems should be determined by using rock mass classification systems such as RMR, Q, GSI.

#### 6.1 Estimation of Rock Mass Parameters

In order to determine the strength parameters ( $m$ ,  $s$ ,  $c$ ,  $\phi$ ,  $E_{rm}$ , etc.) of the rock mass of the tunnel, the computer program Roclab 1.0 (2007) was used. The uniaxial compressive strength ( $\sigma_c$ ), modulus of elasticity of intact rock ( $E_i$ ) and unit weight ( $\gamma$ ) are obtained from the laboratory tests and entered to the program as input parameters. The parameter of  $m_i$  value is selected from the Roclab software with respect to the rock type. Both, excellent quality blasting and poor quality blasting conditions were chosen by selecting the value of  $D=0$  or  $D=0.7$ . Also, while determining the depth of tunnel, depth from ground level to the tunnel route level is taken into account. At Figure 6.1. all needed input parameters can be seen.

Hoek-Brown Classification	
sigci	30 MPa
GSI	50
mi	10
D	0
<input checked="" type="radio"/> Ei	12000 MPa
<input type="radio"/> MR	400

Hoek-Brown Criterion	
mb	1.677
s	0.0039
a	0.506

Figure 6. 1 needed input parameters for roclab.

Required parameters of the generalized Hoek-Brown failure criterion which are  $m_b$ ,  $s$  and  $a$ , has been determined by the software Roclab as a result of calculation performed by using given set of input parameters ( $\sigma_{ci}$ , GSI,  $m_i$ ,  $E_i$  and  $D$ ). RocLab also calculates the deformation modulus of the rock mass  $E_{rm}$  using the Generalized Hoek-Diederichs equation with respect to input value of intact modulus  $E_i$  (Hoek and Diederichs, 2006). In this thesis, all of these parameters are calculated using the latest version of the HoekBrown failure criterion. Furthermore, RocLab always calculates equivalent Mohr-Coulomb parameters (cohesion and friction angle) for the rock mass. Since most rock engineering software (both Mohr-Coulomb and Hoek-Brown is available for Phase 2) is still written in terms of the Mohr-Coulomb failure criterion, it is necessary to determine equivalent angles of friction and cohesive strengths for each rock mass and stress range.

This is done by fitting an average linear relationship to the curve generated by solving equation for a range of minor principal stress values defined by  $\sigma_t < \sigma_3 < \sigma_{3max}$  as illustrated in Figure 6.2. The fitting process involves balancing the areas above and below the Mohr-Coulomb plot. This results in the following equations for the angle of friction  $\phi$  and cohesive strength  $c'$ :

Note that the value of  $\sigma'_{3\max}$ , the upper limit of confining stress over which the relationship between the Hoek-Brown and the Mohr-Coulomb criteria is considered, has to be determined for each individual case. Guidelines for selecting these values for slopes as well as shallow and deep tunnels are presented later. The Mohr-Coulomb shear strength  $\tau$ , for a given normal stress  $\sigma$ , is found by substitution of these values of  $c'$  and  $\phi'$  in to the equation:

$$\tau = c' + \sigma \tan \phi'$$

The equivalent plot (Figure 6.2), in terms of the major and minor principal stresses, is defined by:

$$\sigma'_1 = \frac{2c' \cos \phi'}{1 - \sin \phi'} + \frac{1 + \sin \phi'}{1 - \sin \phi'} \sigma'_3$$

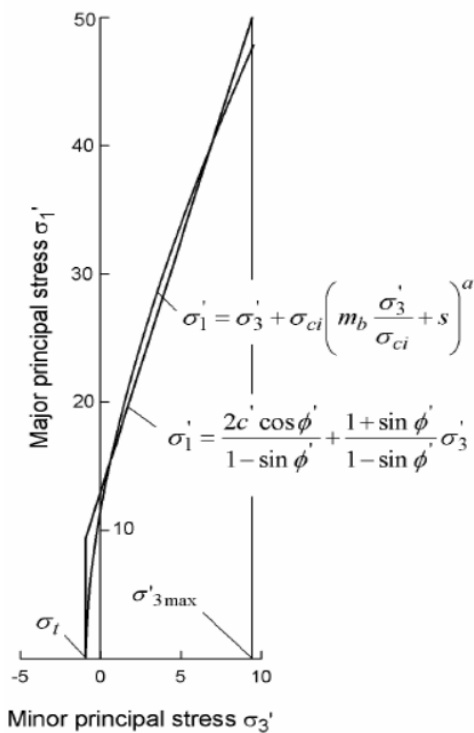


Figure 6. 2 Relationships between major and minor principal stresses for Hoek-Brown and equivalent Mohr-Coulomb criteria.

The engineering parameters of the rock masses for different sections of the tunnel are presented in Figures 6.3-6.15.



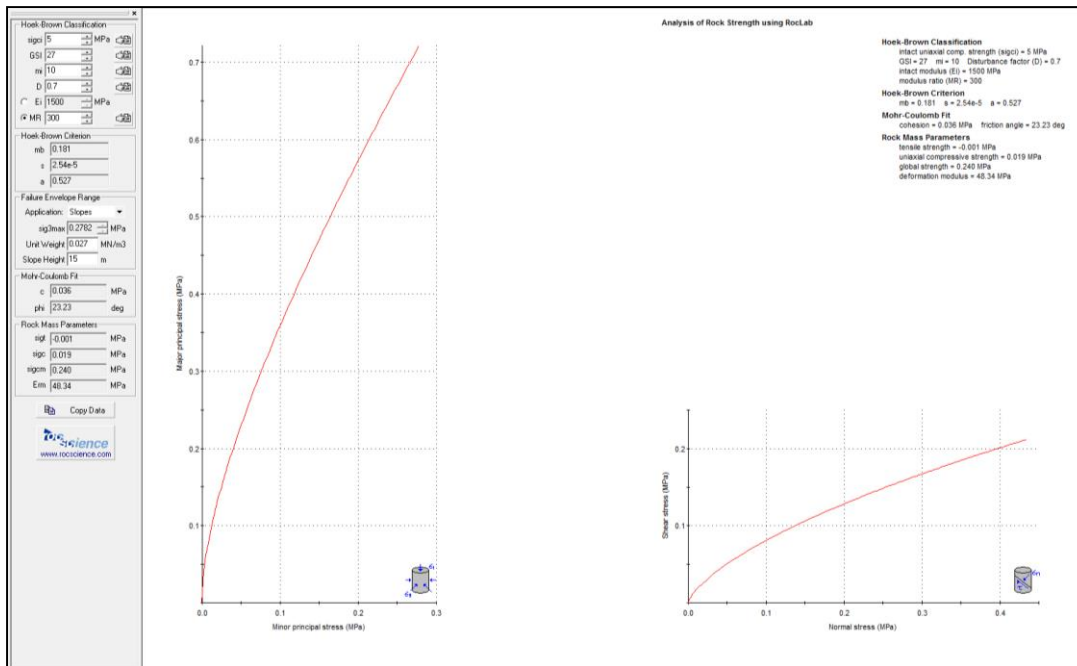


Figure 6. 3 Engineering parameters of the rock mass for D=0.7 (Entrance Section KM: 399+180 – KM: 399+400)

$c = 36 \text{ kPa}$ ,  $\phi = 23^\circ$  ve  $E_{rm} = 48 \text{ MPa}$

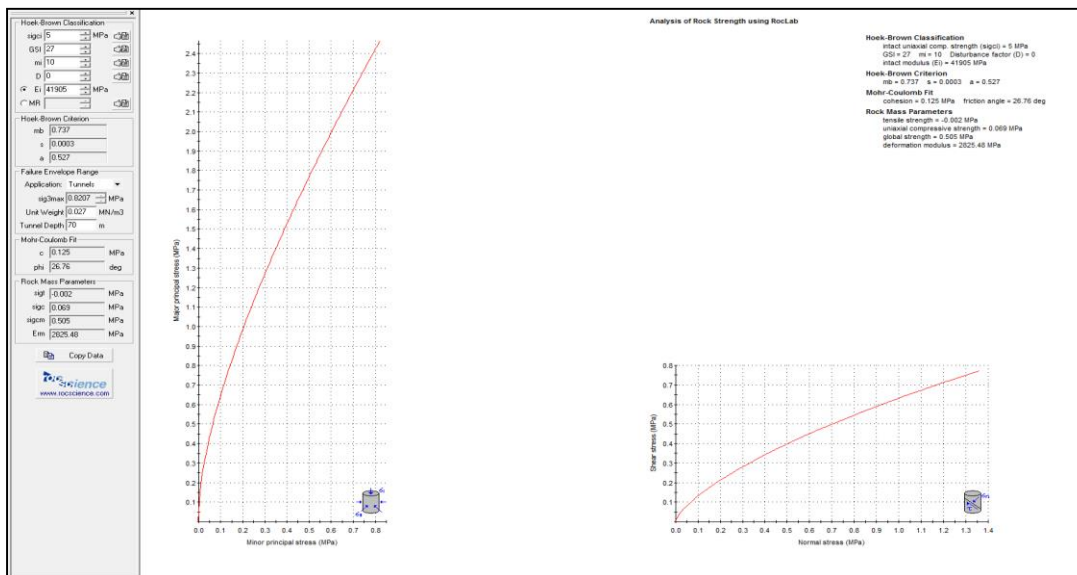


Figure 6. 4 Engineering parameters of the rock mass for D=0 (KM: 399+400 – KM: 399+700 in accordance with SK-805)

$c = 125 \text{ kPa}$ ,  $\phi = 27^\circ$  ve  $E_{rm} = 2825 \text{ MPa}$

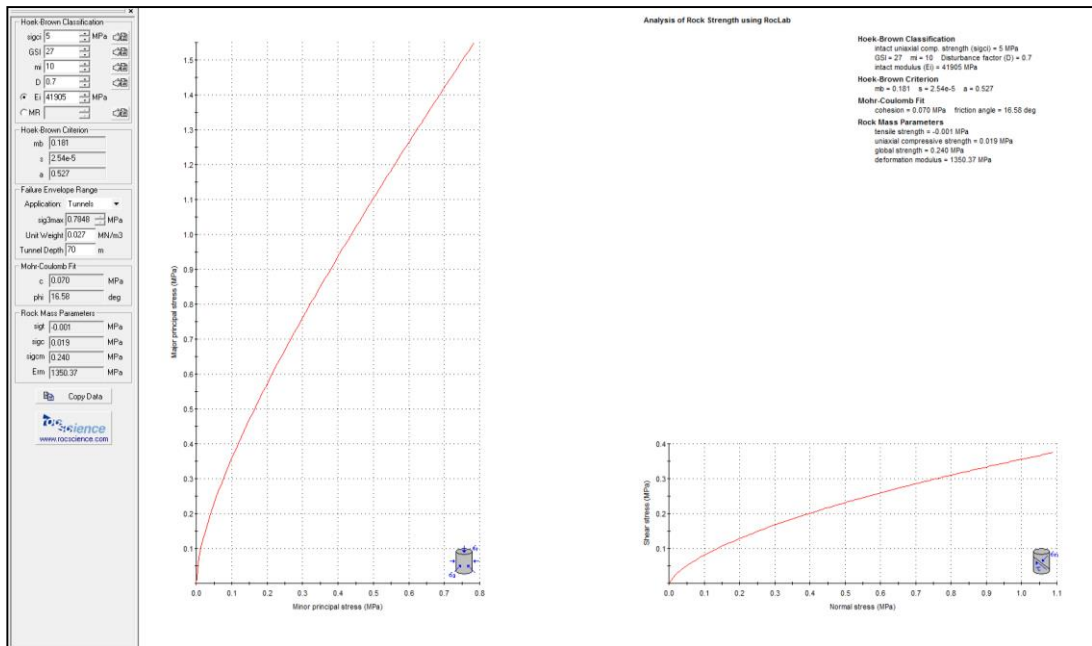


Figure 6. 5 Engineering parameters of the rock mass for D=0,7 (KM: 399+400 – KM: 399+700 in accordance with SK-805)

$c = 70 \text{ kPa}$ ,  $\phi = 17^\circ$  ve  $E_{rm} = 1350 \text{ MPa}$

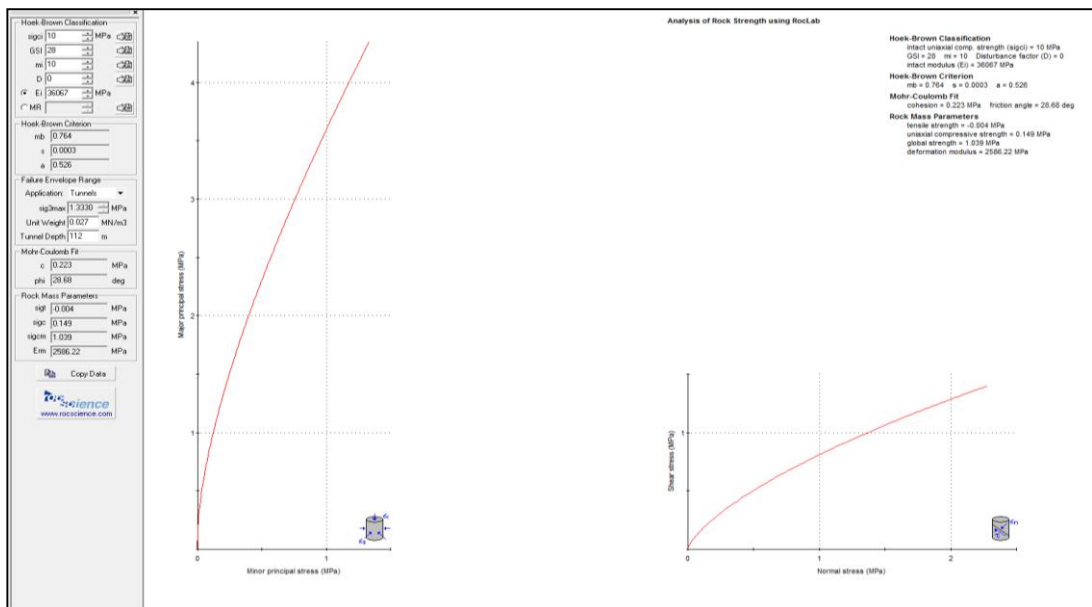


Figure 6. 6 Engineering parameters of the rock mass for D=0 (KM: 399+700 – KM: 400+080 in accordance with SK-807)

$c = 223 \text{ kPa}$ ,  $\phi = 29^\circ$  ve  $E_{rm} = 2586 \text{ MPa}$

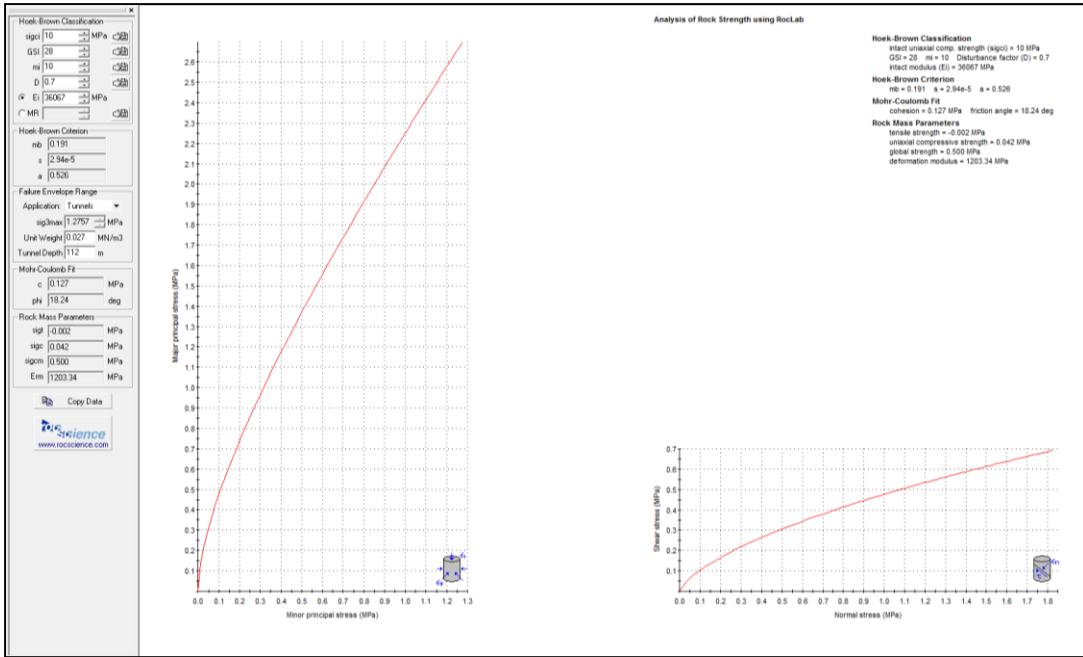


Figure 6. 7 Engineering parameters of the rock mass for D=0,7 (KM: 399+700 – KM: 400+080 in accordance with SK-807)

$c = 127 \text{ kPa}$ ,  $\phi = 18^\circ$  ve  $E_{rm} = 1203 \text{ MPa}$

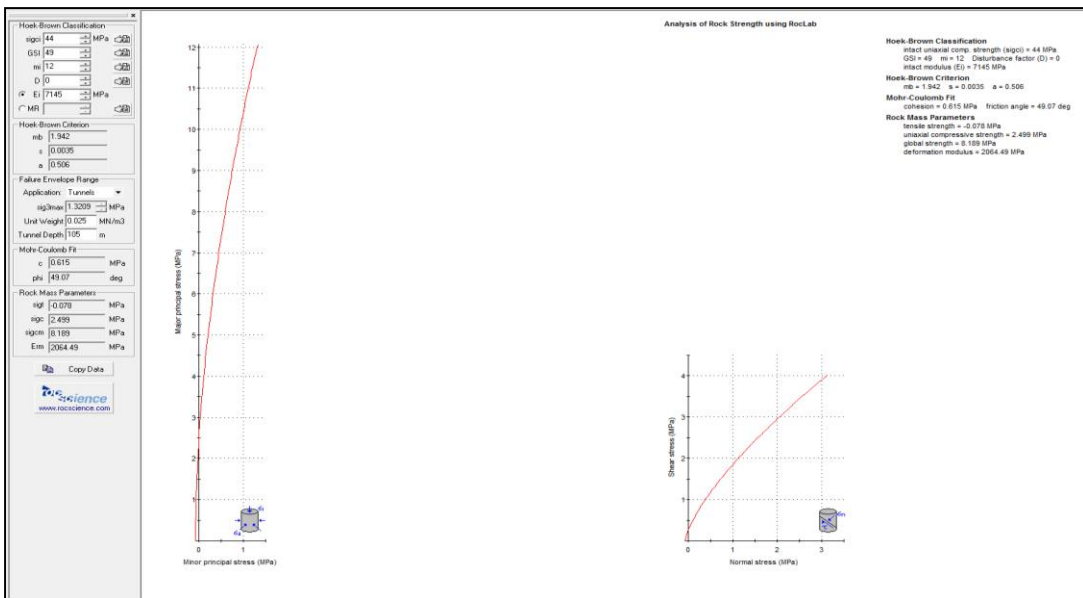


Figure 6. 8 Engineering parameters of the rock mass for D=0 (KM: 400+150 – KM: 400+200 in accordance with SK-804)

$c = 615 \text{ kPa}$ ,  $\phi = 49^\circ$  ve  $E_{rm} = 2064 \text{ MPa}$

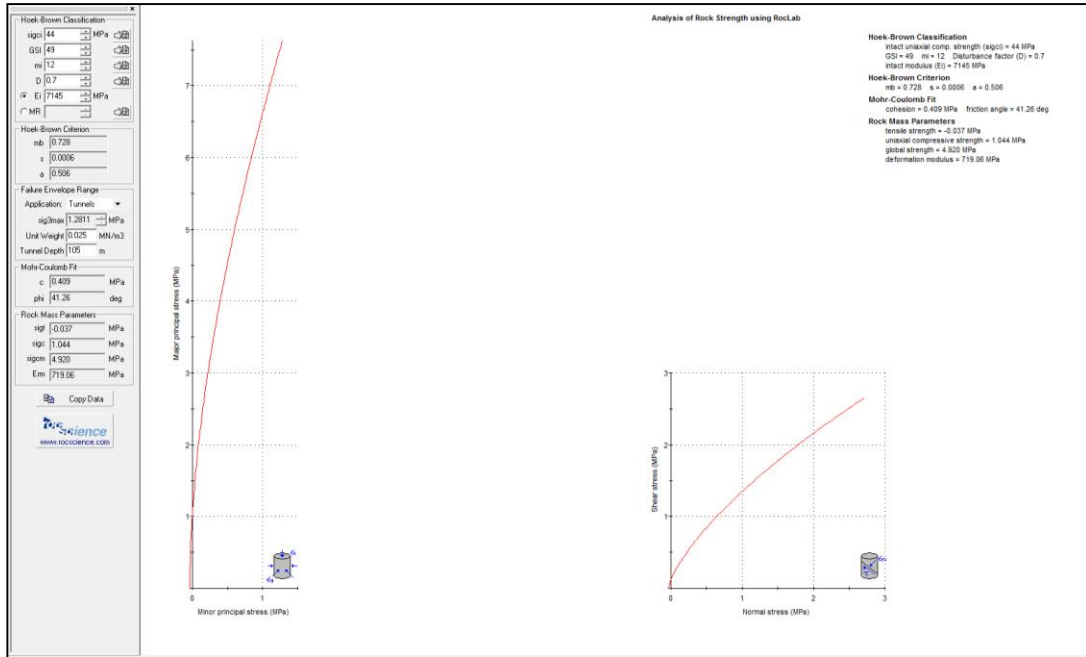


Figure 6. 9 Engineering parameters of the rock mass for D=0,7 (KM: 400+150 – KM: 400+200 in accordance with SK-804)

$c = 409 \text{ kPa}$ ,  $\phi = 41^\circ$  ve  $E_{rm} = 719 \text{ MPa}$

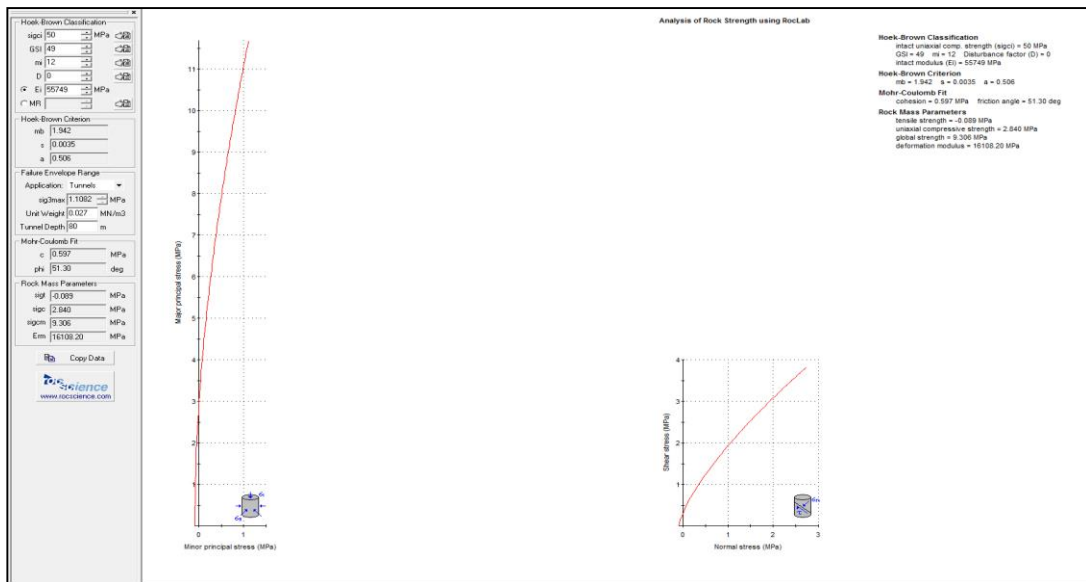


Figure 6. 10 Engineering parameters of the rock mass for D=0 (KM: 400+200 – KM: 400+520 in accordance with SK-808)

$c = 597 \text{ kPa}$ ,  $\phi = 51^\circ$  ve  $E_{rm} = 16108 \text{ MPa}$

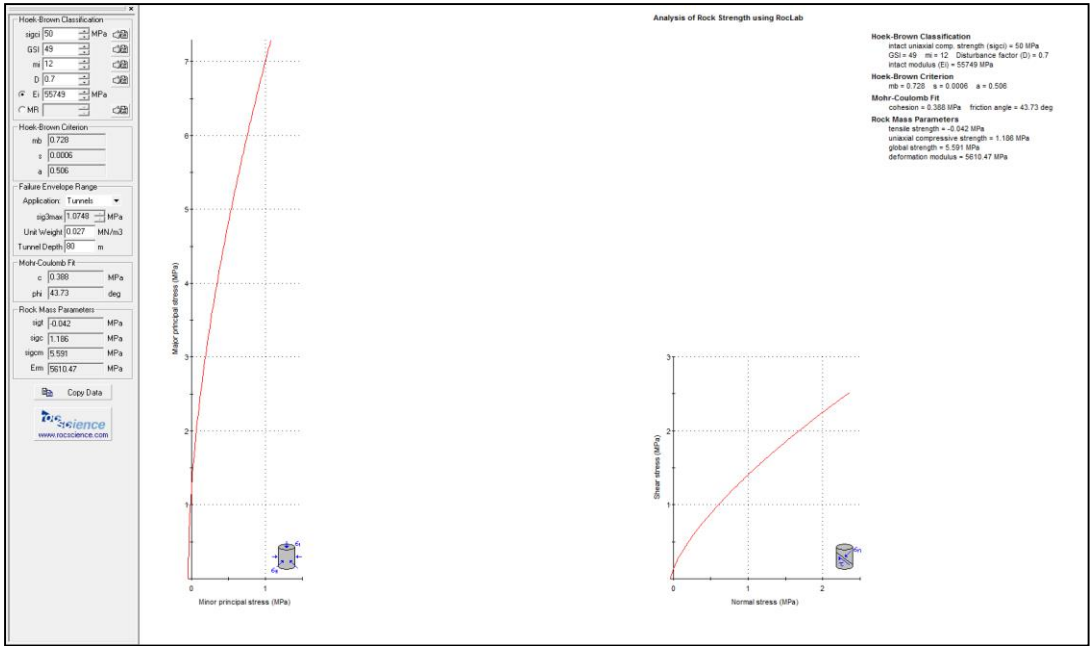


Figure 6. 11 Engineering parameters of the rock mass for D=0,7 (KM: 400+200 – KM: 400+520 in accordance with SK-808)

$c = 388 \text{ kPa}$ ,  $\phi = 44^\circ$  ve  $E_{rm} = 5610 \text{ MPa}$

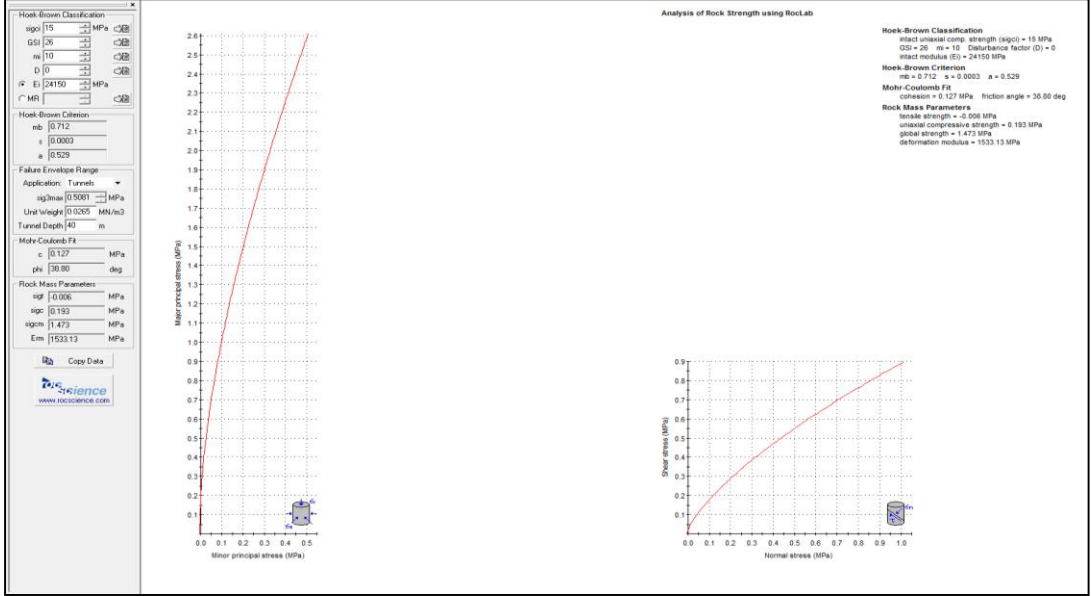


Figure 6. 12 Engineering parameters of the rock mass for D=0 (KM: 400+520 – KM: 400+750 in accordance with SK-809)

$c = 127 \text{ kPa}$ ,  $\phi = 39^\circ$  ve  $E_{rm} = 1533 \text{ MPa}$

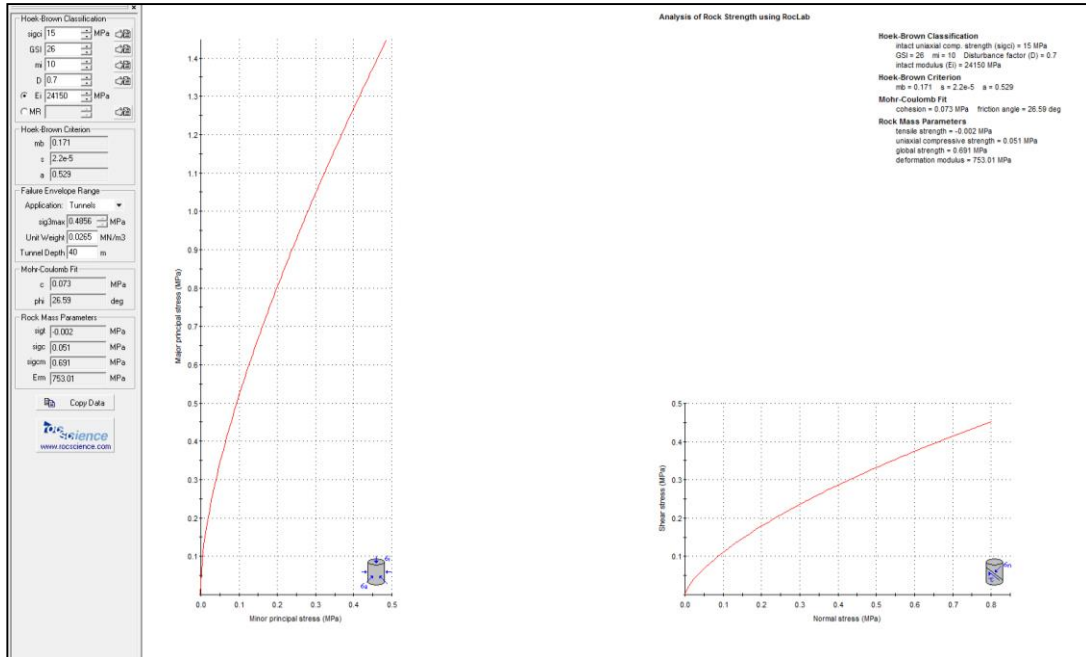


Figure 6. 13 Engineering parameters of the rock mass for D=0,7 (KM: 400+520 – KM: 400+750 in accordance with SK-809)

$c = 73 \text{ kPa}$ ,  $\phi = 27^\circ$  ve  $E_{rm} = 753 \text{ MPa}$

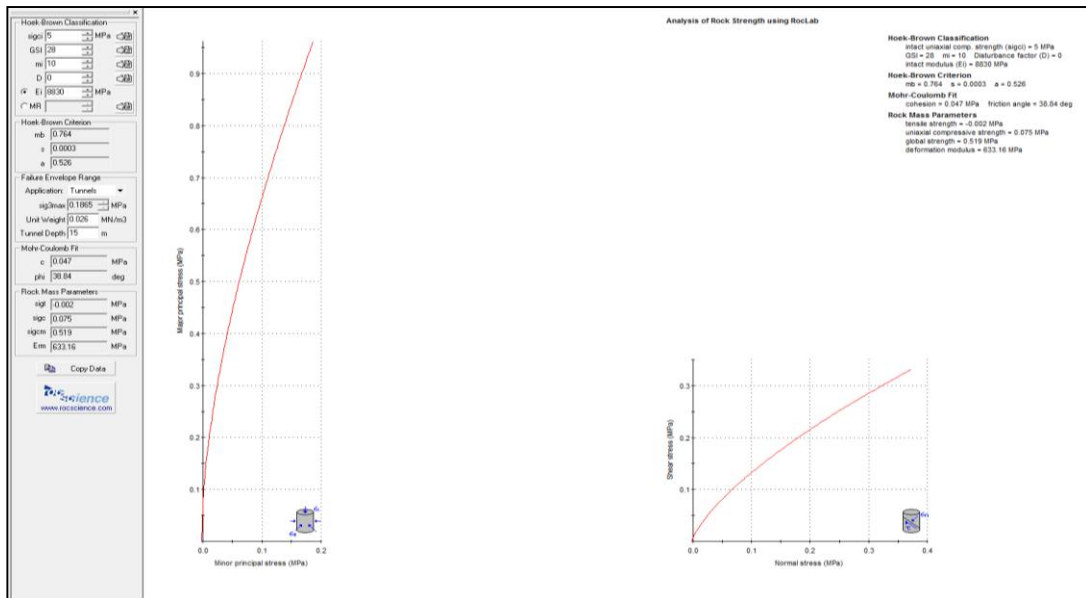


Figure 6. 14 Engineering parameters of the rock mass for D=0,7 (Exit Section KM: 400+750 – KM: 400+930 in accordance with SK-806)

$c = 47 \text{ kPa}$ ,  $\phi = 39^\circ$  ve  $E_{rm} = 633 \text{ MPa}$

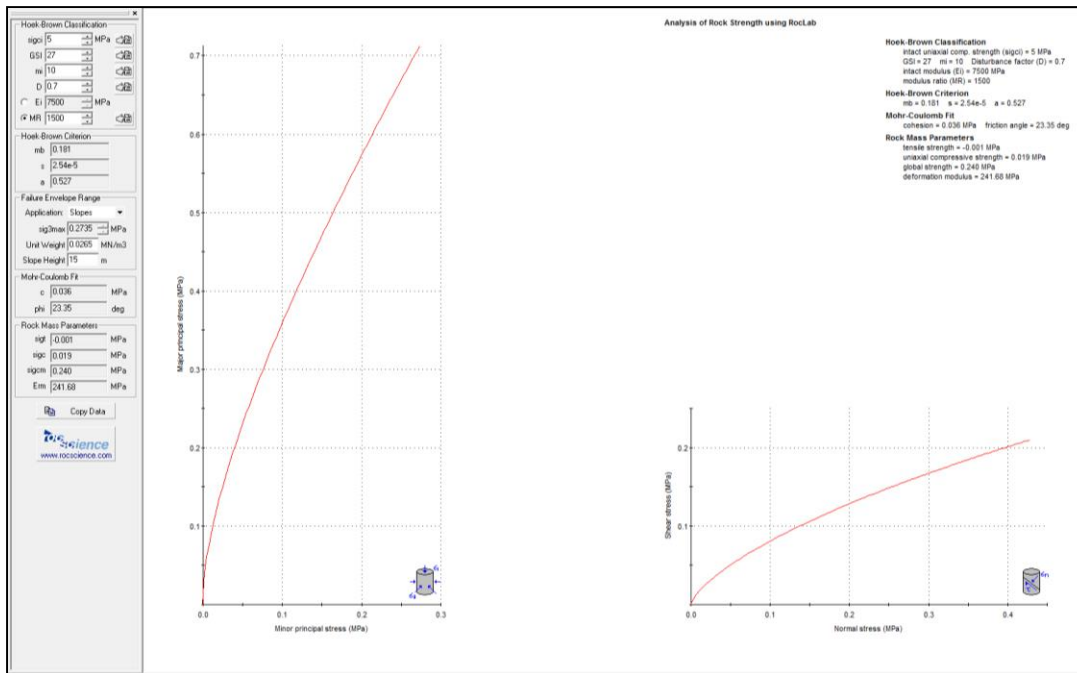


Figure 6. 15 Engineering parameters of the rock mass for D=0,7 (Exit Section KM: 400+750 – KM: 400+930 in accordance with SK-810)

$$c = 36 \text{ kPa}, \phi = 23^\circ \text{ ve } E_{rm} = 242 \text{ MPa}$$

Determination of necessary parameters cohesion (c), angle of friction ( $\phi$ ) and modulus of elasticity of the rock mass ( $E_{rm}$ ) for numerical modeling are completed by using roclab. Table 6.1 summarizes the rock mass parameters obtained in this study.

Table 6. 1 Engineering parameters of the rock mass obtained from Roclab

	Disturbance Factor (D)	Unit weight (kN/m <sup>2</sup> )	Cohesion (c) (kPa)	$\phi$ (°)	Depth (m)	E <sub>rm</sub> (MPa)
Entrance Portal	0.7	27	36	23	20	48
KM: 399+400-KM: 399+700	0	27	125	27	70	2825
	0.7	27	70	17		1350
KM: 399+700-KM: 400+080	0	27	223	29	112	2586
	0.7	27	127	18		1203
KM: 400+080-KM: 400+150	shearing zone		20	25	100	100
KM: 400+150-KM: 400+200	0	25	615	49	105	2064
	0.7	25	409	41		719
KM: 400+200-KM: 400+450	0	27	597	51	80	16108
	0.7	27	388	44		5610
KM: 400+450-KM: 400+520	shearing zone		20	25	100	100
KM: 400+520-KM: 400+750	0	26	127	39	40	1533
	0.7	26	73	27		753
Exit Portal	0.7	26	36	23	15	242

## 6.2 Estimation of Deformation Modulus

Determinating the parameter of modulus of elasticity of rock mass ( $E_{rm}$ ) is very important for numerical analyses. Roclab is an accepted method for determination of the deformation modulus of rock mass. However, in this study different empirical equations have been also used to determine the deformation modulus of rock mass.

All of the accepted equations are presented in Table 6.2. However, the mostly preferred equations (Bieniawski, 1978; Serafim and Pereira, 1983, Barton, 2002; Hoek and Diederichs, 2006) are used in this thesis. These equations are preferred because they need parameters of RMR, Q or GSI in order to calculate deformation value of the rock mass which makes the determination of rock strength parameters process related to field observation data. Calculated deformation modulus values are presented in Table 6.3.



Table 6. 2 List of empirical equations for estimating the deformation modulus

Originator of Empirical Equation	Required Parameters	Limitations	Equations
Bienawski (1978)	RMR	RMR > 50	$E_{rm} = 2RMR - 100$ (GPa)
Serafim and Pereira (1983)	RMR	RMR < 50	$E_{rm} = 10^{[(RMR-10)/40]}$ (GPa)
Barton (2002)	Q, $\sigma_c$	$\sigma_c < 100$ MPa	$E_{rm} = 10Qc^{(1/3)}$ (GPa)
Hoek et al. (2002)	GSI, $\sigma_c$ , D	$\sigma_c < 100$ MPa	$E_{rm} = (1-D/2)^* ((qc/100)^{0.5})^* (10^{(GSI-10)/40})$ (GPa)
		$\sigma_c > 100$ MPa	$E_{rm} = (1-D/2)^* ((qc/100)^{0.5})^* (10^{(GSI-10)/40})$ (GPa)
Kayabaşı et al. (2003)	$E_i$ , RQD, WD	-	$E_{rm} = 0.135[(E_i(1+RQD/100))/WD]$ (Gpa)
Gökçeoğlu et al. (2003)	$E_i$ , RQD, WD, $\sigma_c$	-	$E_{rm} = 0.001 [((E_i/qc)(1+RQD/100))/WD]^{1.811}$ GPa
Sönmez et al. (2004a)	$E_i$ , s, a	-	$E_{rm} = E_i (s^a)^{0.4}$ (Gpa)
Hoek and Diederichs (2006)	GSI, D	-	$E_{rm} = 100\,000 * (1 - (D/2) / (1 + e^{((75+25D-GSI)/11)}))$ (MPa)
Hoek and Diederichs (2006)	$E_i$ , GSI, D	-	$E_{rm} = E_i ( (1 - D/2) / (1 + e^{((60+15D-GSI)/11)}) )$ (MPa)
Sönmez et al. (2004b)	$E_i$ , RMR	-	$E_{rm} = E_i 10^{((RMR-100) * (100 - RMR)) / (4000 * \exp(-RMR/100))}$ (MPa)

Table 6. 3 Estimation of deformation modulus of the rock masses along tunnel route

Sections	$E_{rm}=10Q_c^{(1/3)}$ (GPa)	$E_{rm}=E_i \left( \frac{1-D/2}{1+e^{((60+15D-GSI)/11)}} \right)$ (MPa)	$E_{rm}=(1-D/2)*$ $((q_c/100)^{0.5})*$ $(10^{(GSI-10)/40})$ (GPa)	$E_{rm}=E_i 10^{((RMR-100)*(100-RMR))/(4000*exp(-RMR/100))}$ (MPa)	$E_{rm}= 100\ 000*(1-(D/2)/1+e^{((75+25D-GSI)/11)})$ (MPa)	GSI	Basic RMR	RMR	$q_c$ (MPa)	$E_i$ (lab & MR) (MPa)
	(Barton,2002)	(Hoek & Diederichs, 2006)	(Hoek,2002)	(Sönmez ve diğ.,2006)	(Hoek & Diederichs, 2006)					
Entrance Portal	1,71 GPa	35,16 MPa	0,38 GPa	130,94 MPa	609,53 MPa	19	24	19	5	1500
KM: 399+400-KM: 399+700	1,71 GPa	1280,99 MPa	0,45 GPa	5078,94 MPa	799,25 MPa	22	27	22	5	41905
KM: 399+700-KM: 400+080	2,15 GPa	1204,02 MPa	0,67 GPa	4833,89 MPa	874,70 MPa	23	28	23	10	36067
KM: 400+150-KM: 400+200	3,53 GPa	1351,56 MPa	4,70 GPa	3709,79 MPa	5625,49 MPa	44	49	44	44	7145
KM: 400+200-KM: 400+450	3,68 GPa	10545,59 MPa	5,01 GPa	28945,69 MPa	5625,49 MPa	44	49	44	50	55749
KM: 400+520-KM: 400+750	2,47 GPa	675,84 MPa	0,73 GPa	1453,88 MPa	730,26 MPa	21	26	16	15	24150
Exit Portal	1,71 GPa	294,77 MPa	0,47 GPa	684,44 MPa	874,70 MPa	23	28	18	5	8830

For the exit section of the tunnel, 40 kPa, 25° are determined for the cohesion (c) and angle of friction ( $\phi$ ) values, respectively. It can be said that the values determined for entrance section is worse than the values determined for entrance section (55 kPa and 25°). In the middle section of the tunnel, the highest parameters (c= 615 kPa and  $\phi$ = 49°) are obtained. According to Wood (2004), the dilation angle is calculated as 0.33 times of the friction angle. So, the dilation angle value 9° is taken into account for both entrance and exit sections of the tunnel. For the middle section of the tunnel, the dilation angle is taken between 7° and 16°. In Table 6.4 shows the summary of the rock mass parameters to be used for the numerical analyses.

Table 6. 4 Summary of the rock mass parameters to be used for numerical analyses.

Section	Disturbance Factor (D)	Unit weight (kN/m <sup>2</sup> )	Cohesion (c) (kPa)	$\phi$ (°)	Depth (m)	Erm (MPa)
Entrance Portal	0.7	27	40	25	20	350
KM: 399+400-KM: 399+700	0	27	125	27	70	2825
	0.7	27	70	17		1350
KM: 399+700-KM: 400+080	0	27	223	29	112	2586
	0.7	27	127	18		1203
KM: 400+080-KM: 400+150	shearing zone		20	25	100	100
KM: 400+150-KM: 400+200	0	25	615	49	105	2064
	0.7	25	409	41		719
KM: 400+200-KM: 400+450	0	27	597	51	80	16108
	0.7	27	388	44		5610
KM: 400+450-KM: 400+520	shearing zone		20	25	100	100
KM: 400+520-KM: 400+750	0	26	127	39	40	1533
	0.7	26	73	27		753
Exit Portal	0.7	26	55	25	15	500

## CHAPTER 7

### THE VERIFICATION OF TUNNEL SUPPORT SYSTEMS WITH NUMERICAL ANALYSIS

Mostly applied methods for rock mass classification and rock support systems are the methodologies of Bieniawski (RMR) and Barton (Q). Nevertheless, thanks to the developments in Finite Element Methods, huge amounts of possibilities are also accomplished. The Finite Element Method (FEM) possesses a great capacity of analyzing the complex underground conditions through non homogeneities. The subsurface is modeled as continuum. Meshes consisting of limited number of elements form this model. The concepts of solving unknowns at each element cause highly complex matrix equations. However, in solving the formed complex matrix equations, the capability belongs to the FEM.

Several numerical analyses programs to be used for the purpose discussed above, is based on " finite elements" or "finite difference" methods. Phase 2 and Flac are the most common 2D finite elements programs. For 3D analysis Adina, 3DEC, Flac and Plaxis can be used.

In this thesis, Phase2 software was used to model the tunnel sections. It uses two dimensional finite element method. Phase 2 software was created by Toronto University and still being developed by Rocscience group. The program also provides applications of rock bolts and shotcrete which are the currently used temporary support systems for NATM tunneling. Safety factor in Phase 2 program is measured through  $c-\phi$  reduction option of the finite element method. By using this option, strength properties of all material in the model have been decreased with an amount of

reduction factor and FEM analysis are reiterated again. In the event that the program cannot measure the model with reduced strength parameters, as a safety factor the ratio of reduction is taken.

To simulate the negative effect of groundwater, the coefficient of permeability was included in the analyses. Value of coefficient of permeability obtained from the laboratory test results which is given at appendix section in this thesis. After each analyses performed for different section of the tunnel, the strain values around the tubes and yielded bolt-liners are checked in the context of the tunnel stability. According to Hoek (2001), strain values around the tubes should be smaller than %1 in order to stay in the safe side.

## 7.1 Determining Support Properties for Numerical Analyses

According to General Directorate of Highways, the properties of the supports for the assigned NATM classes to be used in the numerical analyses are given below at Tables 7.1-7.4. In this study, properties of bolts, shotcrete, steel mesh, steel set and forepole have been determined based on the experience (accepted by General Directorate of Highways) of YUKSEL DOMANIÇ company.

Table 7. 1 Properties of C2 support system

<b>Support Systems</b>	<b>C2</b>
<i>Bolt Diameter</i>	28 mm
<i>Bolt Spacing</i>	1,0x1,0
<i>Bolt length</i>	4-6 m
<i>Shotcrete class and thickness</i>	C20/25(25cm)
<i>steel mesh type</i>	Q221/221
	Double layer
<i>Steel set type and spacing</i>	HEA140,1,00m
<i>Forepole spacing and length</i>	t=0,5m, L=4-6 m
<b>Span time</b>	<b>C2</b>
<i>Top heading</i>	1,00 m
<i>bench</i>	2,0 m

Table 7. 2 Properties of C3 support system

<b>Support Systems</b>	<b>C3</b>
<i>Bolt Diameter</i>	28 mm
<i>Bolt Spacing</i>	1,0x1,0
<i>Bolt length</i>	6 m
<i>Shotcrete class and thickness</i>	C20/25(40cm)
<i>steel mesh type</i>	Q221/221
	Double layer
<i>Steel set type and spacing</i>	HEA140,1,00m
<i>Forepole spacing and length</i>	t=0,5m, L=4-6 m
<b>Span time</b>	<b>C2</b>
<i>Top heading</i>	0,75 m
<i>Bench</i>	1,5 m

Table 7. 3 Properties of B3 support system

<b>Support Systems</b>	<b>B3</b>
<i>Bolt Diameter</i>	28 mm
<i>Bolt Spacing</i>	1,5x1,5
<i>Bolt length</i>	4m
<i>Shotcrete class and thickness</i>	C20/25(20cm)
<i>steel mesh type</i>	Q221/221
	Double layer
<i>Steel set type and spacing</i>	HEA120,1,50m
<i>Forepole spacing and length</i>	t=0,5m, L=4-6 m (if required)
<b>Span time</b>	<b>B3</b>
<i>Top heading</i>	1,50 m
<i>bench</i>	3,00 m

Table 7. 4 Properties of B2 support system

<b>Support Systems</b>	<b>B2</b>
<i>Bolt Diameter</i>	28 mm
<i>Bolt Spacing</i>	2,0x-2,0
<i>Bolt length</i>	4m
<i>Shotcrete class and thickness</i>	C20/25(15cm)
<i>steel mesh type</i>	Q221/221
	TEK KAT
<i>Steel set type and spacing</i>	HEA100,2.0 m ( if required)
<i>Forepole spacing and length</i>	-
<b>Span time</b>	<b>B2</b>
<i>Top heading</i>	2,00 m
<i>bench</i>	3,00 m

### 7.2 Steps of Modeling with Finite Element Method

The Belkave tunnel section is designed with finite element method. In order to design the tunnel, firstly, geotechnical sectors of the tunnel should be defined. Secondly, the section is separated into limited number of elements that are connected at nodal points. In this study, triangular element type is used. In the third step of the modeling, external boundary definition has been done. The upper part is designed as free boundary which can be define as  $\sigma_{yy}=0$ . The parts of the section are restrain x (lubricated mixed boundary) which means  $u_x=0, \sigma_{xy}$  and  $\sigma_{xz}=0$ . The lower boundary of the section is called as restrain y (lubricated mixed boundary) so as to define  $u_y=0, \sigma_{xz}=\sigma_{yz}=0$  and  $\sigma_{yy}=\gamma L$ . Mesh and boundary conditions can be seen below Figure 7.1.

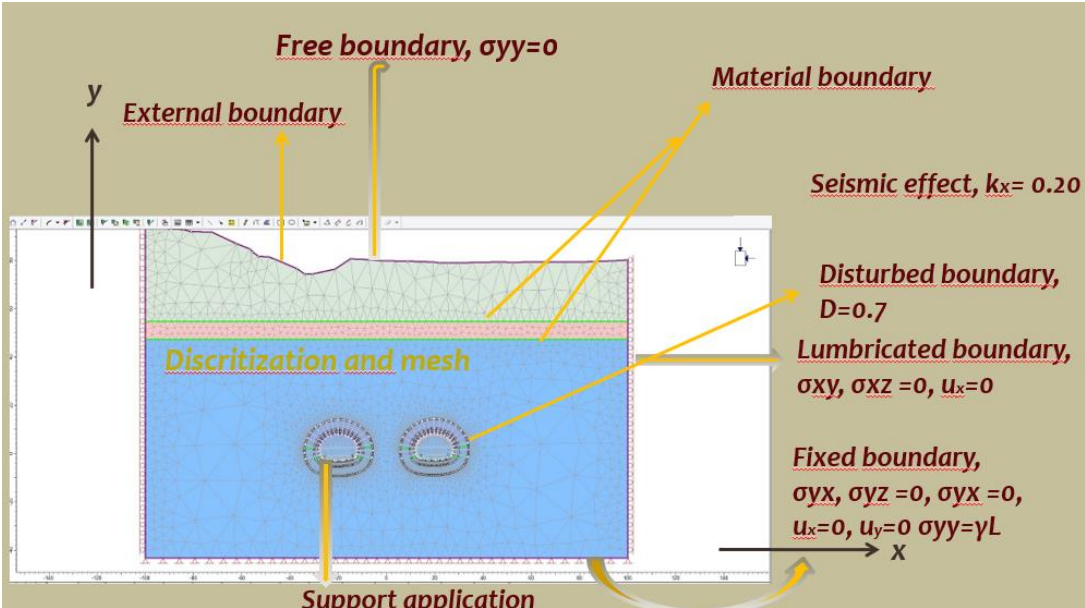


Figure 7. 1 The mesh and boundary condition of the section

Poor blasting disturbance factor is taken into account for plastic boundary around the tunnel to be on the safe side. The thickness of the plastic boundary is taken as 0.5D, half of the of tunnel diameter in operation. There are several ways to determine the plastic boundary around the tunnel. However, in practice, 0.5D is accepted for the

plastic radius. Phase 2 (2008) software and RocSupport 3.0 (2007) software also verify this assumption. So, 6m. is taken as the radius of plastic zone in this study. In the next step of the modeling, assignment of the material properties is completed. Gravity type of field stress is chosen by using actual ground surface and predicting the horizontal to vertical stress ratio,  $k$  which is expanded as  $k= 0.25+7Eh(0.001+(1/z))$  according to Sheorey (1994).

After defining the number of steps in designing, support application which determined empirically is done in several steps. The timing of support application and support interaction with rock masses is not suitable for 2D models. To understand and solve this issue, its needed to be underline two important stages before the application of the support systems. First one is that the rock mass should be allowed to be relaxed, and the second one is that rock mass should be allowed to carry some of the load itself. In Phase 2, there are two methods used to fulfill load split within rock mass and support systems. These two methods are called “load split” option and “material softening”. In the designing of the tunnel sections to simulate 3D to 2D, material softening method is used in this study. The material stiffness is multiplied by a reduction factor  $\beta$ .  $\beta$  is the coefficient from 0 to 1 that is multiplied by the material stiffness to yield the material inside the tunnel. Seismic load is applied in the last step of the modeling. The coefficient of the seismic load is taken as 0.2 according to suggestion of GDH (2006). The strain around the tunnel and yielded support elements are checked right after computing the model.

### **7.3 Slope Stability Analyses for Entrance Portal**

At this part, highest cut before entrance of the tunnel was modeled and stability analyses were performed. In practice excavation is performed from natural topography to the first float as the very first step. As soon as the first cut completed, the support elements installation (shotcrete, rock bolts) are to be completed. The excavation of the cut will be completed right after reaching to the road grade. According to the Technical Specifications of General Directorate of Highways (2006), the sufficient safety factors under static and dynamic conditions are 1.5 and 1.15, respectively.



To analyze the stability of highest cut, the model was prepared in five steps. The slope of side was 3H:2V and forehead was 1H:3V (H: horizontal, V: vertical). In the first step, the natural condition of the surface was modeled. In the following steps, the cut and support applications were done. Seismic load was applied to the system as the final step.

For forehead slope which is the slope of tunnel entrance at KM: 399+400, the model was prepared in three stages. In the first step, the natural condition of the surface was modeled. In the following steps, the cut and support applications were done. Seismic load was applied to the system as the final step. Table 7.5 shows the specifications of supports used in analyses.

Table 7. 5 Supports used in modeling of the entrance portal.

Bolt spacing	1.5m*1.5m
Bolt length	4 m
Bolt diameter	32 mm
Bolt modulus	200 000
Tensile capacity	250 kN
Shotcrete thickness	25 cm
Young's modulus of shotcrete	15 000 MPa

For both static and seismic conditions, numerical analyses performed for the side slopes at the entrance portal in order to check the stability of the tunnel section. Because of the negative effect of groundwater on the strength of the rock mass, analyses were performed with effect of groundwater, thus it is aimed to stay in the safe side (Figures 7.2 and 7.3).

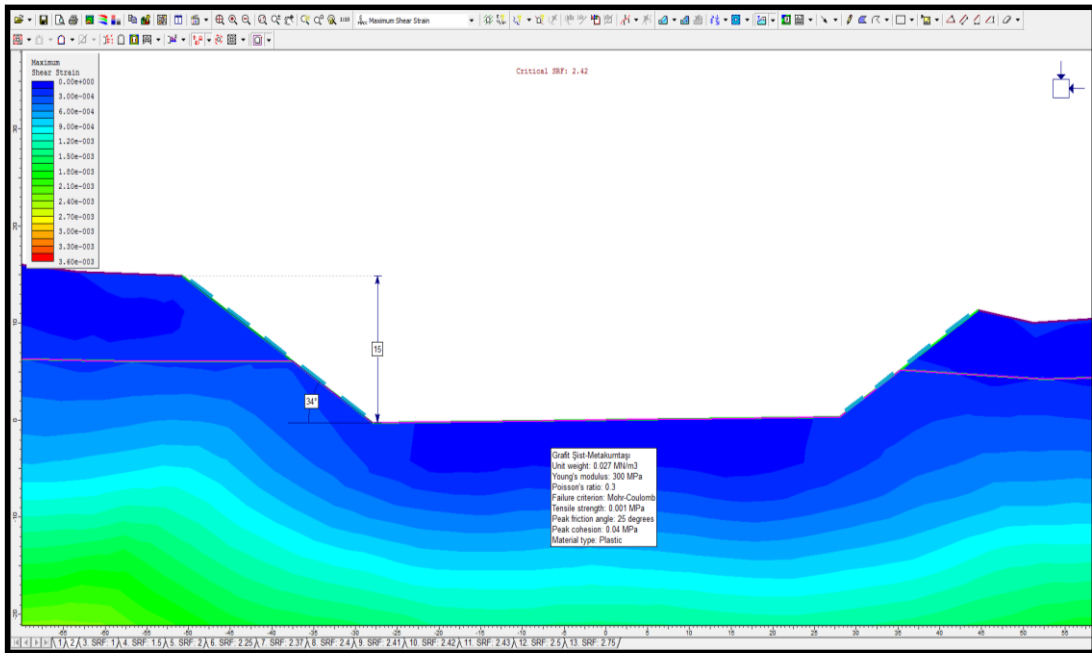


Figure 7. 2 Slope stability analysis for the side slopes at the entrance portal showing maximum shear strain under static condition (3H/2V) (SF: 2. 42)

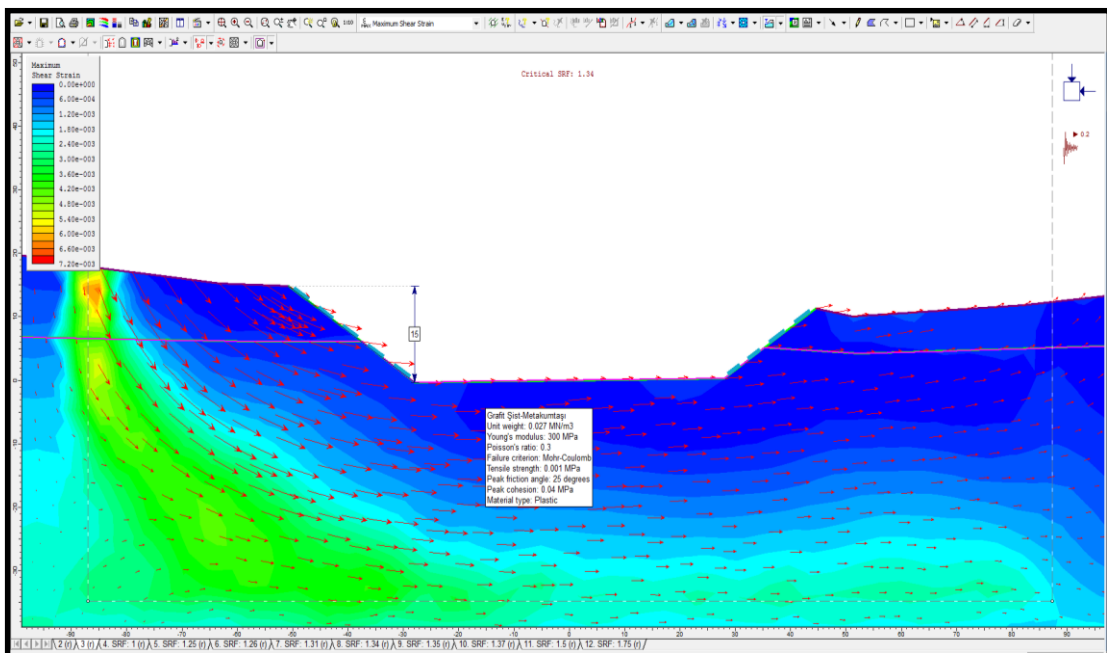


Figure 7. 3 Slope stability analysis for the side slopes at the entrance portal showing maximum shear strain under the effect of seismic load of  $k_x=0.20$  (3H/2V) (SF: 1.34)

When the cut is completed Total displacement is 3 cm under static condition. Value of 2.42 obtained at this stage for the safety factor. However, total displacement is increased to 4 cm after seismic load applied to the model ( $k_x=0.20$ ). At this stage, there are no yielded liners. Value of 1.34 obtained at this stage for the safety factor. According to the Technical Specifications of GDH (2006), the values are sufficient for the slope stability.

Figures 7.4 and 7.5 show the side slopes at entrance of the tunnel during excavation. The results obtained from numerical analyses for side slopes at entrance portal and real slopes (field performance) are compatible with each other. No slope instability problems have appeared during slope excavation as it was predicted by numerical analyses.



Figure 7. 4 shotcrete and water pipes installed for side slope



Figure 7. 5 wire mesh and shotcrete installation for side slope

For both static and dynamic (under seismic load) conditions, slope stability analyses were performed. Because of the negative effect of groundwater on the strength of the rock mass, analyses were performed with effect of groundwater, thus it is aimed to stay in the safe side. The results of analyses performed are shown in Figures 7.6 and 7.7.

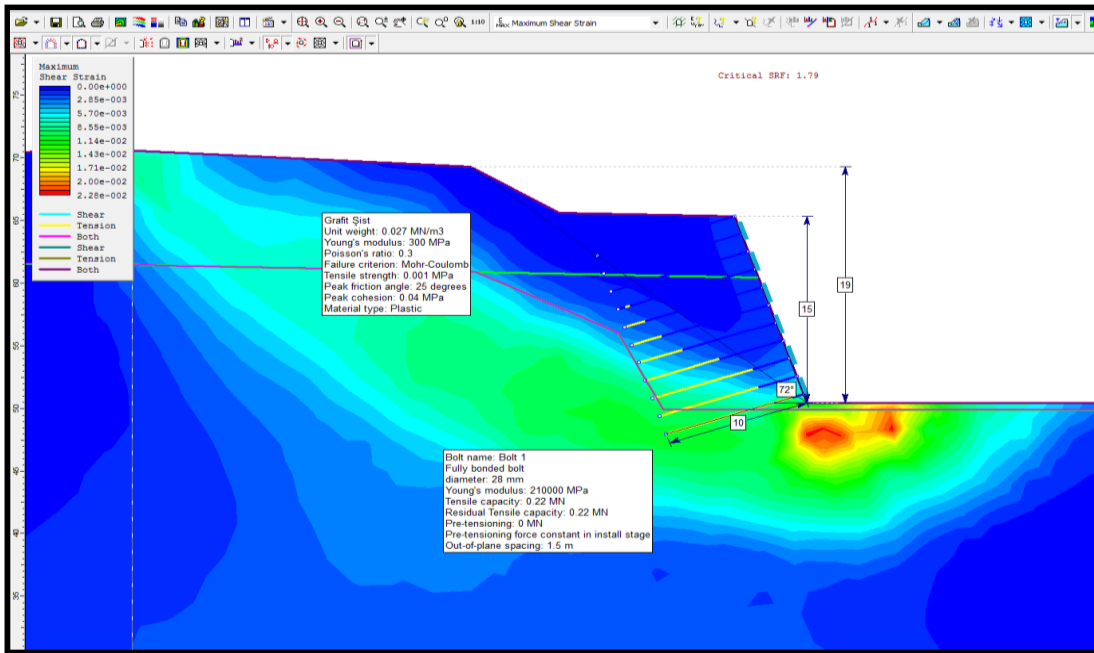


Figure 7. 6 Slope stability analysis for the forehead slopes at the entrance portal showing maximum shear strain under static condition (1H/3V) (SF: 1.75)

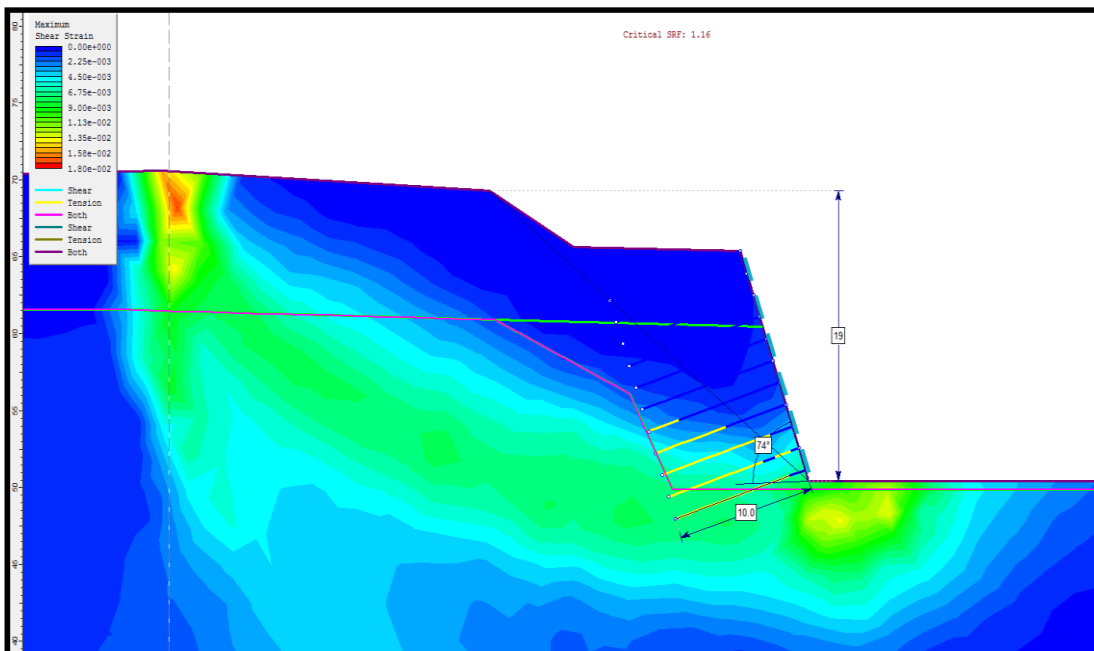


Figure 7. 7 Slope stability analysis for the forehead slopes at the entrance portal showing maximum shear strain under effect of seismic load of  $k_x=0.20$  (1H/3V) (SF: 1.25)

When the cut is completed Total displacement is 2 cm under static condition. Value of 1.75 obtained at this stage for the safety factor. However, total displacement is increased to 3 cm after seismic load applied to the model ( $k_x=0.20$ ). At this stage, there are no yielded liners but some of the bolt elements are yielded. Value of 1.25 obtained at this stage for the safety factor. According to the Technical Specifications of GDH (2006), the values are sufficient for the slope stability.

To sum up, results obtained from the slope stability analyses performed show that the slopes are on the safe side according to Technical Specifications of GDH (2006). Figures 7.8, 7.9 and 7.10 show the forehead slopes at the entrance portal of the tunnel during excavation. The results obtained from the numerical analyses for the forehead slopes at the entrance portal and real slopes (field performance) are compatible with each other. No slope instability problems have occurred during slope excavation as it was predicted by numerical analyses.



Figure 7. 8 A view of the supported forehead slope at the tunnel entrance.



Figure 7. 9 Another view of the supported forehead slope at the tunnel entrance.



Figure 7. 10 A general view of the supported slopes at the tunnel entrance.

#### **7.4 Stability analyses of the tunnel**

Km: 399+190 and Km: 400+820 are defined as critical sections for the entrance and exit s of the tunnel due to the lowest overburden. Because of lowest overburden and low engineering parameters, arching effect would not be occurred. At kilometers of 399+700, 399+960, 400+200, 400+240, 400+500, 400+550, the tunnel section analyses were performed because these are considered as critical sections.

At KM: 399+190, the entrance section of the tunnel was modeled in 14 stages. These steps are given below:

Stage 1: inspection of in situ stress distributions

Stage 2: upper part of right tube has been softened

Stage 3: upper part of right tube excavation and supporting has been completed

Stage 4: lower part of right tube has been softened

Stage 5: lower part of right tube excavation and supporting has been completed

Stage 6: invert excavation of right tube has been softened

Stage 7: invert part of right tube excavation and supporting has been completed

Stage 8: upper part of left tube has been softened

Stage 9: upper part of left tube excavation and supporting has been completed

Stage 10: lower part of left tube has been softened

Stage 11: lower part of left tube excavation and supporting has been completed

Stage 12: invert excavation of left tube has been softened

Stage 13: invert part of left tube excavation and supporting has been completed

Stage 14: seismic load has been applied to the model

Simulation of the stages explained above and support specification used for modeling are given in Figure 7.11 and Table7.6, respectively.



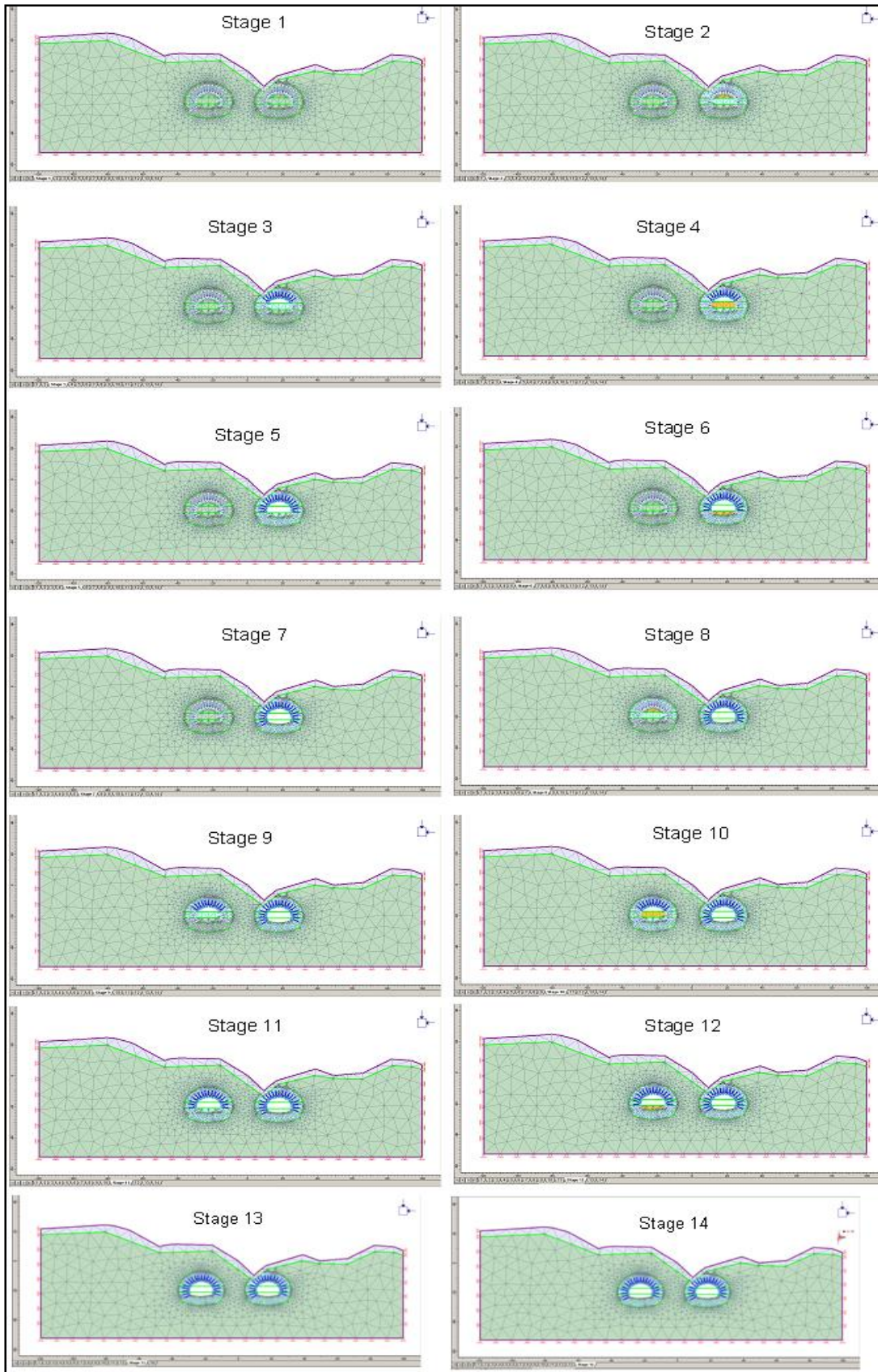


Figure 7. 11 Steps of modeling of the tunnel.

Table 7. 6 Supports used in the modeling of the tunnel at KM: 399+190

Bolt spacing	1 m*1 m
Bolt length	4 m
Bolt diameter	32 mm
Bolt modulus	200 000
Tensile capacity	250 kN
Shotcrete thickness	20 cm
Young's modulus of shotcrete	15 000 MPa

As the tunnel excavation moves on in three dimensions, displacement may be increased. Decreasing the stiffness of the filled material in the tunnel is used to simulate this effect in 2D model. With the aim of determining the proper softness ratio, stiffness versus displacement curve is generated. X-axis on the graph represents the displacements. On the y-axis,  $1-\beta$  is plotted where  $\beta$  is coefficient varying from 0 to 1 (Figure 7.12). This coefficient can be defined as softening ratio of the material inside the tunnel (Phase2, 2008).

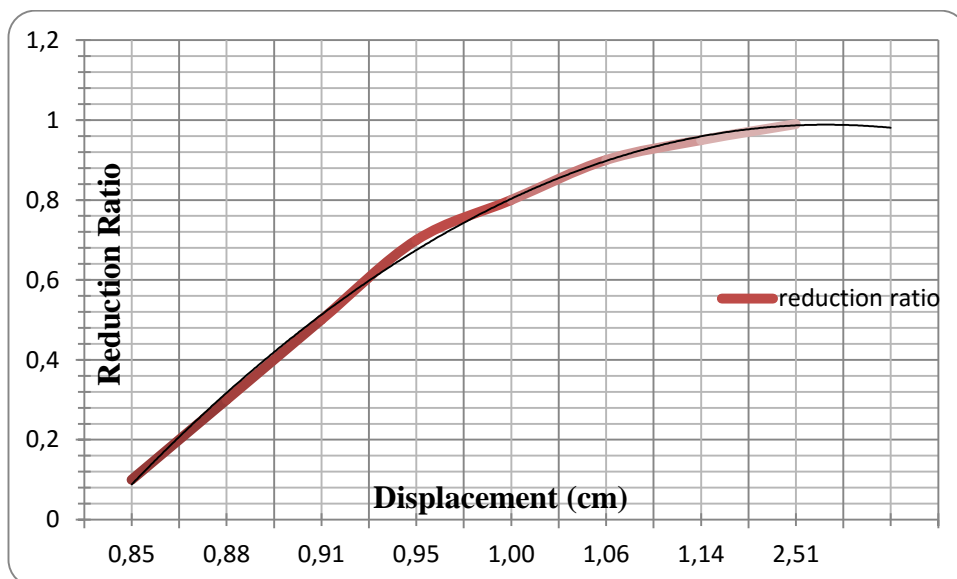


Figure 7. 12 Reduction ratio vs. displacement graph for KM: 399+190

As seen in Figure 7.12, at the point of 0,6 the linearity is disturbed. So, 0.6 reduction ratio is chosen to decrease the stiffness. 20 cm shotcrete and I160 steel sets spaced in 1.5 m intervals and Q221 wire mesh were applied. Figure 7.13. shows the diagram of the axial force - bending moment which was plotted for the shotcrete. According to Figure 7.13, 20 cm shotcrete is considered to be sufficient.

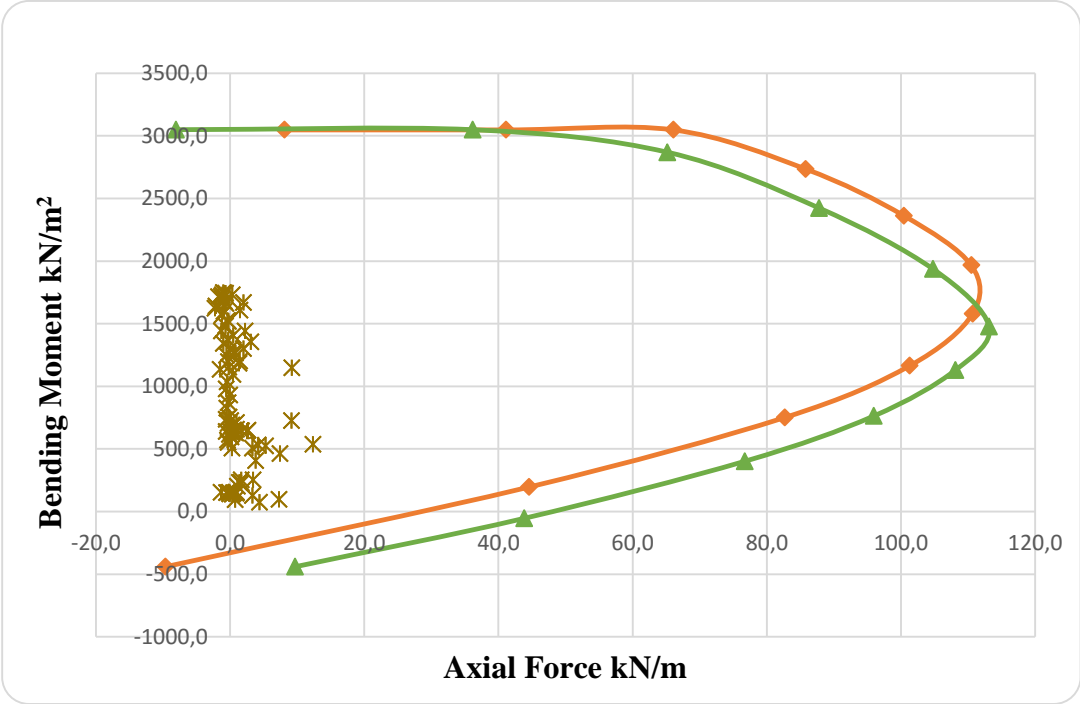


Figure 7. 13 Bending moment vs. axial force graph of 20 cm shotcrete, I160 steel sets spaced in 1.5 m intervals and wire mesh for the tunnel entrance

For both static and dynamic (under seismic load) conditions, slope stability analyses were performed. Because of the negative effect of groundwater on the strength of the rock mass, analyses were performed with effect of groundwater, thus it is aimed to stay in the safe side. Bolts and liners was not yielded. The results of analyses performed are shown in Figures 7.14 and 7.16.

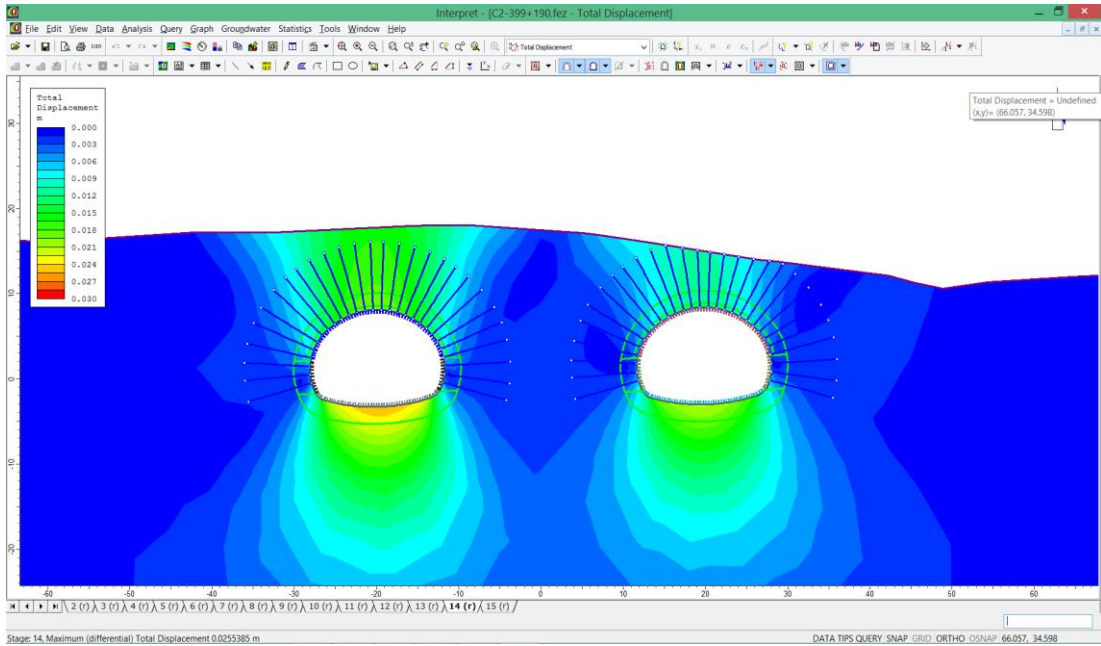


Figure 7. 14 Total displacements around tunnel section at KM: 399+190

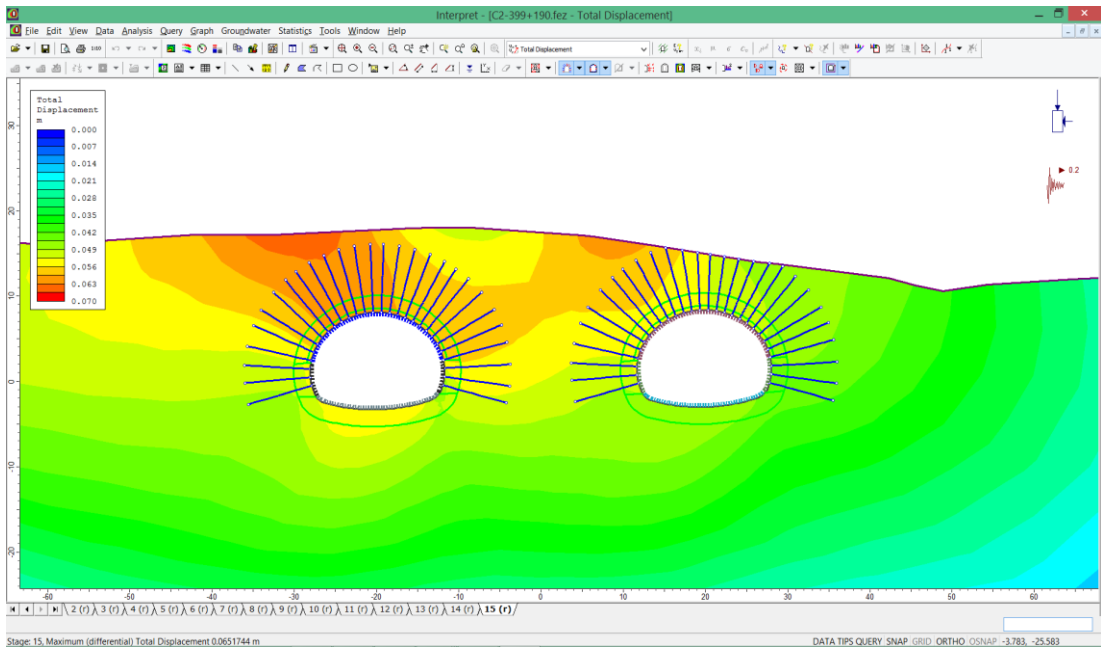


Figure 7. 15 Total displacement around tunnel section under seismic effect ( $k_x=0.20$ ) at KM: 399+190

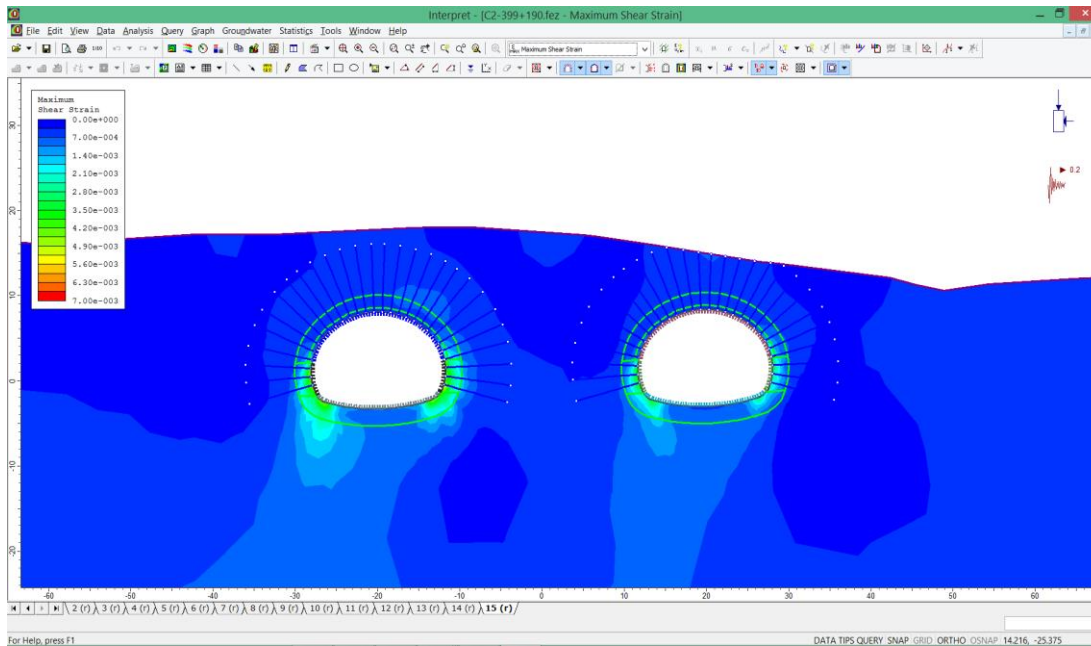


Figure 7. 16 Maximum shear strain around tunnel under seismic condition ( $k_x=0.20$ ) at KM: 399+190

Without effect of seismicity, total displacements at the peak point of the left and right tubes are 1.9 cm and 1.2 cm, respectively. For the left tube under seismic effect of  $k_x=0.20$ , the total displacement is raised to 2.1 cm, and for the right tube total displacement is raised to 1.3 cm. These results are acceptable and it can be stated that C2 support systems for the section of the tunnel is verified by numerical analyses.

According to strain values obtained from Phase 2 software, they never reach %1, specified by Hoek (2001). At figure 7.17 and 7.18, Belkahve tunnel entrance excavation is shown. No stability problems have occurred during the excavation.



Figure 7. 17 A close-up view of the excavation at the Belkahve tunnel entrance



Figure 7. 18 A general view of the excavation at the Belkahve tunnel entrance

The entrance section of the tunnel at KM: 399+700 was modeled by Phase 2 software. Modeling of the tunnel tubes was performed in 14 stages. These steps explained below:

Stage 1: inspection of in situ stress distributions

Stage 2: upper part of right tube has been softened

Stage 3: upper part of right tube excavation and supporting has been completed

Stage 4: lower part of right tube has been softened

Stage 5: lower part of right tube excavation and supporting has been completed

Stage 6: invert excavation of right tube has been softened

Stage 7: invert part of right tube excavation and supporting has been completed

Stage 8: upper part of left tube has been softened

Stage 9: upper part of left tube excavation and supporting has been completed

Stage 10: lower part of left tube has been softened

Stage 11: lower part of left tube excavation and supporting has been completed

Stage 12: invert excavation of left tube has been softened

Stage 13: invert part of left tube excavation and supporting has been completed

Stage 14: seismic load has been applied to the model

Table 7.7 presents the supports used in the numerical analyses. As seen in Figure 7.19, the linearity is disturbed at reduction ratio of 0.6. So, 0.6 reduction ratio is chosen to decrease the stiffness. 20 cm shotcrete were applied. Figure 7.20. shows the diagram of the axial force - bending moment which was plotted for the shotcrete. According to Figure 7.20, 20 cm shotcrete is considered to be sufficient.

Table 7. 7 Support used in the modeling of the tunnel at KM: 399+700

Bolt spacing	1 m*1 m
Bolt length	4 m
Bolt diameter	32 mm
Bolt modulus	200 000
Tensile capacity	250 kN
Shotcrete thickness	20 cm
Young's modulus of shotcrete	15 000 MPa

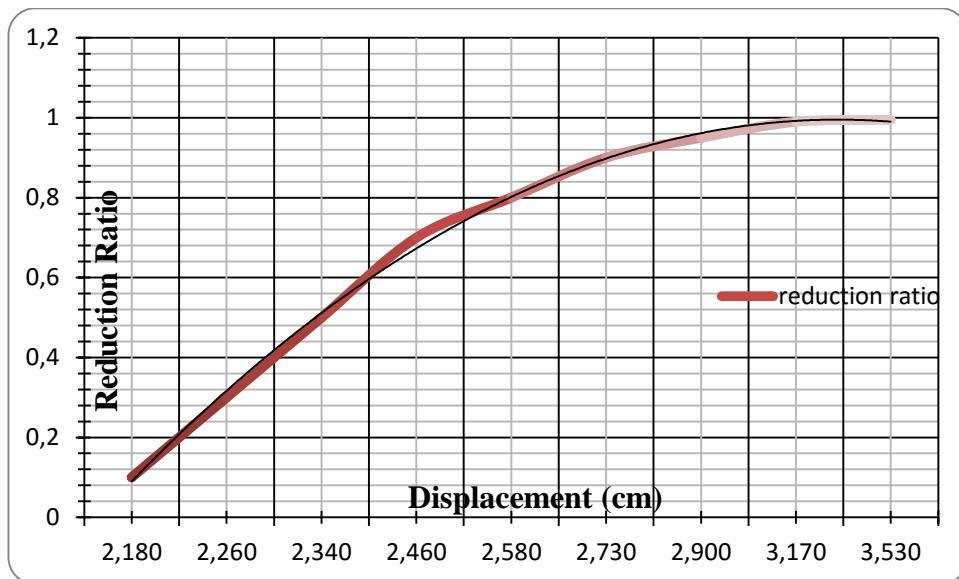


Figure 7. 19 Reduction ratio vs. displacement graph for KM: 399+700



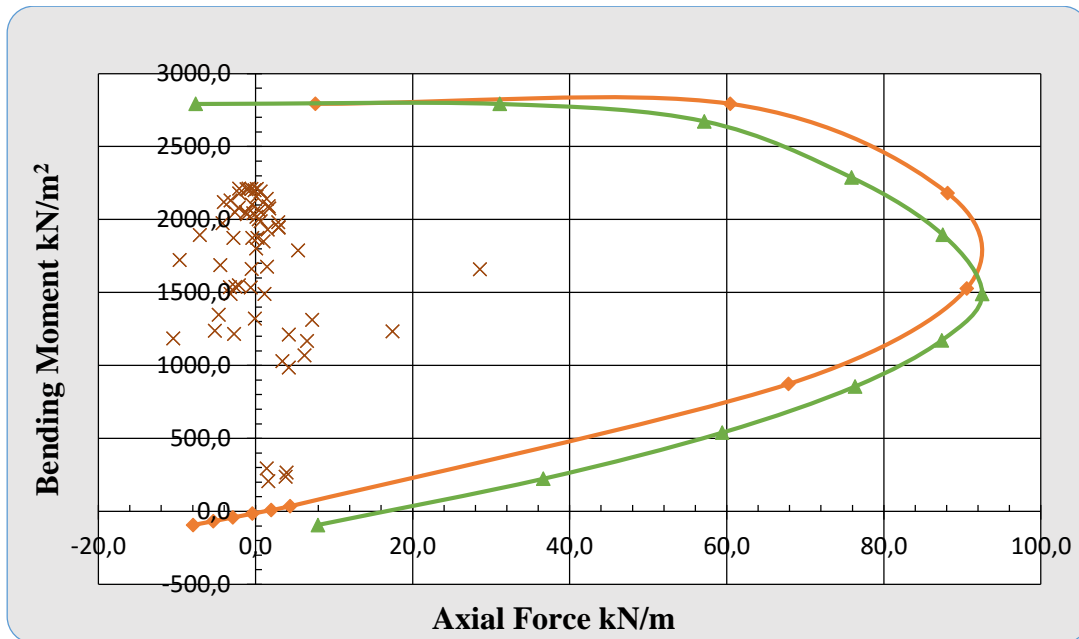


Figure 7. 20 Bending moment vs. axial force graph of 20 cm shotcrete, Q221/221 wire mesh for Km: 399+700

For both static and dynamic (under seismic load) conditions, total displacements were checked. Because of the negative effect of groundwater on the strength of the rock mass, analyses were performed with effect of groundwater, thus it is aimed to stay in the safe side. Liner elements were not yielded. However, some of the bolt elements were yielded. The results of analyses performed are shown in Figures 7.21 and 7.23.

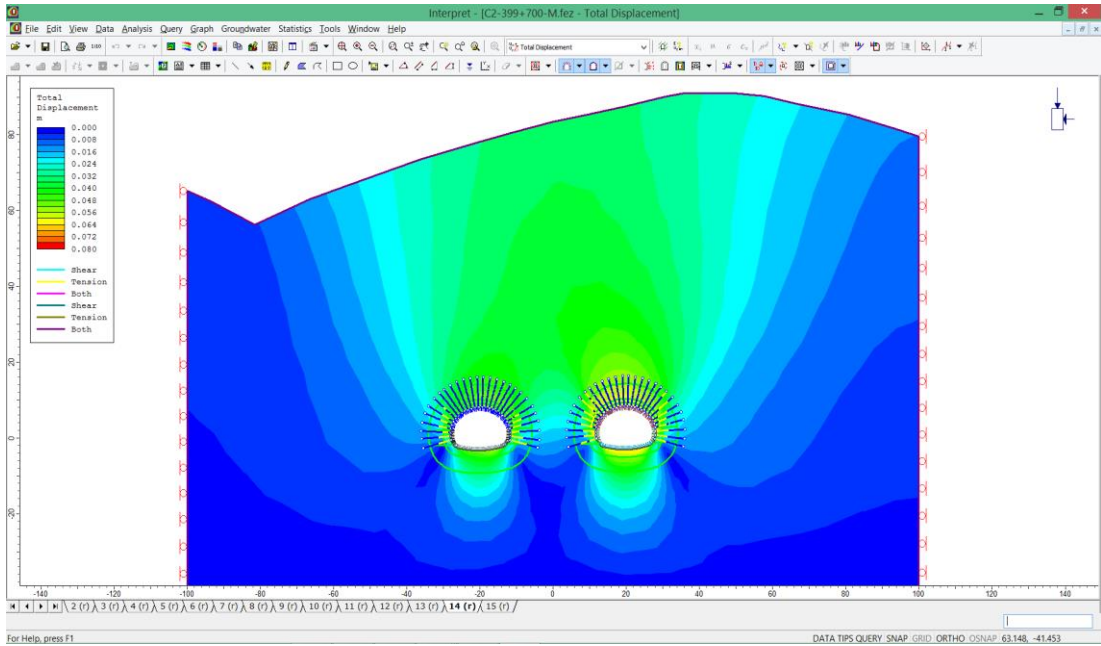


Figure 7. 21 Total displacements around tunnel section KM: 399+700

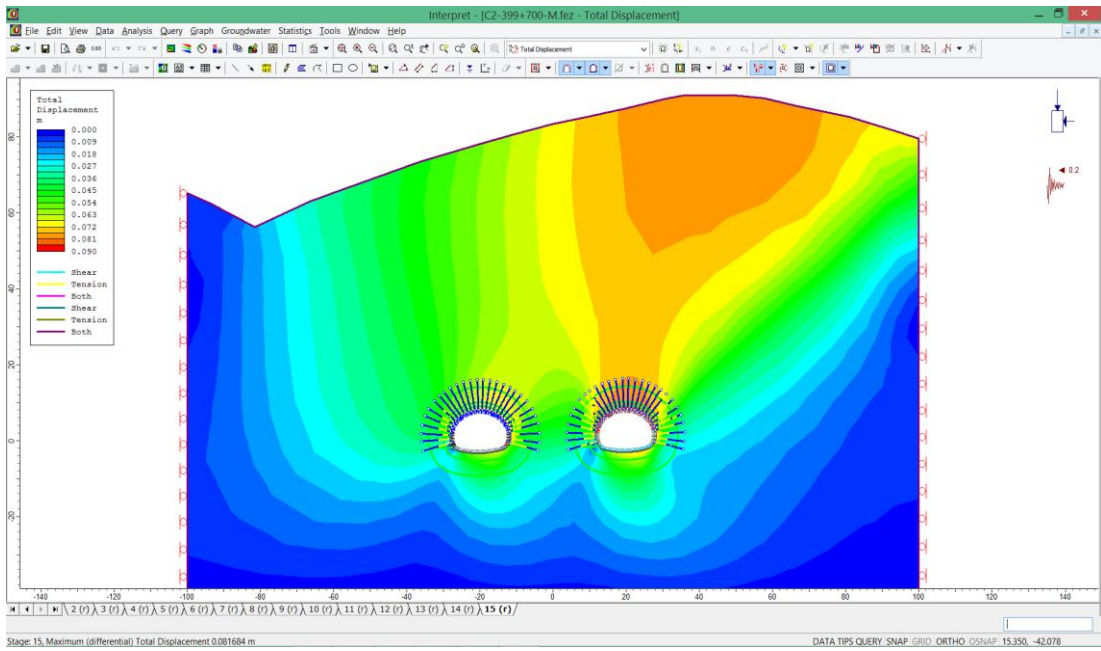


Figure 7. 22 Total displacement around tunnel section under seismic effect ( $k_x=0.20$ ) KM: 399+700

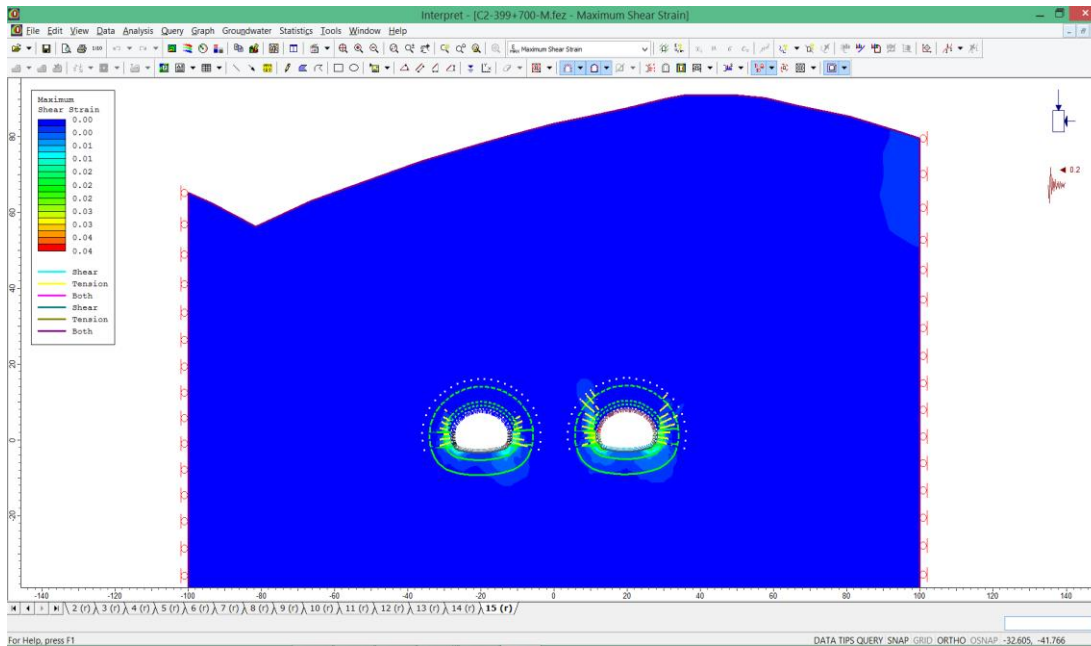


Figure 7. 23 Maximum shear strain around tunnel under seismic condition ( $k_x=0.20$ )  
KM: 399+700

Without effect of the seismicity, total displacements at the peak point of left and right tubes are 5.6 cm and 6.3 cm, respectively. Under the seismic effect of  $k_x=0.20$ , total displacement for left and right tubes are raised to 5.9 cm and 7.1 cm, respectively. These results are definitely acceptable and it can be stated that C2 category support systems for the section of the tunnel is verified by numerical analyses. According to the strain values obtained from the analysis, they never exceed %1 limiting value (Hoek, 2001). Therefore, no problem related to tunnel deformation is expected for this section of the tunnel.

The entrance section of the tunnel at KM: 399+960 was also modeled in 14 stages. These steps explained below:

- Stage 1: inspection of in situ stress distributions
- Stage 2: upper part of right tube has been softened
- Stage 3: upper part of right tube excavation and supporting has been completed
- Stage 4: lower part of right tube has been softened
- Stage 5: lower part of right tube excavation and supporting has been completed
- Stage 6: invert excavation of right tube has been softened
- Stage 7: invert part of right tube excavation and supporting has been completed
- Stage 8: upper part of left tube has been softened
- Stage 9: upper part of left tube excavation and supporting has been completed
- Stage 10: lower part of left tube has been softened
- Stage 11: lower part of left tube excavation and supporting has been completed
- Stage 12: invert excavation of left tube has been softened
- Stage 13: invert part of left tube excavation and supporting has been completed
- Stage 14: seismic load has been applied to the model

The supports used in modeling are presented in Table 7.8.

Table 7. 8 Support used in the modeling of the tunnel at KM: 399+960

Bolt spacing	1 m*1 m
Bolt length	4 m
Bolt diameter	32 mm
Bolt modulus	200 000
Tensile capacity	250 kN
Shotcrete thickness	20 cm
Young's modulus of shotcrete	10 000 MPa

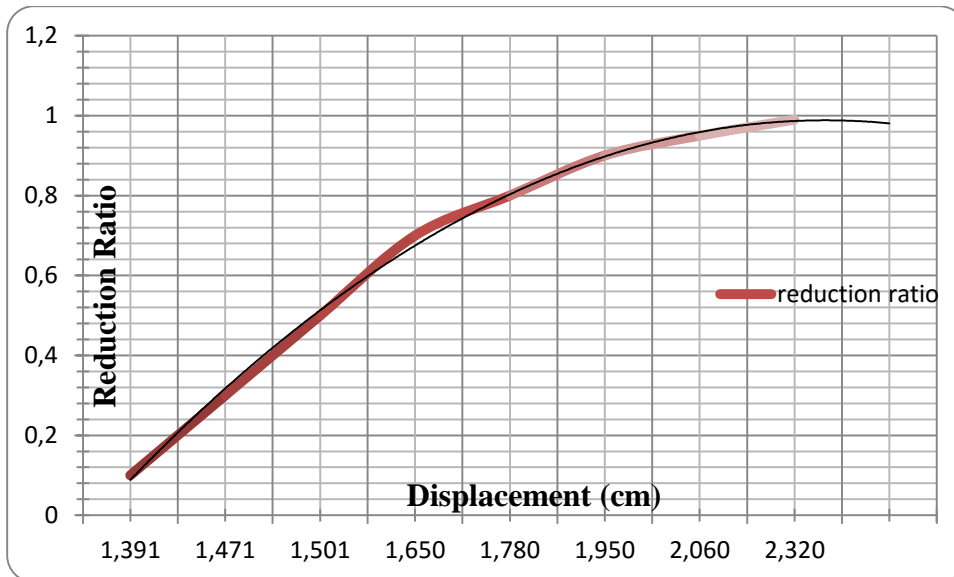


Figure 7. 24 Reduction ratio vs. displacement graph at KM: 399+960

As seen in Figure 7.24, at the point of 0,6 the linearity is disturbed. So, 0.6 reduction ratio is chosen to decrease the stiffness. 20 cm shotcrete were applied. Figure 7.25. shows the diagram of the axial force - bending moment which was plotted for the shotcrete. According to Figure 7.25, 20 cm shotcrete is considered to be sufficient.

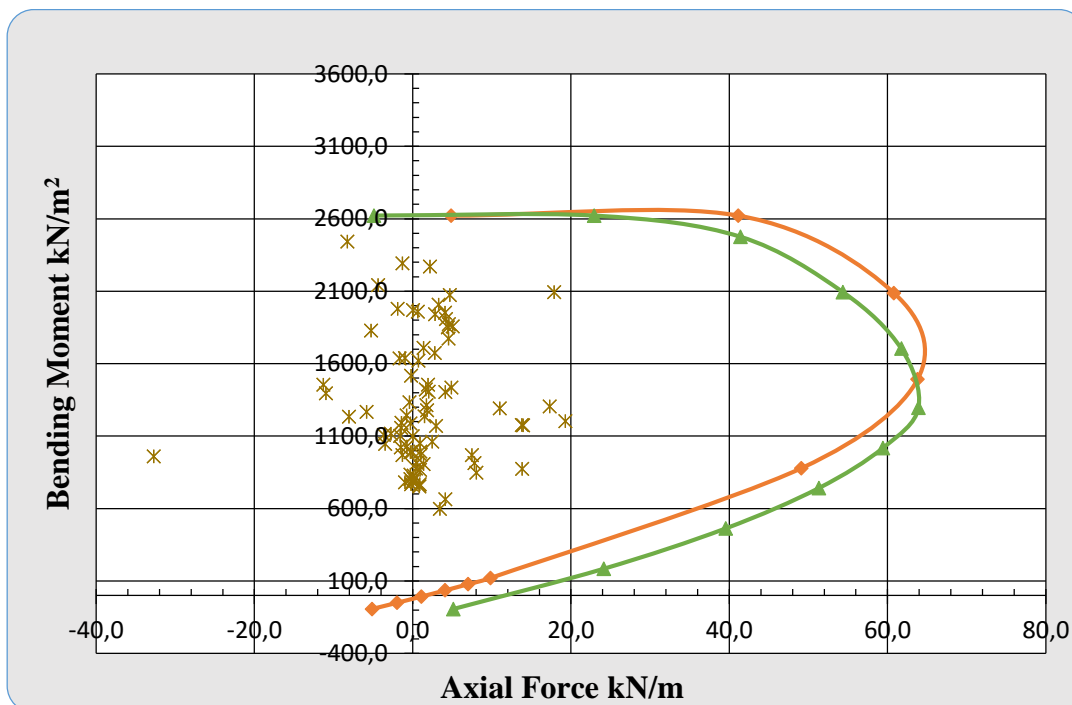


Figure 7. 25 Moment vs. axial force diagram of 15 cm shotcrete and Q221/221 wire mesh for Km: 399+960

For both static and dynamic (under seismic load) conditions, total displacements were checked. Liner elements were not yielded. However, some of the bolt elements were yielded. The results of analyses performed are shown in Figures 7.26 and 7.28.

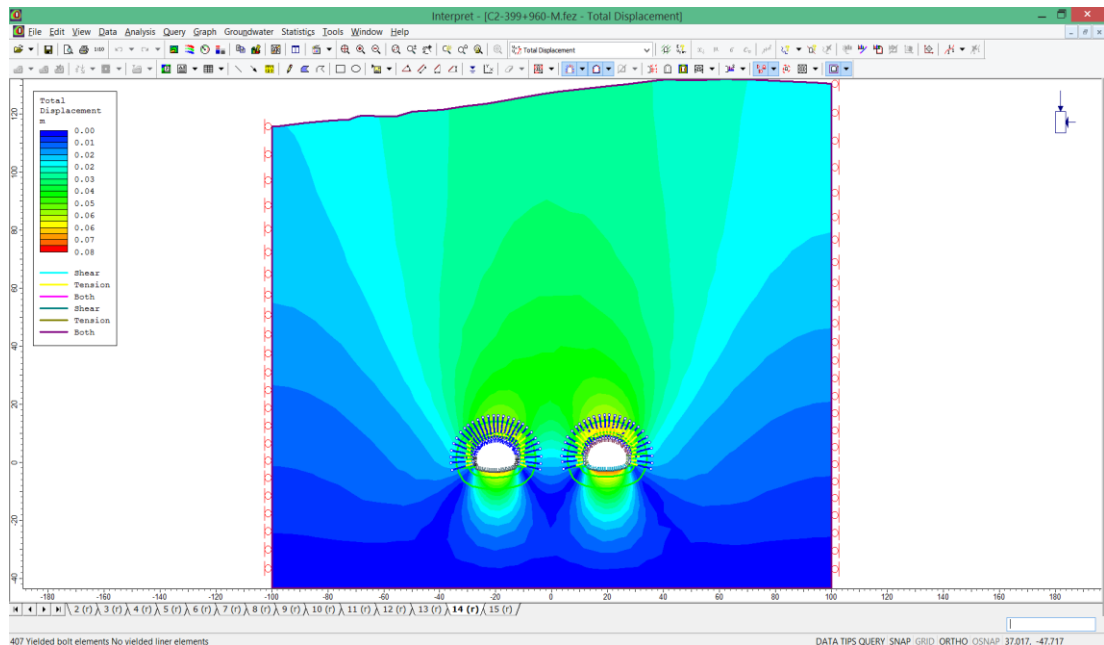


Figure 7. 26 Total displacements around the tunnel section at KM: 399+960

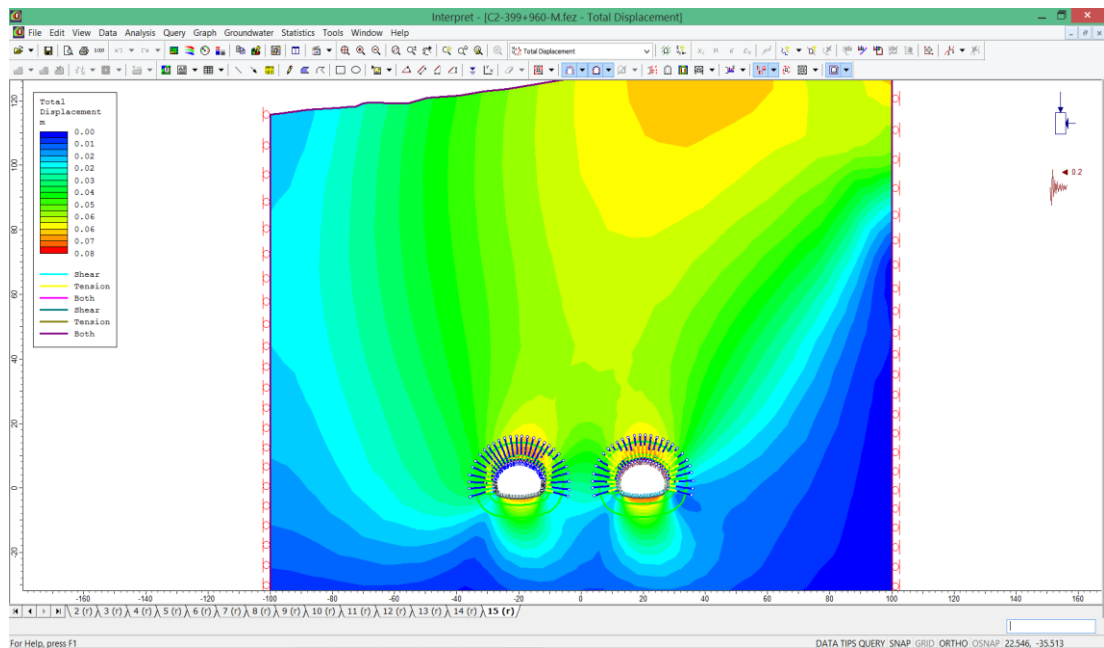


Figure 7. 27 Total displacement around tunnel section under seismic effect ( $k_x=0.20$ ) at KM: 399+960

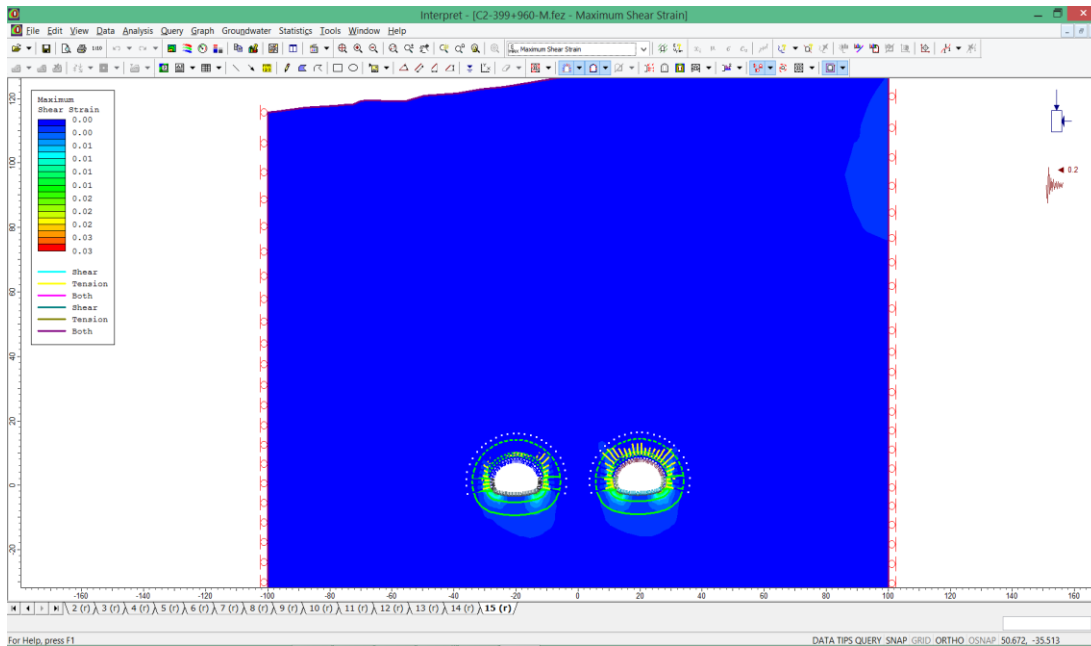


Figure 7. 28 Maximum shear strain around tunnel under seismic condition ( $k_x=0.20$ ) at KM: 399+960

Without effect of seismicity, total displacements at the peak point of the left and right tubes are 6.8 cm and 6.6 cm, respectively. Total displacements under seismic effect of  $k_x=0.20$ , are raised to 7.0 cm for left tube and 7.1 cm for the right tube. These results are acceptable and it can be stated that C2 category support systems for the section of the tunnel is verified by numerical analyses.

According to the strain values obtained from the analysis, they never exceed %1 limiting values (Hoek, 2001). Therefore, no problem related to tunnel deformation is expected for this section of the tunnel. Steel rib application is shown in Figure 7.29.



Figure 7. 29 Steel sets installation at Belkahve Tunnel

The entrance section of the tunnel at KM: 400+200 was modeled by Phase 2 software. Modeling of the tunnel tubes was performed in 14 stages. These steps explained below:

Stage 1: inspection of in situ stress distributions

Stage 2: upper part of right tube has been softened

Stage 3: upper part of right tube excavation and supporting has been completed

Stage 4: lower part of right tube has been softened

Stage 5: lower part of right tube excavation and supporting has been completed

Stage 6: invert excavation of right tube has been softened

Stage 7: invert part of right tube excavation and supporting has been completed

Stage 8: upper part of left tube has been softened

Stage 9: upper part of left tube excavation and supporting has been completed

Stage 10: lower part of left tube has been softened

Stage 11: lower part of left tube excavation and supporting has been completed

Stage 12: invert excavation of left tube has been softened

Stage 13: invert part of left tube excavation and supporting has been completed

Stage 14: seismic load has been applied to the model

The supports used in modeling are presented in Table 7.9.



Table 7. 9 Support used in the modeling

Bolt spacing	1.5 m*1.5 m
Bolt length	4 m
Bolt diameter	32 mm
Bolt modulus	200 000
Tensile capacity	250 kN
Shotcrete thickness	15 cm
Young’s modulus of shotcrete	15 000 MPa

For both static and seismic conditions, total displacements were checked around the both right and left tubes. According to results obtained, there were no yielded liners. Nevertheless, some of the bolt elements were yielded. The results of the analyses are presented in Figures 7.30-7.32.

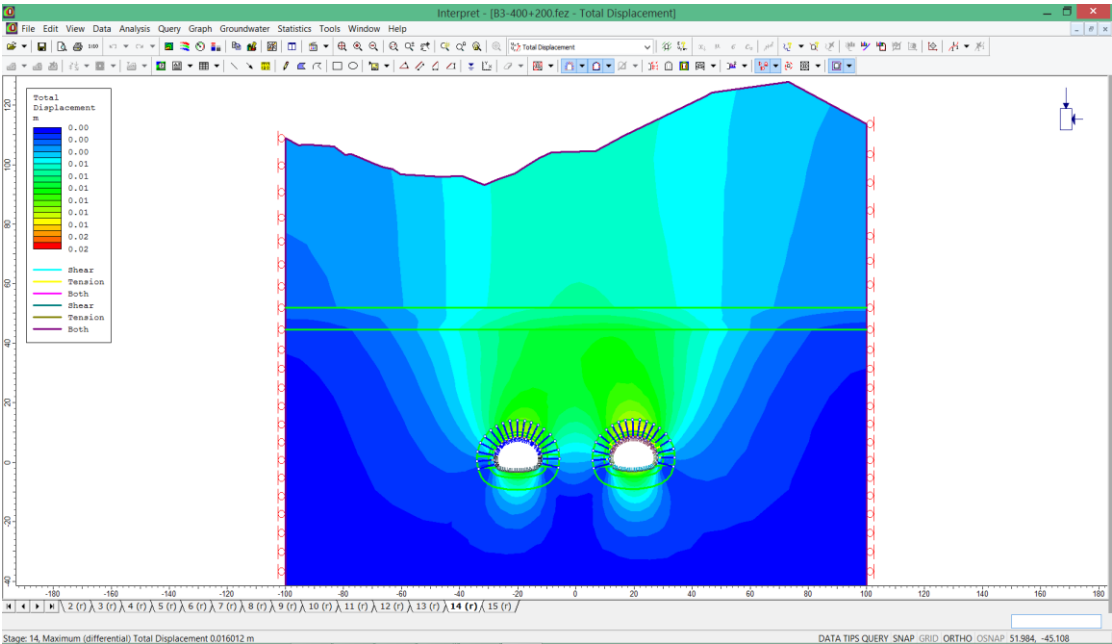


Figure 7. 30 Total displacements around tunnel section at KM:400+200

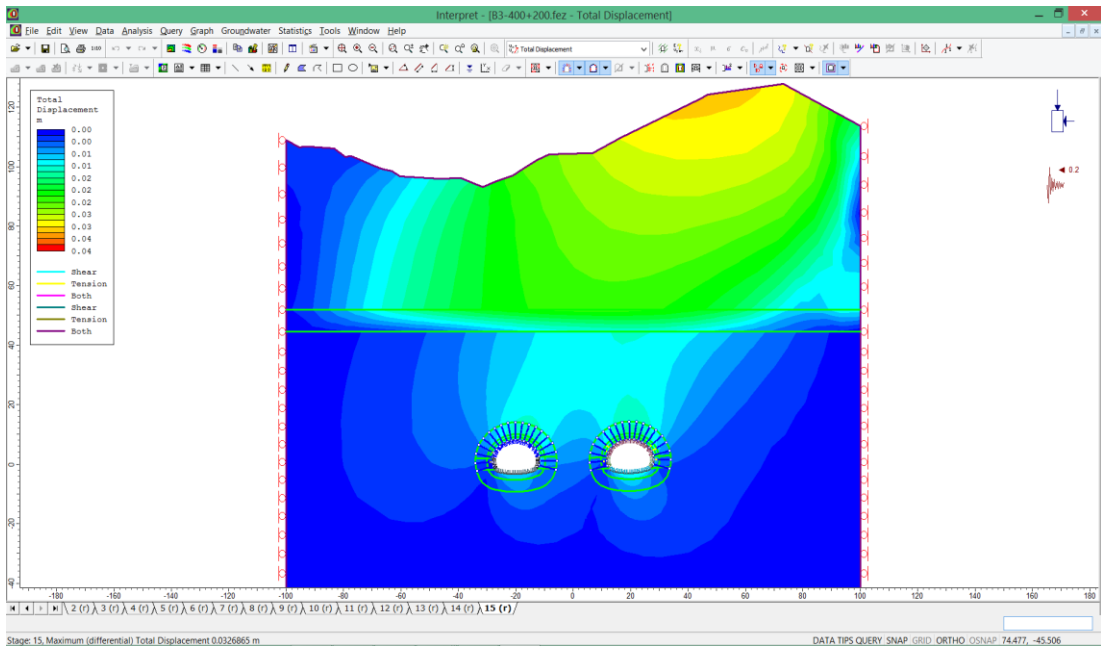


Figure 7. 31 Total displacement around tunnel section under seismic effect ( $k_x=0.20$ ) at KM:400+200

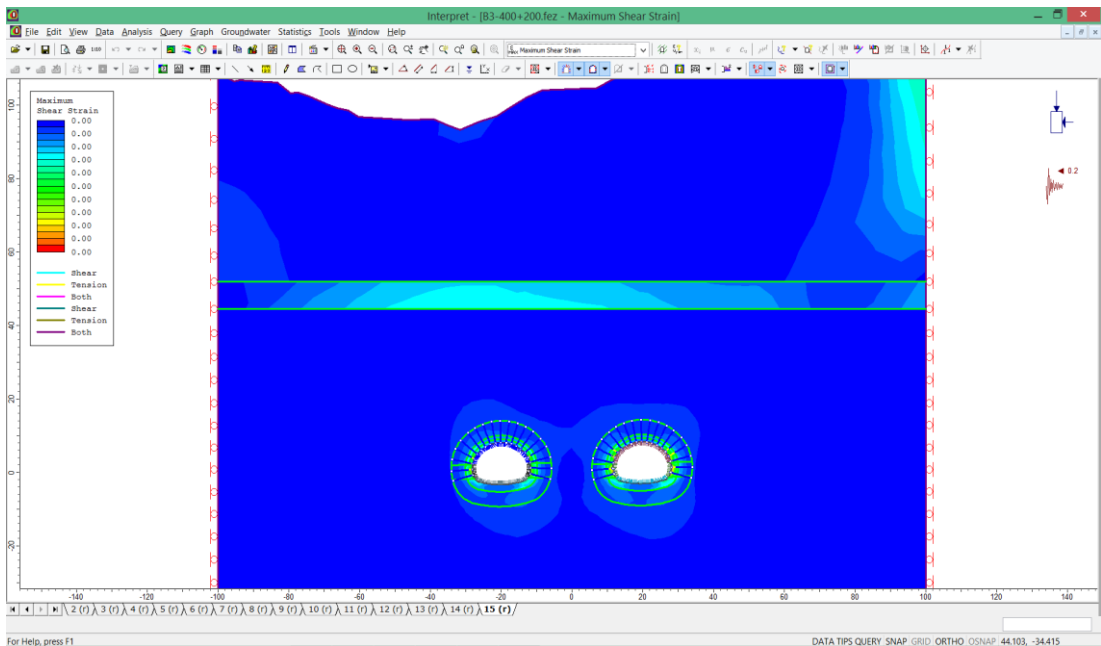


Figure 7. 32 Maximum shear strain around tunnel under seismic condition ( $k_x=0.20$ ) at KM:400+200

Without effect of seismicity, total displacements at the peak point of the left and right tubes are 1.1 cm and 2.1 cm, respectively. Under seismic effect of  $k_x = 0.20$ , for left tube total displacement is raised to 2.0 cm and for the right tube it is raised to 2.1 cm. These results are acceptable and it can be said that B3 category support systems for the section of the tunnel is verified by numerical analyses. According to the strain values obtained from Phase 2 software, they never exceed %1 limiting values (Hoek, 2001). Therefore, no problem related to tunnel deformation is expected for this section of the tunnel.

The entrance section of the tunnel at KM: 400+240 is modeled by Phase 2 software. Modeling of tunnel tubes is performed in 10 stages. These steps explained below:

Stage 1: inspection of in situ stress distributions

Stage 2: upper part of right tube has been softened

Stage 3: upper part of right tube excavation and supporting has been completed

Stage 4: lower part of right tube has been softened

Stage 5: lower part of right tube excavation and supporting has been completed

Stage 6: upper part of left tube has been softened

Stage 7: upper part of left tube excavation and supporting has been completed

Stage 8: lower part of left tube has been softened

Stage 9: lower part of left tube excavation and supporting has been completed

Stage 10: seismic load has been applied to the model

The supports used in modeling are presented in Table 7.10.

Table 7. 10 Support used in the modeling

Bolt spacing	2 m*2 m
Bolt length	4 m
Bolt diameter	32 mm
Bolt modulus	200 000
Tensile capacity	250 kN
Shotcrete thickness	10 cm
Young's modulus of shotcrete	15 000 MPa

For both static and seismic conditions, total displacements were checked around the both right and left tubes. According to results obtained, there were no yielded liners. However, some of the bolt elements were yielded. The results of the analyses are presented in Figures 7.33 – 7.35.

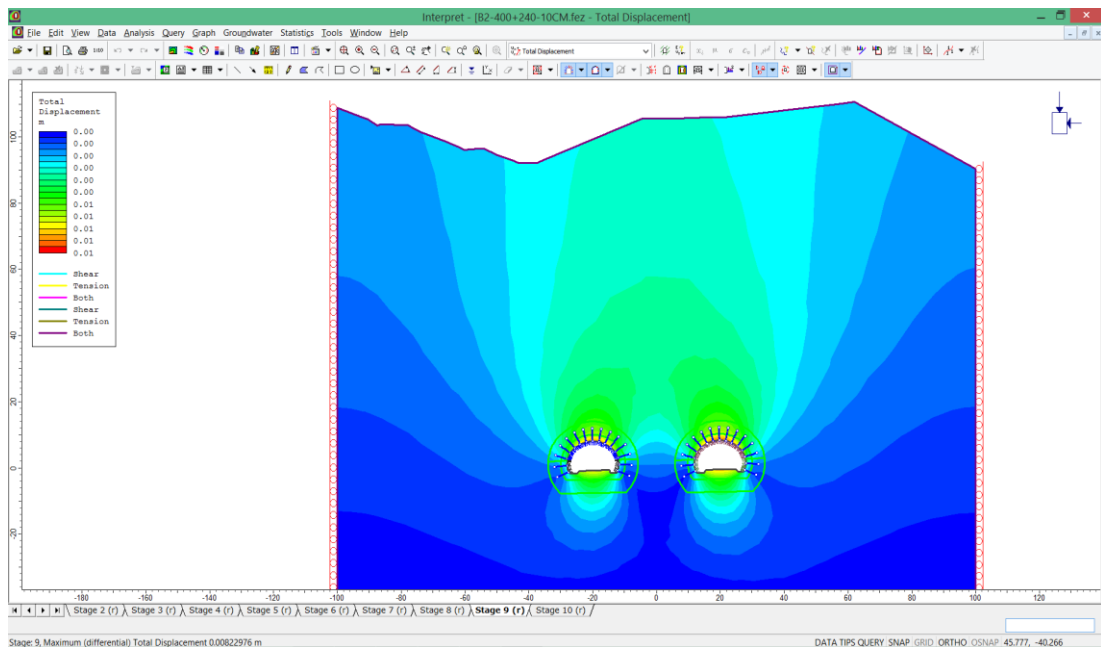


Figure 7. 33 Total displacements around the tunnel section at KM:400+240

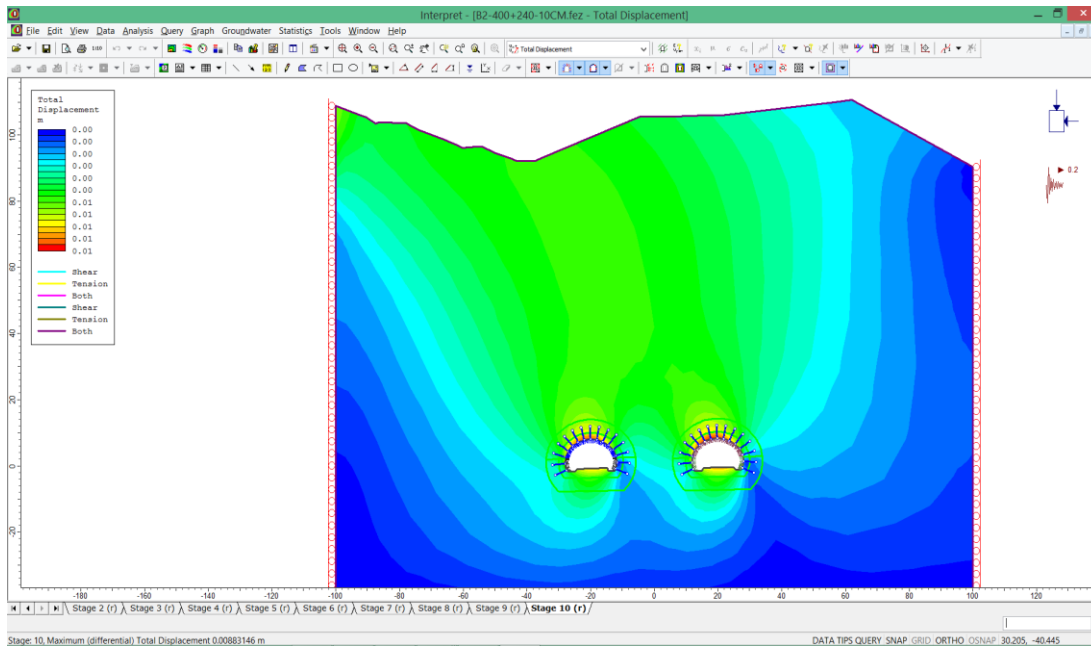


Figure 7. 34 Total displacement around the tunnel section under seismic effect ( $k_x=0.20$ ) at KM:400+240

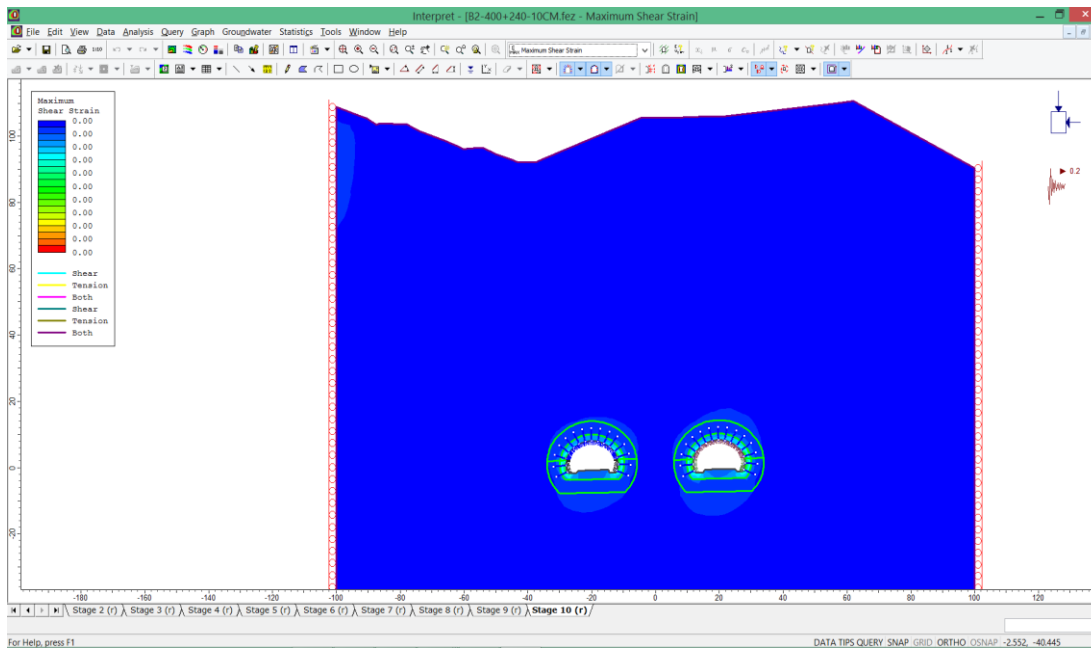


Figure 7. 35 Maximum shear strain around the tunnel under seismic condition ( $k_x=0.20$ ) at KM:400+240

Without effect of seismicity, total displacements at the peak point of the left and right tube are 1.1 cm and 1.1 cm, respectively. Under seismic effect of  $k_x = 0.20$ , for left tube total displacement is raised to 1.2 cm and for the right tube the total displacement is raised to 1.3 cm. These results are acceptable and it can be said that B2 category support systems for the section of the tunnel is verified by numerical analyses. According to the strain values obtained from Phase 2 software, they never exceed %1 limiting value so (Hoek, 2001). Therefore, no problem related to tunnel deformation is expected for this section of the tunnel.

The entrance section of the tunnel at KM: 400+500 was modeled by Phase 2 software. Modeling of the tunnel tubes was performed in 14 stages. These steps explained below:

Stage 1: inspection of in situ stress distributions

Stage 2: upper part of right tube has been softened

Stage 3: upper part of right tube excavation and supporting has been completed

Stage 4: lower part of right tube has been softened

Stage 5: lower part of right tube excavation and supporting has been completed

Stage 6: invert excavation of right tube has been softened

Stage 7: invert part of right tube excavation and supporting has been completed

Stage 8: upper part of left tube has been softened

Stage 9: upper part of left tube excavation and supporting has been completed

Stage 10: lower part of left tube has been softened

Stage 11: lower part of left tube excavation and supporting has been completed

Stage 12: invert excavation of left tube has been softened

Stage 13: invert part of left tube excavation and supporting has been completed

Stage 14: seismic load has been applied to the model

The supports used in modelling are presented in Table 7.11.

Table 7. 11 Support used in the modeling

Bolt spacing	0.75m*0.75m
Bolt length	6 m
Bolt diameter	32 mm
Bolt modulus	200 000
Tensile capacity	250 kN
Shotcrete thickness	40 cm
Young's modulus of shotcrete	15 000 MPa

For both static and seismic conditions, total displacements were checked around the both right and left tubes. According to results obtained, there were no yielded liners. Nevertheless, some of the bolt elements were yielded. The results of the analyses are presented in Figures 7.36-7.38.

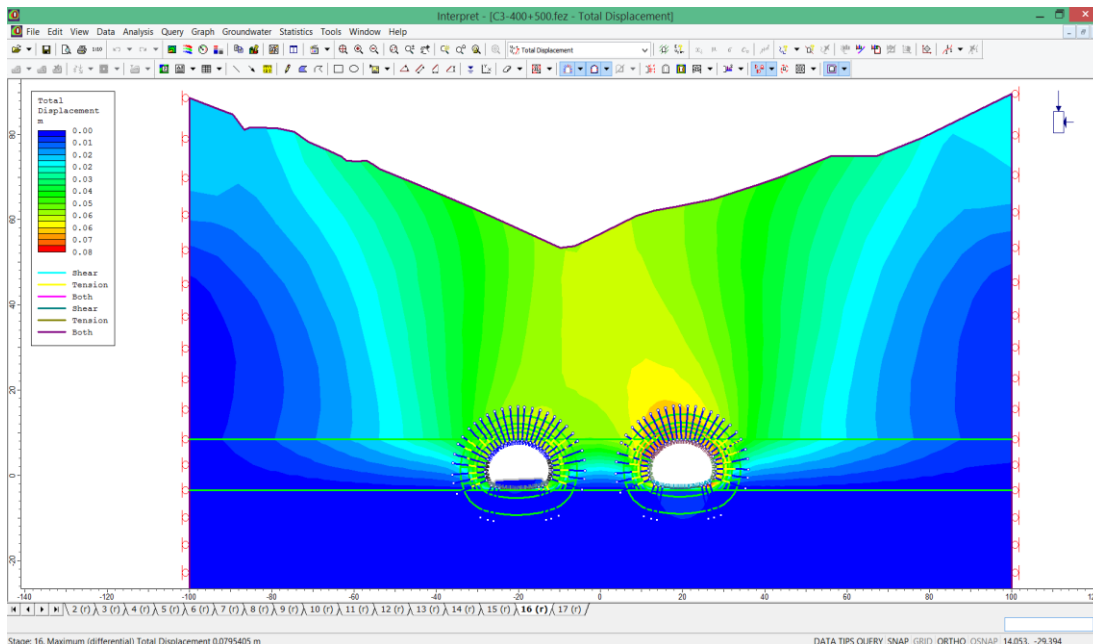


Figure 7. 36 Total displacements around the tunnel section at KM:400+500.

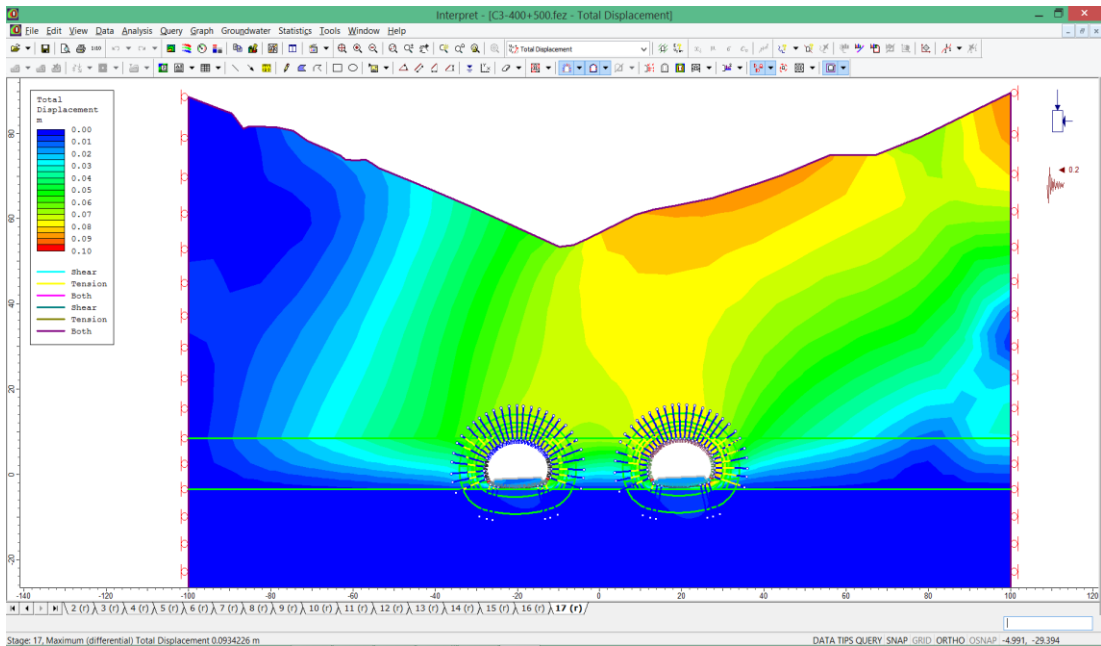


Figure 7. 37 Total displacement around tunnel section under seismic effect ( $k_x=0.20$ ) at KM:400+500

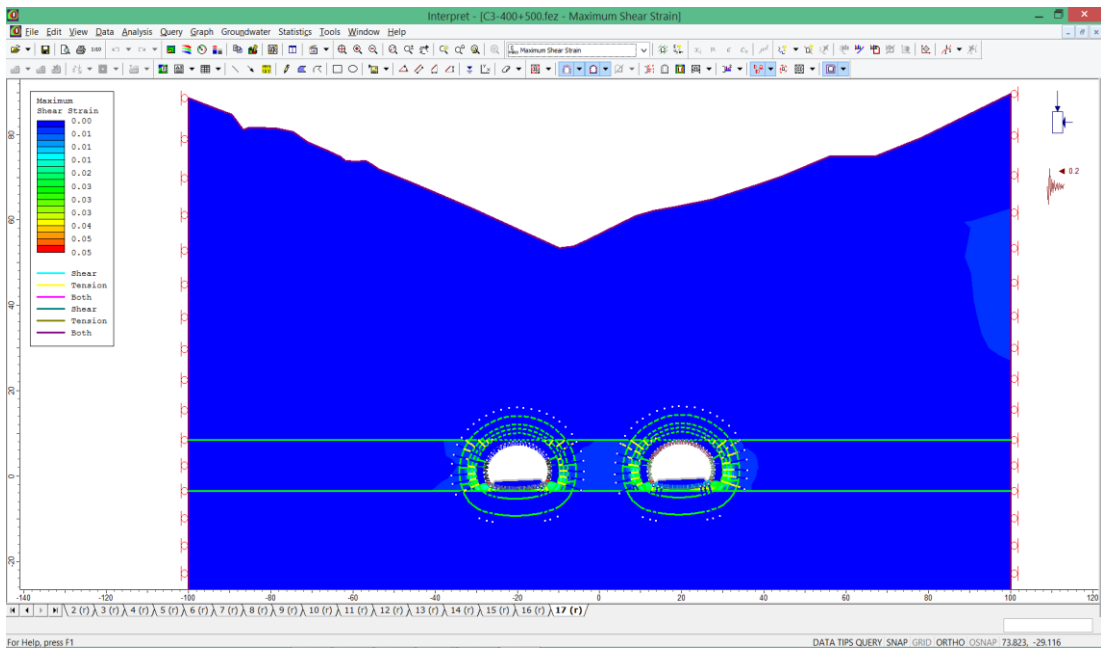


Figure 7. 38 Maximum shear strain around tunnel under seismic condition ( $k_x=0.20$ ) at KM:400+500



Without effect of seismicity, total displacements at the peak point of the left and right tubes are 5.6 cm and 6.7 cm. Under seismic effect of  $k_x = 0.20$ , for left tube total displacement is raised to 7.2 cm and for the right tube total displacement is raised to 7.8 cm. These results are acceptable and it can be said that C3 category support systems for the section of the tunnel is verified by numerical analyses. According to the strain values obtained from Phase 2 software, they never exceed %1 limiting value so (Hoek, 2001). Therefore, no problem related to tunnel deformation is expected for this section of the tunnel

The entrance section of the tunnel at KM: 400+550 was modeled by Phase 2 software. Modeling of the tunnel tubes was performed in 14 stages. These steps explained below:

Stage 1: inspection of in situ stress distributions

Stage 2: upper part of right tube has been softened

Stage 3: upper part of right tube excavation and supporting has been completed

Stage 4: lower part of right tube has been softened

Stage 5: lower part of right tube excavation and supporting has been completed

Stage 6: invert excavation of right tube has been softened

Stage 7: invert part of right tube excavation and supporting has been completed

Stage 8: upper part of left tube has been softened

Stage 9: upper part of left tube excavation and supporting has been completed

Stage 10: lower part of left tube has been softened

Stage 11: lower part of left tube excavation and supporting has been completed

Stage 12: invert excavation of left tube has been softened

Stage 13: invert part of left tube excavation and supporting has been completed

Stage 14: seismic load has been applied to the model

The supports used in modelling are presented in Table 7.12.

Table 7. 12 Support used in the modeling of the tunnel at KM: 400+550

Bolt spacing	1 m*1 m
Bolt length	4 m
Bolt diameter	32 mm
Bolt modulus	200 000
Tensile capacity	250 kN
Shotcrete thickness	20 cm
Young's modulus of shotcrete	10 000 MPa

For both static and seismic conditions, total displacements were checked around the both right and left tubes. According to results obtained, there were no yielded liners. However, some of the bolt elements were yielded. The results of the analyses are presented in Figures 7.39-7.41.

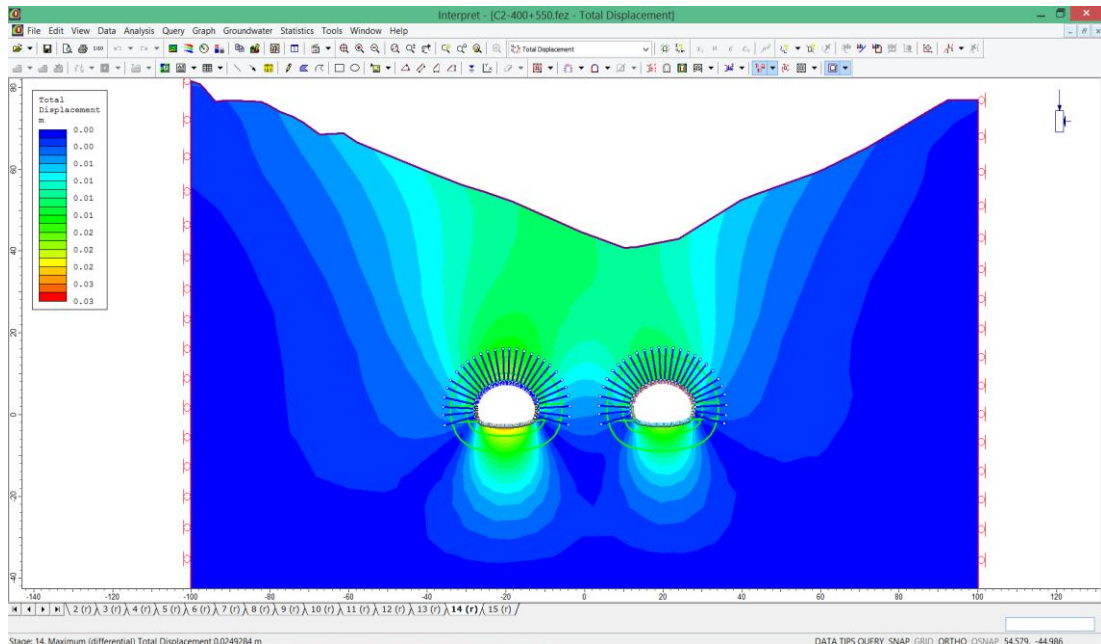


Figure 7. 39 Total displacements around the tunnel section at KM: 400+550

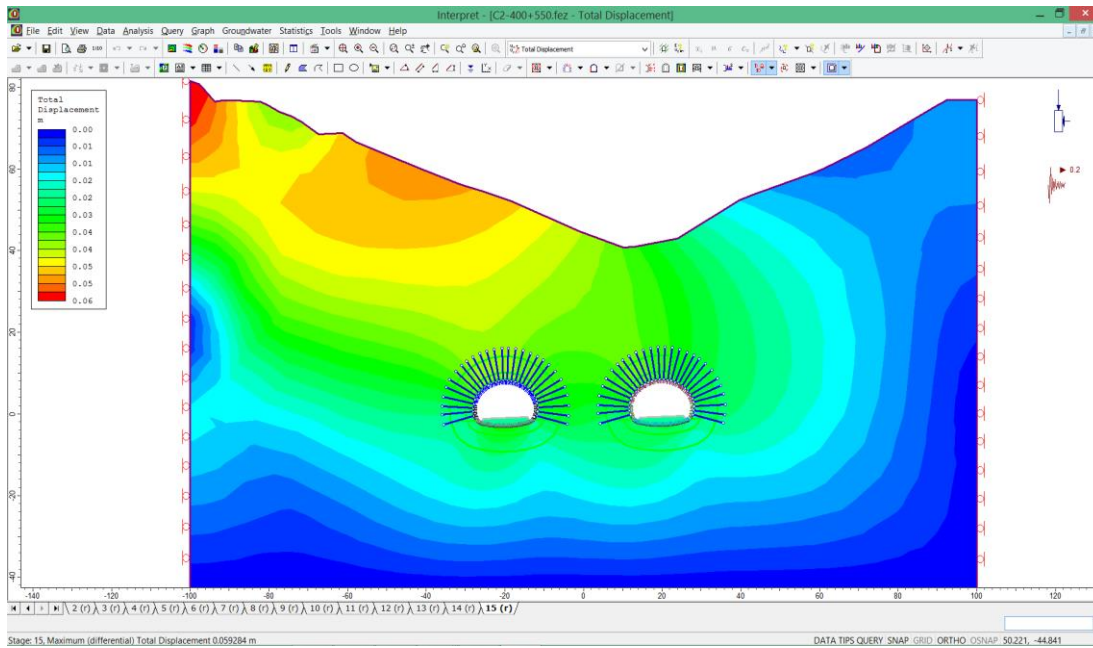


Figure 7. 40 Total displacement around the tunnel section under seismic effect ( $k_x=0.20$ ) at KM: 400+550

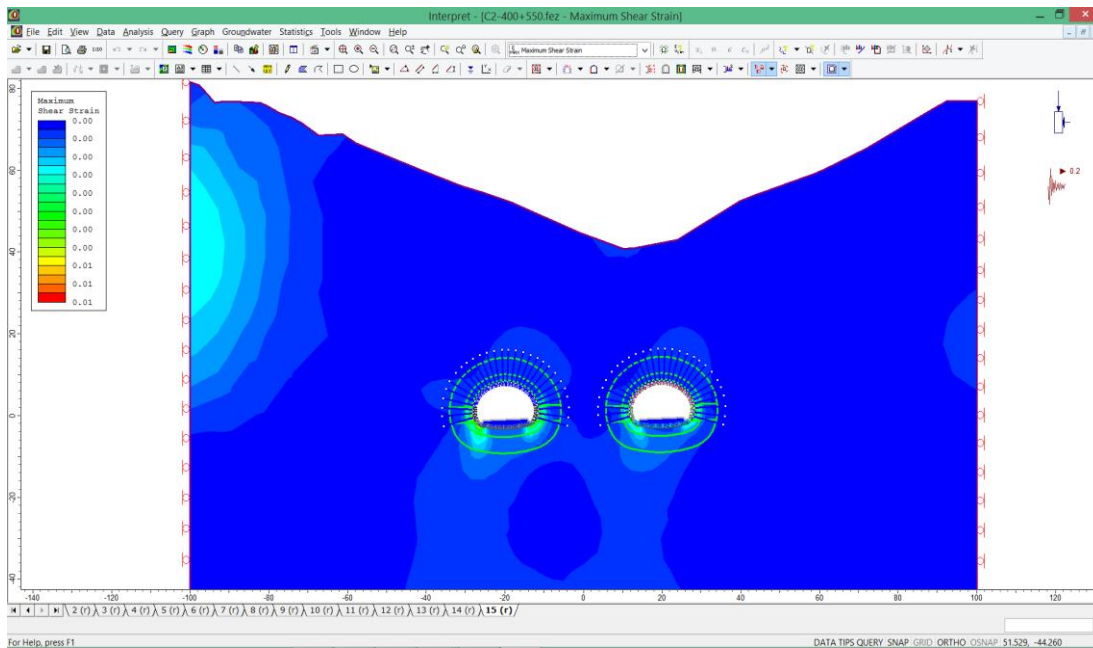


Figure 7. 41 Maximum shear strain around the tunnel under seismic condition ( $k_x=0.20$ ) at KM: 400+550

Without effect of seismicity, total displacements at the peak point of the left and right tubes are 2.8 cm and 1.6 cm, respectively. Under seismic effect of  $k_x = 0.20$ , for left tube total displacement is raised to 4.1 cm and for the right tube total displacement is raised to 3.5 cm. These results are acceptable and it can be stated that C2 category support systems for the section of the tunnel is verified by numerical analyses. According to the strain values obtained from Phase 2 software, they never exceed %1 limiting value so (Hoek, 2001). Therefore, no problem related to tunnel deformation is expected for this section of the tunnel.

The entrance section of the tunnel at KM: 400+820 was modeled by Phase 2 software. Modeling of the tunnel tubes was performed in 14 stages. These steps given below:

- Stage 1: inspection of in situ stress distributions
- Stage 2: upper part of right tube has been softened
- Stage 3: upper part of right tube excavation and supporting has been completed
- Stage 4: lower part of right tube has been softened
- Stage 5: lower part of right tube excavation and supporting has been completed
- Stage 6: invert excavation of right tube has been softened
- Stage 7: invert part of right tube excavation and supporting has been completed
- Stage 8: upper part of left tube has been softened
- Stage 9: upper part of left tube excavation and supporting has been completed
- Stage 10: lower part of left tube has been softened
- Stage 11: lower part of left tube excavation and supporting has been completed
- Stage 12: invert excavation of left tube has been softened
- Stage 13: invert part of left tube excavation and supporting has been completed
- Stage 14: seismic load has been applied to the model

The supports used in modelling are presented in Table 7.13. below.

Table 7. 13 Support used in the modeling of the tunnel at KM:400+820

Bolt spacing	1 m*1 m
Bolt length	4 m
Bolt diameter	32 mm
Bolt modulus	200 000
Tensile capacity	250 kN
Shotcrete thickness	20 cm
Young's modulus of shotcrete	10 000 MPa

For both static and seismic conditions, total displacements were checked around the both right and left tubes. According to results obtained, there were no yielded liners, but some of the bolt elements were yielded. The results of the analyses are presented in Figures 7.42 -7.44.

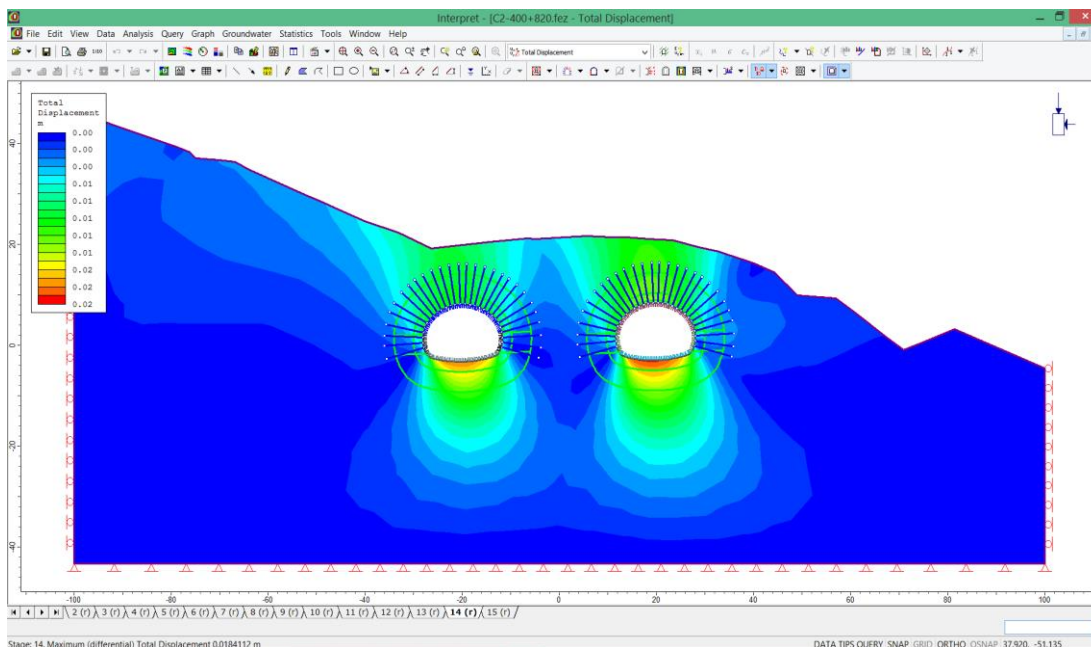


Figure 7. 42 Total displacements around the tunnel section at KM: 400+820

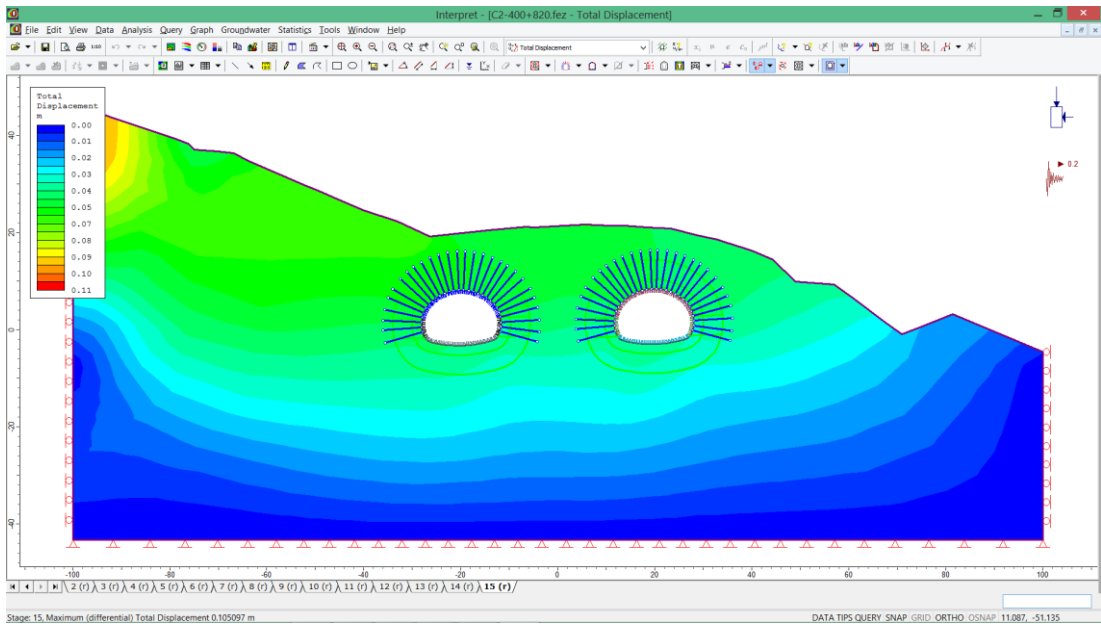


Figure 7. 43 Total displacement around the tunnel section under seismic effect (kx=0.20) at KM: 400+820

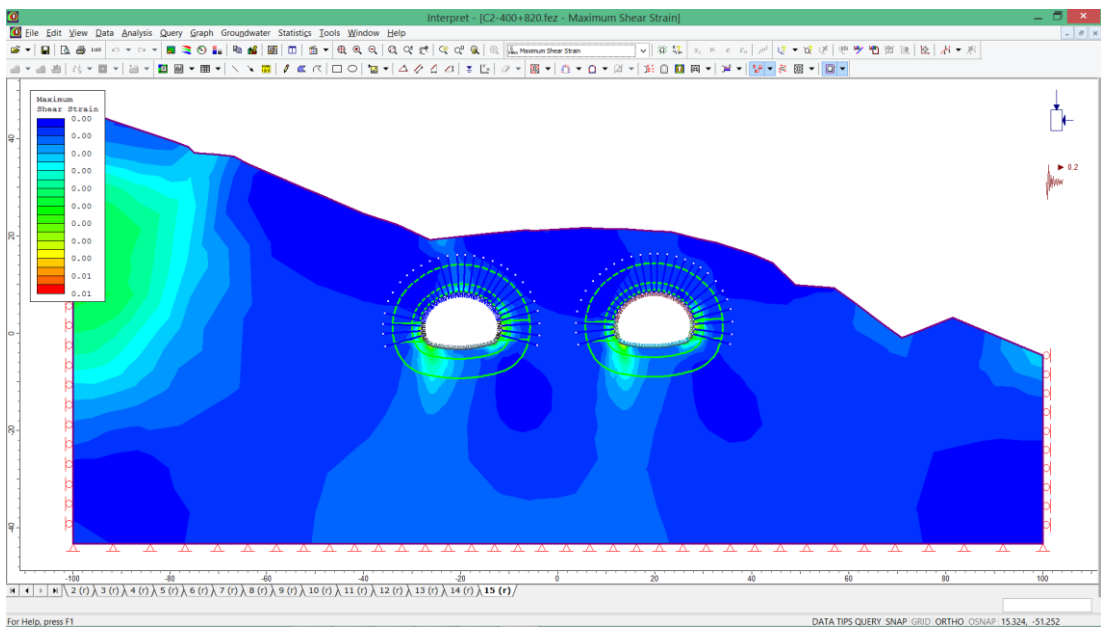


Figure 7. 44 Maximum shear strain around the tunnel under seismic condition (kx=0.20) at KM: 400+820

Without effect of seismicity, total displacements at the peak point of the left and right tubes are 1.1 cm and 1.3 cm, respectively. Under seismic effect of  $k_x = 0.20$ , for left tube total displacement is raised to 5.5 cm and for the right tube total displacement is raised to 4.9 cm. These results are acceptable and it can be stated that C2 category support systems for the section of the tunnel is verified by numerical analyses. According to the strain values obtained from Phase 2 software, they don't exceed %1 limiting values (Hoek, 2001). Therefore, no problem related to tunnel deformation is expected for this section of the tunnel.

## **7.5 Slope Stability Analysis for Exit Portal**

At this part, highest cut before entrance of the tunnel was modeled and stability analyses were performed. In practice excavation is performed from natural topography to first float as very first step. As soon as first cut completed, the support elements installation (shotcrete, rock bolts) should be completed. The excavation of the cut will be completed right after reaching to the road grade. According to the Technical Specifications of General Directorate of Highways (2006), the sufficient safety factors under static and dynamic conditions are 1.5 and 1.15, respectively.

To analyze the stability of highest cut, the model was prepared in five steps. The slope of side was 3H:2V and forehead was 1H:3V (H: horizontal, V: vertical). In the first step, the natural condition of the surface was modeled. In the following steps, the cut and support applications were done. Seismic load was applied to the system as final step.

For forehead slope which is the slope of tunnel entrance at KM: 400+930, the model was prepared in three steps. As first step, the natural condition of the surface was modeled. In the following steps, the cut and support applications were done. Seismic load was applied to the system as final step. Table 7.14 shows the specifications of supports used in analyses.

Table 7. 14 Supports used in the modeling of the exit portal slope of the tunnel

Bolt spacing	2m*2m
Bolt length	4 m
Bolt diameter	32 mm
Bolt modulus	200 000
Tensile capacity	250 kN
Shotcrete thickness	20 cm
Young's modulus of shotcrete	15 000 MPa

For both static and dynamic (under seismic load) conditions, slope stability analyses were performed. Because of the negative effect of groundwater on the strength of the rock mass, analyses were performed with effect of groundwater, thus it is aimed to stay in the safe side. The results of analyses performed are shown in Figures 7.45 and 7.46.

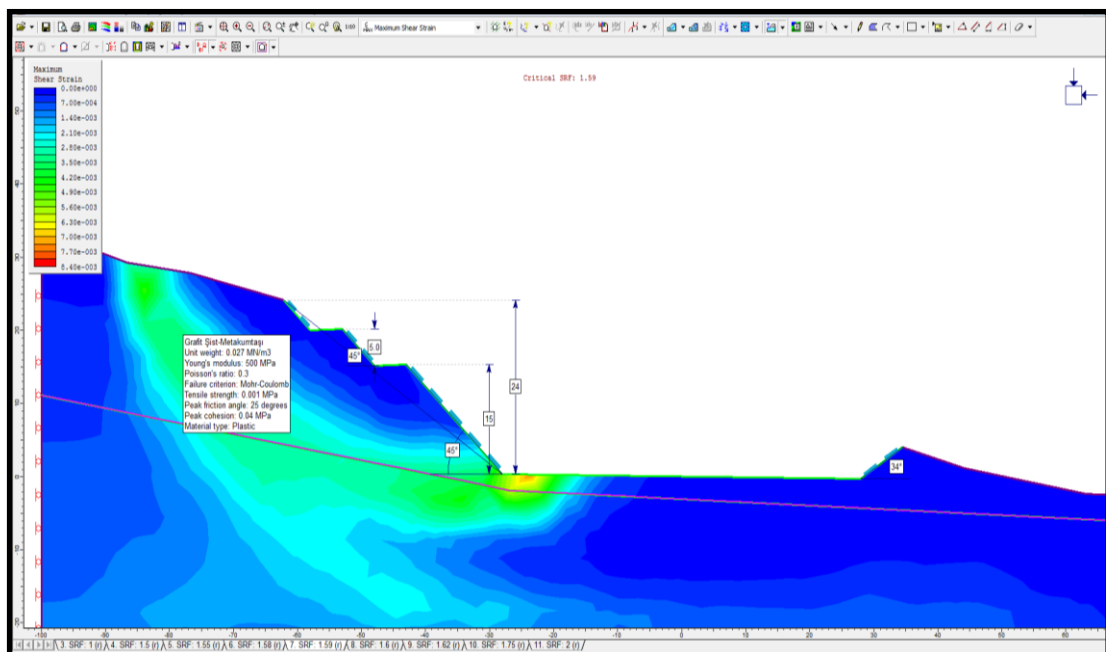


Figure 7. 45 Slope stability analysis of the exit portal side slope showing maximum shear strain under the static condition (3H/2V) (SF: 1. 59)



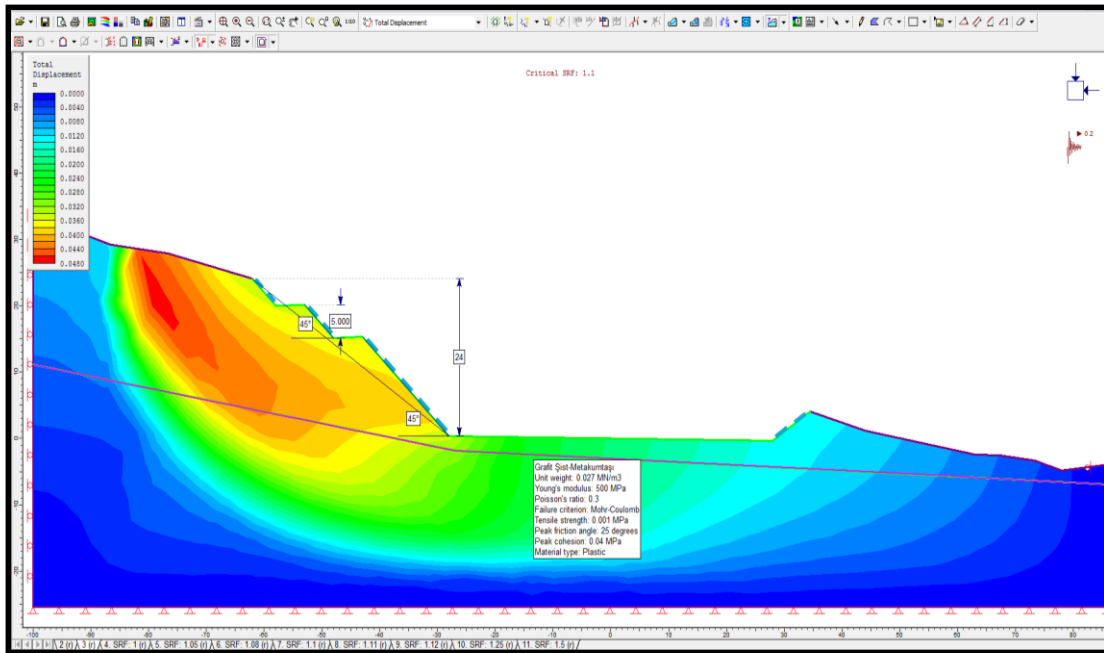


Figure 7. 46 Slope stability analysis of the exit portal side slope showing maximum shear strain under the effect of seismic load of  $k_x=0.20$  ( $3H/2V$ ) (SF: 1.34)

When the cut is completed Total displacement is 3 cm under static condition. Value of 1.59 obtained at this stage for the safety factor. However, total displacement is increased to 4,2 cm after seismic load applied to the model ( $k_x=0.20$ ). At this stage, there are no yielded liners. Value of 1.37 obtained at this stage for the safety factor. According to the Technical Specifications of GDH (2006), the values are sufficient for the slope stability.



Figure 7. 47 Wire mesh and shotcrete installation for the side slope of the exit portal

For both static and dynamic (under seismic load) conditions, slope stability analyses were performed. Because of the negative effect of groundwater on the strength of the rock mass, analyses were performed with effect of groundwater, thus it is aimed to stay in the safe side. The results of analyses performed are shown in Figures 7.48 and 7.49.

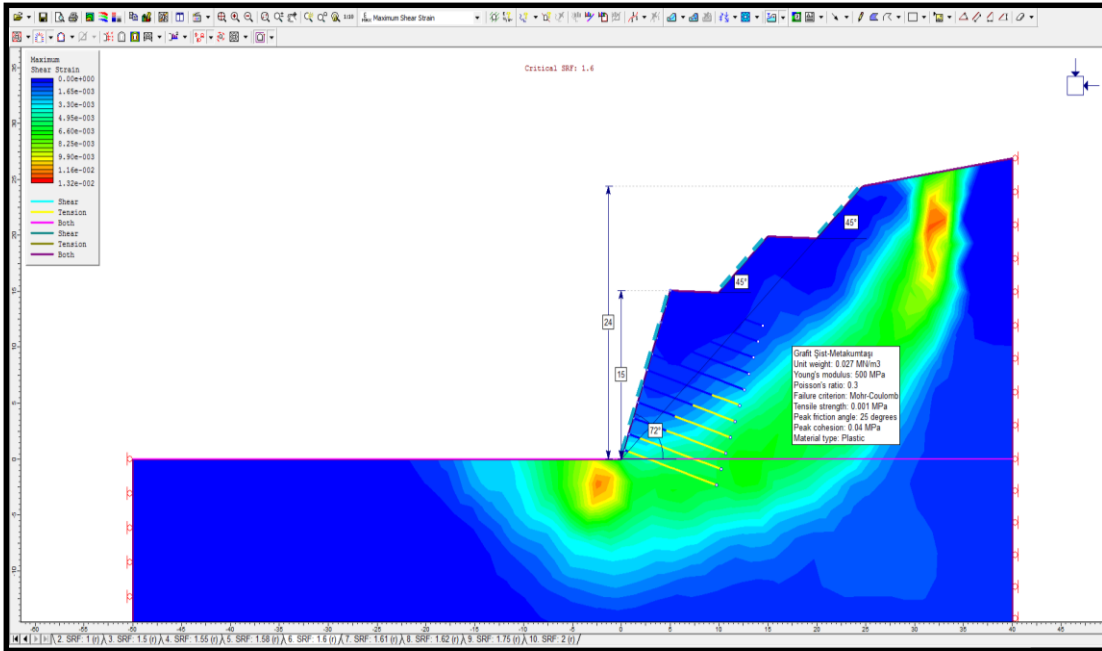


Figure 7. 48 Slope stability analysis for the forehead slopes of the exit portal showing maximum shear strain under static condition (1H/3V) (SF: 1.71)

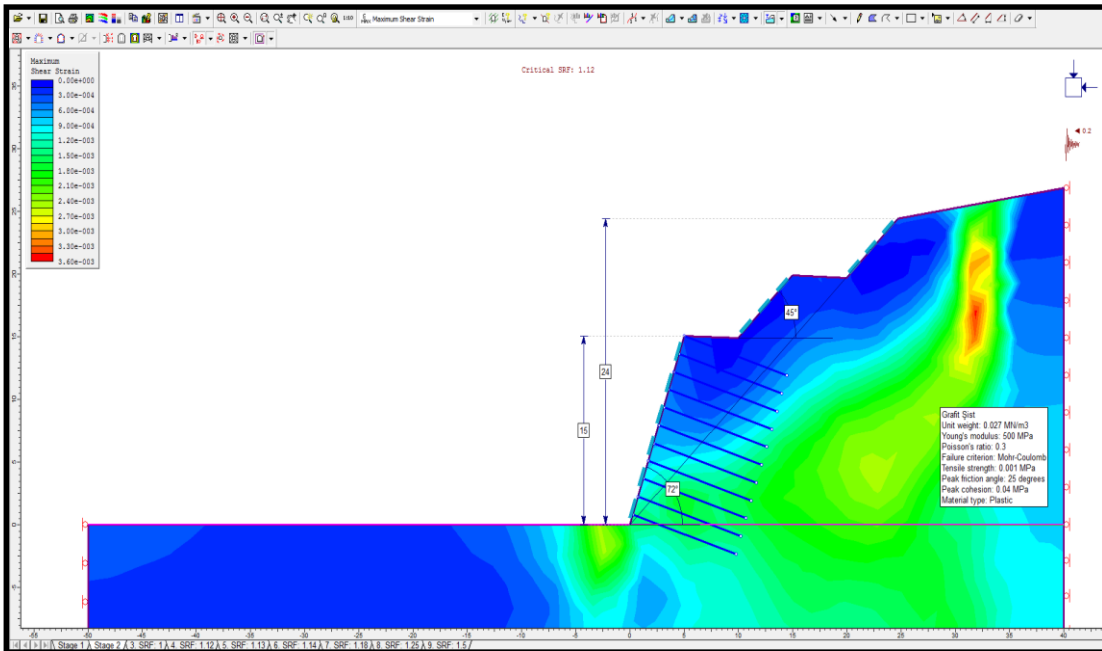


Figure 7. 49 Slope stability analysis of for the forehead slopes of the exit portal showing maximum shear strain under the effect of seismic load of  $k_x=0.20$  (1H/3V) (SF: 1.21)

When the cut is completed Total displacement is 3,4 cm under static condition. Value of 1.71 obtained at this stage for the safety factor. However, total displacement is increased to 4,5 cm after seismic load applied to the model ( $k_x=0.20$ ). At this stage, there are no yielded liners. Value of 1.21 obtained at this stage for the safety factor. According to the Technical Specifications of GDH (2006), the values are sufficient for the slope stability.

To sum up, the results obtained from the slope stability analyses performed with numerical analyses show that the slope is on the safe side according to Technical Specifications of GDH (2006). Figure 7.51 and 7.52 show safe slopes at the construction site.



Figure 7. 50 A general view of the forehead slopes after all suggested supports are installed



Figure 7. 51 Part of the forehead slope after the supports are installed

## 7.6 Sensitivity Analyses at Tunnel Section Km:399+700

Sensitivity analysis is a technique used to determine how different values of an independent variable will impact a particular dependent variable under a given set of assumptions. This technique is used within specific boundaries that will depend on one or more input variables.

For this study, it is important to understand the relationship between numerical analyses input parameters ( $C$ ,  $\phi$ ,  $E_{rm}$ , GSI, Seismic load coefficient) and deformations obtained from the numerical analyses (total displacements). Main goal for performing sensitivity analyses is testing the robustness of the results of a model or system in the presence of uncertainty.

For the five main input parameters mentioned above, the program was run by reducing the values systematically by 10%, and total vertical displacement value was attained at the peak point of tunnel section.

KM: 399+700 section was chosen for the sensitivity analyses in this thesis. The strength parameters of the rock mass for this section determined before (Chapter 6) is given below:

$$C = 223 \text{ kPa}$$

$$\phi = 29^\circ$$

$$E_{rm} = 2586 \text{ MPa}$$

Firstly, the cohesion value of the rock mass was reduced by 10% each time starting from 223 kPa. In the meantime, other strength parameters were kept unchanged and total displacement in the tunnel was measured. Parameters used in the sensitivity analyses are given in Table 7.15, and cohesion-total displacement graph is presented in Figure 7. 52. Based on this figure, one can easily state that as the cohesion of the rock mass decreases, total displacement increases.

Table 7. 15 Parameters used in the sensitivity analyses with reduction in cohesion of the rock mass

Analyses no.	Cohesion (c) (kPa)	Reduction ratio	$\phi$ (°)	Unit weight (kN/m <sup>3</sup> )	$E_{rm}$ (MPa)	GSI	Seismic load coefficient	Total Displacement (cm)
1	223,00	0%	29	27	2825	25	0,2	1,61
2	200,70	10%	29	27	2825	25	0,2	1,69
3	178,40	20%	29	27	2825	25	0,2	1,82
4	156,10	30%	29	27	2825	25	0,2	2,04
5	133,80	40%	29	27	2825	25	0,2	2,49
6	111,50	50%	29	27	2825	25	0,2	3,61
7	89,20	60%	29	27	2825	25	0,2	9,08

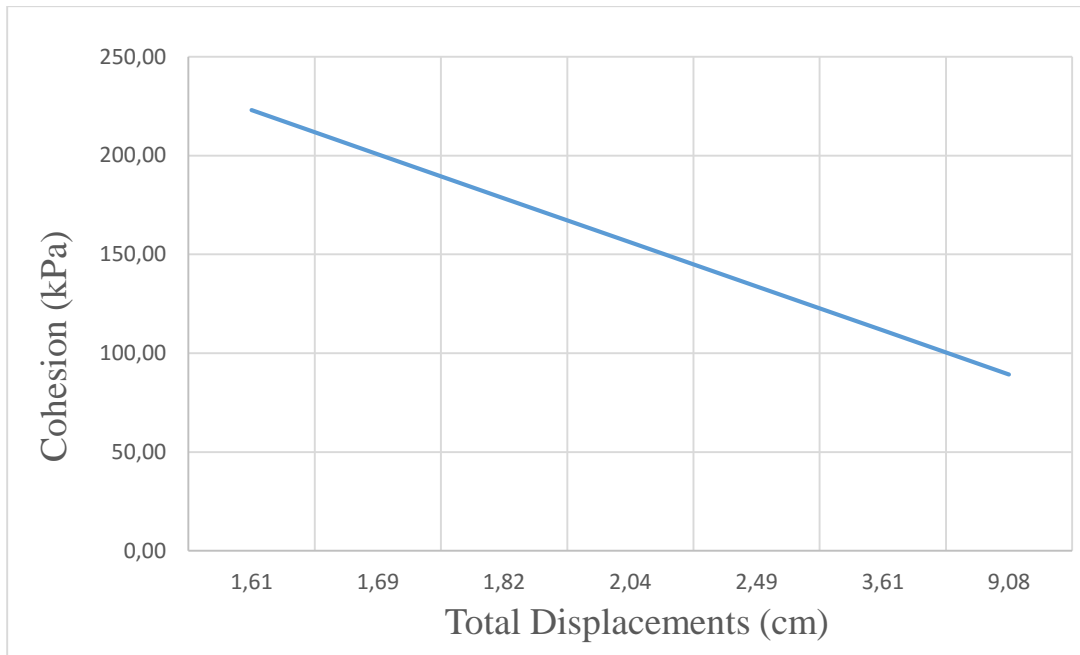


Figure 7. 52 Cohesion-total displacement graph for KM: 399+700

Secondly, the internal friction angle value of the rock mass was reduced by 10% each time starting from 29°. In the meantime, other strength parameters were kept unchanged and total displacement was measured. Parameters used in the sensitivity analyses are given in Table 7.16, and internal friction angle-total displacement graph is presented in Figure 7. 53. Based on this figure, similar to cohesion case, as the internal friction angle of the rock mass decreases, total displacement increases.

Table 7. 16 Parameters used in the sensitivity analyses with reduction in internal friction angle of the rock mass

Analyses no.	$\phi(^{\circ})$	Reduction ratio	Cohesion (c) (kPa)	Unit weight (kN/m <sup>3</sup> )	E <sub>rm</sub> (MPa)	Total Displacement (cm)
1	29,00	0%	223	27	2825	1,61
2	26,10	10%	223	27	2825	1,71
3	23,20	20%	223	27	2825	2
4	20,30	30%	223	27	2825	2,4
5	17,40	40%	223	27	2825	3,45
6	14,50	50%	223	27	2825	5,7
7	11,60	60%	223	27	2825	35,94

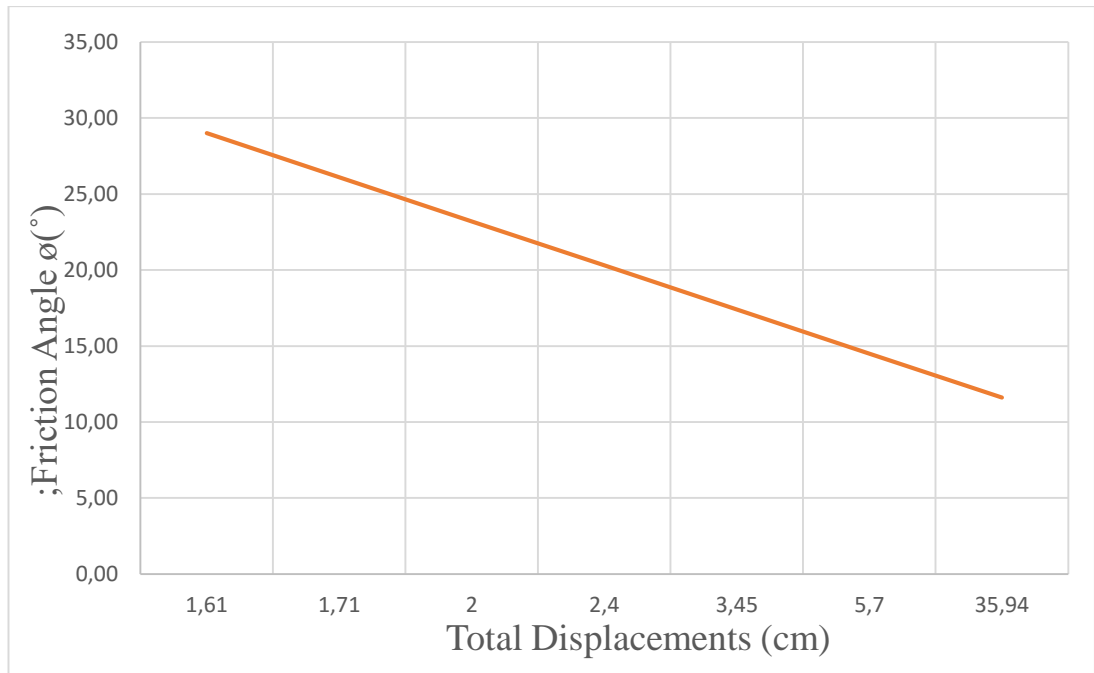


Figure 7. 53 Internal friction angle-total displacement graph for KM: 399+700

Thirdly, deformation modulus of rock mass value was reduced by 10% each time starting from 2586 MPa. In the meantime, other strength parameters were kept unchanged and total displacement was measured. Parameters used in the sensitivity analyses are given in Table 7.17, and deformation modulus-total displacement graph is presented in Figure 7. 54. Based on this figure, similar to cohesion and internal friction angle cases, as the deformation modulus of the rock mass decreases, total displacement increases.



Table 7. 17 Parameters used in the sensitivity analyses with reduction in deformation modulus of the rock mass

Analyses no.	$E_{rm}$ (MPa)	Reduction ratio	$\phi(^{\circ})$	Unit weight ( $kN/m^3$ )	Cohesion (c) (kPa)	Total Displacement (cm)
1	2825,00	0%	29	27	223	1,61
2	2542,50	10%	29	27	223	1,63
3	2260,00	20%	29	27	223	1,83
4	1977,50	30%	29	27	223	2,1
5	1695,00	40%	29	27	223	2,4
6	1412,50	50%	29	27	223	2,93
7	1130,00	60%	29	27	223	3,66
8	847,50	70%	29	27	223	4,88
9	565,00	80%	29	27	223	7,32
10	282,50	90%	29	27	223	14,61

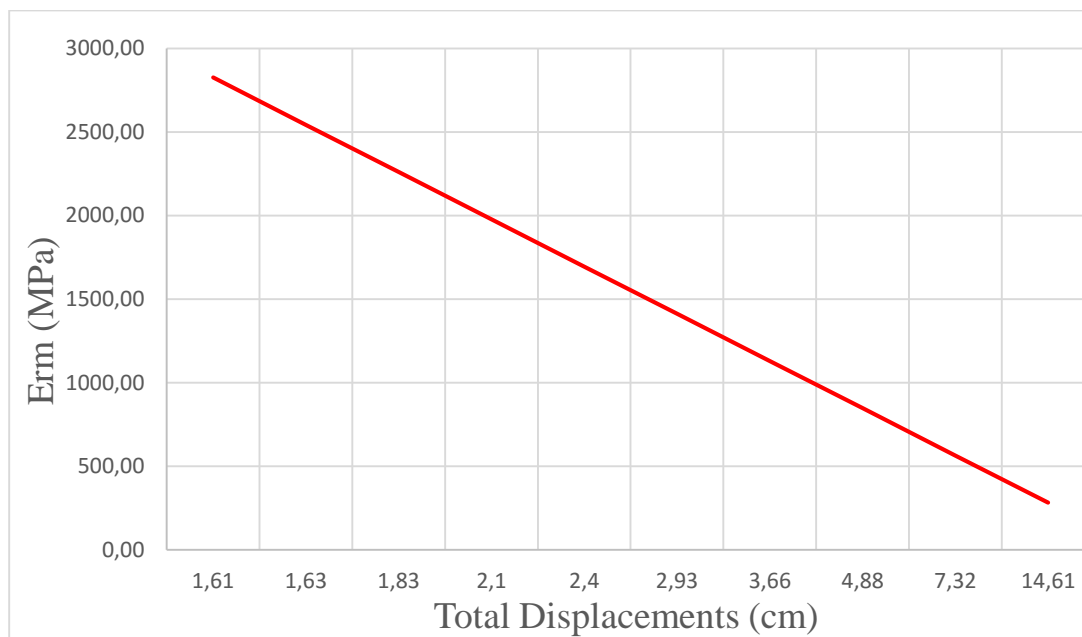


Figure 7. 54 Deformation modulus-total displacement graph for KM: 399+700

As the fourth step, GSI value of rock was reduced by 10% each time starting from 25 MPa. In the meantime, other strength parameters were kept unchanged and total displacement was measured. Parameters used in the sensitivity analyses are given in

Table 7.18, and GSI-total displacement graph is presented in Figure 7. 55. Similar to the other parameters, as the GSI of the rock mass decreases, total displacement increases.

Table 7. 18 Parameters used in the sensitivity analyses with reduction in GSI value of the rock mass

Analyses no:	GSI	Reduction ratio	$\theta(^{\circ})$	Cohesion (c) (kPa)	$E_{rm}$ (MPa)	Unit weight (kN/m <sup>3</sup> )	Total Displacement (cm)
1	28,00	0%	29,00	223	2825	27,00	1,61
2	25,20	10%	27,70	207	2825	27,00	1,66
3	22,40	20%	26,76	192	2825	27,00	1,72
4	19,60	30%	25,70	177	2825	27,00	2
5	16,80	40%	24,67	161	2825	27,00	2,53
6	14,00	50%	23,53	145	2825	27,00	3,79
7	11,20	60%	22,31	128	2825	27,00	8,8
8	8,40	70%	21,00	111	2825	27,00	93

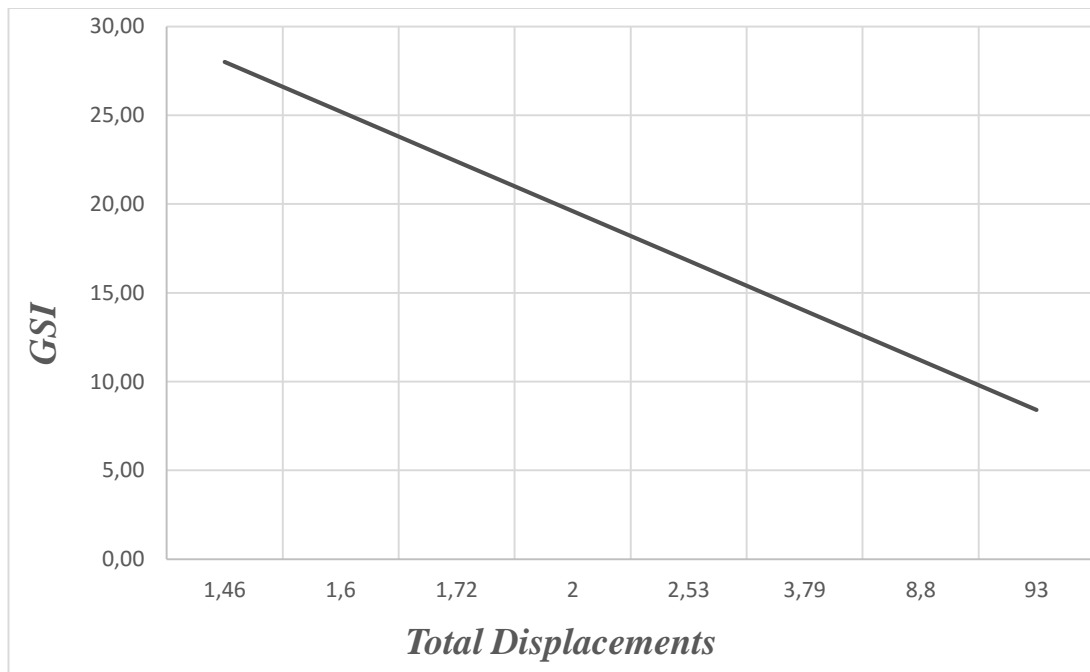


Figure 7. 55 GSI-total displacement graph for KM: 399+700

As the fourth step, seismic load coefficient value of system was increased by 10% each time starting from 0.2. In the meantime, other strength parameters were kept unchanged and total displacement in the tunnel was measured. Parameters used in the sensitivity analyses are given in Table 7.19, and seismic load coefficient-total displacement graph is presented in Figure 7. 56. It is observed that as the seismic coefficient increases, total displacement also increases.

Table 7. 19 Parameters used in the sensitivity analyses with reduction in seismic load coefficient of the rock mass

Analyses no:	Seismic Load Coefficient	Increase Ratio	$\phi(^{\circ})$	Cohesion (c) (kPa)	$E_{rm}$ (MPa)	GSI	Unit Weight (kN/m <sup>3</sup> )	Total Displacement (cm)
1	0,20	0%	29	223	2825	25	27,00	1,61
2	0,22	10%	29	223	2825	25	27,00	1,73
3	0,24	20%	29	223	2825	25	27,00	2,01
4	0,26	30%	29	223	2825	25	27,00	2,1
5	0,28	40%	29	223	2825	25	27,00	2,25
6	0,30	50%	29	223	2825	25	27,00	2,36
7	0,32	60%	29	223	2825	25	27,00	2,54
8	0,34	70%	29	223	2825	25	27,00	2,65
9	0,36	80%	29	223	2825	25	27,00	2,77
10	0,38	90%	29	223	2825	25	27,00	2,84

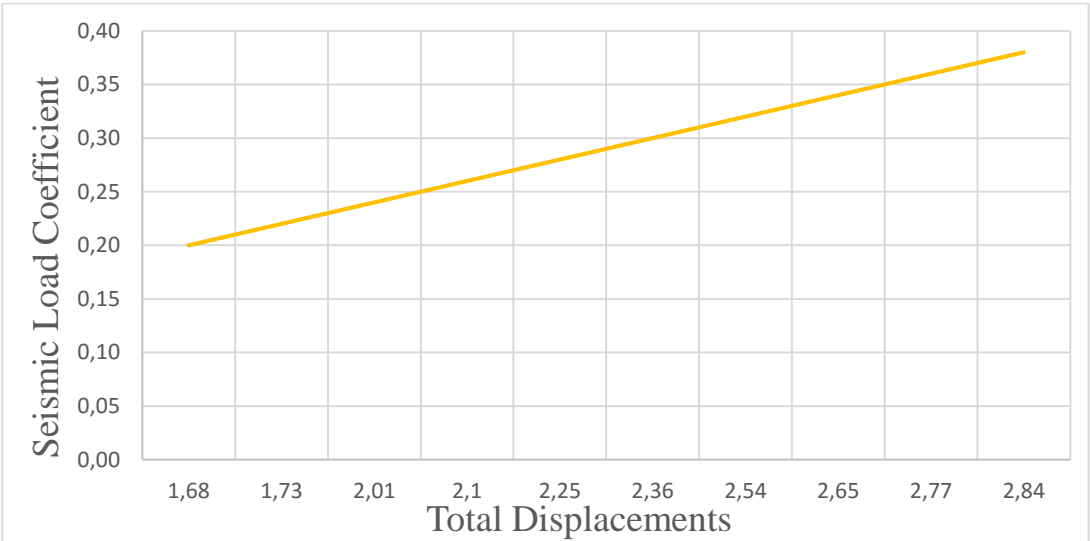


Figure 7. 56 Seismic load coefficient-total displacement graph for KM: 399+700

The sensitivity analyses at KM: 399+700 reveal that variation of the selected input parameters affects the deformation amount in the tunnel. Additionally, in case reduction ratio of the parameters is more than 60%, then the deformations in the tunnel exceed the acceptable strain limit (1%). At 60% reduction ratio, internal friction angle of the rock mass seems to be the most critical parameter affecting the total displacement. These are followed by cohesion and GSI. Nevertheless, increase in seismic load coefficient causes the least deformation change for the analysed section of the tunnel. All of these findings clearly indicate that correct assessment of rock mass parameters is of utmost importance for the support design of tunnel.

## **7.7 Comparison of the Results Obtained from Numerical Analyses with Field Observations**

Since the Belkahve tunnel excavation is almost completed, it is a great opportunity to compare the results obtained from the numerical analyses with the measurements obtained from the field during the construction of the tunnel. However, most of the information couldn't be reached due to the decision of General Directorate of Highways. So the information given below in Tables 7.20 and 7.21 is not totally enough to make a healthy interpretation but it gives a general idea about the performance of the analyses.

Table 7. 20 Measured Deformation values for right tube at the Belkahve tunnel

<i>Right Tube</i>				
<i>intervals of Kilometers</i>	<i>Vertical Displacement At Top Point</i>	<i>First Measurement Date</i>	<i>Last Measurement Date</i>	<i>Displacements Obtained via Numerical Analyses</i>
399,662	216 mm.	15.3.2015	3.11.2015	
399,674	195 mm.	22.3.2015	3.11.2015	
399,687	195 mm.	30.3.2015	3.11.2015	
399,700	110 mm.	6.4.2015	3.11.2015	63 mm.
399,713	116 mm.	14.4.2015	3.11.2015	
399,726	111 mm.	21.4.2105	3.11.2015	
399,738	103 mm.	28.4.2015	3.11.2015	
399,751	100 mm.	6.5.2015	3.11.2015	
399,852	39 mm.	6.7.2015	4.11.2015	
399,880	46 mm.	18.6.2015	4.11.2015	
399,960	39 mm.	31.3.2015	4.11.2015	70 mm.
400,006	59 mm.	21.3.2015	4.11.2015	

Table 7. 21 Measured Deformation values for left tube at the Belkahve tunnel

<i>Left Tube</i>				
<i>intervals of Kilometers</i>	<i>Vertical Displacement At Top Point</i>	<i>First Measurement Date</i>	<i>Last Measurement Date</i>	<i>Displacements Obtained via Numerical Analyses</i>
399,265	11 mm.	19.9.2015	8.11.2015	
399,365	54 mm.	11.10.2014	8.11.2015	
399,373	64 mm.	15.10.2014	8.11.2015	
399,382	89 mm.	21.10.2014	8.11.2015	
399,391	179 mm.	26.10.2014	8.11.2015	
399,401	156 mm.	2.11.2014	8.11.2015	
399,409	172 mm.	7.11.2014	8.11.2015	
399,419	161 mm.	12.11.2014	8.11.2015	
399,700	72 mm.	29.6.2015	3.11.2015	56 mm.
399,960	21 mm.	20.6.2015	3.11.2015	68 mm.
400,001	18 mm.	12.6.2015	3.11.2015	
400,015	27 mm.	29.5.2015	3.11.2015	
400,029	32 mm.	19.5.2015	3.11.2015	
400,071	32 mm.	23.4.2015	3.11.2015	
400,099	44 mm.	9.4.2015	3.11.2015	
400,127	20 mm.	27.3.2015	3.11.2015	

According to the measurement values obtained from the tunnel, which is vectorial and for only top point of the tunnel section, there are some differences in the deformation amount obtained from numerical analyses and field measurements, although the differences are quite small.

At KM: 399+700, the displacements obtained from numerical analyses for the left and right tubes are 5.6 cm and 6.3 cm, respectively. The displacement measured in the tunnel at KM: 399+700 for the right tube is 11 cm and for the left tube 7.2 cm.

At KM: 399+960, the displacements obtained from the numerical analyses for the left and right tubes are 6.8 cm and 7.0 cm, respectively. The displacements measured at this section of the tunnel for right tube is 3.9 cm and for the left tube 2.1 cm

When the results compared with the measurements done in the field during tunnel excavation, measurements obtained in the tunnel for KM:399+700 is higher than the results obtained from the numerical analyses. For KM:399+960 measurements obtained in the tunnel is less than the results obtained from the numerical analyses. It can be said that at some sections displacement values show some variations. These results can be interpreted in several different ways. At very firstly, the differences between the values obtained from numerical analyses and field measurements, can be attributed to the unpredicted weak or highly fractured zones. In general, such zones may generally be seen during tunneling. Since it is nearly impossible to explore all the geological and geotechnical specifications of tunnel route by drillings from surface, it is highly recommended to perform horizontal drilling (probing ahead) at the tunnel face, face mapping during the excavation, in-situ testing and further testing in order to update the geological and geotechnical model of the tunnel.



## **CHAPTER 8**

### **DISCUSSIONS**

Engineering judgment and field observations are very important for assignment of the strength parameters to rock masses. However, it has not been possible to explore all of the options available to design tunnel in weak rock. At this point, empirical approaches are the key for determining the geotechnical parameters of the rock mass. Moreover, numerical analyses are the most common way to verify assigned support systems. The parameters are valid only for the given intervals.

According to the deformations measured during the excavation of the tunnel, it seems that there exist differences between measured deformations and expected displacements obtained via numerical analyses. These could be attributed to the presence of weak zones observed during tunneling which cannot be predicted during site investigation. To avoid negative effect of the weak zones, horizontal borehole drilling (probing ahead), face mapping after each run during excavation, in-situ monitoring and further tests if needed should be performed.

It could be stated that the tunnel was oversized based on the numerical analyses. However, the field measurements show that determined support systems for the Belkahve tunnel work well even under higher stress than expected.

According to the field observations, schists of the Belkahve formation are defined as weak-very weak strength. Therefore, entrance and exit portals in the Belkahve should be properly supported in order to eliminate any stability problems. Moreover, due to high fractured structure of the Belkahve formation, low RQD values also prove that the stability problems due to groundwater may occur.



Although low lugeon values were obtained from the packer tests, chemicals used as drilling fluid might have sealed the boreholes. These may lead to extremely low values. For this reason, groundwater inflow into the tunnel especially in highly fractured and sheared zones is expected.

The sensitivity analyses at KM: 399+700 indicate that in case reduction ratio of the parameters is more than 60%, the deformations in the tunnel exceed the acceptable strain limit. Among the studied parameters, at 60% reduction ratio, internal friction angle of the rock mass is found to be the most critical parameter affecting the total displacement.

Braun (1930) stresses particularly in deep tunnels that timing of the rock support (bolts and shotcrete) installation is extremely important. It is, however, difficult to predict the time factor and its variations during tunneling even for the experienced tunnel engineer. In this respect, NATM recommends the use of tunnel support measures to avoid undesirable deformations of the surrounding rocks to occur. The optimal NATM involves also additional verification calculations carried out during the execution. Thus, geotechnical solutions should be taken into consideration such as checking and modifying the geology and rock mass classes during construction, preparing in-situ test and laboratory test program and mapping the face of the excavation systematically. This approach may eliminate problems related to the stability of the tunnel.

## CHAPTER 9

### CONCLUSIONS AND RECOMMENDATIONS

The Belkahve tunnel takes place in the Western Anatolian (Aegean) Horst and Graben Province which can be characterized by Cretaceous ophiolite and flysch rocks. According to the site investigation performed along the tunnel, the entrance section of the tunnel takes place in moderately weathered and moderately weak schist. The middle section of the tunnel is located in the strong limestone, and moderately weathered-moderately weak schist. In the tunnel exit section, moderately weathered and moderately weak schist crops out. According to the investigations carried out in the study area, there are some shear zones along the tunnel route.

Based on the statement of General Directorate of Disaster Affairs Earthquake, the tunnel area takes place in the 1<sup>st</sup> degree of earthquake zone of Turkey with a peak horizontal ground acceleration of 0.4g.

According to the field surveys, three joint sets and random joints (j1) 83/113, (j2) 80/338, (j3) 54/213 exist in the study area. However, at the exit part of the tunnel, only two joint sets and random joints are developed with the dip amount and dip directions of (j1) 89/115, (j2) 42/207.

In order to estimate the rock mass quality, NATM, RMR, and Q rock mass classification systems used. The entrance section of the tunnel between Km: 399+180 and Km: 399+400, according to RMR and Q classification systems, the rock mass is defined as “very poor rock” and according to NATM classified the rock mass is defined as C2. The middle section of the tunnel between Km: 399+400 and Km: 400+750 is divided into 6 parts. Between Km: 399+400 and Km: 399+700, the rock

mass is defined as “poor rock” according to RMR and Q, and classified as B3 according to NATM. Between Km: 399+700 and Km: 400+080, according to RMR and Q classification systems, the rock mass is defined as “poor rock” and according to NATM classified the rock mass is defined as B3, between Km: 400+080 and Km: 400+150, defined as “very fractured and weak shearing zone” according to drillings and geological survey and classified as C3 according to NATM, Between Km: 400+150 and Km: 400+450, according to RMR and Q classification systems, the rock mass is defined as “fair rock” and according to NATM classified the rock mass is defined as B2., between Km: 400+450 and Km: 400+520, defined as “very fractured and weak shearing zone” according to drillings and geological survey and classified as C3 according to NATM, Between Km: 400+520 and Km: 400+750, according to RMR and Q classification systems, the rock mass is defined as “very poor rock” and according to NATM classified the rock mass is defined as B3, the exit section of the tunnel between Km: 400+750 and Km: 400+930, according to RMR and Q classification systems, the rock mass is defined as “poor rock” and according to NATM classified the rock mass is defined as C2.

Between Km: 399+180 and Km: 399+400, according to RMR and Q classification systems, the rock mass is defined as “very poor rock” and according to NATM classified the rock mass is defined as C2.

Since it is not possible to explore all the geological and geotechnical properties of the rock masses, along the tunnel route, its highly recommended to have systematic face mapping of the excavation. Moreover, horizontal drillings (probing ahead), monitoring, and in-situ or further laboratory tests should be performed in order to better understand the behavior of the geological units. Last but not least, great attention should be given to the stand-up time determined for different NATM rock classes during excavation in order to prevent stability problems, especially in weak zones.

The groundwater level is measured from boreholes. The rock masses are generally defined as impervious to slightly pervious according to the lugeon tests performed. However, it is expected that the use of chemicals as drilling fluid may alter the test results. Therefore, groundwater inflow problem is expected in shear and highly fractured zones. In order to prevent negative effect of groundwater, it is needed to create groundwater flow by making possible hydraulic head difference. In this thesis, all slopes are protected by shotcrete which may cause a problem for the groundwater inflow. Therefore, discharging the groundwater with perforated pvc surrounded by geotextiles can be considered to be a solution. However, groundwater shouldn't have to travel long distance until reaching surface at lower elevations, otherwise the impervious layers (shotcrete) surrounding the groundwater, can be exposed to high pressure.

For both entrance and exit sections, slope stability analyses performed with Phase 2 with effect of groundwater. As a result, for both static and dynamic conditions indicated that the slopes are safe with factor of safety significantly higher than the accepted limiting values.



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APPENDIX A:

BORING LOGS

T.C. ULAŞTIRMA BAKANLIĞI KARAYOLLARI GENEL MÜDÜRLÜĞÜ, 17. BÖLGE MÜDÜRLÜĞÜ										SONDAJ NO : SK-802																	
OTOYOL YATIRIM VE İŞLETME A.Ş.										SONDÖR : Mustafa YAMALI																	
Proje : YÜKSEL DOMANIÇ MÜHENDİSLİK LTD.ŞTİ.										LOGU YAPAN : Uğur ÜNVER																	
Sondaj : ÖZTAY GRUP SONDAJ										Otoyol Yatırım ve İşletme A.Ş. Teknik Danışmanı : SİAL YERBİLİMLERİ MÜŞAVİRLİK VE MÜHENDİSLİK LTD.ŞTİ.																	
TEKNİK DANIŞMAN / KONTROL MÜH. : Süleyman B.PARLAK										REVİZYON : 000																	
PROJE ADI : Gebze-Izmir Otoyolu					İŞVEREN : Yüksel Domanıç Mühendislik Ltd. Şti																						
SONDAJ YERİ : Belkahve Tüneli					MAKİNA TÜRÜ : D-900																						
KİLOMETRE : 399+300					MUH. BOR. DER. : 13.50 m																						
SONDAJ DER. : 42.00 m					MUH. BOR. ÇAPI : 114 mm																						
SONDAJ KOTU : 242					DELİK ÇAPI : 0,00-31,50 m; 96 mm / 31,50-42,00 m; 76 mm																						
YERALTI SUYU : 0.00 m 5.91m					KOORDİNAT D : 528407																						
BAŞ. - BIT. TAR. : 28.02.2011/06.03.2011					KOORDİNAT K : 4257889																						
					SAYFA : 1 / 3																						
Lugeon (l/m'dk)	Numune Derinliği	Numune Türü	STANDART PEN. DEN.		KAROT YÜZDESİ %	RQD %	Kot (m)	Derinlik (m)	Jeolojik Profil	Sür. Oryantasyonu	JEOLOJİK TANIMLAMA	Ayrışma (W)	Dayanım (R)	Süreksizlik Aralığı (S)	YASS (m)												
			DARBE SAYISI	GRAFİK																							
			15	30	45	N	10	20	30	40	20	40	60	80	20	40	60	80	123456	1234567	1234567						
0.00											0.00 - 1.50 m; YAMAÇ MOLOZU																
1.50											1.50 - 42.00 m; Gri renkli, az ayrılmış, orta-sağlam dayanımlı METAKUMTAŞI - çok zayıf dayanımlı ŞİST ardalanması																
3.00											4,50 - 5,20 m; SZ : SV-V, (S1-S2), U, Po, K																
4.50											5,70 - 6,50 m; SZ : SV-V, (S1-S2), U, Po, K																
5.50											7,00 - 16,50 m; SZ : SV-V, (S1-S2), U, Po, K																
7.00																											
8.00																											
SÜREKSİZLİK TÜRLERİ			PÜRÜZLÜLÜK-DÜZLEMSELLİK			STANDART PENETRASYON DENEYİ																					
Co	Dokanak	C	Dilinim (Kilvaj)	P	Düzlemsel	İNCE DANELİ			KABA DANELİ																		
B	Tabakalanma	V	Damar	U	Dalgali	N : 0 - 2	Çok Yumuşak		N : 0 - 4	Çok Gevşek																	
FZ	Fay Zonu	S	Şistozite	S	Basamaklı	N : 3 - 4	Yumuşak		N : 5 - 10	Gevşek																	
F	Fay	Fi	Fisür	Po	Kaygan - Parlak	N : 5 - 8	Orta Katı		N : 11 - 30	Orta Sıkı																	
SZ	Makaslanma Zonu			Sl	Kayma izi	N : 9 - 15	Katı		N : 30 - 50	Sıkı																	
J	Çatlak			Sm	Düz	N : 16 - 30	Çok Katı		N > 50	Çok Sıkı																	
Fo	Follasyon					N > 30	Sert																				
AYRIŞMA DERECESESİ			KAYAÇ DAYANIMI			SÜREKSİZLİK ARALIĞI																					
W1 Taze : Kayanın bozunduğuna ilişkin gözle ayırdedilebilir bir belirti gözlenmez			R1 Aşırı derecede zayıf kaya UCS= 0.25 - 1.0 MPa			S1	<20 Çok dar aralıklı																				
W2 Az Ayrılmış : Kaya malzemesinde ve süreksizlik yüzeylerinde renk değişimi gözlenir			R2 Çok zayıf kaya UCS= 1.0 - 5.0 MPa			S2	20-60 Dar aralıklı																				
W3 Orta derecede Ayrılmış : Kayanın yarısından az bir kısmı toprak zemine dönüşerek			R3 Zayıf kaya UCS= 5.0 - 25 MPa			S3	60-200 Yakın Aralıklı																				
W4 Çok Ayrılmış : Kayanın yarısından fazla bir kısmı toprak zemine dönüşerek ayrılmış veya parçalanmış			R4 Orta derecede sağlam kaya UCS= 25 - 50 MPa			S4	200-600 Orta derecede Aralıklı																				
W5 Tamamen Ayrılmış : Kayanın tümü toprak haline dönüşerek ayrılmış ve/veya parçalanmış			R5 Sağlam kaya UCS= 50-100 MPa			S5	600-2000 Geniş Aralıklı																				
W6 Artık Zemin : Kayanın tümü toprak haline dönüşmüştür.			R6 Çok sağlam kaya UCS= 100 - 250 MPa			S6	2000-6000 Çok Geniş Aralıklı																				
			R7 Aşırı derecede sağlam kaya UCS >250 Mpa			S7	>6000 Aşırı derecede geniş																				
			DOLGU MALZEMESİ			GEÇİRİMLİLİK																					
			K Kil M Matrk / Kaya Parç.			Lugeon l/m'dk		Kaya Sınıfı		Tünel Tavanı																	
			Cl Klorit R Breş			K1 <1		Geçirimsiz		Tünel Tabanı																	
			L Limonit X Silt			K2 1-5		Az Geçirimli																			
			J Demir Oksit O Kum			K3 5-25		Geçirimli																			
			C Karbonat Py Pirit			K4 >25		Çok Geçirimli																			
			Q Quartz / Silikat D Diğer																								

T.C. ULAŞTIRMA BAKANLIĞI KARAYOLLARI GENEL MÜDÜRLÜĞÜ,  
17. BÖLGE MÜDÜRLÜĞÜ



OTOYOL YATIRIM VE İŞLETME A.Ş.

SONDAJ NO : SK-802

LOGU YAPAN : Uğur ÜNVER

SAYFA : 2 / 3

Lugeon (l/m/dk)	Numune Derinliği	STANDART PEN. DEN.		KAROT YÜZDESİ %	RQD %	Kot (m)	Derinlik (m)	Jeolojik Profil	Sür. Oryantasyonu	JEOLOJİK TANIMLAMA	Ayrışma (W)	Dayanım (R)	Süreksizlik Aralığı (S)	YASS (m)	
		DARBE SAYISI	GRAFİK												
				15	30										45
8.20						0	0			K					
9.00				62		233	9								
10.50				67		232	10								
12.00				30		231	11								
13.00				40		230	12								
14.00				40		229	13								
15.00				30		228	14								
16.00				35		227	15								
17.00				40		226	16			17,00 - 22,50 m; SZ : SV-V, (S1-S2), U, Po, K					
18.00				45		225	17								
19.00				35		224	18								
20.00				30		223	19								
21.00				20		222	20								
22.00				60		221	21								
23.00				35		220	22			23,00 - 25,50 m; SZ : SV-V, (S1-S2), U, Po, K					
24.00				50		219	23								
25.00				35		218	24								
26.00				15		217	25			26,00 - 31,50 m; SZ : SV-V, (S1-S2), U, Po, K					
27.00				20		216	26								
28.00				35		215	27								
29.00				40		214	28								
30.00						213	29								
						212	30								

Not: Zemin koşullarından dolayı BST yapılamadı. Kuyuda artezyen gözlemlendi.



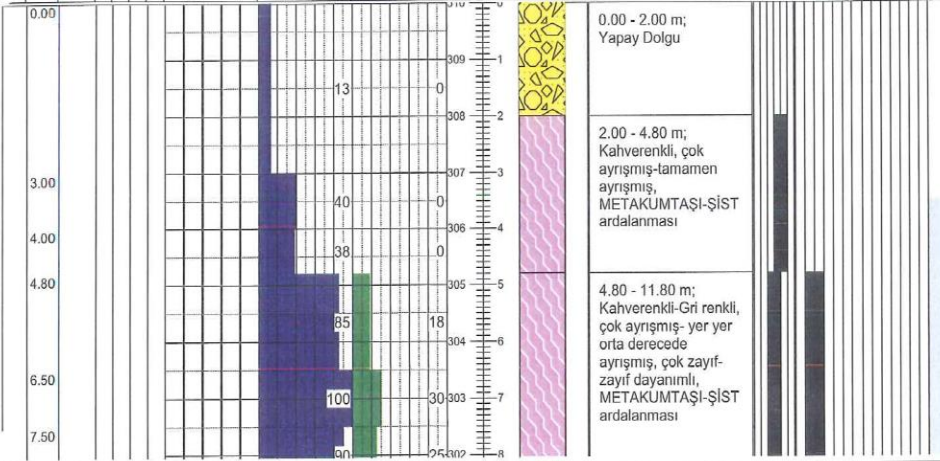


T.C. ULAŞTIRMA BAKANLIĞI KARAYOLLARI GENEL MÜDÜRLÜĞÜ, 17. BÖLGE MÜDÜRLÜĞÜ		SONDAJ NO : SK-804
OTOYOL YATIRIM VE İŞLETME A.Ş.		SONDÖR : Mustafa YAMALI
Proje : YÜKSEL DOMANIÇ MÜHENDİSLİK LTD.ŞTİ.		LOGU YAPAN : Uğur ÜNVER

YD	Proje : YÜKSEL DOMANIÇ MÜHENDİSLİK LTD.ŞTİ.	Sondaj : ÖZTAY GRUP SONDAJ	Otoyol Yatırım ve İşletme A.Ş. Teknik Danışmanı : SIAL YERBİLİMLERİ MÜŞAVİRLİK VE MÜHENDİSLİK LTD.ŞTİ.
TEKNİK DANIŞMAN / KONTROL MÜH. : Süleyman B. PARLAK			REVİZYON : 000

PROJE ADI : Gebze-İzmir Otoyolu	İŞVEREN : Yüksel Domanıç Mühendislik Ltd.Şti
SONDAJ YERİ : Belkahve Tüneli	MAKİNA TÜRÜ : D-900
KİLOMETRE : 400+200	MUH. BOR. DER. : 13,50 m
SONDAJ DER. : 130,00 m	MUH. BOR. ÇAPI : 114 mm
SONDAJ KOTU : 310,00 m	DELİK ÇAPI : 0,00-63,00m; 96mm / 63,00-130,00m; 76mm
YERALTI SUYU : 3.60m 3.98m	KOORDİNAT D : 527658
BAŞ. - BİT. TAR. : 16.02.2011/27.02.2011	KOORDİNAT K : 4257412
SAYFA : 1 / 7	

Lugeon (l/m/dk)	Numune Derinliği	Numune Türü	STANDART PEN. DEN.				KAROT YÜZDESİ %	RQD %	Kot (m)	Derinlik (m)	Jeolojik Profil	Sür. Oryantasyonu	JEOLOJİK TANIMLAMA	Ayrışma (W)	Dayanım (R)	Süreksizlik Aralığı (S)	YASS (m)
			DARBE SAYISI		GRAFİK												
			15	30	45	N											



SÜREKSİZLİK TÜRLERİ		PÜRÜZLÜLÜK-DÜZLEMSELLİK		STANDART PENETRASYON DENEYİ	
Co Dokanak	C Dilinim (Kliva)	P Düzlemsel		İNCE DANELİ	
B Tabakalanma	V Damar	U Dalgalı		N : 0 - 2 Çok Yumuşak	N : 0 - 4 Çok Gevşek
FZ Fay Zonu	S Şistozite	S Basamaklı		N : 3 - 4 Yumuşak	N : 5 - 10 Gevşek
F Fay	Fi Fisür	Po Kaygan - Parlak		N : 5 - 8 Orta Katı	N : 11 - 30 Orta Sıkı
SZ Makaslanma Zonu		Si Kayma izi		N : 9 - 15 Katı	N : 30 - 50 Sıkı
J Çatlak		Sm Düz		N : 16 - 30 Çok Katı	N > 50 Çok Sıkı
Fo Follasyon				N > 30 Sert	

AYRIŞMA DERECESESİ		KAYAÇ DAYANIMI		SÜREKSİZLİK ARALIĞI	
W1 Taze : Kayanın bozunduğuna ilişkin gözle ayırdedilebilir bir belirti gözlenmez		R1 Aşırı derecede zayıf kaya	UCS= 0.25 - 1.0 MPa	S1 <20 Çok dar aralıklı	
W2 Az Ayrışmış : Kaya malzemesinde ve süreksizlik yüeylerinde renk değişimi gözlenir		R2 Çok zayıf kaya	UCS= 1.0 - 5.0 MPa	S2 20-60 Dar aralıklı	
W3 Orta derecede Ayrışmış : Kayanın yarısından az bir kısmı toprak zemine dönüşerek		R3 Zayıf kaya	UCS= 5.0 - 25 MPa	S3 60-200 Yakın Aralıklı	
W4 Çok Ayrışmış : Kayanın yarısından fazla bir kısmı toprak zemine dönüşerek ayrılmış veya parçalanmış		R4 Orta derecede sağlam kaya	UCS= 25 - 50 MPa	S4 200-600 Orta derecede Aralıklı	
W5 Tamamen Ayrışmış : Kayanın tümü toprak emine dönüşerek ayrılmış ve/veya parçalanmış		R5 Sağlam kaya	UCS= 50-100 MPa	S5 600-2000 Geniş Aralıklı	
W6 Artık Zemin : Kayanın tümü toprak haline dönüşmüştür.		R6 Çok sağlam kaya	UCS= 100 - 250 MPa	S6 2000-6000 Çok Geniş Aralıklı	
		R7 Aşırı derecede sağlam kaya	UCS >250 Mpa	S7 >6000 Aşırı derecede geniş	

DOLGU MALZEMESİ			GEÇİRİMLİLİK		
K Kil	M Matris / Kaya Parç.		Lugeon l/m/dk	Kaya Sınıfı	Tünel Tavanı
C Klorit	R Breş		K1 <1	Geçirimsiz	—
L Limonit	X Silt		K2 1-5	Az Geçirimli	—
I Demir Oksit	O Kum		K3 5-25	Geçirimli	—
C Karbonat	Py Pirit		K4 >25	Çok Geçirimli	Tünel Tabanı
Q Quartz / Silikat	D Diğer				

T. C. ULAŞTIRMA BAKANLIĞI KARAYOLLARI GENEL MÜDÜRLÜĞÜ,  
17. BÖLGE MÜDÜRLÜĞÜ



OTOYOL YATIRIM VE İŞLETME A.Ş.

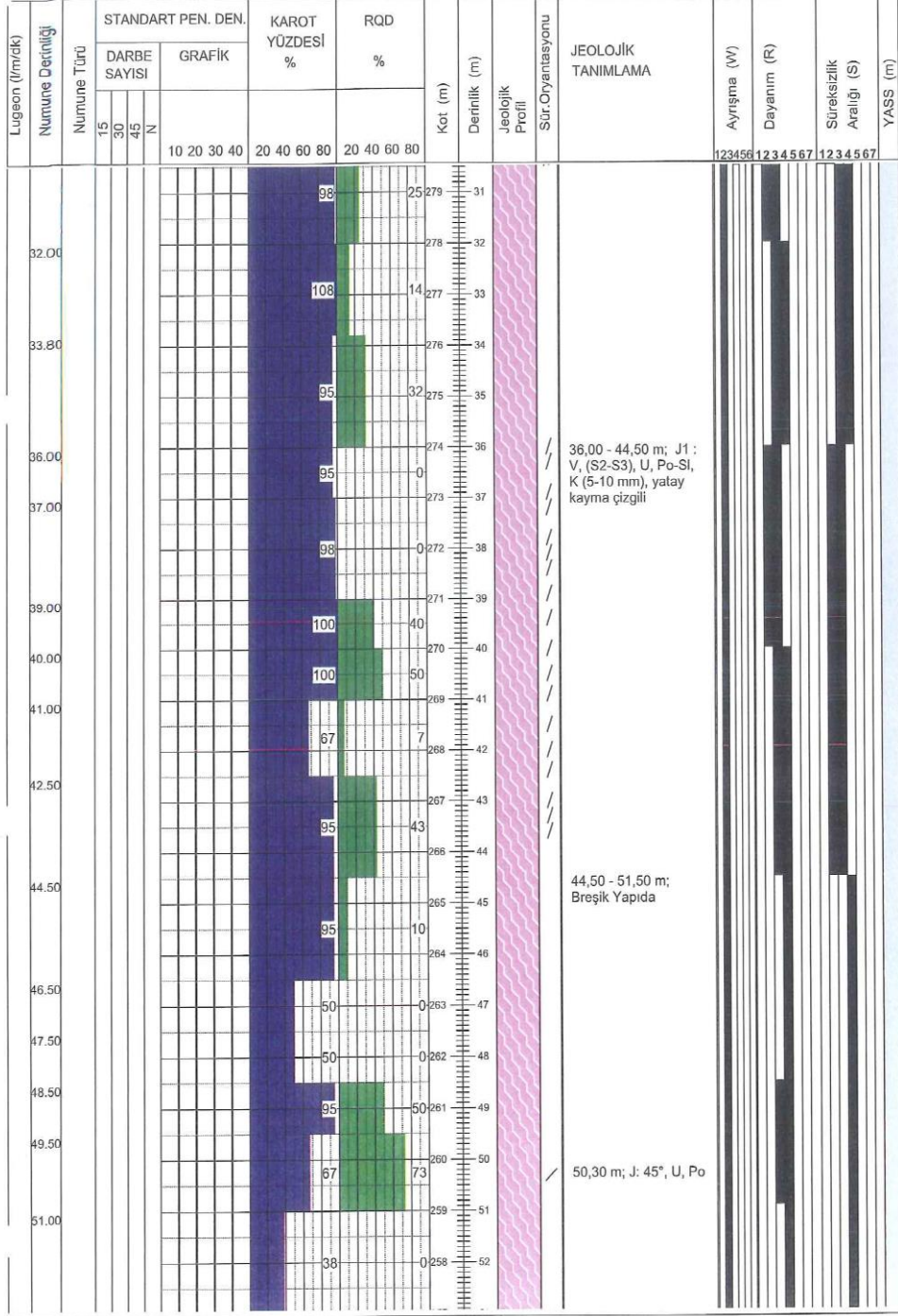
SONDAJ NO : SK-804

LOGU YAPAN : Uğur ÜNVER

SAYFA : 2 / 7

Lugeon (l/m/dk)	Numune Derinliği (m)	STANDART PEN. DEN.		KAROT YÜZDESİ %	RQD %	Kot (m)	Derinlik (m)	Jeolojik Profil	Sür. Oryantasyonu	JEOLOJİK TANIMLAMA	Ayrışma (W)	Dayanım (R)	Süreksizlik Aralığı (S)	YASS (m)
		DARBE SAYISI	GRAFİK											
		10	20	30	40	20	40	60	80	20	40	60	80	
8.50						75	0	301	9					
9.50						92	28	300	10					
10.70						77	8	299	11					
12.00						90	30	298	12					
13.50						100	70	297	13					
15.50						80	30	296	14					
16.00						85	33	295	15					
18.00						80	0	294	16					
19.00						100	45	293	17					
20.00						95	25	292	18					
22.00						100	43	291	19					
24.00						100	76	290	20					
26.00						100	24	289	21					
28.00						95	0	288	22					
29.00						95	30	287	23					
30.00								286	24					
								285	25					
								284	26					
								283	27					
								282	28					
								281	29					
								280	30					

Not:



Not:

T. C. ULAŞTIRMA BAKANLIĞI KARAYOLLARI GENEL MÜDÜRLÜĞÜ,  
17. BÖLGE MÜDÜRLÜĞÜ



OTOYOL YATIRIM VE İŞLETME A.Ş.

SONDAJ NO : SK-804

LOGU YAPAN : Uğur ÜNVER

SAYFA : 4 / 7

Lugeon (l/m <sup>2</sup> dk)	Numune Derinliği	Numune Türü	STANDART PEN. DEN.				KAROT YÜZDESİ %	RQD %	Kot (m)	Derinlik (m)	Jeoçiklik Profili	Sür.Örnyasyonu	JEOLOJİK TANIMLAMA	Ayrışma (W)	Dayanım (R)	Süreksizlik Aralığı (S)	YASS (m)
			DARBE SAYISI		GRAFİK												
			15	30	45	N											
53.00						63	0	257	63			54,50 - 55,40 m; Breşik Yapıda					
						95	0	255	55								
54.50						67	0	254	56			55.40 - 68.80 m; Fay Zonu :					
55.50						50	0	253	57			55.40-63.00m; Siyahimsi gri-gri renkli, oldukça zayıf- çok zayıf dayanımlı, Metakumtaşı-Şist, kırılgı parçalı, genellikle killeşmiş					
57.00						73	0	251	59			63.00-68.80m; Siyahimsi gri renkli, oldukça zayıf dayanımlı, ince kil matrisi içerisinde Metakumtaşı - Şist - Kireçtaşı kaya parçalı, FAY KİLİ, breşik yapıda.					
58.00						50	0	250	60								
59.50						90	0	249	61								
60.50						35	0	248	62			63.40-66.30m; S: 40- 50, (S1-S2), P, Po					
62.00						45	0	247	63								
63.00						95	0	246	64								
64.00						78	0	245	65			66,30-68,80m; S: SV, (S1-S2), P, Po					
65.00						100	0	244	66								
67.00						100	0	243	67								
68.00						100	0	242	68			68.80 - 81.20 m; Gri-beyaz renkli, az ayrışmış, sağlam dayanımlı KIREÇTAŞI, yoğun erime boşluklu, boşluklar KİL dolgulu					
69.00						95	10	241	69								
70.00						93	20	240	70								
71.00						95	0	239	71								
73.00						93	0	238	72								
74.00						95	0	237	73								
						93	0	236	74								
						93	0	235	75			80,40 - 81,20 m; Sarımsı kahverenkli -					

Not:

Lugson (İrmick)	Numune Derinliği	STANDART PEN. DEN.				KAROT YÜZDESİ %	RQD %	Kot (m)	Derinlik (m)	Jeolojik Profil	Sür-Oryantasyonu	JEOLOJİK TANIMLAMA	Ayrışma (W)	Dayanım (R)	Süreksizlik Aralığı (S)	YASS (m)
		DARBE SAYISI		GRAFİK												
		15	30	45	N											
76.00					65	18	234	76			gri - kızılımsı kahverenkli - alacalı KİL					
77.00							233	77			68,80 - 73,00 m; J : V, U, Ro, K					
					80	15	232	78			69,00 m; J : 70°, P, K (10 mm), kapalı					
							231	79			69,05 - 69,90 m; J : V, U, Ro, C-I, genellikle kapalı					
80.00							230	80			69,30 m; J : 45°, P, Ro, C-I					
					95	53	229	81			81,20 - 130,00 m; Gri-beyaz renkli, az ayrılmış, sağlam dayanımlı KİREÇTAŞI					
							228	82								
83.00					98	90	227	83			81,20 - 85,00 m; J set : 45°, (S4), P, Ro, C-I, yer yer kapalı					
							226	84								
85.00					98	65	225	85			81,50 m; J : 20°, P, Ro, C					
							224	86			82,00 - 82,50 m; J : V, U, Ro, K-C (1 mm)					
87.00					98	65	223	87			85,00 - 90,25 m; J set : 20-30°, (S4-S5), U, Ro, C-I, kapalı ve açık					
							222	88								
90.00					95	70	221	89			90,25 - 90,30 m; J set : 20-30°, (S2), U, Ro, C-I					
							220	90								
92.00					95	88	219	91			90,30 - 118,50 m; J set : 20-30°, (S4-S5), U, Ro, C-I, kapalı ve açık					
							218	92								
95.00					95	60	217	93								
							216	94								
							215	95								
							214	96			95,80 - 96,70 m; J : V, U, C-I, kapalı					
					97	80	213	97			97,70 - 99,00 m; J set : V, (S2), U, Ro, C-I					

Not:

Lugeon (l/m/dk)	Numune Derinliği	STANDART PEN. DEN.				KAROT YÜZDESİ %	RQD %	Kot (m)	Derinlik (m)	Jeolojik Profil	Sür. Oryantasyonu	JEOLOJİK TANIMLAMA	Ayrışma (W)	Dayanım (R)	Süreksizlik Aralığı (S)	YASS (m)
		DARBE SAYISI		GRAFİK												
		15	30	45	N	10	20									
98.00								212	98		100,40 m; J : 50°, P, Ro, K (5 mm)					
								50	211		101,60 - 102,00 m; J set : V, (S2), U, Ro, C-I					
								98	60	209						
								98	208	208						
									207	207		103,00 - 103,60 m; J : V, U, C-I, kapalı				
									206	206						
									205	205						
									204	204						
									203	203						
									202	202		107,60 m; J : 45°, P, Ro, C-I				
									201	201						
									200	200		109,50 - 110,50 m; J : V, U, Ro, C (5 mm), genellikle kapalı				
									199	199						
									198	198						
									197	197						
									196	196						
									195	195						
									194	194						
									193	193		117,50 - 118,50 m; J : V, U, Ro, C (5 mm), genellikle kapalı				
									192	192						
									191	191		118,50 - 119,10 m; J set : 20-30°, (S3), U, Ro, C-I, kapalı ve açık				
									190	190		119,10 - 122,10 m; J set : 20-30°, (S4-S5), U, Ro, C-I, kapalı ve açık				

Not:

T.C. ULAŞTIRMA BAKANLIĞI KARAYOLLARI GENEL MÜDÜRLÜĞÜ,  
17. BÖLGE MÜDÜRLÜĞÜ



OTOYOL YATIRIM VE İŞLETME A.Ş.

SONDAJ NO : SK-804

LOGU YAPAN : Uğur ÜNVER

SAYFA : 7 / 7

Lüğeön (l/m/dk)	Numune Derinliği	Numune Türü	STANDART PEN. DEN.		KAROT YÜZDESİ %	RQD %	Kot (m)	Derinlik (m)	Jeolojik Profil	Sür.Oryantasyonu	JEOLOJİK TANIMLAMA	Ayrışma (W)	Dayanım (R)	Süreksizlik Aralığı (S)	YASS (m)
			DARBE SAYISI	GRAFİK											
			15	30	45	N									
					97	93	189	121			122,10 - 124,00 m; J : V, U, Ro, C (5 mm), genellikle kapalı				
					73	30	187	123			122,10 - 124,00 m; J set : 20-30°, (S2-S3), U, Ro, C-I, yer yer açık				
					90	55	186	124							
					97	90	184	126							
					98	95	181	129			129,80 m; J : 60°, P, Ro, C-I				
							180	130			130,00 m; KUYU SONU				
							179	131							
							178	132							
							177	133							
							176	134							
							175	135							
							174	136							
							173	137							
							172	138							
							171	139							
							170	140							
							169	141							
							168	142							

Not:

SONDAJ LOGU / BORING LOG																			
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü								Kuyu No / Borehole No		SK- 805							
Proje İsmi / Project Name		Gebze-Orhangazi-İzmir (İzmit Körfez Geceği ve Bağlantı Yolu) Dahil Otoyolu, Manisa - İzmir Kesimi, Belkavne Tüneli (KM:398+300-KM:402+500 Arası)								Sayfa / Sheet		1 / 7							
Görevli Şirket / Appointed Company		OTOYOL Otoyol Yatırım ve İşletme A.Ş.								İstasyon / Station		KM. 399+600							
Proje Firması / Designer		YD Yüksel Domanıç Mühendislik Ltd. Şti.								Sondaj Yeri / BH Location		Tünel							
Teknik Danışman / Technical Consultant		Fugro Sial Yerbilimleri Müh. ve Müh. Ltd. Şti.			Tarih / Date	Derinlik / Depth, m	YAS Der. / GW depth, m	Açıklama / Remarks	Kot, m / Ground Elevation		296.20								
Yöntem / Drill Method		ROTARY SULLU			2.09.12	30.50	-	Kordinatlar, m / Coordinates		N 4 259 458									
Makine / Drill Rig		TSM-1000			18.09.12	29.50	-	Bitiş Tarihi / Finish Date		16.06.2012									
								Sapma, m / Offset											
Kuyu Derinliği / BH Depth	Örnek No / Sample No	Örnek Derinliği / Sample Depth	Örnek Toru / Sample Type	Matakap Tipi / Çapı / Bir. / Type / Diameter / mm	Standart Penetrasyon Deneyi / Standard Penetration Test (SPT)					Profil / Symbol	Jeoteknik Tanımlama / Geotechnical Description	Karat. Çapı / Core Diameter / mm	Örnek Yızdama / Core Recovery / %	Kaya Kalitesi / RQD / %	Kırıklar / Fractures / #-m	Ayrışma / Weathering	Dayanım / Strength	Yerinde Deneyler / In-situ Tests	
					Darbe Sayısı / # of Blows		N <sub>60</sub> Grafiği / Graph of N <sub>60</sub>												
m		m		mm	mm	15	30	45	10	20	30	40	50						
-1	1		RC																
-2		2.50																	
-3	2		RC																
-4		5.00																	
-5	3		RC																
-6		7.50																	
-7	4		RC																
-8																			
-8																			

ZEMİN - KAYA DEĞERLENDİRMESİ / SOIL - ROCK EVALUATION

İNCE DANELİ / FINE GRAINED		İRİ DANELİ / COARSE GRAINED		KAYA KALİTESİ / RQD		KIRIKLAR / FRACTURES (#/m)	
N <sub>60</sub> : 0 - 2	Çok yumuşak / Very soft	N <sub>60</sub> : 0 - 4	Çok gevşek / Very Loose	0 - 25 %	Çok Zayıf / Very Poor	< 1	Masif / Massive
N <sub>60</sub> : 3 - 4	Yumuşak / Soft	N <sub>60</sub> : 5 - 10	Gevşek / Loose	25 - 50 %	Zayıf / Poor	2 - 3	Az çatlaklı-kırıklı / Slightly cracked-frac.
N <sub>60</sub> : 5 - 8	Orta Katı / Med. Stiff	N <sub>60</sub> : 11 - 30	Orta Sıkı / Med. Dense	50 - 75 %	Orta / Fair	4 - 10	Kırıklı / Fractured
N <sub>60</sub> : 9 - 15	Katı / Stiff	N <sub>60</sub> : 31 - 50	Sıkı / Dense	75 - 90 %	İyi / Good	11 - 50	Çok çatlaklı-kırıklı / Heavily fractured
N <sub>60</sub> : 16 - 30	Çok Katı / Very Stiff	N <sub>60</sub> : >50	Çok Sıkı / Very Dense	90 - 100 %	Çok İyi / Excellent	> 50	Parçalanmış / Cracked
N <sub>60</sub> : >30	Sert / Hard						
AYRIŞMA / WEATHERING		DAYANIM / STRENGTH		KISALTMALAR / ABBREVIATIONS		NOTLAR / REMARKS	
W1	Taze / Fresh	R0	Aşırı Derecede Zayıf Kayalık / Est. Weak Rock	q <sub>n</sub> : 0.25 - 1.0 MPa	UD: Şelbi Tüp / Shelby Tube		
W2	Az Ayrışmış / Slightly Weathered	R1	Çok Zayıf Kayalık / Very Weak Rock	q <sub>n</sub> : 1.0 - 5.0 MPa	RC: Karot Numaraları / Core Sample		
W3	Orta Derecede Ayrışmış / Moderately Weat.	R2	Zayıf Kayalık / Weak Rock	q <sub>n</sub> : 5.0 - 25 MPa	SPT: St. Penetrasyon Deneyi / St. Penetration Test		
W4	Çok Ayrışmış / Highly Weathered	R3	Orta Derecede Sağlam Kayalık / Medium Strong Rock	q <sub>n</sub> : 25 - 50 MPa	PD: Paket Deneyi / Pack Test		
W5	Tamamen Ayrışmış / Completely Weat.	R4	Sağlam Kayalık / Strong Rock	q <sub>n</sub> : 50 - 100 MPa	GD: Geçirgenlik Deneyi / Permeability Test		
W6	Residüel Zemin (Toprak) / Residual Soil	R5	Çok Sağlam Kayalık / Very strong Rock	q <sub>n</sub> : 100 - 200 MPa	Pr: Presiyometre Deneyi / Pressuremeter Test		
		R6	Aşırı Derecede Sağlam Kayalık / Est. Strong Rock	q <sub>n</sub> : > 200 MPa			
Sondör / Driller		Ziya YAMAN		Mühendis / Engineer		Hakan OKUR	

LİMİT Teknik Araştırma Proje, Uygulama, Müşavirlik-San. ve Tic. A.Ş.



SONDAJ LOGU / BORING LOG																				
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü							Kuyu No / Borehole No			SK- 805								
Proje İsmi / Project Name		Gebze-Orhangazi-Izmir (İzmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - İzmir Kesimi, Belkahve Tüneli (KM:398+300-KM:402+500 Arası)							Sayfa / Sheet			2 / 7								
Görevli Şirket / Appointed Company		OTOYOL Otoyol Yatırım ve İşletme A.Ş.							İstasyon / Station (KM)			399+600								
									Sondaj Yeri / BH Location			Tünel								
									Kuyu Derinliği / BH Depth (m)			90.00								
Kuyu Derinliği Biri Dışarı m	Örnek No Sample No	Örnek Derinliği Sample Depth m	Örnek Türü Sample Type	Matkap Tipi/Çapı Bit Type/Diameter mm	Mühürleme Borusu mm	Standart Penetrasyon Deneyi Standard Penetration Test (SPT)					Profil Symbol	Jeoteknik Tanımlama Geotechnical Description	Korot Çapı Core Diameter mm	Örnek Yüzdesi Core Recovery %	Kaya Kalitesi RQD %	Kırıklar Fractures #-m	Ayrışma Weathering	Dayanım Strength	Yerinde Deneyler In-situ Tests	
						Darbe Sayısı # of Blows			N <sub>60</sub> Grafiği Graph of N <sub>60</sub>											
						15	30	45	10	20	30	40	50							
-10	5	10.00	RC											75	-	>50		W3 W4	R1 R0	
-11		11.20																		
-12	6	12.50	RC											73	-	>50		W3 W4	R1 R0	
-13		12.50																		
-14	7	14.00	RC											60	17	>50		W3 W4	R1 R0	
-15		14.00																		
-16	8	15.50	RC											57	-	4-10		W3 W4	R1 R0	
-17		15.50																		
-18	9	16.00	RC											36	-	>50		W3 W4	R1 R0	
-19		16.00																		
-20	10	17.30	RC											58	-	>50		W4 W5	R1 R0	
-21		17.30																		
-22	11	18.80	RC											73	48	4-10		W4 W5	R1 R0	
-23		18.80																		
-24	12	19.50	RC											54	-	>50		W4 W5	R1 R0	
-25		19.50																		
-26	13	20.00	RC											70	-	>50		W4 W5	R1 R0	
-27		20.00																		
-28	14	20.50	RC											58	-	>50		W4 W5	R1 R0	
-29		20.50																		
-30	15	21.50	RC											72	-	>50		W3 W4	R1	
-31		21.50																		
-32	16	23.00	RC											63	-	>50		W3 W4	R1	
-33		23.00																		
-34	17	24.00	RC											62	-	>50		W3 W4	R1	
-35		24.00																		
-36	18	24.50	RC											60	-	>50		W3 W4	R1	
-37		24.50																		
-38	19		RC											57	-	>50		W3 W4	R1 R0	

LİMİT Teknik Araştırma Proje, Uygulama, Müşavirlik San. ve Tic. A.Ş.

SONDAJ LOGU / BORING LOG																			
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü							Kuyu No / Borehole No			SK- 805							
Proje İsmi / Project Name		Gebze-Orhangazi-Izmir (Izmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - Izmir Kesimi, Belkahve Tüneli (KM:398+300-KM:402+500 Arası)							Sayfa / Sheet		3 / 7								
Görevli / Appointed		Otoyol Yatırım ve İşletme A.Ş.							İstasyon / Station		399+600								
Şirket / Company									Sondaj Yeri / BH Location		Tünel								
									Kuyu Derinliği / BH Depth (m)		90.00								
Kuyu Derinliği / Bf. Depth	Örnek No / Sample No	Örnek Derinliği / Sample Depth	Örnek Türü / Sample Type	Mattepe Tipi/Çapı / Bf. Type/Diameter	Muhafaza Borusu	Standart Penetrasyon Deneyi / Standard Penetration Test (SPT)					Profili / Symbol	Jeoteknik Tanımlama / Geotechnical Description	Korutucu Çapı / Core Diameter	Örnek Yızdama / Core Recovery	Kaya Kalitesi / RQD	Kırıklar / Fractures	Ayrışma / Weathering	Dayanım / Strength	Yerinde Deneyler / In-situ Tests
						Darbe Sayısı / # of Blows			N <sub>60</sub> Grafiği / Graph of N <sub>60</sub>										
m		m		mm	mm	15	30	45	10	20	30	40	50						
-25	19		RC		114														
-26	20	26.00	RC																
-27	21	27.00	RC																
-28	22	28.00	RC																
-29	23	29.50	RC																
-30	24	30.50	RC																
-31	25	31.50	RC																
-32	26	32.50	RC																
-33	27	34.00	RC																
-34	28	35.00	RC																
-35	29	37.50	RC																
-36	30	38.80	RC																
-37	31		RC																

LİMİT Teknik Araştırma Proje, Uygulama, Müşavirlik San. ve Tic. A.Ş.

SONDAJ LOGU / BORING LOG																				
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü					Kuyu No / Borehole No		SK- 805											
Proje İsmi / Project Name		Gebze-Orhangazi-Izmir (izmit Körfez Geçişi ve Bağlantılı Yollar Dahil) Otoyolu, Manisa - Izmir Kesimi, Belkahve Tüneli (KM:399+300-KM:402+500 Arası)					Sayfa / Sheet		4 / 7											
Görevli Şirket / Appointed Company		Otoyol Yatırım ve İşleme A.Ş.					İstasyon / Station (KM)		399+600											
							Sondaj Yeri / BH Location		Tünel											
							Kuyu Derinliği / BH Depth (m)		90.00											
Kuyu Derinliği / Depth	Örnek No / Sample No	Örnek Derinliği / Sample Depth	Örnek Türü / Sample Type	Mevkan Tipi/Çapı / Bit Type/Diameter	Munafaza Boyusu	Standart Penetrasyon Deneyi / Standard Penetration Test (SPT)					Profil Sembolü	Jeoteknik Tanımlama / Geotechnical Description	Korot Çapı / Core Diameter	Örnek Yüzdesi / Core Recovery	Kaya Kalitesi / RCD	Kırıklar / Fractures	Ayrışma / Weathering	Dayanım / Strength	Yerinde Deneyler / In-situ Tests	
						Darbe Sayısı / # of Blows			N <sub>60</sub> Grafiği / Graph of N <sub>60</sub>											mm
m		m		mm	mm	15	30	45	10	20	30	40	50							
-40	31	40.30	RC											66	-	>50	W3 W4	R1 R0		
-41	32		RC											79	28	>50	W3 W4	R1 R0		
-42	33	41.50	RC											63	-	>50	W3 W4	R1 R0		
-43	34	43.00	RC											79	26	>50	W3 W4	R1 R0		
-44	35	44.20	RC											58	-	>50	W3 W4	R1 R0		
-45	36	45.00	RC											76	-	>50	W3	R2 R1		
-46	37	45.50	RC	96												>50	W3 W4	R2 R1		
-47	38	46.90	RC													>50	W3 W4	R2 R1		
-48	39	48.20	RC													4-10	W2	R3 R2		
-49	40	49.40	RC													>50	W3 W4	R2 R1		
-50	41	50.55	RC													11-50	W2 W3 W4	R4 R2 R1		
-51	42	51.00	RC													11-50	W3 W4	R3 R2		
-52	43	51.70	RC													>50	W4	R2 R1		
-53	44	52.70	RC	76												>50	W4 W5	R1 R0		
-54	45	53.20	RC													>50	W4 W5	R1 R0		
	46	54.00	RC													>50	W4 W5	R1 R0		

LİMİT Teknik Araştırma Proje, Uygulama, Müşavirlik San. ve Tic. A.Ş.



SONDAJ LOGU / BORING LOG																				
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü				Kuyu No / Borehole No		SK- 805												
Proje İsmi / Project Name		Gebze-Orhangazi-Izmir (İzmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - İzmir Kosimi, Belkahve Tüneli (KM:398+300-KM:402+500 Arası)				Sayfa / Sheet		6 / 7												
Görevli Şirket / Appointed Company		Otoyol Yatırım ve İşletme A.Ş.				Sondaj Yeri / BH Location		Tünel												
						Kuyu Derinliği / BH Depth (m)		90.00												
Kuyu Derinliği BH Depth	Örnek No Sample No	Örnek Derinliği Sample Depth	Örnek Türü Sample Type	Maksimum Tüp Çapı BH Type/Diameter	İnşaat Borusu	Standart Penetrasyon Deneyi Standard Penetration Test (SPT)					Profil Symbol	Jeoteknik Tanımlama Geotechnical Description	Korot Çapı Core Diameter	Örnek Yüzdesi Core Recovery	Kaya Kalitesi ROC	Kırıklar Fractures	Ayrışma Weathering	Dayanım Strength	Yerinde Deneyimler In-situ Tests	
						Darbe Sayısı # of Blows	N <sub>60</sub> Grafiği Graph of N <sub>60</sub>													
m		m		mm	mm	15	30	45	10	20	30	40	50							
-70	61		RC																	
		71.00																		
-71	62		RC																	
		72.50																		
-72	63		RC																	
		73.40																		
-73	64		RC																	
		74.00																		
-74	65		RC																	
		75.00																		
-75	66		RC																	
		76.20																		
-76	67		RC																	
		77.00																		
-77	68		RC																	
		78.00																		
-78	69		RC																	
		79.40																		
-79	70		RC																	
		80.00																		
-80	71		RC																	
		81.30																		
-81	72		RC																	
		82.15																		
-82	73		RC																	
		82.60																		
-83	74		RC																	
		83.80																		
-84	75		RC																	
		84.80																		

LİMİT Teknik Araştırma Proje, Uygulama, Müşavirlik San. ve Tic. A.Ş.

SONDAJ LOGU / BORING LOG																				
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü							Kuyu No / Borehole No		SK- 805									
Proje İsmi / Project Name		Gebze-Orhangazi-Izmir (İzmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - İzmir Kesimi, Belkahve Tüneli (KM:398+300-KM:402+500 Arası)							Sayfa / Sheet		7 / 7									
Görevi / Appointed Company		Otoyol Yatırım ve İşletme A.Ş.							Sondaj Yeri / BH Location		Tünel									
Kuyu Derinliği / BH Depth		Kuyu Derinliği / BH Depth (m)							Kütüphane / Library		90.00									
Kuyu Derinliği / BH Depth	Örnek No / Sample No	Örnek Derinliği / Sample Depth	Örnek Türü / Sample Type	Mantap Tipi/Çeçir / Bit Type/Chimney	Muhafaza Borusu	Standart Penetrasyon Deneyi / Standard Penetration Test (SPT)					Profili / Symbol	Jeoteknik Tanımlama / Geotechnical Description	Korot Çapı / Core Diameter	Örnek Yüzdesi / Core Recovery	Kaya Kalitesi / RQD	Kırıklar / Fractures	Ayrışma / Weathering	Dayanım / Strength	Yerinde Deneyler / In-situ Tests	
						Darbe Sayısı / # of Blows	N <sub>60</sub> Grafiği / Graph of N <sub>60</sub>													
m		m		mm	mm	15	30	45	10	20	30	40	50	mm	%	%	#-m			
-85	76		RC											61	-	>50	W5	R0		
		85.70																		
-86	77		RC											66	-	>50	W5	R0		
		86.60																		
-87	78		RC											61	-	>50	W5	R0		
		87.20																		
	79													80	-	>50	W5	R0		
		87.60																		
-88	80		RC											51	-	>50	W5	R0		
		88.50																		
-89	81		RC											66	-	>50	W5	R0		
		89.20																		
	82		RC											59	-	>50	W5	R0		
		90.00																		
-90	90.00 m. KUYU SONU																			
-91																				
-92																				
-93																				
-94																				
-95																				
-96																				
-97																				
-98																				
-99																				

LİMİT Teknik Araştırma Proje, Uygulama, Müşavirlik San. ve Tic. A.Ş.

T.C. ULAŞTIRMA BAKANLIĞI KARAYOLLARI GENEL MÜDÜRLÜĞÜ, 17. BÖLGE MÜDÜRLÜĞÜ		SONDAJ NO : SK-806											
OTOYOL YATIRIM VE İŞLETME A.Ş.		SONDÖR : Mustafa YAMALI											
Proje : YÜKSEL DOMANIÇ MÜHENDİSLİK LTD.ŞTİ.		LOGU YAPAN : Uğur ÜNVER											
Sondaj : ÖZTAY GRUP SONDAJ		Otoyol Yatırım ve İşletme A.Ş. Teknik Danışmanı : SİAL YERBİLİMLERİ MÜŞAVİRLİK VE MÜHENDİSLİK LTD.ŞTİ.											
TEKNİK DANIŞMAN / KONTROL MÜH. : Süleyman B. PARLAK		REVİZYON : 000											
PROJE ADI : Gebze-Izmir Otoyolu		İŞVEREN : Yüksel Domanıç Müh. Ltd. Şti.											
SONDAJ YERİ : Belkahve Tüneli		MAKİNA TÜRÜ : D-900											
KİLOMETRE : 400+850		MUH. BOR. DER. : 7,50 m											
SONDAJ DER. : 45,00 m		MUH. BOR. ÇAPI : 114 mm											
SONDAJ KOTU : 200,00 m		DELİK ÇAPI : 0,00-16,00m; 98mm / 16,00-45,00m; 76mm											
YERALTI SUYU : 8,00m 5,46m		KOORDİNAT D : 527202											
BAŞ. - BİT. TAR. : 07.03.2011/11.03.2011		KOORDİNAT K : 4256972											
		SAYFA : 1 / 3											
Lugeon (l/m'dk)	Numune Derinliği	STANDART PEN. DEN.	KAROT YÜZDESİ %	RQD %	Kot (m)	Derinlik (m)	Jeolojik Profil	Sür.Örnyasyonu	JEOLOJİK TANIMLAMA	Ayrışma (W)	Dayanım (R)	Süreksizlik Aralığı (S)	YASS (m)
0.00			40	0	0	0			0.00 - 1.00 m; Gri-Kahverengi renkli, orta derecede ayrışmış, zayıf dayanımlı METAKUMTAŞI - oldukça zayıf dayanımlı ŞİST				
1.00			65	10	199	1			0.00 - 1.00 m; Düzensiz, çok sık çatıklı				
2.00			20	0	198	2			1.00 - 8.50 m; Gri renkli, az-orta derecede ayrışmış, orta-sağlam dayanımlı METAKUMTAŞI - çok zayıf dayanımlı ŞİST				
3.00			25	0	197	3			4.50 - 5.10 m; 5.50 - 6.00 m; 7.00 - 8.50 m; Ezik Zon : Kil matriks içerisinde, ince-orta tanelli, cakıl boyutlu				
4.00			30	0	196	4							
5.00			55	0	195	5							
6.00			35	0	194	6							
7.00			40	0	193	7							
8.00				0	192	8							
SÜREKSİZLİK TÜRLERİ			PÜRÜZLÜLÜK-DÜZLEMSELLİK			STANDART PENETRASYON DENEYİ							
Co	Dokanak	C	Dilinim (Klivaj)	P	Düzlemsel	İNCE DANELİ			KABA DANELİ				
B	Tabakalanma	V	Damar	U	Dalgalı	N : 0 - 2	Çok Yumuşak		N : 0 - 4	Çok Gevşek			
FZ	Fay Zonu	S	Şistozite	S	Basamaklı	N : 3 - 4	Yumuşak		N : 5 - 10	Gevşek			
F	Fay	Fi	Fisür	Po	Kaygan - Parlak	N : 5 - 8	Orta Katı		N : 11 - 30	Orta Sıkı			
SZ	Makaslanma Zonu			Sl	Kayma izi	N : 9 - 15	Katı		N : 30 - 50	Sıkı			
J	Çatlak			Sm	Düz	N : 16 - 30	Çok Katı		N > 50	Çok Sıkı			
Fo	Foliasyon					N > 30	Sert						
AYRIŞMA DERECESESİ			KAYAÇ DAYANIMI			SÜREKSİZLİK ARALIĞI							
W1 Taze : Kayanın bozunduğuna ilişkin gözle ayırdedilebilir bir belirti gözlenmez			R1 Aşırı derecede zayıf kaya UCS= 0.25 - 1.0 MPa			S1		<20 Çok dar aralıklı					
W2 Az Ayrışmış : Kaya malzemesinde ve süreksizlik yüzeylerinde renk değişimi gözlenir			R2 Çok zayıf kaya UCS= 1.0 - 5.0 MPa			S2		20-60 Dar aralıklı					
W3 Orta derecede Ayrışmış : Kayanın yarınsından az bir kısmı toprak zemine dönüşerek			R3 Zayıf kaya UCS= 5.0 - 25 MPa			S3		60-200 Yakın Aralıklı					
W4 Çok Ayrışmış : Kayanın yarınsından fazla bir kısmı toprak zemine dönüşerek ayrışmış veya parçalanmış			R4 Orta derecede sağlam kaya UCS= 25 - 50 MPa			S4		200-600 Orta derecede Aralıklı					
W5 Tamamen Ayrışmış : Kayanın tümü toprak amine dönüşerek ayrışmış ve/veya parçalanmış			R5 Sağlam kaya UCS= 50-100 MPa			S5		600-2000 Geniş Aralıklı					
W6 Artık Zemin : Kayanın tümü toprak haline dönüşmüştür.			R6 Çok sağlam kaya UCS= 100 - 250 MPa			S6		2000-8000 Çok Geniş Aralıklı					
			R7 Aşırı derecede sağlam kaya UCS >250 Mpa			S7		>6000 Aşırı derecede geniş					
			DOLGU MALZEMESİ			GEÇİRİMLİLİK							
K	Kil	M	Matrks / Kaya Parç.	Lugeon l/m'dk	Kaya Sınıfı	Tünel Tavanı							
Cl	Klorit	R	Breş	K1 <1	Geçirimsiz	Tünel Tabanı							
L	Limonit	X	Silt	K2 1-5	Az Geçirimli								
I	Demir Oksit	O	Kum	K3 5-25	Geçirimli								
C	Karbonat	Py	Pirit	K4 >25	Çok Geçirimli								
Q	Quartz / Silikat	D	Diğer										

T.C. ULAŞTIRMA BAKANLIĞI KARAYOLLARI GENEL MÜDÜRLÜĞÜ,  
17. BÖLGE MÜDÜRLÜĞÜ

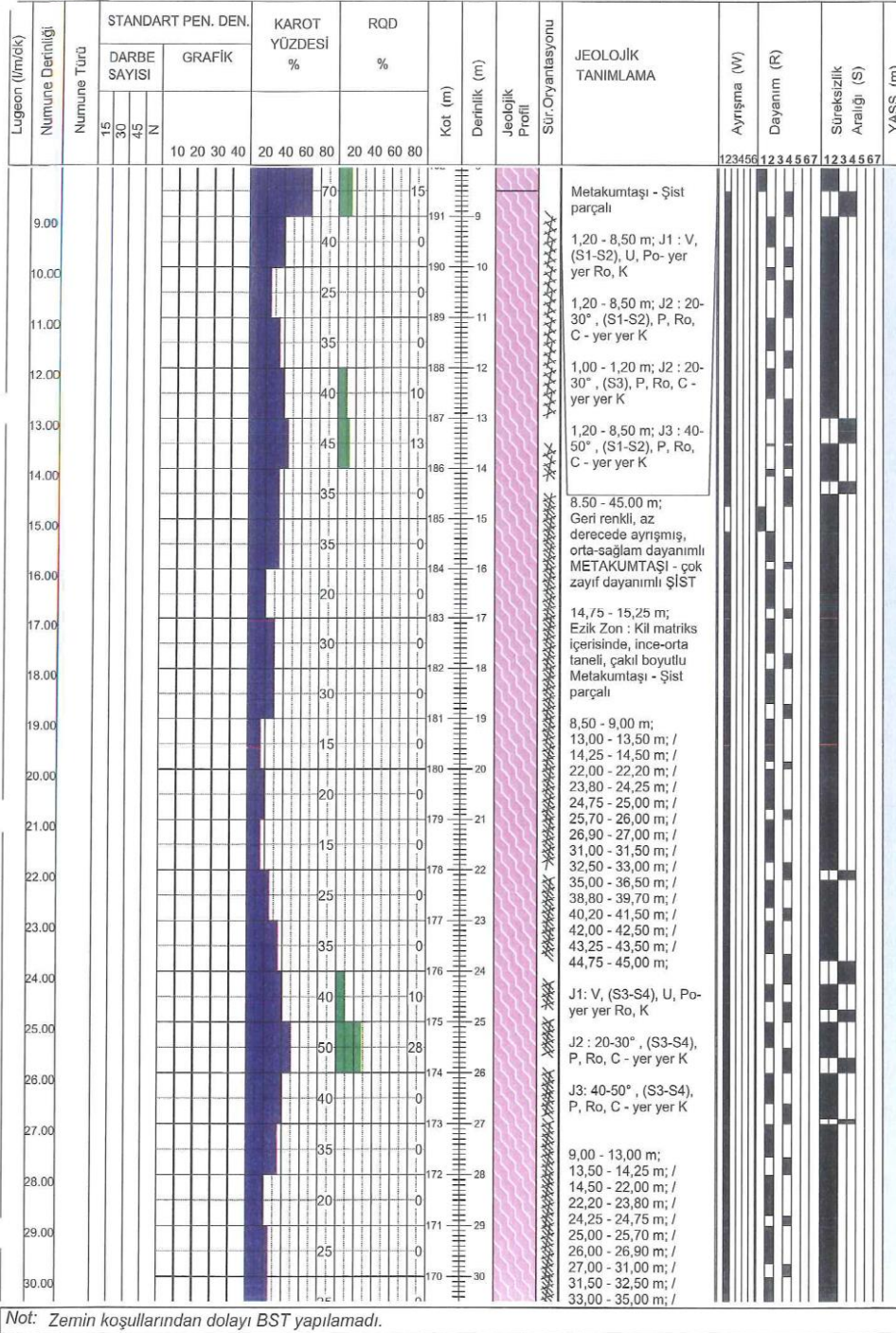


OTOYOL YATIRIM VE İŞLETME A.Ş.

SONDAJ NO : SK-806

LOGU YAPAN : Uğur ÜNVER

SAYFA : 2 / 3



Not: Zemin koşullarından dolayı BST yapılamadı.



Lugeon (lrm/dak)	Numune Derinliği	Numune Türü	STANDART PEN. DEN.		KAROT YÜZDESİ %	RQD %	Kot (m)	Derinlik (m)	Jeolojik Profil	Sür. Oryantasyonu	JEOLOJİK TANIMLAMA	Ayrışma (W)	Dayanım (R)	Süreksizlik Aralığı (S)	YASS (m)
			DARBE SAYISI	GRAFIK											
		15 30 45 N	10	20	30	40	20	40	60	80					
31.00					40	20	169	31			36,50 - 38,80 m; / 39,70 - 40,20 m; / 41,50 - 42,00 m; / 42,50 - 43,25 m; / 43,50 - 44,75 m;				
32.00					55	22	168	32			J1: V, (S1-S2), U, Po- yer yer Ro, K				
33.00					35	0	167	33			J2: 20-30° , (S1-S2), P, Ro, C - yer yer K				
34.00					33	0	166	34			J3: 40-50° , (S1-S2), P, Ro, C - yer yer K				
35.50					57	15	164	36							
37.00					35	0	163	37							
38.00					45	0	162	38							
39.00					30	0	161	39							
40.00					40	18	160	40							
41.00					40	0	159	41							
42.00					25	10	158	42							
43.00					30	0	157	43							
44.00					30	0	156	44							
45.00					30	0	155	45			45,00 m; KUYU SONU				
							154	46							
							153	47							
							152	48							
							151	49							
							150	50							
							149	51							
							148	52							

Not: Zemin koşullarından dolayı BST yapılamadı.

SONDAJ LOGU / BORING LOG													
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü						Kuyu No / Borehole No		SK- 807			
Proje İsmi / Project Name		Gebze-Orhangazi-İzmir (İzmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - İzmir Kesimi, Belkavhe Tüneli (KM:398+300-KM:402+500 Arası)						Sayfa / Sheet		1 / 9			
Görevli Şirket / Appointed Company		OTOYOL YATIRIM VE İŞLETME A.Ş.						İstasyon / Station		KM 399+850			
Proje Firması / Designer		YÜKSEL DOMANIŞ MÜHENDİSLİK LTD. ŞTİ.						Sondaj Yeri / BH Location		Tünel			
Teknik Danışman / Technical Consultant		Fugro Sial Yerbilimleri Müş.ve Müh. Ltd. Şti.		Tarih / Date	Derinlik / Depth, m	YAS Der. / GW depth, m	Açıklama / Remarks	Kuyu Derinliği, m / BH Depth (m)		128.00			
Yöntem / Drill Method		ROTARY SULU		28.07.12		65.50	-	Başlangıç Tarihi / Start Date		02.07.2012			
Makine / Drill Rig		TSM-1000		18.09.12		59.00	-	Bitiş Tarihi / Finish Date		26.07.2012			
Kuyu Derinliği / BH Depth		m		Standart Penetrasyon Deneyi / Standard Penetration Test (SPT)		Profil / Symbol		Jeoteknik Tanımlama / Geotechnical Description		Karat Çapı / Core Diameter		Yerinde Deneyler / In-situ Tests	
Örnek No / Sample No		m		Darbe Sayısı / # of Blows		N <sub>60</sub> Grafiği / Graph of N <sub>60</sub>				mm			
Örnek Derinliği / Sample Depth		m		15 30 45		10 20 30 40 50				%			
Örnek Türü / Sample Type		RC		114						%			
Makrop Tipi/Çapı / Macro Type/Diameter		80								%			
Mikro Tipi/Çapı / Micro Type/Diameter		114								%			
1	1.50	RC						YOL DOLGUSU Açık yeşilimsi - kahverenkli, az bloklu, çakıllı, kumlu KİL.	73	-			
2	3.00	RC						1.50 m.	60	16	>50	W3	R3
3	4.00	RC						METAKUMTAŞI: Koyu yeşil - yeşilimsi gri renkli, orta derecede - çok ayrılmış, çok zayıf - zayıf dayanımlı, parçalanmış, yer yer yapraklanmalı, genelde bireşik yapılı.	55	-	>50	W3	R2
4	6.30	RC						Folasyonlar; düşeye yakın, çok dar aralıklı. Folasyon yüzeyleri; düzensel, dalgalı, yer yer kapalı.	69	-	>50	W3	R2
5	7.40	RC						Eklemler - 1; düşeye yakın, 2 - 20 cm arasında tekrarlı, çatlak yüzeyleri; dalgalı, pürüzlü, demiroksit sıvımalı.	86	-	>50	W4	R1
6	8.00	RC						Eklemler - 2; 20°, 2 - 20 cm arasında tekrarlı, çatlak yüzeyleri; dalgalı, pürüzlü, demiroksit sıvımalı.	87	-	>50	W3	R2
7		RC							91	-	>50	W4	R1
<b>ZEMİN - KAYA DEĞERLENDİRMESİ / SOIL - ROCK EVALUATION</b>													
İNCE DANELİ / FINE GRAINED				İRİ DANELİ / COARSE GRAINED				KAYA KALİTESİ / RQD				KIRIKLAR / FRACTURES (#/m)	
N <sub>60</sub> : 0 - 2	Çok yumuşak	/Very soft	N <sub>60</sub> : 0 - 4	Çok Gevşek	/Very Loose	0 - 25 %	Çok Zayıf	/Very Poor	< 1	Masif	/Massive		
N <sub>60</sub> : 3 - 4	Yumuşak	/Soft	N <sub>60</sub> : 5 - 10	Gevşek	/Loose	25 - 50 %	Zayıf	/Fair	2 - 3	Az çatlaklı-kırıktı	/Slightly frac.		
N <sub>60</sub> : 5 - 8	Orta Katı	/M. Stiff	N <sub>60</sub> : 11 - 30	Orta Sıkı	/M. Dense	50 - 75 %	Orta	/Fair	4 - 10	Kırıktı	/Fractured		
N <sub>60</sub> : 9 - 15	Katı	/Stiff	N <sub>60</sub> : 31 - 50	Sıkı	/Dense	75 - 90 %	İyi	/Good	11 - 50	Çok çatlaklı-kırıktı	/Heavily frac.		
N <sub>60</sub> : 16 - 30	Çok Katı	/Very Stiff	N <sub>60</sub> : >50	Çok Sıkı	/Very Dense	90 - 100 %	Çok İyi	/Excellent	> 50	Parçalanmış	/Crushed		
N <sub>60</sub> : >30	Sert	/Hard											
AYRISMA / WEATHERING				DAYANIM / STRENGTH				KISALTMALAR / ABBREVIATIONS				NOTLAR / REMARKS	
W1	Taze	Fresh	R0	Aşırı Derecede Zayıf Kayak	Ext. Weak Rock	q <sub>v</sub> : 0.25 - 1.0 MPa	UD	Şepli Tüp	/Shelly Tube				
W2	Az Ayrışmış	Slightly Weathered	R1	Çok Zayıf Kayak	Very Weak Rock	q <sub>v</sub> : 1.0 - 5.0 MPa	RC	Karat Numune	/Core Sample				
W3	Orta Derecede Ayrışmış	Modestly Weathered	R2	Zayıf Kayak	Weak Rock	q <sub>v</sub> : 5.0 - 25 MPa	SPT	St. Penetrasyon Den.	/St. Penetration Test				
W4	Çok Ayrışmış	Highly Weathered	R3	Orta Derecede Sağlam Kayak	Medium Strong Rock	q <sub>v</sub> : 25 - 50 MPa	PD	Paket Deneyi	/Packet Test				
W5	Tamamen Ayrışmış	Completely Weathered	R4	Sağlam Kayak	Strong Rock	q <sub>v</sub> : 50 - 100 MPa	GD	Geçirgenlik Deneyi	/Permeability Test				
W6	Rezidüel Zemin (Toprak)	Residual Soil	R5	Çok Sağlam Kayak	Very Strong Rock	q <sub>v</sub> : 100 - 200 MPa	Pr	Presiyometre Den.	/Pneumometer Test				
			R6	Aşırı Derecede Sağlam Kayak	Ext. Strong Rock	q <sub>v</sub> : > 200 MPa							
Sondör / Driller				Ziya YAMAN				Mühendis / Engineer				Hakan OKUR	

LİMİT Teknik Araştırma Proje, Uygulama, Müşavirlik San. ve Tic. A.Ş.

SONDAJ LOGU / BORING LOG																				
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü										Kuyu No / Borehole No		SK- 807						
Proje İsmi / Project Name		Gebze-Orhangazi-Izmir (izmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - Izmir Kesimi, Belkahve Tüneli (KM:398+300-KM:402+500 Arası)										Sayfa / Sheet		2 / 9						
Görevli Şirket / Appointed Company		OTOYOL Otoyol Yatırım ve İşletme A.Ş.										İstasyon / Station (KM)		398+650						
												Sondaj Yeri / BH Location		Tünel						
												Kuyu Derinliği / BH Depth (m)		128.00						
Kuyu Derinliği BH Depth	Çanak No Sample No	Örnek Derinliği Sample Depth	Çanak Türü Sample Type	Makkep Tipi/Çapı BH Type/Diameter	Mühürleme Boyusu	Standart Penetrasyon Deneyi Standard Penetration Test (SPT)					Profili Symbol	Jeoteknik Tanımlama Geotechnical Description	Korut Çapı Core Diameter	Örnek Yüzümlü Core Recovery	Kaya Kalitesi RQD	Kırıklar Fractures	Ayrışma Weathering	Dayanım Strength	Yerinde Deneyler In-situ Tests	
						Darbe Sayısı # of Blows	N <sub>60</sub> Grafığı Graph of N <sub>60</sub>													
m		m		mm	mm	15	30	45	10	20	30	40	50	mm	%	%	#-m			
-10	7		RC																	W4 R1
																				W3 R2
-11		11.40																		W4 R0
-12	8		RC																	W4 R0
		12.30																		W4 R0
-13	9		RC																	W2 R3
		14.40																		W3 R2
-14																				W4 R0
-15	10		RC																	W3 R2
		15.50																		W4 R1
-16	11		RC																	W2 R2
		16.65																		W3 R1
-17																				W4 R0
-18	12		RC																	W3 R1
		18.50																		W4 R0
-19	13		RC																	W4 R0
		19.65																		W3 R1
-20	14		RC																	W2 R2
		20.65																		W3 R1
-21	15		RC																	W4 R0
		21.35																		W4 R0
-22	16		RC																	W2 R1
		22.50																		W2 R1
-23	17		RC																	W1 R4
		23.50																		W2 R2
-24	18		RC																	W3 R1
		24.20																		W2 R1
	19		RC																	W3 R1

LİMİT Teknik Araştırma Proje, Uygulama, Müşavirlik San. ve Tic. A.Ş.

SONDAJ LOGU / BORING LOG																				
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü						Kuyu No / Borehole No			SK- 807									
Proje İsmi / Project Name		Gebze-Orhangazi-Izmir (İzmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - İzmir Kesimi, Belkavhe Tüneli (KM:398+300-KM:402+500 Arası)						Sayfa / Sheet		3 / 9										
Görevli Şirket / Appointed Company		Otoyol Yatırım ve İşletme A.Ş.						Sondaj Yeri / BH Location			Tünel									
								Kuyu Derinliği / BH Depth (m)			128,00									
Kuyu Derinliği BH Depth	Örnek No Sample No	Örnek Derinliği Sample Depth	Örnek Türü Sample Type	Matkap Tipi/Çap Bit Type/Diameter	Muhafaza Borusu	Standart Penetrasyon Deneyi Standard Penetration Test (SPT)					Profil Symbol	Jeoteknik Tanımlama Geotechnical Description	Korol Çapı Core Diameter	Örnek Yüzdesi Core Recovery	Kaya Kalitesi RQD	Kırıklar Fractures	Ayrışma Weathering	Dayanım Strength	Yerinde Deneyler In-situ Tests	
						Darbe Sayısı # of Blows			N <sub>60</sub> Grafiği Graph of N <sub>60</sub>											mm
m		m		mm	mm	15	30	45	10	20	30	40	50	mm	%	%				
-25																				
	19		RC												100	36	4-10	W2	R3	
																	>50	W4	R0	
-26		25.90															>50	W3	R1	
																	11-50	W2	R3	
-27	20		RC												94	18	>50	W2	R2	
																	>50	W3	R1	
-28		27.70																W2	R2	
	21		RC														>50	W3	R1	
-29		28.90															>50	W3	R1	
																	4-10	W2	R3	
-30		30.50															>50	W3	R1	
	22		RC															W2	R2	
-31		31.50															>50	W3	R1	
	23		RC															W2	R2	
-32		33.00																W3	R1	
	24		RC	96														11-50	W2	R3
-33		33.00																>50	W3	R1
																		>50	W3	R1
-34		36.00																	W2	R3
	25		RC															11-50	W2	R3
-35		39.00																	W3	R2
																			W2	R3
-36		39.00																	W3	R2
	26		RC																W2	R3
-37																			W3	R2
-38																			W2	R3
-39																			W3	R2
	27		RC																W2	R3
																			W3	R2

LİMİT Teknik Araştırma Proje, Uygulama, Müşavirlik San. ve Tic. A.Ş.

SONDAJ LOGU / BORING LOG																			
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü										Kuyu No / Borehole No		SK- 807					
Proje İsmi / Project Name		Gebze-Orhangazi-Izmir (Izmit Körfez Cepizi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - Izmir Kesimi, Belkahve Tüneli (KM:398+300-KM:402+500 Arası)										Sayfa / Sheet		4 / 9					
Görevli Şirket / Appointed Company		Otoyol Yatırım ve İşletme A.Ş.										İstasyon / Station (KM)		399+850					
												Sondaj Yeri / BH Location		Tünel					
												Kuyu Derinliği / BH Depth (m)		128.00					
Kuyu Derinliği / BH Depth m	Ornek No / Sample No	Ornek Derinliği / Sample Depth m	Ornek Türü / Sample Type	Matkap Tipi/Çapı / Bit Type/Diameter mm	Mühafaza Borusu	Standart Penetrasyon Deneyi / Standard Penetration Test (SPT)					Profil / Symbol	Jeoteknik Tanımlama / Geotechnical Description	Korot Çapı / Core Diameter mm	Ornek Yüzdesi / Core Recovery %	Kaya Kalitesi / RQD %	Kırıklar / Fractures #-m	Ayrışma / Weathering	Dayanım / Strength	Yerinde Deneyler / In-situ Tests
						Darbe Sayısı / # of Blows			N <sub>60</sub> Grafiği / Graph of N <sub>60</sub>										
						15	30	45	10	20	30	40	50						
-40	27		RC											95	15	11-50	W2	R3	
-41		41.00														W3	R2		
-42	28		RC											95	19	11-50	W2	R3	
-43		42.70														W3	R2		
-44	29		RC											85	11	11-50	W3	R2	
-45		44.10														>50	W4	R1	
-46	30		RC											89	42	4-10	W2	R3	
-47		45.10														>50	W4	R1	
-48	31		RC											90	-	>50	W2	R3	
-49		47.20														W3	R2		
-50	32		RC											83	30	>50	W3	R2	
-51		47.80														4-10	W2	R4	
-52	33		RC											79	-	>50	W4	R0	
-53		49.20																	
-54	34		RC											85	-	>50	W4	R2	
-55		50.50																	
-56	35		RC											92	-	>50	W4	R2	
-57		51.80																	
-58	36		RC											96	-	>50	W4	R2	
-59		53.00																	
-60	37		RC											88	-	>50	W4	R2	
-61		54.80																	

LİMİT Teknik Araştırma Proje, Uygulama, Müşavirlik San. ve Tic. A.Ş.

SONDAJ LOGU / BORING LOG																				
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü						Kuyu No / Borehole No		SK- 807										
Proje İsmi / Project Name		Gebze-Orhangazi-İzmir (İzmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - İzmir Kesimi, Belkahve Tüneli (KM:398+300-KM:402+500 Arası)						Sayfa / Sheet		5 / 9										
Görevli Şirket / Appointed Company		Otoyol Yatırım ve İşletme A.Ş.						Sondaj Yeri / BH Location		Tünel										
								Kuyu Derinliği / BH Depth (m)		128.00										
Kuyu Derinliği / BH Depth	Örnek No / Sample No	Örnek Derinliği / Sample Depth	Örnek Türü / Sample Type	Makkep Tipi/Çapı / Bit Type/Diameter	Muhafaza Borusu	Standart Penetrasyon Deneyi / Standard Penetration Test (SPT)					Profil / Symbol	Jeoteknik Tanımlama / Geotechnical Description	Korot Çapı / Core Diameter	Örnek Yüzdesi / Core Recovery	Kaya Kalınlığı / RQD	Kırıklar / Fractures	Ayrışma / Weathering	Dayanım / Strength	Yerinde Deneyler / In-situ Tests	
						Darbe Sayısı / # of Blows	N <sub>60</sub> Grafiği / Graph of N <sub>60</sub>													
m		m		mm	mm	15	30	45	10	20	30	40	50		%	%	#-m			
-55	38		RC												71	-	>50	W4	R2	
		55.50																		
-56	39		RC												85	-	>50	W3	R3	
		56.80																		
-57	40		RC												80	-	>60	W3	R3	
		57.50																		
-58	41		RC												71	-	>50	W3	R3	
		58.30																		
-59	42		RC												85	-	>50	W3	R3	
		59.50																		
-60	43		RC												80	-	>50	W3	R3	
		60.50																		
-61	44		RC												67	10	>50	W3	R3	
		62.00																		
-62																				
-63	45		RC												100	17	11-50	W3	R2	
		64.60																		
-64																				
-65	46		RC												100	-	>50	W4	R1	
		65.00																		
-66	47		RC												100	-	>50	W3	R1	
		67.00																		
-67																				
-68	48		RC												100	23	>50	W3	R2	
		69.00																		
-69	49		RC												96	-	>50	W3	R2	

LİMİT Teknik Araştırma Proje, Uygulama, Müşavirlik San. ve Tic. A.Ş.

SONDAJ LOGU / BORING LOG																																							
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü							Kuyu No / Borehole No		SK- 807																												
Proje İsmi / Project Name		Gebze-Orhangazi-Izmir (Izmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Bursa - Orhangazi Kesimi, Bursa - Susurluk Kesimi							Sayfa / Sheet		6 / 9																												
Görevli Şirket / Appointed Company		Otoyol Yatırım ve İşletme A.Ş.							İstasyon / Station (KM)		399+850																												
									Sonda Yeri / BH Location		Tünel																												
									Kuyu Derinliği / BH Depth (m)		128.00																												
Kuyu Derinliği BH Depth	Örnek No Sample No	Örnek Derinliği Sample Depth	Örnek Türü Sample Type	Mühürleme Tipi/Çapı Bit Type/Diameter	Mühürleme Borusu	Standart Penetrasyon Deneyi Standard Penetration Test (SPT)					Profil Symbol	Jeoteknik Tanımlama Geotechnical Description	Korot Çapı Core Diameter	Örnek Yüzdesi Core Recovery	Kaya Kalitesi RQD	Kırıntılar Fracures	Ayrışma Weathering	Dayanım Strength	Yerinde Deneyler In-situ Tests																				
						Darbe Sayısı # of Blows		N <sub>60</sub> Grafiği Graph of N <sub>60</sub>																															
m		m		mm	mm	15	30	45	10	20	30	40	50			mm	%	%	#-m																				
-70	49		RC														96	-	>50	W3 W4	R2 R1																		
		70.40																																					
-71	50		RC														100	18	11-50 >50	W3	R2 R1																		
-72	51		RC														91	-	>50	W3	R1																		
		72.70																																					
-73																																							
-74	52		RC														100	46	11-50	W2 W3	R2 R1																		
-75																																							
		75.20																																					
-76	53		RC														100	22	11-50 >50	W2 W3 W4	R2 R2 R1																		
-77	54		RC														96	-	>50	W3 W4	R2 R1																		
		76.20																																					
-78	55		RC														100	5	>50	W3 W4	R2 R1																		
-79																																							
		77.00																																					
-80																																							
		79.00																																					
-81																																							
		82.00																																					
-82	56		RC														100	-	>50	W3 W4	R2 R1																		
-83	57		RC														100	25	11-50 >50	W2 W3	R4 R3 R2 R1																		
		83.20																																					
-84	58		RC														100	-	>50	W3 W4	R2 R1																		
		84.40																																					
-85	59		RC														92	-	>50	W3 W4	R2 R1																		

LIMIT Teknik Araştırma Proje, Uygulama, Müşavirlik San. ve Tic. A.Ş.

SONDAJ LOGU / BORING LOG																				
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü				Kuyu No / Borehole No		SK- 807												
Proje İsmi / Project Name		Gebze-Orhangazi-İzmir (İzmit Körfez Geçişi ve Bağımlı Yolları Dahil) Otoyolu, Bursa - Orhangazi Kesimi, Bursa - Susurluk Kesimi				Sayfa / Sheet		7 / 9												
Görevli Şirket / Appointed Company		Otoyol Yatırım ve İşletme A.Ş.				İstasyon / Station (KM)		399+850												
						Sondaj Yeri / BH Location		Tünel												
						Kuyu Derinliği / BH Depth (m)		128.00												
Kuyu Derinliği BH Depth m	Örnek No Sample No	Örnek Derinliği Sample Depth m	Örnek Türü Sample Type	Mikrop Tipi/Çapı BH Type/Diameter mm	Muhafaza Borusu mm	Standart Penetrasyon Deneyi Standard Penetration Test (SPT)					Profili Symbol	Jeoteknik Tanımlama Geotechnical Description	Korol Çapı Core Diameter mm	Örnek Yüzdese Core Recovery %	Kaya Kalitesi RqD %	Kırıklar Fractures #-m	Ayrışma Weathering	Dayanım Strength	Yerinde Deneyler In-situ Tests	
						Darbe Sayısı # of Blows	N <sub>60</sub> Grafiği Graph of N <sub>60</sub>													
						15	30	45	10	20	30	40	50							
-85		85.00																		
	60		RC																	
		85.70																		
-86	61		RC																	
		86.40																		
	62		RC																	
		87.00																		
	63		RC																	
		87.40																		
-88	64		RC																	
		88.30																		
-89	65		RC																	
		89.30																		
	66		RC																	
		90.00																		
-90																				
	67		RC																	
		90.00																		
		92.00																		
	68		RC																	
		92.30																		
	69		RC																	
		92.60																		
-93	70		RC																	
		93.00																		
		94.50																		
-94	71		RC																	
		94.50																		
		95.50																		
-95	72		RC																	
		95.50																		
	73		RC																	
		96.00																		
		97.00																		
-97	74		RC																	
		96.00																		
		97.00																		
	75		RC																	
		98.00																		
-98	76		RC																	
		98.00																		
		99.20																		
-99	77		RC																	
		99.20																		

LIMIT Teknik Araştırma Proje, Uygulama, Müşavirlik San. ve Tic. A.Ş.



SONDAJ LOGU / BORING LOG																					
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü						Kuyu No / Borehole No		SK- 807											
Proje İsmi / Project Name		Gebze-Orhangazi-Izmir (Izmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Bursa - Orhangazi Kesimi, Bursa - Susurluk Kesimi						Sayfa / Sheet		8 / 9											
Görevli Şirket / Appointed Company		Otoyol Yatırım ve İşletme A.Ş.						Sondaj Yeri / BH Location		Tünel											
								Kuyu Derinliği / BH Depth (m)		126,00											
Kuyu Derinliği / BH Depth	Örnek No / Sample No	Örnek Derinliği / Sample Depth	Örnek Türü / Sample Type	Mantoluk Tipi / Capri Biti / Type / Diameter	Mantoluk Borusu	Standart Penetrasyon Deneyi / Standard Penetration Test (SPT)					Profili / Symbol	Jeoteknik Tanımlama / Geotechnical Description	Korot Çapı / Core Diameter	Örnek Yüzdeleri / Core Recovery	Kayı Kalitesi / RQD	Kırıklar / Fractures	Ayrışma / Weathering	Dayanım / Strength	Yerinde Deneyler / In-situ Tests		
						Darbe Sayısı / # of Blows		N <sub>60</sub> Grafiği / Graph of N <sub>60</sub>													
m	m	m		mm	mm	15	30	45	10	20	30	40	50	%	%	#-m					
-100		100,00																			
	78		RC											100	-	>50	W3	R2			
																	W4	R1			
-101		101,00																			
	79		RC											100	-	>50	W3	R2			
																	W4	R1			
-102		102,10																			
	80		RC											96	-	11-50	W2	R5			
																	W3	R4			
-103		103,50																			
	81		RC											69	-	>50	W3	R3			
																	W4	R2			
-104		104,30																			
	82		RC											81	7	>50	W4	R2			
																	W3	R3			
																	11-50	R1			
-105		105,60																			
	83		RC											67	11	>50	W4	R1			
																	W4	R0			
																	W4	R1			
-106		106,50																			
	84		RC											66	-	>50	W4	R2			
																	W4	R1			
-107		107,00																			
	85		RC											83	-	>50	W3	R3			
																	W4	R2			
-108		108,20																			
	86		RC											77	-	>50	W3	R3			
																	W4	R2			
-109		109,50																			
	87		RC											80	12	>50	W3	R2			
																	W4	R4			
-110		110,50																			
	88		RC											75	25	>50	W3	R2			
																	W2	R4			
																	>50	R2			
-111		112,50																			
	89		RC											100	8	2-3	W2	R4			
																	W4	R3			
																	W4	R2			
-112		113,70																			
	90		RC											81	-	>50	W3	R2			
																	W4	R1			

LİMİT Teknik Araştırma Proje, Uygulama, Müşavirlik San. ve Tic. A.Ş.

SONDAJ LOGU / BORING LOG																				
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü						Kuyu No / Borehole No		SK- 807										
Proje İsmi / Project Name		Gebze-Orhangazi-Izmir (Izmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Bursa - Orhangazi Kesimi, Bursa - Susurluk Kesimi						Sayfa / Sheet		9 / 9										
Görevli Şirket / Appointed Company		Otoyol Yatırım ve İşletme A.Ş.						İstasyon / Station (KM)		399+850										
								Sondaj Yeri / BH Location		Tünel										
								Kuyu Derinliği / BH Depth (m)		128.00										
Kuyu Derinliği / Borehole Depth (m)	Örnek No / Sample No	Örnek Derinliği / Sample Depth (m)	Örnek Türü / Sample Type	Maksimum Tüp/Çap / BH Type/Diameter (mm)	Mühürleme / Borehole Sealing (mm)	Standart Penetrasyon Deneyi / Standard Penetration Test (SPT)					Profili / Symbol	Jeoteknik Tanımlama / Geotechnical Description	Korot Çapı / Core Diameter (mm)	Örnek Yüzdeleri / Core Recovery (%)	Kaya Kalitesi / RQD (%)	Kırıntılar / Fragments (#-m)	Ayrışma / Weathering	Dayanım / Strength	Yerinde Deneyler / In-Situ Tests	
						Darbe Sayısı / # of Blows	N <sub>60</sub> Grafiği / Graph of N <sub>60</sub>	15	30	45										10
-115	90	RC											81	-	>50	W3	R2			
	115.60															W4	R1			
-116	91	RC											97	-	>50	W3	R2			
	118.30															W4	R1			
-117	92	RC											100	-	>50	W3	R2			
	117.30															W4	R1			
-118	93	RC											100	20	11-50	W2	R5	R4		
	118.30														>50	W3	R3			
																W4	R2			
																W3	R2			
-119	94	RC											100	15	>50	W2	R4			
	119.30															W4	R3			
-120	95	RC											100	-	>50	W3	R2			
	120.30															W4	R1			
-121	96	RC											100	-	>50	W3	R2			
	121.30															W4	R1			
-122	97	RC											100	25	>50	2-3	W2	R4		
	122.30															W3	R2			
																W4	R1			
-123	98	RC											100	-	>50	W3	R3			
	123.30															W4	R2			
-124	99	RC											100	15	>50	W3	R3			
	124.30															W4	R2			
-125	100	RC											83	-	>50	W3	R3			
	125.50															W4	R2			
-126	101	RC											100	-	>50	W3	R3			
	126.50															W4	R2			
-127	102	RC											87	-	>50	W3	R3			
	128.00															W4	R2			
-128													128.00 m. KUYU SONU							
-129																				

LİMİT Teknik Araştırma Proje, Uygulama, Müşavirlik San. ve Tic.A.Ş.

SONDAJ LOGU / BORING LOG																				
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü							Kuyu No / Borehole No		SK- 808									
Proje İsmi / Project Name		Gebze-Orhangazi-Izmir (Izmit Körfez Geçişi ve Bağlantı Yolu Dahil) Otoyolu, Manisa - İzmir Kesimi, Belkavhe Tüneli (KM:398+300-KM:402+500 Arası)							Sayfa / Sheet		1 / 7									
Görevli Şirket / Appointed Company		OTYOYL Otoyol Yatırım ve İşletme A.Ş.							İstasyon / Station		KM. 400+400									
Proje Firması / Designer		YD Yüksel Dornaniç Mühendislik Ltd. Şti.							Sondaj Yeri / BH Location		Tünel									
Teknik Danışman / Technical Consultant		Fugro Sial Yerbilimleri Müh. ve Müh. Ltd. Şti.		Tarih / Date	Derinlik / Depth, m	YAS Der. / GW depth, m	Açıklama / Remarks	Kuyu Derinliği, m / BH Depth (m)		100.00										
Yöntem / Drill Method		ROTARY SULU		8.07.12		59.65	-	Başlangıç Tarihi / Start Date		25.06.2012										
Makine / Drill Rig		TSM-1000		18.09.12		47.00	-	Bitiş Tarihi / Finish Date		02.07.2012										
Kot, m / Ground Elevation									Koordinatlar, m / Coordinates		N 281.38 E 4 258 979 527 505									
Sapma, m / Offset																				
Kuyu Derinliği / BH Depth m	Örnek No / Sample No	Örnek Derinliği / Sample Depth m	Örnek Türü / Sample Type	Maklap Tipi/Çap / BH Type/Diameter mm	Mühürleşme / Borulması	Standart Penetrasyon Deneyi / Standard Penetration Test (SPT)					Profil / Symbol	Jeoteknik Tanımlama / Geotechnical Description	Korot Çapı / Core Diameter mm	Örnek Yüzdeleri / Core Recovery %	Kaya Kalitesi / RQD %	Kırıklar / Fractures #m	Ayrışma / Weathering	Dayanım / Strength	Yerinde Deneyler / In-situ Tests	
						Darbe Sayısı / # of Blows	N <sub>60</sub> Grafiği / Graph of N <sub>60</sub>	15	30	45										10
1		1.50	RC		114									19	-					
2		3.00	RC		96									22	-					
3		4.50	RC											22	-					
4		6.00	RC											56	-	>50	W4		R1	
5		7.00	RC											97	-	>50	W4		R1	
6		7.70	RC											83	-	>50	W4		R1	
7		9.00	RC											100	-	>50	W4		R1	
8			RC											100	-	>50	W4		R1	
ZEMİN - KAYA DEĞERLENDİRMESİ / SOIL - ROCK EVALUATION																				
İNCE DANELİ / FINE GRAINED						İRİ DANELİ / COARSE GRAINED						KAYA KALİTESİ / RQD				KIRIKLAR / FRACTURES (# m)				
N <sub>60</sub> : 0 - 2 Çok yumuşak / Very soft						N <sub>60</sub> : 0 - 4 Çok Çeşgök / Very Loose						0 - 25 % Çok Zayıf / Very Poor				< 1 Masif / Massive				
N <sub>60</sub> : 3 - 4 Yumuşak / Soft						N <sub>60</sub> : 5 - 10 Çeşgök / Loose						25 - 50 % Zayıf / Poor				2 - 3 Az çatlaklı-kırıklı / Slightly Frac.				
N <sub>60</sub> : 5 - 8 Orta Katı / M. Soft						N <sub>60</sub> : 11 - 30 Orta Sıkı / M. Dense						50 - 75 % Orta / Fair				4 - 10 Kırıklı / Fractured				
N <sub>60</sub> : 9 - 15 Katı / Stiff						N <sub>60</sub> : 31 - 60 Sıkı / Dense						75 - 90 % İyi / Good				11 - 50 Çok çatlaklı-kırıklı / Heavily Frac.				
N <sub>60</sub> : 16 - 30 Çok Katı / Very Stiff						N <sub>60</sub> : >50 Çok Sıkı / Very Dense						90 - 100 % Çok İyi / Excellent				> 50 Parçalanmış / Crushed				
N <sub>60</sub> : >30 Sert / Hard																				
AYRIŞMA / WEATHERING						DAYANIM / STRENGTH						KISALTMALAR / ABBREVIATIONS				NOTLAR / REMARKS				
W1 Taze / Fresh						R0 Açın Derecede Zayıf Kayalık / Ext. Weak Rock						UD: Şaşı Tüp / Shelby Tube				(*) Kırıklar - ayrışma - dayanımın boş olduğu yerlerde kil dolgusu geçilmiştir.				
W2 Az Ayrışmış / Slightly Weathered						R1 Çok Zayıf Kayalık / Very Weak Rock						RC: Korot Numunesi / Core Sample								
W3 Orta Derecede Ayrışmış / Moderately Weathered						R2 Zayıf Kayalık / Weak Rock						SPT: St. Penetrasyon Den. / St. Penetration Test								
W4 Çok Ayrışmış / Highly Weathered						R3 Orta Derecede Sağlam Kayalık / Moderately Strong Rock						PD: Paket Deneyi / Pocket Test								
W5 Tamamen Ayrışmış / Completely Weathered						R4 Sağlam Kayalık / Strong Rock						GD: Geçirgenlik Deneyi / Permeability Test								
W6 Rüzgârlı Zemin (Toprak) / Residual Soil						R5 Çok Sağlam Kayalık / Very Strong Rock						Pr: Presiyonlu Den. / Pressuremeter Test								
R6 Açın Derecede Sağlam Kayalık / Ext. Strong Rock																				
Sondör / Driller												Mühendis / Engineer				Hakan OKUR				

LİMİT Teknik Araştırma Proje, Uygulama, Müşavirlik Şan. ve Tic. A.Ş.



SONDAJ LOGU / BORING LOG																		
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü								Kuyu No / Borehole No		SK- 808						
Proje İsmi / Project Name		Gebze-Orhangazi-Izmir (Izmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - İzmir Kesimi, Beikahve Tüneli (KM:398+300-KM:402+500 Arası)								Sayfa / Sheet		3 / 7						
Görevli Şirket / Appointed Company		Otoyol Yatırım ve İşletme A.Ş.								İstasyon / Station (KM)		400+400						
										Sondaj Yeri / BH Location		Tünel						
										Kuyu Derinliği / BH Depth (m)		100.00						
Kuyu Derinliği BH Depth	Çimletme No Sample No	Örnek Derinliği Sample Depth	Örnek Türü Sample Type	Maklap Tipi/Çap Biti Type/Diameter	Standart Penetrasyon Deneyi Standard Penetration Test (SPT)					Profili Symbol	Jeoteknik Tanımlama Geotechnical Description	Korot Çapı Core Diameter	Örnek Yüzdeleri Core Recovery	Kaya Kalitesi RQD	Kırıklar Fractures	Ayrışma Weathering	Dayanım Strength	Yerinde Deneyler In-situ Tests
					Darbe Sayısı # of Blows	N <sub>60</sub> Grafiği Graph of N <sub>60</sub>	mm	mm	mm									
-25		25.00																
	24		RC									83	-	11-50	W2 W3	R2		
-26	25	25.90 26.20	RC									67	-	11-50	W2 W3	R2		
	26		RC									89	-	>50	W2 W3	R2		
-27	27	27.10 27.55	RC									88	-	>50	W3	R2 R1		
-28	28		RC									90	-	11-60	W2 W3	R2		
	29	28.55										100	13	>50	W2 W3	R2 R1		
-29	30	29.35	RC									100	-	>50	W3	R2 R1		
-30	31	30.55	RC									100	-	-	-	-		
-31	32	31.70	RC									100	-	-	-	-		
-32	33	32.50										100	-	-	-	-		
-33	34	33.80	RC									88	10	11-50	W2 W3	R2		
-34	35	35.15	RC									100	30	11-50	W2 W3	R2		
-35	36	36.30	RC									100	15	11-50	W2 W3	R2		
-36	37	38.50	RC									100	46	4-10	W2 W3	R2		
-37														>50	W3	R1		
-38														4-10	W2 W3	R2		
-39												98	28	>50	W4	R0		

LİMİT Teknik Araştırma Proje, Uygulama, Müşavirlik San. ve Tic. A.Ş.

SONDAJ LOGU / BORING LOG																																				
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü										Kuyu No / Borehole No		SK- 808																						
Proje İsmi / Project Name		Gebze-Orhangazi-Izmir (Izmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - İzmir Kesimi, Belkahve Tüneli (KM:398+300-KM:402+500 Arası)										Sayfa / Sheet		4 / 7																						
Görevli Şirket / Appointed Company		Otoyol Yatırım ve İşletme A.Ş.										Sondaj Yeri / BH Location		Tünel																						
												Kuyu Derinliği / BH Depth (m)		100.00																						
Kuyu Derinliği BH Depth	Örnek No Sample No	Örnek Derinliği Sample Depth	Örnek Türü Sample Type	Matkap Tipi/Çapı Bt. Type/Diameter	Muhafaza Bonusu	Standart Penetrasyon Deneyi Standard Penetration Test (SPT)					Profil Symbol	Jeoteknik Tanımlama Geotechnical Description	Korun Çapı Core Diameter	Örnek Yüzdesi Core Recovery	Kaya Kalitesi RQD	Kırıklar Fractures	Ayrışma Weathering	Dayanım Strength	Yerinde Deneyler In-situ Tests																	
						Darbe Sayısı # of Blows	N <sub>30</sub> Grafiği Graph of N <sub>30</sub>																													
m	m	m		mm	mm	15	30	45	10	20	30	40	50		mm	%	%	#-m																		
-40	37	40.50	RC																			~ ~ ~ ~	Yukarısı gibidir. 40.20 m.	98	28	4-10	-	-	-	-						
-41																																				
-42	38		RC																																	
-43		43.50																																		
-44	39	45.50	RC																																	
-45																																				
-46																																				
-47	40	48.50	RC																																	
-48																																				
-49																																				
-50	41	51.50	RC																																	
-51																																				
-52																																				
-53	42		RC																																	
-54		54.50																																		
	43		RC																																	

LIMIT Teknik Araştırma Proje, Uygulama, Müşavirlik San. ve Tic. A.Ş.

SONDAJ LOGU / BORING LOG																				
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü					Kuyu No / Borehole No		SK- 808											
Proje İsmi / Project Name		Gebze-Orhangazi-İzmir (İzmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - İzmir Kesimi, Belkahve Tüneli (KM.398+300-KM.402+500 Arası)					Sayfa / Sheet		5 / 7											
Görevli Şirket / Appointed Company		Otoyol Yatırım ve İşleme A.Ş.					İstasyon / Station (KM)		400+400											
							Sondaj Yeri / BH Location		Tünel											
							Kuyu Derinliği / BH Depth (m)		100.00											
Kuyu Derinliği / BH Depth (m)	Örnek No / Sample No	Örnek Derinliği / Sample Depth (m)	Örnek Türü / Sample Type	Maklap Tipi/Çap / Bit Type/Diameter (mm)	Mühürleme / Borusu (mm)	Standart Penetrasyon Deneyi / Standard Penetration Test (SPT)					Profil / Symbol	Jeo teknik Tanımlama / Geotechnical Description	Korot Çapı / Core Diameter (mm)	Örnek Yüzdesi / Core Recovery (%)	Kaya Kalitesi / RQD (%)	Kırıklar / Fractures (F-m)	Ayrışma / Weakening	Dayanım / Strength	Yerinde Deneyler / In-situ Tests	
						Darbe Sayısı / # of Blows	N <sub>60</sub> Grafiği / Graph of N <sub>60</sub>													
						15	30	45	10	20	30	40	50							
-55	43		RC											100	20	-	-	-	BST - 1	
		55.40												100	58	4-10	W2	R4		
-56	44		RC													-	-	-		
		56.00														4-10	W2	R4		
-57	45		RC											100	-	-	-	-		
																4-10	W2	R4		
-58		57.70														-	-	-		
																4-10	W2	R4		
-59	46		RC											97	18	-	-	-		
																4-10	W2W3	R2		
-60		59.60																		
-61	47		RC											100	68	2-3	W1	R4	BST - 2	
																W2	R3			
-62		62.00														4-10	W2	R4		
-63					96									63.5						
-64	48		RC													2-3	W1	R4		
																W2				
-65		65.00														4-10				
-66																				
-67	49		RC											100	63	4-10	W1	R4	BST - 3	
																W2				
-68		68.00																		
-69	50		RC											100	53	4-10	W1	R4		
																>50	W2			
																4-10				

LİMİT Teknik Araştırma Proje, Uygulama, Müşavirlik San. ve Tic. A.Ş.

SONDAJ LOGU / BORING LOG																				
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü							Kuyu No / Borehole No		SK- 808									
Proje İsmi / Project Name		Gebze-Orhangazi-Izmir (İzmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - İzmir Kesimi, Belkahve Tüneli (KM:398+300-KM:402+500 Arası)							Sayfa / Sheet		6 / 7									
Görevli Şirket / Appointed Company		Otoyol Yatırım ve İşletme A.Ş.							İstasyon / Station (KM)		400+400									
Görevli Şirket / Appointed Company		Otoyol Yatırım ve İşletme A.Ş.							Sondaj Yeri / BH Location		Tünel									
Görevli Şirket / Appointed Company		Otoyol Yatırım ve İşletme A.Ş.							Kuyu Derinliği / BH Depth (m)		100.00									
Kuyu Derinliği / Borehole Depth (m)	Örnek No / Sample No	Örnek Derinliği / Sample Depth (m)	Örnek Türü / Sample Type	Maklap Türü/Çapı / Bit Type/Diameter (mm)	Mühürleme Borusu (mm)	Standart Penetrasyon Deneyi / Standard Penetration Test (SPT)					Profili / Symbol	Jeoteknik Tanımlama / Geotechnical Description	Kerol Çapı / Core Diameter (mm)	Örnek Yüzdesi / Core Recovery (%)	Kaya Kalitesi / RQD (%)	Kırıklar / Fractures (#-m)	Ayrışma / Weathering	Dayanım / Strength	Yerinde Deneyler / In-Situ Tests	
						Darbe Sayısı / # of Blows	N <sub>60</sub> Grafiği / Graph of N <sub>60</sub>													
m		m		mm	mm	15	30	45	10	20	30	40	50							
-70	50		RC												100	57	4-10	W1	R4	
		71.00														>50	W2			
-71																4-10				
-72																		W1		
-73	51		RC												100	82	2-3		R4	BST - 4
																		W2		
-74		74.00																		
-75																				
-76	52		RC												100	72	2-3	W1	R4	
																		W2		
-77		77.00																		
-78																				
-79	53		RC												100	58	4-10	W1	R4	BST - 5
																		W2	R3	
-80		80.00																		
-81																				
-82	54		RC												99	61	4-10	W1	R4	
																		W2	R3	
-83		83.00																		
-84	55		RC												97	53	4-10	W1	R4	BST - 6
																		W2	R3	

LİMİT Teknik Araştırma Proje, Uygulama, Müşavirlik San. ve Tic. A.Ş.



SONDAJ LOGU / BORING LOG																					
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü					Kuyu No / Borehole No		SK- 808												
Proje İsmi / Project Name		Gebze-Orhangazi-Izmir (Izmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - İzmir Kesimi, Belkahve Tüneli (KM:398+300-KM:402+500 Arası)					Sayfa / Sheet		7 / 7												
Görevli Şirket / Appointed Company		Otoyol Yatırım ve İşletme A.Ş.					İstasyon / Station (KM)		400+400												
							Sondaj Yeri / BH Location		Tünel												
							Kuyu Derinliği / BH Depth (m)		100,00												
Kuyu Derinliği / Bt Depth m	Örnek No / Sample No m	Örnek Derinliği / Sample Depth m	Örnek Türü / Sample Type	Makrop Tipi/Çapı / Bit Type/Diameter mm	Mühafaza / Bonusu mm	Standart Penetrasyon Deneyi / Standard Penetration Test (SPT)					Profili / Symbol	Jeoteknik Tanımlama / Geotechnical Description	Korot Çapı / Core Diameter mm	Örnek Yüzdəsi / Core Recovery %	Kaya Kalitesi / FCD %	Kırıklar / Fractures #m	Ayrışma / Weathering	Dayanım / Strength	Yerinde Deneyler / In-situ Tests		
						Darbe Sayısı / # of blows	N <sub>60</sub> Grafiği / Graph of N <sub>60</sub>														
						15	30	45	10	20	30	40	50								
-85	55		RC											97	53	4-10	W1 W2	R4 R3	BST - 6		
-86		86.00																			
-87																	W1	R4			
-88	56		RC											100	64	4-10	W2	R3			
-89		89.00																			
-90	57		RC											100	57	4-10	W1 W2	R4 R3			
-91		90.00															W1	R4			
-92	58		RC											100	63	4-10	W1 W2	R4 R3			
-93		93.00																			
-94	59		RC											100	68	4-10	W1 W2	R4 R3			
-95		96.00																			
-96	60		RC											100	65	4-10	W1 W2	R4 R3			
-97		99.00																			
-98	61		RC											100	75	4-10	W1 W2	R4 R3			
-99		100.00																			
-100																					

KUYU SONU

100,00 m

LİMİT Teknik Araştırma Proje, Uygulama, Müşavirlik San. ve Tic. A.Ş.

SONDAJ LOGU / BORING LOG																				
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü				Kuyu No / Borehole No		SK- 809												
Proje İsmi / Project Name		Gebze-Orhangazi-Izmir (Izmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - Izmir Kesimi, Belkavve Tüneli (KM:398+300-KM:402+500 Arası)				Sayfa / Sheet		1 / 5												
Görevli Şirket / Appointed Company		OTOYOL Otoyol Yatırım ve İşletme A.Ş.				İstasyon / Station		KM. 400+600												
Proje Firması / Designer		YD Yüksel Domanıç Mühendislik Ltd. Şti.				Sondaj Yeri / BH Location		Tünel												
Teknik Danışman / Technical Consultant		Fugro Sial Yerbilimleri Müh. ve Müh. Ltd. Şti.				Kuyu Derinliği, m / BH Depth (m)		59.00												
Yöntem / Drill Method		ROTARY SULLU				Başlangıç Tarihi / Start Date		01.07.2012												
Makine / Drill Rig		D-900				Bitiş Tarihi / Finish Date		15.07.2012												
		Tarih / Date		Derinlik / Depth, m		YAS Der. / GW depth, m		Açıklama / Remarks		Kot, m / Ground Elevation		237.89								
		2.09.12		7.30		-				Koordinatlar, m / Coordinates		N 4 258 845								
		18.09.12		7.50		-				E		527 374								
										Sapma, m / Offset										
Kuyu Derinliği / BH Depth	Örnek No / Sample No	Örnek Derinliği / Sample Depth	Örnek Türü / Sample Type	Matkap Tipi/Çapı / Bit Type/Diameter	Mühafaza Borusu	Standart Penetrasyon Deneyi / Standard Penetration Test (SPT)					Profil / Symbol	Jeoteknik Tanımlama / Geotechnical Description	Korot Çapı / Core Diameter	Örnek Yüzdesi / Core Recovery	Kaya Kalitesi / RQD	Kırıklar / Fractures	Ayrışma / Weathering	Dayanım / Strength	Yerinde Deneyler / In-situ Tests	
						Darbe Sayısı / # of Blows	N <sub>60</sub> Grafiği / Graph of N <sub>60</sub>	15	30	45										10
1		1.50	RC	96	114									52	-					
2		3.00	RC											47	-					
3		4.00	RC											67	-					
4		4.60	RC								4.00 m.			92	-	>50	W2 W3	R4		
5		5.60	RC											60	-	11-50	W2 W3	R5 R4		
6		6.80	RC											83	20	>50	W2 W3	R5 R4		
7		7.20	RC											88	-	>50	W2 W3	R4 R3		
8		7.80	RC								8.20 m.			58	-	>50	W3 W4	R3 R2		
9		9.50	RC											56	-	>50	W3 W4	R3 R2		
10			RC											40	-	>50	W2	R4		
ZEMİN - KAYA DEĞERLENDİRMESİ / SOIL - ROCK EVALUATION																				
İNCE DANELİ / FINE GRAINED					İRİ DANELİ / COARSE GRAINED					KAYA KALİTESİ / RQD					KIRIKLAR / FRACTURES (# m)					
N <sub>60</sub> : 0 - 2 Çok yumuşak / Very soft					N <sub>60</sub> : 0 - 4 Çok gevşek / Very Loose					0 - 25 % Çok Zayıf / Very Poor					< 1 Masif / Massive					
N <sub>60</sub> : 3 - 4 Yumuşak / Soft					N <sub>60</sub> : 5 - 10 Gevşek / Loose					25 - 50 % Zayıf / Poor					2 - 3 Az çatlaklı-kırıklı / Slightly cracked-fractured					
N <sub>60</sub> : 5 - 8 Orta Kırı / M. Silt					N <sub>60</sub> : 11 - 20 Orta Sıkı / M. Dense					50 - 75 % Orta / Fair					4 - 10 Kırıklı / Fractured					
N <sub>60</sub> : 9 - 15 Kırı / SF					N <sub>60</sub> : 31 - 50 Sıkı / Dense					75 - 90 % İyi / Good					11 - 50 Çok çatlaklı-kırıklı / Heavily cracked-fractured					
N <sub>60</sub> : 16 - 30 Çok Kırı / Very Silt					N <sub>60</sub> : >50 Çok Sıkı / Very Dense					90 - 100 % Çok İyi / Excellent					> 50 Parçalanmış / Disintegrated					
N <sub>60</sub> : >30 Sert / Hard																				
AYRIŞMA / WEATHERING					DAYANIM / STRENGTH					KISALTMALAR / ABBREVIATIONS					NOTLAR / REMARKS					
W1 Taze / Fresh					R0 Ağır Derecede Zayıf Kayalık / Ext. Weak Rock					UD : Şelbi Tüp / Shelby Tube										
W2 Az Ayrışmış / Slightly Weathered					R1 Çok Zayıf Kayalık / Very Weak Rock					RC : Korot Numunesi / Core Sample										
W3 Orta Derecede Ayrışmış / Moderately Weathered					R2 Zayıf Kayalık / Weak Rock					SPT : St. Penetrasyon Den. / St. Penetration Test										
W4 Çok Ayrışmış / Highly Weathered					R3 Orta Derecede Sağlam Kayalık / Medium Strong Rock					PD : Paket Deneyi / Packer Test										
W5 Tamamen Ayrışmış / Completely Weathered					R4 Sağlam Kayalık / Strong Rock					GD : Çoçışgenlik Deneyi / Permeability Test										
W6 Rezidüel Zemin (Toprak) / Residual Soil					R5 Çok Sağlam Kayalık / Very Strong Rock					Pr : Presiyometre Den. / Pressuremeter Test										
					R6 Ağır Derecede Sağlam Kayalık / Ext. Strong Rock															
Sondör / Driller					Mustafa CEYLAN					Mühendis / Engineer					Hakan OKUR					

LİMİT Teknik Araştırma Proje, Uygulama, Müşavirlik San. ve Tic. A.Ş.

SONDAJ LOGU / BORING LOG																					
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü						Kuyu No / Borehole No		SK- 809											
Proje İsmi / Project Name		Gebze-Orhangazi-Izmir (Izmit Körfez Çeçşi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - Izmir Kesimi, Belkahve Tüneli (KM:398+300-KM:402+500 Arası)						Sayfa / Sheet		1 / 5											
Görevli Şirket / Appointed Company		OTOYOL Otolyol Yatırım ve İşletme A.Ş.						İstasyon / Station		KM. 400+600											
Proje Firması / Designer		YD Yüksek Domaniç Mühendislik Ltd. Şti.						Sondaj Yeri / BH Location		Tünel											
Teknik Danışman / Technical Consultant		Fugro Sial Yerbilimleri Müh. ve Müh. Ltd. Şti.		Tarih / Date		Derinlik / Depth, m		YAS Der. / GW depth, m		Açıklama / Remarks		Kot, m / Ground Elevation		237.89							
Yöntem / Drill Method		ROTARY SULU		2.09.12		7.30		-		-		Koordinatlar, m / Coordinates		N 4 258 845							
Makine / Drill Rig		D-900		18.09.12		7.50		-		-		Sapma, m / Offset		E 527 374							
Kuyu Derinliği / BH Depth	Örnek No / Sample No	Örnek Derinliği / Sample Depth	Örnek Türü / Sample Type	Matkap Tipi/Çapı / Bit / Diameter	Munataza / Bonus	Standart Penetrasyon Deneyi / Standard Penetration Test (SPT)						Profil / Symbol	Jeoteknik Tanımlama / Geotechnical Description	Korot Çapı / Core Diameter	Örnek Yüzdəsi / Core Recovery	Kaya Kalitesi / RQD	Kırıklar / Fractures	Ayrışma / Weathering	Dayanım / Strength	Yerinde Deneyler / In-situ Tests	
						Darbe Sayısı / # of Blows			N <sub>60</sub> Grafiği / Graph of N <sub>60</sub>												
m		m		mm	mm	15	30	45	10	20	30	40	50		mm	%	%	#-m			
1		1.50	RC												52	-					
2		3.00	RC												47	-					
3		4.00	RC												67	-					
4		4.60	RC												92	-	>50	W2 W3	R4		
5		5.80	RC	96	114										60	-	11-50	W2 W3	R5 R4		
6		6.80	RC												83	20	>50	W2 W3	R5 R4		
7		7.20	RC												88	-	>50	W2 W3	R4 R3		
8		7.80	RC												58	-	>50	W3 W4	R3 R2		
9		8.50	RC												56	-	>50	W3 W4	R3 R2		
10			RC												40	-	>50	W2	R4		

ZEMİN - KAYA DEĞERLENDİRMESİ / SOIL - ROCK EVALUATION

İNCE DANELİ / FINE GRAINED			İRİ DANELİ / COARSE GRAINED			KAYA KALİTESİ / RQD			KIRIKLAR / FRACTURES (#/m)		
N <sub>60</sub> : 0 - 2	Çok yumuşak / Very soft		N <sub>60</sub> : 0 - 4	Çok Gevşek / Very Loose		0 - 25 %	Çok Zayıf / Very Poor		< 1	Mesil / Massive	
N <sub>60</sub> : 3 - 4	Yumuşak / Soft		N <sub>60</sub> : 5 - 10	Gevşek / Loose		25 - 50 %	Zayıf / Poor		2 - 3	Az çatlaklı-kırıklı / Slightly cracked-frc.	
N <sub>60</sub> : 5 - 8	Orta Kalı / M. Stiff		N <sub>60</sub> : 11 - 30	Orta Sıkı / M. Dense		50 - 75 %	Orta / Fair		4 - 10	Kırıklı / Fractured	
N <sub>60</sub> : 9 - 15	Katı / Stiff		N <sub>60</sub> : 31 - 50	Sıkı / Dense		75 - 90 %	İyi / Good		11 - 50	Çok çatlaklı-kırıklı / Heavily cracked-frc.	
N <sub>60</sub> : 16 - 30	Çok Katı / Very Stiff		N <sub>60</sub> : >50	Çok Sıkı / Very Dense		90 - 100 %	Çok İyi / Excellent		> 50	Parçalanmış / Crushed	
N <sub>60</sub> : >30	Sert / Hard										
AYRIŞMA / WEATHERING			DAYANIM / STRENGTH			KISALTMALAR / ABBREVIATIONS			NOTLAR / REMARKS		
W1	Taze / Fresh		R0	Açın Derecede Zayıf Kayış / Ext. Weak Rock	q <sub>n</sub> : 0.25 - 1.0 MPa	UD	Şabli Tüp / Shelby Tube				
W2	Az Ayrışmış / Slightly Weathered		R1	Çok Zayıf Kayış / Very Weak Rock	q <sub>n</sub> : 1.0 - 5.0 MPa	RC	Korot Numune / Core Sample				
W3	Orta Derecede Ayrışmış / Moderately Weathered		R2	Zayıf Kayış / Weak Rock	q <sub>n</sub> : 5.0 - 25 MPa	SPT	St. Penetrasyon Den. / St. Penetration Test				
W4	Çok Ayrışmış / Highly Weathered		R3	Orta Derecede Sağlam Kayış / Medium Strong Rock	q <sub>n</sub> : 25 - 50 MPa	PD	Paker Deneyi / Packer Test				
W5	Tamamen Ayrışmış / Completely Wvet.		R4	Sağlam Kayış / Strong Rock	q <sub>n</sub> : 50 - 100 MPa	GD	Çeçşenlik Deneyi / Permeability Test				
W6	Rezdüel Zemin (Toprak) / Residual Soil		R5	Çok Sağlam Kayış / Very strong Rock	q <sub>n</sub> : 100 - 250 MPa	Pr	Preşiyometre Den. / Pressuremeter Test				
			R6	Açın Derecede Sağlam Kayış / Ext. Strong Rock	q <sub>n</sub> : > 250 MPa						
Sondör / Driller			Mustafa CEYLAN			Mühendis / Engineer			Hakan OKUR		

LİMİT Teknik Araştırma Proje, Uygulama, Müşavirlik San. ve Tic. A.Ş.



SONDAJ LOGU / BORING LOG																				
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü					Kuyu No / Borehole No		SK- 809											
Proje İsmi / Project Name		Gebze-Orhangazi-Izmir (İzmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - İzmir Kesimi, Belkavhe Tüneli (KM:398+300-KM:402+500 Arası)					Sayfa / Sheet		3 / 5											
Görevli Şirket / Appointed Company		Otoyol Yatırım ve İşleme A.Ş.					İstasyon / Station (KM)		400+600											
							Sondaj Yeri / BH Location		Tünel											
							Kuyu Derinliği / BH Depth (m)		59.00											
Kuyu Derinliği BH Depth m	Örnek No Sample No	Örnek Derinliği Sample Depth m	Örnek Türü Sample Type	Matkap Tipi/Çapı Bit Type/Diameter mm	Muhafaza Bonusu mm	Standart Penetrasyon Deneyi Standard Penetration Test (SPT)					Profil Symbol	Jeoteknik Tanımlama Geotechnical Description	Kıvr. Çapı Core Diameter mm	Örnek Yüzdeleri Core Recovery %	Kaya Kalitesi RQD %	Kırıklar Fractures #-m	Ayrışma Weathering	Dayanım Sınıfı Strength	Yerinde Deneyler In-situ Tests	
						Darbe Sayısı # of Blows	N <sub>60</sub> Grafiği Graph of N <sub>60</sub>													
						15	30	45	10	20	30	40	50							
-25	32	25.20	RC											93	20	>50	W4	R2		
	33	25.50	RC											30	-	>50	W3 W4	R3 R2		
-26	34	26.50	RC											88	14	11-50	W4	R2		
	35	27.00	RC											50	-	11-50	W3 W4	R2		
-27	36	28.00	RC											88	14	11-50	W2 W3	R3		
-28	37	28.40	RC											50	-	>50	W3	R2		
-29	38	29.20	RC											81	-	>50	W3 W4	R2		
-30	39	30.00	RC											56	-	>50	W3 W4	R2 R1		
-31	40	31.00	RC											90	-	>50	W4 W5	R1		
-32	41	32.00	RC											60	-	>50	W4 W5	R1		
-33	42	32.70	RC											72	-	>50	W4 W5	R1		
-34	43	33.30	RC											75	-	>50	W4 W5	R1		
-35	44	34.20	RC											78	60	>50	W4 W5	R1		
-36	45	35.80	RC											81	36	>50	W4 W5	R1		
-37	46	36.60	RC											75	30	>50	W4 W5	R1		
-38	47	37.40	RC											68	-	>50	W4 W5	R1		
-39	48	38.00	RC											67	-	>50	W4 W5	R1		
-40	49	38.50	RC											64	32	>50	W4 W5	R2 R1		
-41	50	39.50	RC											100	84	>50	W4 W5	R2 R1		
-42	51		RC											100	51	>50	W4 W5	R2 R1		

LİMİT Teknik Araştırma Proje, Uygulama, Müşavirlik San. ve Tjç. A.Ş.

SONDAJ LOGU / BORING LOG																			
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü							Kuyu No / Borehole No		SK- 809								
Proje İsmi / Project Name		Gebze-Orhangazi-İzmir (İzmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - İzmir Kesimi, Belkahve Tüneli (KM 398+300-KM:402+500 Arası)							Sayfa / Sheet		4 / 5								
Görevli Şirket / Appointed Company		Otoyol Yatırım ve İşletme A.Ş.							İstasyon / Station (KM)		400+600								
									Sondaj Yeri / BH Location		Tünel								
									Kuyu Derinliği / BH Depth (m)		59.00								
Kuyu Derinliği / BH Depth m	Örnek No / Sample No	Örnek Derinliği / Sample Depth m	Örnek Türü / Sample Type	Maklap Tipi/Çapı / Bit Type/Diameter mm	Mühafaza Borusu	Standart Penetrasyon Deneyi / Standard Penetration Test (SPT)					Profil / Symbol	Jeoteknik Tanımlama / Geotechnical Description	Korot Çapı / Core Diameter mm	Örnek Yüzdesi / Core Recovery %	Kaya Kalitesi / RQD %	Kırıklar / Fractures #m	Ayrışma / Weathering	Dayanım / Strength	Yerinde Deneyler / In-situ Tests
						Darbe Sayısı / # of Blows	N <sub>60</sub> Grafiği / Graph of N <sub>60</sub>												
						15	30	45	10	20	30	40	50						
40	51		RC											69.5	100	51	>50	W4 W5	R2 R1
		40.50																W4 W5	R1
41	52		RC												90	62	>50	W4 W5	R1
		41.50																W4 W5	R1
42	53		RC	96											93	22	>50	W4 W5	R1
		42.10																W4 W5	R1 R0
		42.50													100	-	>50	W4 W5	R0
43	55		RC												68	-	>50	W4 W5	R1 R0
		43.10																W4 W5	R1 R4
44	56		RC												72	-	>50	W3 W4	R4 R3
		44.00																W4	R3
		44.50																W2 W3	R5 R4
45	58		RC												93	-	>50	W4 W5	R2 R1
		45.20																W4 W5	R1
		45.70																W3 W4	R3 R2
46	60		RC												72	-	>50	W4 W5	R2 R1
		46.50																W4 W5	R2 R1
47	61		RC												65	12	>50	W4 W5	R2 R1
		47.50																W2 W3	R4
		47.90													75	-	>50	W4 W5	R1 R0
48	63		RC												80	-	>50	W4 W5	R2 R1
		48.50																W4 W5	R2 R1
49	64		RC												100	20	11-50	W3 W4	R2 R1
		49.00																W3 W4	R2 R1
50	65		RC	76											100	66	4-10 >50	W3 W4	R2
		50.00																W3 W4	R2
51	66		RC												55	-	>50	W3 W4	R2 R1
		51.00																W4	R1
52	67		RC												83	-	11-50	W3	R2 R1
		52.50																	R2 R1
53	68		RC												66	-	4-10 >50	W3	R3 R2
		53.50																	R3 R2
54	69		RC												80	-	>50	W3	R3 R2
		54.50																	R3 R2
54	70		RC												100	30	4-10	W3	R3 R2

LİMİT Teknik Araştırma Proje, Uygulama, Mühürlik San. ve Tic. A.Ş.



SONDAJ LOGU / BORING LOG																																																													
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü					Kuyu No / Borehole No			SK- 810																																																			
Proje İsmi / Project Name		Gebze-Orhangazi-Izmir (İzmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - İzmir Kesimi, Belkavhe Tüneli (KM:398+300-KM:402+500 Arası)					Sayfa / Sheet			1 / 4																																																			
Görevli Şirket / Appointed Company		OTOYOL Yatırım ve İşletme A.Ş.					İstasyon / Station			KM. 400+923																																																			
Proje Firması / Designer		YD Yüksel Domanıç Mühendislik Ltd. Şti.					Sondaj Yeri / BH Location			Portal																																																			
Teknik Danışman / Technical Consultant		Fugro Sial Yer Bilimleri Müş. ve Müh. Ltd. Şti.					Kuyu Derinliği, m / BH Depth (m)			47.50																																																			
Yöntem / Drill Method		ROTARY SULU					Başlangıç Tarihi / Start Date			28.08.2012																																																			
Makine / Drill Rig		D-900					Bitiş Tarihi / Finish Date			01.09.2012																																																			
Tarih / Date		2.09.12		Derinlik / Depth, m		6.10		YAS Der. / GW depth, m		-		Açıklama / Remarks		214.23																																															
Kot, m / Ground Elevation		-		-		-		-		-		-		4 258 583																																															
Koordinatlar, m / Coordinates		N		-		-		-		-		-		527 189																																															
Sapma, m / Offset		-		-		-		-		-		-		-																																															
Kuyu Derinliği / BH Depth	m	Örnek No / Sample No	m	Örnek Derinliği / Sample Depth	m	Örnek Türü / Sample Type	Makina Tipi / Drill Bit Type	Çap / Diameter	Standart Penetrasyon Deneyi / Standard Penetration Test (SPT)						Profil / Symbol	Jeoteknik Tanımlama / Geotechnical Description	Koruma Çapı / Core Diameter	mm	Örnek Yüzdeleri / Core Recovery	%	Kaya Kalitesi / RQD	#m	Kırıklar / Fractures	Ayrışma / Weathering	Dayanım / Strength	Yerinde Deneyler / In-situ Tests																																			
									Darbe Sayısı / # of Blows	N <sub>60</sub> Grafiği / Graph of N <sub>60</sub>																																																			
										15	30	45	10	20													30	40	50																																
<p>1</p>																												RC	96	114																															
<p>1.50</p>																												RC																																	
<p>2</p>																												RC																																	
<p>2.50</p>																												RC																																	
<p>3</p>																												RC																																	
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<p>8.50</p>																												RC																																	
<p>9</p>																												RC																																	
<p>9.10</p>																												RC																																	
<p>9.80</p>																												RC																																	
<b>ZEMİN - KAYA DEĞERLENDİRMESİ / SOIL - ROCK EVALUATION</b>																																																													
<b>İNCE DANELİ / FINE GRAINED</b>								<b>İRİ DANELİ / COARSE GRAINED</b>								<b>KAYA KALİTESİ / RQD</b>								<b>KIRIKLAR / FRACTURES (# m)</b>																																					
N <sub>60</sub> : 0 - 2 Çok yumuşak / Very soft								N <sub>60</sub> : 0 - 4 Çok Gevşek / Very Loose								0 - 25 % Çok Zayıf / Very Poor								< 1 Masif / Massive																																					
N <sub>60</sub> : 3 - 4 Yumuşak / Soft								N <sub>60</sub> : 5 - 10 Gevşek / Loose								25 - 50 % Zayıf / Poor								2 - 3 Az çatlaklı-kırıklı / Slightly fractured																																					
N <sub>60</sub> : 6 - 8 Orta Kati / M. Stiff								N <sub>60</sub> : 11 - 30 Orta Sıkı / M. Dense								50 - 75 % Orta / Fair								4 - 10 Kırıklı / Fractured																																					
N <sub>60</sub> : 9 - 15 Kati / Stiff								N <sub>60</sub> : 31 - 50 Sıkı / Dense								75 - 90 % İyi / Good								11 - 50 Çok çatlaklı-kırıklı / Heavily fractured																																					
N <sub>60</sub> : 16 - 30 Çok Kati / Very Stiff								N <sub>60</sub> : >50 Çok Sıkı / Very Dense								90 - 100 % Çok İyi / Excellent								> 50 Parçalanmış / Crushed																																					
N <sub>60</sub> : >30 Sert / Hard																																																													
<b>AYRIŞMA / WEATHERING</b>								<b>DAYANIM / STRENGTH</b>								<b>KISALTMALAR / ABBREVIATIONS</b>								<b>NOTLAR / REMARKS</b>																																					
W1 Taze / Fresh								R0 Ağır Derecede Zayıf Kayay / Ext. Weak Rock								UD : Şekli Tüp / Shelby Tube																																													
W2 Az Ayrışmış / Slightly Weathered								R1 Çok Zayıf Kayay / Very Weak Rock								RC : Kontrol Numune / Core Sample																																													
W3 Orta Derecede Ayrışmış / Moderately Weathered								R2 Zayıf Kayay / Weak Rock								SPT : St. Penetrasyon Den. / St. Penetration Test																																													
W4 Çok Ayrışmış / Highly Weathered								R3 Orta Derecede Sağlam Kayay / Medium Strong Rock								PD : Paket Deneği / Packet Test																																													
W5 Tamamen Ayrışmış / Completely Weathered								R4 Sağlam Kayay / Strong Rock								GD : Geçirgenlik Deneyi / Permeability Test																																													
W6 Rozölül Zemin (Toprak) / Residual Soil								R5 Çok Sağlam Kayay / Very Strong Rock								Pr : Presiyometre Den. / Piezometer Test																																													
R6 Ağır Derecede Sağlam Kayay / Ext. Strong Rock								R6 > 250 MPa																																																					
Sondör / Driller								Mustafa CEYLAN								Mühendis / Engineer								Hakan OKUR																																					

LİMİT Teknik Araştırma Proje, Uygulama, Müşavirlik Şah. ve Tic. A.Ş.



SONDAJ LOGU / BORING LOG																			
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü							Kuyu No / Borehole No		SK- 810								
Proje İsmi / Project Name		Gebze-Orhangazi-Izmir (İzmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - İzmir Kesimi, Belkahve Tüneli (KM:398+300-KM:402+500 Arası)							Sayfa / Sheet		2 / 4								
Görevli Şirket / Appointed Company		OTOYOL Otoyol Yatırım ve İşletme A.Ş.							Sondaj Yeri / BH Location		Portal								
									Kuyu Derinliği / BH Depth (m)		47.50								
Kuyu Derinliği / BH Depth	Örnek No / Sample No	Örnek Derinliği / Sample Depth	Örnek Türü / Sample Type	Malzeme Tipi/Çapı / Bit Type/Diameter	Malzeme Borusu	Standart Penetrasyon Deneyi / Standard Penetration Test (SPT)					Profil / Symbol	Jeoteknik Tanımlama / Geotechnical Description	Kerol Çapı / Core Diameter	Örnek Yüzdesi / Core Recovery %	Kaya Kalitesi / RQC	Kırıklar / Fractures	Ayrışma / Weathering	Dayanım / Strength	Yerinde Deneyler / In-situ Tests
						Darbe Sayısı / # of Blows	15	30	45	N <sub>60</sub> Grafiği / Graph of N <sub>60</sub>									
-10	11		RC		114									83	-	>50	W3	R2	
	12	10.50	RC											100	-	>50	W5	R1 R0	
-11		11.00															W4	R2	
	13		RC											83	-	>50	W5	R1	
-12		12.20															W3	R2	
	14		RC											78	-	>50	W4	R1	
-13		12.90															W3	R2	
	15		RC											77	-	>50	W4	R1	
-14		13.50															W3	R2	
	16		RC											93	-	>50	W4	R1	
-15		14.20															W3	R2	
	17		RC														W4	R1	
-16		15.20															W3	R2	
	18		RC											50	-	>50	W4	R1	
-17		16.00															W3	R2	
	19		RC											45	-	>50	W4	R1	
-18		17.00															W3	R2	
	20		RC											50	-	>50	W4	R1	
-19		18.00															W3	R2	
	21		RC											56	-	>50	W4	R1	
-20		18.50															W3	R2	
	22		RC											80	-	>50	W4	R1	
-21		19.50															W3	R2	
	23		RC											81	-	>50	W4	R1	
-22		20.30															W3	R2	
	24		RC											95	-	>50	W4	R1	
-23		21.30															W3	R2	
	25		RC											97	18	11-50	W3	R2	
-24		22.50															W3	R2	
	26		RC											88	-	>50	W4	R1	
-25		23.90															W2	R2	
	27		RC											73	-	>50	W3	R2	
-26		24.50															W3	R2	
	28		RC											57	-	>50	W3	R2	

LİMİT Teknik Araştırma Proje, Uygulama, Müşavirlik San. ve Tic. A.Ş.

SONDAJ LOGU / BORING LOG																																									
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü							Kuyu No / Borehole No		SK- 810																														
Proje İsmi / Project Name		Gebze-Orhangazi-Izmir (Izmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Marisa - İzmir Kesimi, Belkahve Tüneli (KM:398+300-KM:402+500 Arası)							Sayfa / Sheet		3 / 4																														
Görevli Şirket / Appointed Company		Otoyol Yatırım ve İşletme A.Ş.							Sondaj Yeri / BH Location		Portal																														
Kuyu Derinliği / BH Depth		Örnek No / Sample No		Örnek Derinliği / Sample Depth		Örnek Türü / Sample Type		Mankap Tipi/Çapı / BH Type/Diameter		Mühafaza Borusu		Standart Penetrasyon Deneyi / Standard Penetration Test (SPT)					Profili / Symbol	Jeoteknik Tanımlama / Geotechnical Description	Korut Çapı / Core Diameter		Örnek Yüzdesi / Core Recovery		Kaya Kalitesi / RQD	Kırıklar / Fractures	Ayrışma / Weathering	Dayanım / Strength	Yerinde Deneyler / In-situ Tests														
m			m	mm	mm			Darbe Sayısı / # of Blows	N <sub>60</sub> Grafiği / Graph of N <sub>60</sub>	15	30	45	10	20	30	40			50	mm	%	%						#-m													
-25	28			RC																57	-	>50	W3	R2																	
			25.40																																						
-26	29			RC																66	-	>50	W3	R2																	
			26.40																																						
	30			RC																																					
			26.80																																						
-27	31			RC																																					
			27.80																																						
	32			RC																																					
			28.30																																						
-29	33			RC																																					
			29.30																																						
-30	34			RC																																					
			30.00																																						
-31	35			RC																																					
			31.00																																						
-32	36			RC																																					
			32.50																																						
-33	37			RC																																					
			33.50																																						
-34	38			RC																																					
			34.10																																						
	39			RC																																					
			34.30																																						
-35	40			RC																																					
			35.00																																						
	41			RC																																					
			35.50																																						
-36	42			RC																																					
			36.00																																						
-37	43			RC																																					
			37.50																																						
-38	44			RC																																					
			38.00																																						
	45			RC																																					
			38.50																																						
-39	46			RC																																					
			39.00																																						
	47			RC																																					
			39.50																																						
-40	48			RC																																					

LİMİT Teknik Araştırma Proje, Uygulama, Müşavirlik San. ve Tic. A.Ş.

SONDAJ LOGU / BORING LOG																				
İdare / Administration		T.C. Ulaştırma Denizcilik ve Haberleşme Bakanlığı Karayolları Genel Müdürlüğü, Kamu Özel Sektör Ortaklığı Bölge Müdürlüğü							Kuyu No / Borehole No		SK- 810									
Proje İsmi / Project Name		Gebze-Orhangazi-Izmir (Izmit Körfez Geçişi ve Bağlantılı Yolları Dahil) Otoyolu, Manisa - İzmir Kesimi, Belkahve Tüneli (KM.398+300-KM.402+500 Arası)							Sayfa / Sheet		4 / 4									
Görevli Şirket / Appointed Company		Otoyol Yatırım ve İşletme A.Ş.							İstasyon / Station (KM)		400+923									
									Sondaj Yeri / BH Location		Portal									
									Kuyu Derinliği / BH Depth (m)		47.50									
Kuyu Derinliği BH Depth	Örnek No Sample No	Örnek Derinliği Sample Depth	Örnek Türü Sample Type	Makkep Tipi/Çapı Est. Type/Diameter	Mühafaza Borusu	Standart Penetrasyon Deneyi Standard Penetration Test (SPT)					Profil Symbol	Jeoteknik Tanımlama Geotechnical Description	Korot Çapı Core Diameter	Örnek Yüzdesi Core Recovery	Kaya Kalitesi RQD	Kırıklar Fractures	Ayrışma Weathering	Dayanım Strength	Yerinde Deneyler In-situ Tests	
						Darbe Sayısı # of Blows		N <sub>60</sub> Grafiği Graph of N <sub>60</sub>												
m		m		mm	mm	15	30	45	10	20	30	40	50	mm	%	%	#-m			
-40	48		RC											46	-	>50	W3	R2		
		40.50																		
-41	49		RC											53	-	>50	W3	R2		
		41.50																		
-42	50		RC											52	-	>50	W3	R2		
		42.50																		
13	51		RC											60	-	>50	W3	R2		
		43.00																		
	52		RC		96									50	-	>50	W3	R2		
		44.00																		
-44	53		RC											59	-	>50	W3	R2		
		45.00																		
-45	53		RC											62	-	>50	W3	R2		
		46.00																		
-46																				
	54		RC											52	-	11-50	W2	R3		
		47.50																		
-47																				
-48																				
-49																				
-50																				
-51																				
-52																				
-53																				
-54																				

LİMIT Teknik Araştırma Proje, Uygulama, Müşavirlik San. ve Tic. A.Ş.

## APPENDIX B

### CORE BOX PICTURES

Sk- 802







**SK-804**

































SK-805



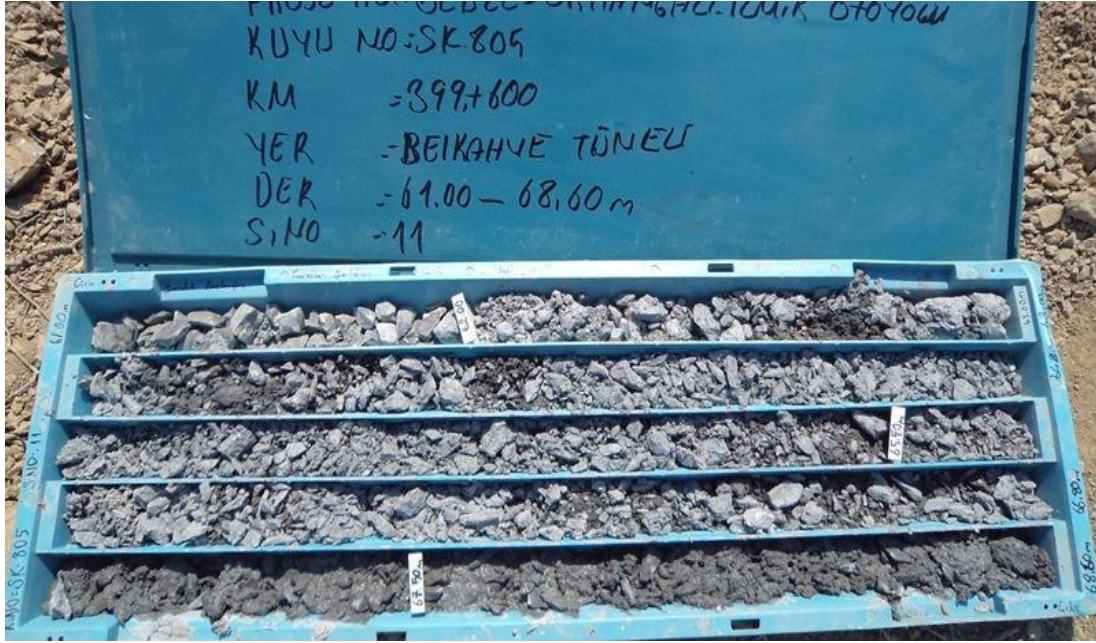




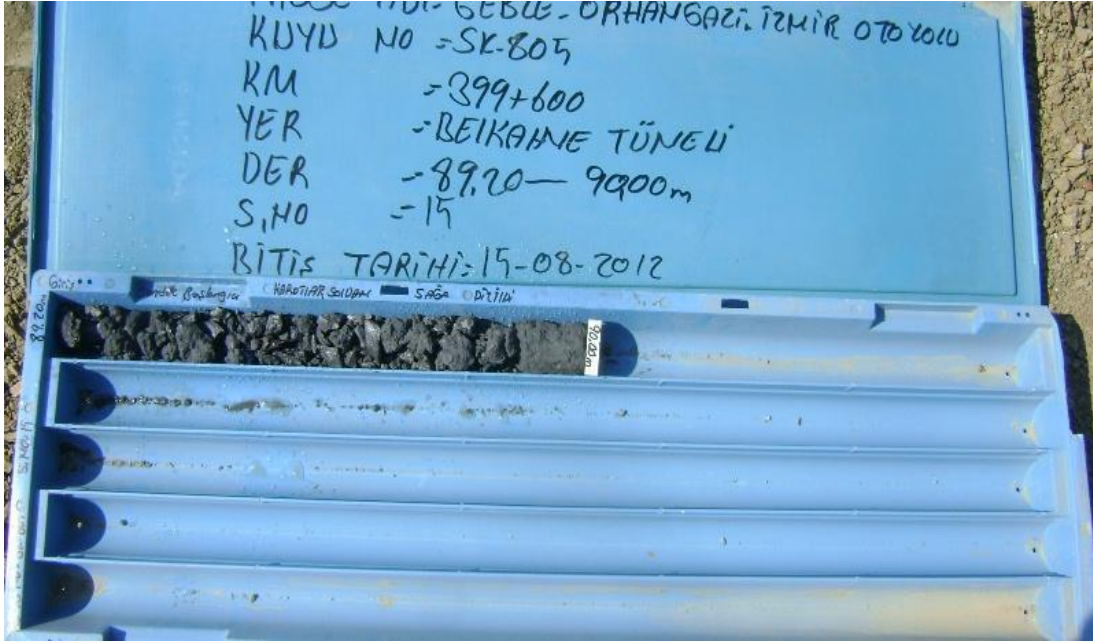












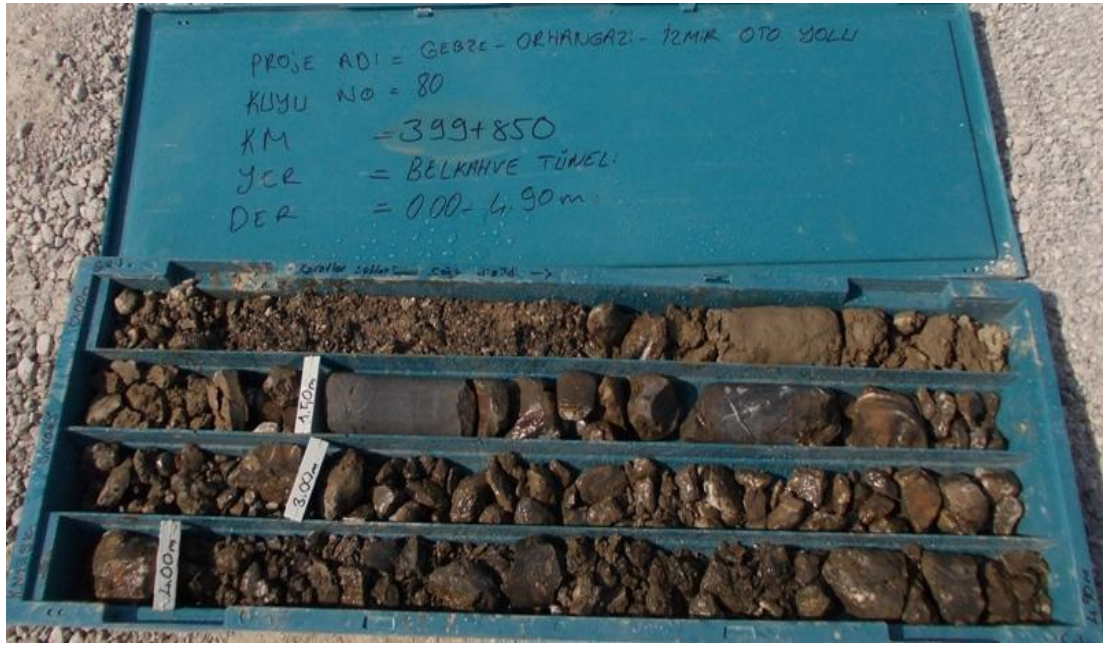
SK-806







SK-807











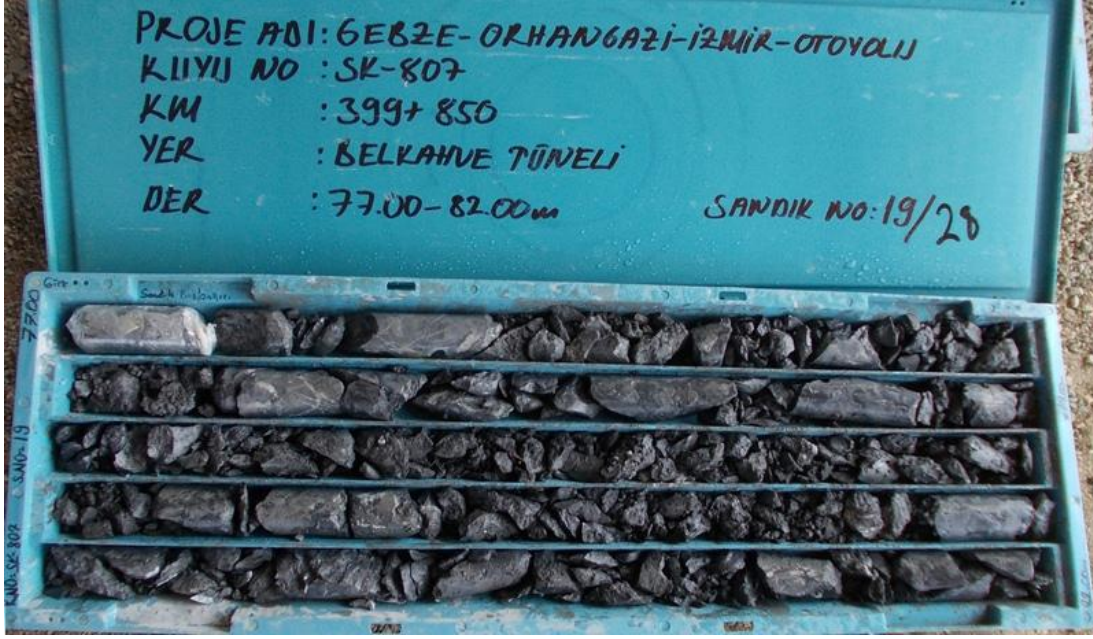








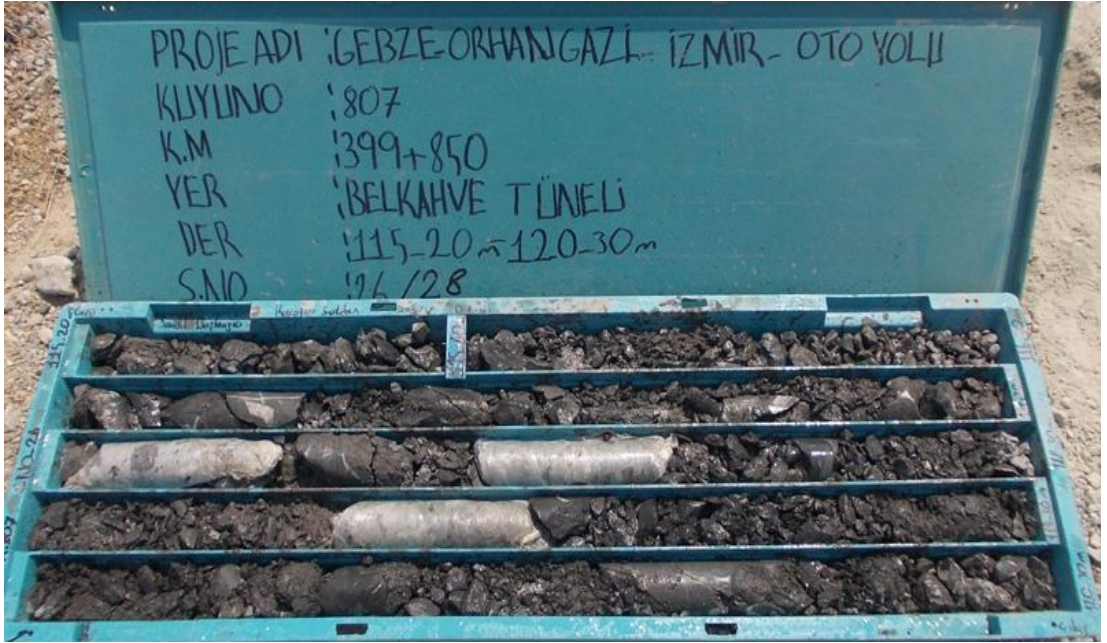
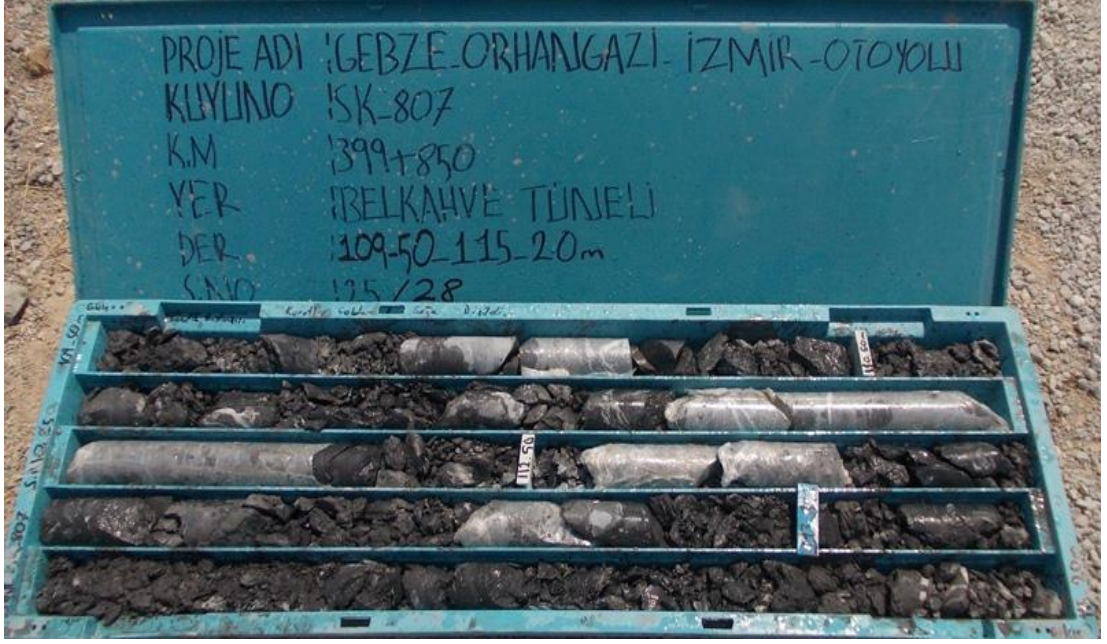


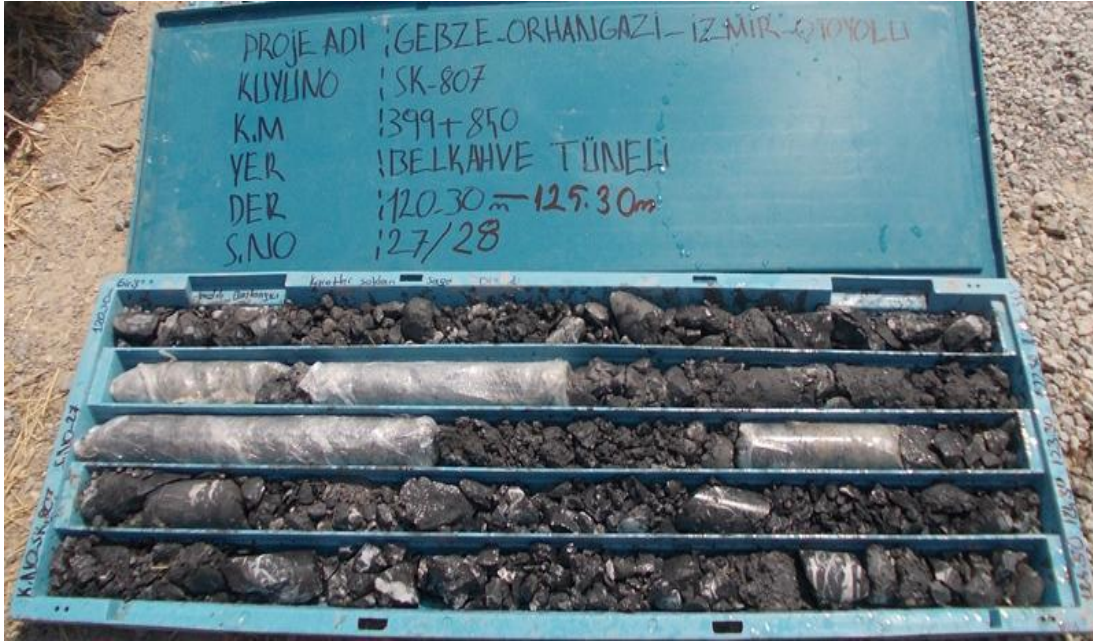












SK-808





























SK-809



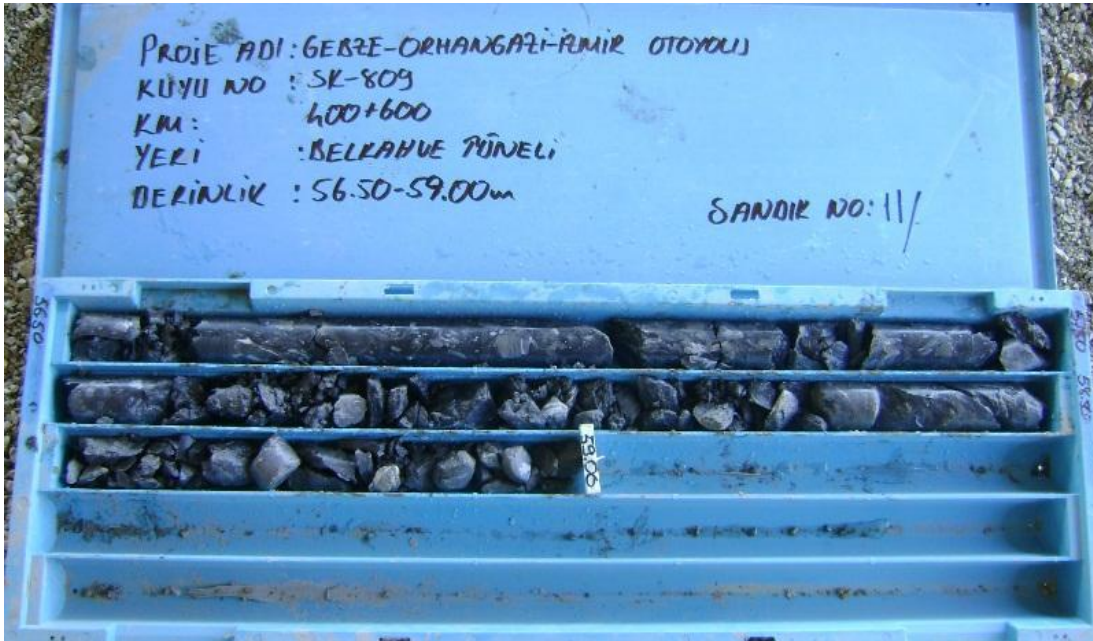




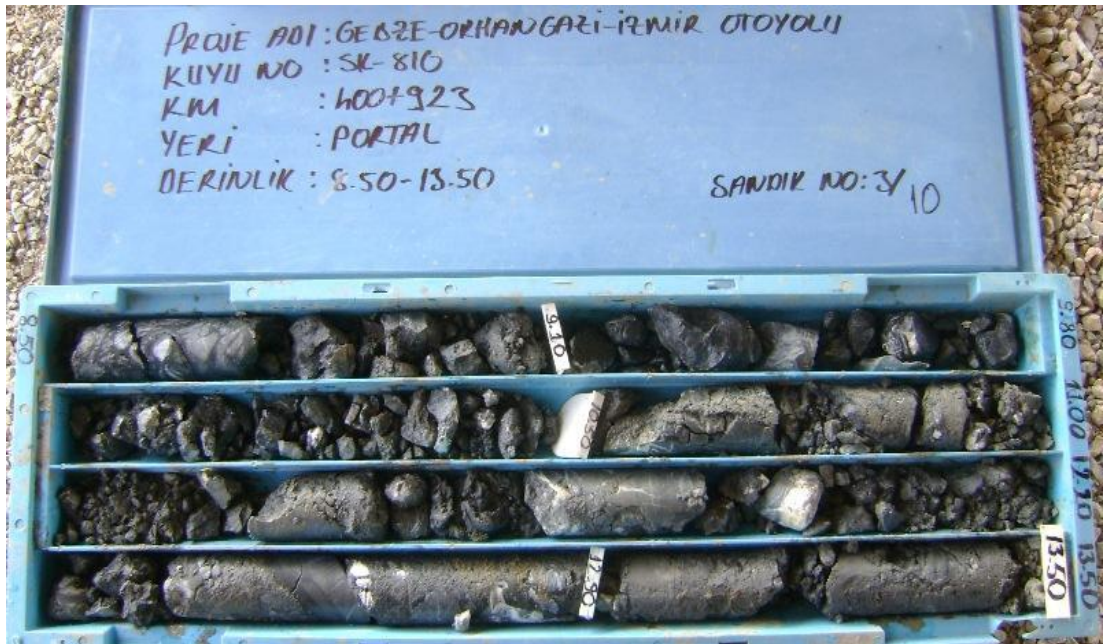








SK-810















## APPENDIX C:

### LABORATORY TEST RESULTS



LIMIT Teknik Araştırma, Proje, Uygulama, Mühendislik, Sanayi ve Ticaret A.Ş.  
İvedik OSB, 1354. Caddesi, 1395. Sokak, No:1, 06378 Yenimahalle / Ankara / TÜRKİYE  
Tel : (90 312) 394 53 63 Fax : (90 312) 394 53 64 e-mail : lab@limitteknik.com



#### LABORATUVAR DENEYLERİNİN SONUÇLARI (KAYA) RESULTS OF LABORATORY TESTS (ROCK)

**Firma Adı / Company Name** : Yüksel Domanıç Mühendislik Ltd. Şti. **Rapor Tarihi / Report Date** : 10.10.2012  
**Numune Geliş Tarihi / Sample Receive Date** : 15.09.2012  
**Proje Adı / Project Name** : Gebze - Orhangazi - İzmir (İzmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - İzmir Kesimi, Belkavhe Tüneli (KM: 398+300-402+500 Arası) **Lab. Kayıt No / Lab. Registration No.** : LMT12-09-07  
**Bakanlık Kayıt No / Ministry Registration No.** : 3368264

Örnek No / Sample No	Derinlik / Depth	Su Muhavazası / Relative Content		Doğal Birim Hacim Ağırlık / Natural Unit Weight	Kuru Birim Hacim Ağırlık / Dry Unit Weight	Çoğul Ağırlık / Specific Gravity	Boğulmuş Oran / Void Ratio	Porozite / Porosity	Su Emme / Water Absorption	Göçünür Forcete / Apparent Porosity	Tek Eksenli Basınç Dayanımı / Uniaxial Compressive Strength	Elastisite Modülü / Elastic Modulus	Poisson Oranı / Poisson's Ratio	Üç Eksenli Basınç Dayanımı / Üç Eksenli Dayanım Testi / Triaxial Compressive Strength Test			Nokta Yük İndeksi / Point Load Index	İndirek Çukme Day. (Brazilian) / Indirect Tensile Str. (by Brazilian) Test	Notlar / Notes				
		W <sub>a</sub>	γ <sub>n</sub>											γ <sub>d</sub>	G <sub>s</sub>	e				n	σ <sub>1</sub>	σ <sub>2</sub>	σ <sub>3</sub>
		%	g/cm <sup>3</sup>											g/cm <sup>3</sup>	-	-				%	%	%	kg/cm <sup>2</sup>
SK-805	RC-11	17.30	18.80	3.14	1.64	1.59																	
SK-805	RC-26	32.50	34.00	1.20	2.65	2.62													0.08				
SK-805	RC-29	36.00	37.50	0.49	2.70	2.68					349.63	22.04	0.23					0.30					
SK-805	RC-33-34	41.50	44.20	1.09	1.90	1.88					1*	1*	1*					0.12					
SK-805	RC-38	46.90	48.20	3.79	1.64	1.58												0.66					
SK-805	RC-40	49.40	50.55	0.70	2.68	2.66					785.25	61.77	0.32					2.65					
SK-805	RC-44-48	52.70	57.00	0.12	2.72	2.72												4.05					
SK-805	RC-64-65	73.40	75.00	0.72	2.72	2.70												1.72					
SK-807	RC-17	22.50	23.50	0.42	2.66	2.65					546.83	57.11	0.18					0.37					
SK-807	RC-24	31.50	33.00	0.10	2.68	2.68												1.21					
SK-807	RC-27	39.00	41.00	0.65	2.65	2.63					459.60	36.50	0.24					3.28					
SK-807	RC-32	47.20	47.90	0.59	2.68	2.66					781.55	58.96	0.21					3.75					
SK-807	RC-37-39	53.00	56.80	0.17	2.70	2.69												3.45					
SK-807	RC-50	70.40	72.00	0.82	2.70	2.68												5.30					
SK-807	RC-52	72.70	75.20	0.43	2.82	2.81					132.93	5.18	0.21					4.47					
SK-807	RC-53-54	75.20	77.00	0.31	2.66	2.65												1.18					
SK-807	RC-57	82.00	83.20	0.15	2.66	2.66																	
SK-807	RC-64	87.40	88.30	0.38	2.71	2.70					1575.09	52.10	0.21										
SK-807	RC-67	90.00	92.00	0.19	2.65	2.64																	
SK-807	RC-75-76	97.00	99.20	0.37	2.74	2.73																	
SK-807	RC-80	102.10	103.50	0.08	2.68	2.68																	
SK-807	RC-83	105.60	106.50	3.86	2.33	2.24					1*	1*	1*										
SK-807	RC-86-87	108.20	110.50	0.26	2.64	2.63																	
SK-807	RC-88	110.50	112.50	0.47	2.70	2.69					1086.72	50.92	0.19										
SK-807	RC-89-90	112.50	115.60	1.09	2.71	2.68																	

**Açıklamalar / Remarks** : Not 1\* : Örnek kesilirken kırıldığı için deney yapılamamıştır.

**Deneysel Sorumluluğu Mühendisi / Test Responsible Engineer**  
Karaca KARAKAS, Jeo. Müh./Geo. Eng.

**Lab. Denetçi Mühendisi / Lab. Supervising Engineer**  
İnci GENÇ, Jeo. Müh./Geo. Eng.  
Belge / Certificate No:16275

**Notlar / Notes** :

1. Sız konusu deney sonuçları sadece test edilen deney numunesine aittir. / The test results belong only to the experimental samples brought to the laboratory.
2. Deney sonuçları laboratuvarımız izni olmadan kopyalanamaz ve çoğaltılamaz. / The test results can not be copied and reproduced without permission.
3. Laboratuvarımız 4708 sayılı kanun gereği T.C. Çevre ve Şehircilik Bakanlığı Tipi İşleri Genel Müdürlüğü tarafından verilen 09/08/2011 tarih ve 316 No'lu laboratuvar izin belgesine sahiptir.  
Our laboratory has permit number 316 dated 09/08/2011, provided by the General Directorate of Construction and Urbanism in accordance with the Law 4708.

**LABORATUVAR DENEYLERİNİN SONUÇLARI (KAYA)**  
**RESULTS OF LABORATORY TESTS (ROCK)**

**Firma Adı / Company Name** : Yüksek Domanic Mühendislik Ltd. Şti. **Rapor Tarihi / Report Date** : 10.10.2012  
**Proje Adı / Project Name** : Gebze - Orhangazi - Izmir (Izmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - Izmir Kesimi, Belkavhe Tüneli (KM. 398+300-402+500 Arası) **Numune Geliş Tarihi / Sample Receive Date** : 15.09.2012  
**Lab. Kayıt No / Lab. Registration No.** : LMT12-09-07  
**Bakanlık Kayıt No / Ministry Registration No.** : 3368264

Örnek No / Sample No	Derinlik / Depth	m. den / from	m. ye / to	Su İhtivaası / Moisture Content		Doğal Birim Hacim Ağırlık / Natural Unit Weight		Kuru Birim Hacim Ağırlık / Dry Unit Weight		Özgül Ağırlık / Specific Gravity	Boşluk Oranı / Void Ratio	Porozite / Porosity	Su Emme / Water Absorption	Görünür Porozite / Apparent Porosity	Tek Eksenli Basınç Dayanım / Uniaxial Compressive Strength	Elastisite Modülü / Elastic Modulus	Poisson Oranı / Poisson's Ratio	Üç Eksenli Basınç Dayanımı / Deneysel / Triaxial Compressive Strength Test			Nokta Yük İndeksi / Point Load Index	İndirek Çözme Day. / (Brazilian) Indirect Tensile Str. (By Brazilian) Test	Notlar / Notes		
				W <sub>k</sub> / %	T <sub>n</sub> / g/cm <sup>3</sup>	T <sub>d</sub> / g/cm <sup>3</sup>	G <sub>s</sub> / -	e / -	n / %									I <sub>v</sub> / %	P <sub>a</sub> / %	Q <sub>lu</sub> / kg/cm <sup>2</sup>				σ <sub>c</sub> / MPa	φ / °
SK-807	RC-93-94	117.30	119.30	1.59	2.68	2.64									1*								6.32		
SK-807	RC-97-98	121.30	123.30	1.92	2.55	2.50									1*	1*	1*							3.67	
SK-808	RC-18-20	18.35	22.35	0.88	2.60	2.57									131.30									0.16	
SK-808	RC-31	30.55	31.70	3.15	2.37	2.30									1*	1*	1*								
SK-808	RC-36	36.30	38.50	0.47	2.54	2.53									87.02	7.22	0.40								
SK-808	RC-40	45.50	48.50	0.74	2.68	2.66									813.82	69.73	0.32								
SK-808	RC-44	55.40	56.00	0.87	2.68	2.65									514.94	76.42	0.25							3.22	
SK-808	RC-47	59.60	62.00	0.84	2.69	2.67									320.17	52.05	0.33								
SK-808	RC-49-50	65.00	71.00	0.67	2.68	2.66									551.09	54.95	0.27								2.34
SK-808	RC-52-53	74.00	80.00	0.84	2.67	2.65									462.53	44.77	0.26								3.35
SK-808	RC-55	83.00	86.00	0.77	2.70	2.68									192.85	54.15	0.32								
SK-808	RC-58-59	90.00	96.00	0.78	2.54	2.52									270.28	38.17	0.40								3.05
SK-809	RC-5-6	4.60	6.00	0.15	2.70	2.70																			5.70
SK-809	RC-10-12	9.50	12.50	0.20	2.72	2.72																			5.46
SK-809	RC-15-18	14.00	16.70	0.17	2.81	2.81																			5.47
SK-809	RC-28-27	20.40	22.30	0.78	2.65	2.63									454.34	31.39	0.20								7.57
SK-809	RC-31	24.00	24.50	0.48	2.67	2.66									645.43	43.07	0.28								3.59
SK-809	RC-36	27.00	28.00	0.23	2.67	2.66																			1.11
SK-809	RC-38-40	28.40	31.00	0.23	2.71	2.70																			0.07
SK-809	RC-44-45	33.30	35.80	2.45	2.14	2.09									1*	1*	1*								
SK-809	RC-50	38.50	39.50	3.49	2.28	2.21									55.11	1.93	0.27								
SK-809	RC-52	40.50	41.50	3.18	2.12	2.05									1*	1*	1*								4.54
SK-809	RC-56-57	43.10	44.50	0.29	2.72	2.71																			
SK-809	RC-59	45.20	45.70	0.35	2.65	2.64									1*	1*	1*								
SK-809	RC-61-63	46.50	48.50	0.21	2.68	2.67																			3.41

**Açıklamalar / Remarks** : Not 1\* : Örnek kesilirken kırıldığı için deney yapılamamıştır.

**Deneysel Sorumlu Mühendis / Test Responsible Engineer**  
 Karaca KARAKUŞ, Jeo. Müh. / Geo. Eng.

**Lab. Denetçi Mühendisi / Lab. Supervising Engineer**  
 İnci GENÇ, Jeo. Müh. / Geo. Eng.  
 Belge / Certificate No: 16275

**Notlar / Notes** :  
 1. Söz konusu deney sonuçları sadece test edilen deney numunelerine aittir. / The test results belong only to the experimental samples brought to the laboratory.  
 2. Deney sonuçları laboratuvarımız izni olmadan kısmen kopyalanamaz ve çoğaltılamaz. / The test results can not be copied and reproduced without permission.  
 3. Laboratuvarımız 4708 sayılı Kanun gereği T.C. Çevre ve Şehircilik Bakanlığı Yapı İşleri Genel Müdürlüğü tarafından verilen 09/08/2011 tarih ve 316 No'lu laboratuvar izin belgesine sahiptir.  
 Our laboratory has permit number 316 dated 09/08/2011, provided by the General Directorate of Construction jobs of Ministry of Environment and Urbanization in accordance with the Law 4708.



LIMIT Teknik Araştırma, Proje, Uygulama, Müşavirlik, Sanayi ve Ticaret A.Ş.  
İvedik OSB, 1354 Caddesi, 1305. Sokak, No 1, 06379 Yenimahalle / Ankara / TÜRKİYE  
Tel : (90.312) 394 53 63 Fax : (90.312) 394 53 64 e-mail : lab@limitteknik.com



LABORATUVAR DENEYLERİNİN SONUÇLARI (KAYA)  
RESULTS OF LABORATORY TESTS (ROCK)

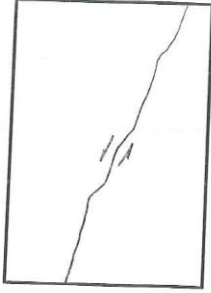
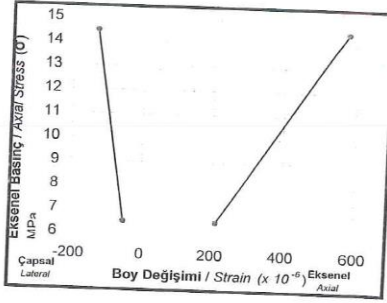

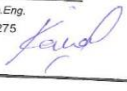
**Firma Adı** / **Company Name** : Yüksel Domanıç Mühendislik Ltd. Şti.  
**Proje Adı** / **Project Name** : Gebze - Orhangazi - İzmir (İzmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - İzmir Kesimi, Belkahve Tüneli (KM: 398+300-402+500 Arası)  
**Rapor Tarihi** / **Report Date** : 10.10.2012  
**Numune Geliş Tarihi** / **Sample Receive Date** : 15.09.2012  
**Lab. Kayıt No** / **Lab. Registration No.** : LMT12-09-07  
**Bakanlık Kayıt No** / **Ministry Registration No.** : 3368264

Kaya / Aç No Bedrock / Trial No	Örnek No Sample No	Derinlik Depth		Su Muktesası Moisture Content	Doğal Birim Hacim Ağırlık Natural Unit Weight	Kuru Birim Hacim Ağırlık Dry Unit Weight	Özgül Ağırlık Specific Gravity	Bağıl Nem Moist Ratio	Porezite Porosity	Su Emme Water Absorption	Görünür Porozite Apparent Porosity	Tek Eksenli Basınc Dayanım Uniaxial Compressive Strength	Elastisite Modülü Elastic Modulus	Poisson Oranı Poisson Ratio	Üç Eksenli Basınc Dayanım Deneği Triaxial Compressive Strength Test		Nükle Yık İndeksi Pore Coefficient	İndirgen Çekme Day. (Brazilian) Reduced Tensile Str. (By Brazilian) Test	Notlar Notes	
		m.'den from	m.'ye to												W <sub>n</sub> %	γ <sub>n</sub> g/cm <sup>3</sup>				γ <sub>d</sub> g/cm <sup>3</sup>
SK-805	RC-11	17.30	18.80	3.14	1.64	1.59														
SK-805	RC-26	32.50	34.00	1.20	2.65	2.62														0.08
SK-805	RC-29	36.00	37.50	0.49	2.70	2.68														0.30
SK-805	RC-33-34	41.50	44.20	1.09	1.90	1.88						349.63	22.04	0.23						
SK-805	RC-38	46.90	48.20	3.79	1.64	1.58						1*	1*	1*						0.12
SK-805	RC-40	40.40	50.55	0.70	2.68	2.66														0.66
SK-805	RC-44-48	52.70	57.00	0.12	2.72	2.72						785.25	61.77	0.32						
SK-805	RC-64-65	73.40	75.00	0.72	2.72	2.70														2.65
SK-807	RC-17	22.50	23.50	0.42	2.66	2.65														4.05
SK-807	RC-24	31.50	33.00	0.10	2.68	2.68						546.83	57.11	0.18						
SK-807	RC-27	39.00	41.00	0.65	2.65	2.63														1.72
SK-807	RC-32	47.20	47.80	0.59	2.68	2.66						459.60	36.50	0.24						
SK-807	RC-37-39	53.00	56.80	0.17	2.70	2.69						781.55	58.96	0.21						
SK-807	RC-50	70.40	72.00	0.82	2.70	2.68														1.64
SK-807	RC-52	72.70	75.20	0.43	2.82	2.81														0.37
SK-807	RC-53-54	75.20	77.00	0.31	2.66	2.65						132.93	5.18	0.21						
SK-807	RC-57	82.00	83.20	0.15	2.66	2.66														1.21
SK-807	RC-64	87.40	88.30	0.38	2.71	2.70														3.28
SK-807	RC-67	90.00	92.00	0.19	2.65	2.64						1575.09	52.10	0.21						
SK-807	RC-75-76	97.00	99.20	0.37	2.74	2.73														3.75
SK-807	RC-80	102.10	103.50	0.08	2.68	2.68														3.45
SK-807	RC-83	105.60	108.50	3.86	2.33	2.24														5.30
SK-807	RC-85-87	108.20	110.50	0.26	2.64	2.63						1*	1*	1*						
SK-807	RC-88	110.50	112.50	0.47	2.70	2.69														4.47
SK-807	RC-89-90	112.50	115.60	1.09	2.71	2.68						1086.72	50.92	0.19						

**Açıklamalar / Remarks** : Not 1\* : Örnek kesilirken kırıldığı için deney yapılamamıştır.

**Deney Sorumlu Mühendis / Test Responsible Engineer**  
Karaca KARAKAS, Jco. Müh./Geo.Eng.  
**Lab. Denetçi Mühendisi / Lab. Supervising Engineer**  
İnci GENÇ, Jco. Müh./Geo.Eng.  
Belge / Certificate No:16275


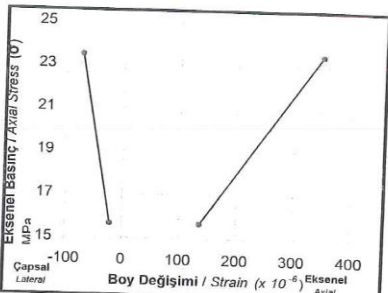
**Notlar / Notes** :  
1. Söz konusu deney sonuçları sadece test edilen numunelerine aittir. / The test results belong only to the analysed samples brought to the laboratory.  
2. Deney sonuçları Laboratuvarımız izni olmadan kısmen kopyalanamaz ve çoğaltılamaz. / The test results can not be copied and reproduced without permission.  
3. Laboratuvarımız 4708 sayılı kanun gereği T.C. Çevre ve Şehircilik Bakanlığı Yapı İşleri Genel Müdürlüğü tarafından verilen 02/08/2011 tarih ve 316 No'lu laboratuvar izin belgesine sahiptir.  
Our laboratory has permit number 316 dated 02/08/2011, provided by the General Directorate of Construction Jobs Ministry of Environment and Urbanism in accordance with the Law 4708.


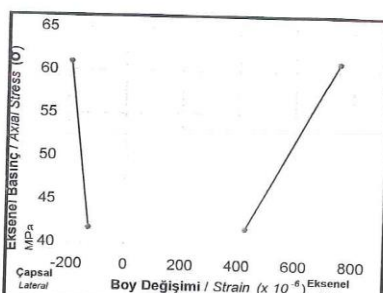
TEK EKSENİLİ BASINÇ DAYANIMI, ELASTİSİTE MODÜLÜ, POISSON ORANI TAYİNİ DENEYİ (KAYA) DETERMINATION OF UNIAXIAL COMPRESSIVE STRENGTH, ELASTIC MODULUS, POISSON'S RATIO (ROCK)		Standart No Standard No	: ISRM
Firma Adı / Company Name	: Yüksel Domanıç Mühendislik Ltd. Şti.	Yöntem Method	: Sünme ölçer ile With strain gauge
Proje Adı / Project Name	: Gebze - Orhangazi - İzmir (Izmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - İzmir Kesimi, Belkahve Tüneli (KM: 398+300-402+500 Arası)	Rapor Tarihi Report Date	: 10.10.2012
Kuyu / Çukur No Borehole / T.Pit No	: SK-805	Örnek No Sample No	: RC-29
		Derinlik Depth	: 36.00 - 37.50
Örnek Çapı Sample Diameter	: 6.30 cm	En Küçük Aksel Basınç Min. Axial Stress, $\sigma_{min}$	: 6.48 MPa
Örnek Boyu Sample Height	: 14.44 cm	En Küçük Aksel Birim Boy Değişimi Min. Axial Strain, $\epsilon_{min}$	: 214.00 x 10 <sup>-6</sup>
Örnek Alanı Sample Area	: 31.17 cm <sup>2</sup>	En Küçük Çapsal Boy Değişimi Min. Lateral Strain, $\epsilon_{c-min}$	: -48.00 x 10 <sup>-6</sup>
Yaş Örnek Ağırlığı Wet Sample Weight	: 1214.40 gr	En Büyük Aksel Basınç Max. Axial Stress, $\sigma_{max}$	: 14.48 MPa
Kuru Örnek Ağırlığı Dry Sample Weight	: 1208.50 gr	En Büyük Aksel Birim Boy Değişimi Max. Axial Strain, $\epsilon_{ax}$	: 577.00 x 10 <sup>-6</sup>
Örnek Hacmi Sample Volume	: 450.13 cm <sup>3</sup>	En Büyük Çapsal Boy Değişimi Max. Lateral Strain, $\epsilon_{c-max}$	: -132.00 x 10 <sup>-6</sup>
Nem İçeriği Moisture Content	: 0.49 %	Elastisite Modülü Elastic Modulus	E : 22.04 GPa
Doğal BHA Natural Unit Weight	: 2.70 gr/cm <sup>3</sup>	Poisson Oranı Poisson's Ratio	$\nu$ : 0.23
Kuru BHA Dry Unit Weight	: 2.68 gr/cm <sup>3</sup>		
Kırılma Yükü Failure Load	: 10899.00 kg		
Tek Eksenli Basınç Dayanımı Uniaxial Compressive Strength	: 349.63 kg/cm <sup>2</sup>		
Kırılma şekli Mode of failure			
			
Kırılma Açısı Failure Angle	: 15 °		
			
Açıklamalar / Remarks :			
Deney Sorumlu Mühendisi / Test Responsible Engineer Karaca KARAKAŞ, Jeo. Müh./Geo.Eng. 		Lab. Denetçi Mühendisi / Lab. Supervising Engineer İnci GENÇ, Jeo. Müh./Geo.Eng. Belge / Certificate No:16275 	
Notlar / Notes :			
1. Söz konusu deney sonuçları sadece test edilen deney numunelerine aittir. / The test results belong only to the experimental samples brought to the laboratory. 2. Deney sonuçları laboratuvarımız izni olmadan kısmen kopyalanamaz ve çoğaltılamaz. / The test results can not be copied and reproduced without permission. 3. Laboratuvarımız 4708 sayılı kanun gereği T.C.Çevre ve Şehircilik Bakanlığı Yapı İşleri Genel Müdürlüğü tarafından verilen 09/08/2011 tarih ve 316 No'lu laboratuvar izin belgesine sahiptir. Our laboratory has permit number 316 dated 09/08/2011, provided by the General Directorate of Construction jobs of Ministry of Environment and Urbanism in accordance with the Law 4708.			

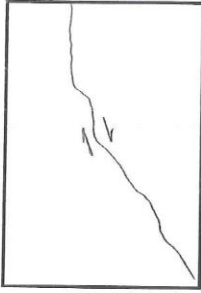
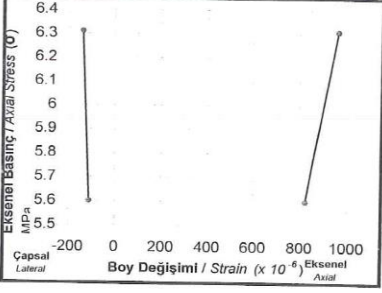
TEK EKSENLI BASINÇ DAYANIMI, ELASTİSİTE MODÜLÜ, POISSON ORANI TAYİNİ DENEYİ (KAYA) DETERMINATION OF UNIAXIAL COMPRESSIVE STRENGTH, ELASTIC MODULUS, POISSON'S RATIO (ROCK)		Standart No Standard No	: ISRM
		Yöntem Method	: Sünme ölçer ile With strain gauge
Firma Adı / Company Name	: Yüksel Domanıç Mühendislik Ltd. Şti.	Rapor Tarihi Report Date	: 10.10.2012
Proje Adı / Project Name	: Gebze - Orhangazi - İzmit (İzmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - İzmit Kesimi, Belkahve Tüneli (KM: 398+300-402+500 Arası)		
Kuyu / Çukur No Borehole / T.Pit No	: SK-805	Örnek No Sample No	: RC-40
		Derinlik Depth	: 49.40 - 50.55
Örnek Çapı Sample Diameter	: 6.32 cm	En Küçük Eksenel Basınç Min. Axial Stress, $\sigma_{min}$	: 25.49 MPa
Örnek Boyu Sample Height	: 13.40 cm	En Küçük Eksenel Birim Boy Değişimi Min. Axial Strain, $\epsilon_{min}$	: $307.00 \times 10^{-6}$
Örnek Alanı Sample Area	: 31.37 cm <sup>2</sup>	En Küçük Çapsal Boy Değişimi Min. Lateral Strain, $\epsilon_{c-min}$	: $-95.00 \times 10^{-6}$
Yaş Örnek Ağırlığı Wet Sample Weight	: 1126.50 gr	En Büyük Eksenel Basınç Max. Axial Stress, $\sigma_{max}$	: 48.90 MPa
Kuru Örnek Ağırlığı Dry Sample Weight	: 1118.70 gr	En Büyük Eksenel Birim Boy Değişimi Max. Axial Strain, $\epsilon_{max}$	: $686.00 \times 10^{-6}$
Örnek Hacmi Sample Volume	: 420.37 cm <sup>3</sup>	En Büyük Çapsal Boy Değişimi Max. Lateral Strain, $\epsilon_{c-max}$	: $-215.00 \times 10^{-6}$
Nem İçeriği Moisture Content	: 0.70 %	Elastisite Modülü Elastic Modulus	E : 61.77 GPa
Doğal BHA Natural Unit Weight	: 2.68 gr/cm <sup>3</sup>	Poisson Oranı Poisson's Ratio	$\nu$ : 0.32
Kuru BHA Dry Unit Weight	: 2.66 gr/cm <sup>3</sup>		
Kırılma Yüğü Failure Load	: 24634.00 kg		
Tek Eksenli Basınç Dayanımı Uniaxial Compressive Strength	: 785.25 kg/cm <sup>2</sup>		
Kırılma şekli Mode of failure			
Kırılma Açısı Failure Angle	: 2 °		
Açıklamalar / Remarks			
Deneç Sorumlu Mühendisi / Test Responsible Engineer	Karaca KARLAKAŞ, Jeo. Müh./ Geo. Eng.	Lab. Denetçi Mühendisi / Lab. Supervising Engineer	İnci GENÇ, Jeo. Müh./Geo. Eng. Belge / Certificate No:16275
Notlar / Notes	<p>1. Söz konusu deney sonuçları sadece test edilen deney numunelerine aittir. / The test results belong only to the experimental samples brought to the laboratory.</p> <p>2. Deney sonuçları laboratuvarımız izni olmadan kısmen kopyalanamaz ve çoğaltılamaz. / The test results can not be copied and reproduced without permission.</p> <p>3. Laboratuvarımız 4708 sayılı kanun gereği T.C. Çevre ve Şehircilik Bakanlığı Yapı İşleri Genel Müdürlüğü tarafından verilen 09/08/2011 tarih ve 316 No'lu laboratuvar izin belgesine sahiptir. / Our laboratory has permit number 316 dated 09/08/2011, provided by the General Directorate of Construction jobs of Ministry of Environment and Urbanism in accordance with the Law 4708.</p>		



TEK EKSENLI BASINÇ DAYANIMI, ELASTİSİTE MODÜLÜ, POISSON ORANI TAYİNİ DENEYİ (KAYA) DETERMINATION OF UNIAXIAL COMPRESSIVE STRENGTH, ELASTIC MODULUS, POISSON'S RATIO (ROCK)		Standart No Standard No	: ISRM
Yöntem Method		Sünme ölçer ile With Strain gauge	
<b>Firma Adı / Company Name</b>	: Yüksel Domaniç Mühendislik Ltd. Şti.	<b>Rapor Tarihi Report Date</b>	: 10.10.2012
<b>Proje Adı / Project Name</b>	: Gebze - Orhangazi - İzmir (Izmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - İzmir Kesimi, Belkahve Tüneli (KM: 398+300-402+500 Arası)		
<b>Kuyu / Çukur No Boothole / T.Pit No</b>	: SK-807	<b>Örnek No Sample No</b>	: RC-17
		<b>Derinlik Depth</b>	: 22.50 - 23.50
<b>Örnek Çapı Sample Diameter</b>	: 6.30 cm	<b>En Küçük Eksenel Basınç Min. Axial Stress, <math>\sigma_{min}</math></b>	: 17.53 MPa
<b>Örnek Boyu Sample Height</b>	: 13.22 cm	<b>En Küçük Eksenel Birim Boy Değişimi Min. Axial Strain, <math>\epsilon_{min}</math></b>	: 170.00 $\times 10^{-6}$
<b>Örnek Alanı Sample Area</b>	: 31.17 $cm^2$	<b>En Küçük Çapsal Boy Değişimi Min. Lateral Strain, <math>\epsilon_{c-min}</math></b>	: -13.00 $\times 10^{-6}$
<b>Yağ Örnek Ağırlığı Wet Sample Weight</b>	: 1095.30 gr	<b>En Büyük Eksenel Basınç Max. Axial Stress, <math>\sigma_{max}</math></b>	: 27.01 MPa
<b>Kuru Örnek Ağırlığı Dry Sample Weight</b>	: 1090.70 gr	<b>En Büyük Eksenel Birim Boy Değişimi Max. Axial Strain, <math>\epsilon_{max}</math></b>	: 336.00 $\times 10^{-6}$
<b>Örnek Hacmi Sample Volume</b>	: 412.10 $cm^3$	<b>En Büyük Çapsal Boy Değişimi Max. Lateral Strain, <math>\epsilon_{c-max}</math></b>	: -43.00 $\times 10^{-6}$
<b>Nem İçeriği Moisture Content</b>	: 0.42 %	<b>Elastisite Modülü Elastic Modulus</b>	<b>E</b> : 57.11 GPa
<b>Doğal BHA Natural Unit Weight</b>	: 2.66 $gr/cm^3$	<b>Poisson Oranı Poisson's Ratio</b>	<b><math>\nu</math></b> : 0.18
<b>Kuru BHA Dry Unit Weight</b>	: 2.65 $gr/cm^3$		
<b>Kırılma Yüklü Failure Load</b>	: 17046.00 kg		
<b>Tek Eksenli Basınç Dayanımı Uniaxial Compressive Strength</b>	: 546.83 $kg/cm^2$		
<b>Kırılma Şekli Mode of failure</b>		<b>Eksenel Basınç - Eksenel/Çapsal Boy Değişimi Grafiği Graph of Axial Stress - Axial/Lateral Strain</b>	
<b>Kırılma Açısı Failure Angle</b>	: 18 °		
<b>Açıklamalar / Remarks :</b>			
<b>Deney Sorumlusu Mühendisi / Test Responsible Engineer</b> Karaca KARAKAŞ, Jeo. Müh./ Geo.Eng.		<b>Lab. Denetçi Mühendisi / Lab. Supervising Engineer</b> İnci GENÇ, Jeo. Müh./Geo.Eng. Belge / Certificate No:16275	
<b>Notlar / Notes :</b>			
1. Söz konusu deney sonuçları sadece test edilen deney numunelerine aittir. / The test results belong only to the experimental samples brought to the laboratory.			
2. Deney sonuçları laboratuvarımız izni olmadan kısmen kopyalanamaz ve çoğaltılamaz. / The test results can not be copied and reproduced without permission.			
3. Laboratuvarımız 4708 sayılı kanun gereği T.C.Çevre ve Şehircilik Bakanlığı Yapı İşleri Genel Müdürlüğü tarafından verilen 09/08/2011 tarih ve 316 No'lu laboratuvar izin belgesine sahiptir. Our laboratory has permit number 316 dated 09/08/2011, provided by the General Directorate of Construction jobs of Ministry of Environment and Urbanism in accordance with the Law 4708.			

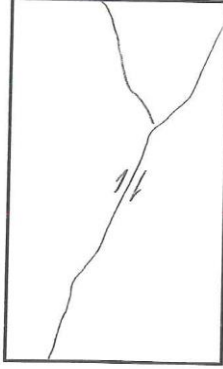
TEK EKSENELİ BASINÇ DAYANIMI, ELASTİSİTE MODÜLÜ, POISSON ORANI TAYİNİ DENEYİ (KAYA) DETERMINATION OF UNIAXIAL COMPRESSIVE STRENGTH, ELASTIC MODULUS, POISSON'S RATIO (ROCK)		Standart No Standard No	: ISRM
		Yöntem Method	: Sürme ölçer ile With strain gauge
<b>Firma Adı / Company Name</b>	: Yüksel Domanıç Mühendislik Ltd. Şti.	<b>Rapor Tarihi Report Date</b>	: 10.10.2012
<b>Proje Adı / Project Name</b>	: Gebze - Orhangazi - Izmir (Izmit Körfez Geçişi ve Bağlantı : Yolları Dahil) Otoyolu, Manisa - Izmir Kesimi, Belkahve Tüneli (KM: 398+300-402+500 Arası)		
<b>Kuyu / Çukur No Borehole / T.Pit No</b>	: SK-807	<b>Örnek No Sample No</b>	: RC-27
		<b>Derinlik Depth</b>	: 39.00 - 41.00
<b>Örnek Çapı Sample Diameter</b>	: 6.32 cm	<b>En Küçük Eksenel Basınç Min. Axial Stress, <math>\sigma_{min}</math></b>	: 15.66 MPa
<b>Örnek Boyu Sample Height</b>	: 14.56 cm	<b>En Küçük Eksenel Birim Boy Değişimi Min. Axial Strain, <math>\epsilon_{min}</math></b>	: 137.00 $\times 10^{-6}$
<b>Örnek Alanı Sample Area</b>	: 31.37 cm <sup>2</sup>	<b>En Küçük Çapsal Boy Değişimi Min. Lateral Strain, <math>\epsilon_{c-min}</math></b>	: -21.00 $\times 10^{-6}$
<b>Yaş Örnek Ağırlığı- Wet Sample Weight</b>	: 1208.70 gr	<b>En Büyük Eksenel Basınç Max. Axial Stress, <math>\sigma_{max}</math></b>	: 23.47 MPa
<b>Kuru Örnek Ağırlığı Dry Sample Weight</b>	: 1200.90 gr	<b>En Büyük Eksenel Birim Boy Değişimi Max. Axial Strain, <math>\epsilon_{max}</math></b>	: 351.00 $\times 10^{-6}$
<b>Örnek Hacmi Sample Volume</b>	: 456.76 cm <sup>3</sup>	<b>En Büyük Çapsal Boy Değişimi Max. Lateral Strain, <math>\epsilon_{c-max}</math></b>	: -73.00 $\times 10^{-6}$
<b>Nem İçeriği Moisture Content</b>	: 0.65 %	<b>Elastisite Modülü Elastic Modulus</b>	E : 36.50 GPa
<b>Doğal BHA Natural Unit Weight</b>	: 2.65 gr/cm <sup>3</sup>	<b>Poisson Oranı Poisson's Ratio</b>	$\nu$ : 0.24
<b>Kuru BHA Dry Unit Weight</b>	: 2.63 gr/cm <sup>3</sup>		
<b>Kırılma Yüğü Failure Load</b>	: 14418.00 kg		
<b>Tek Eksenel Basınç Dayanımı Uniaxial Compressive Strength</b>	: 459.60 kg/cm <sup>2</sup>		
<b>Kırılma şekli Mode of failure</b>			
		<b>Eksenel Basınç - Eksenel/Çapsal Boy Değişimi Grafiği Graph of Axial Stress - Axial/Lateral Strain</b>	
<b>Kırılma Açısı Failure Angle</b>	: 11 °		
<b>Açıklamalar / Remarks :</b>			
<b>Deney Sorumlusu Mühendisi / Test Responsible Engineer</b> Karaca KARAKAŞ, Jeo. Müh./ Geo.Eng.		<b>Lab. Denetçi Mühendisi / Lab. Supervising Engineer</b> İnci GENÇ, Jeo. Müh./Geo.Eng. Belge / Certificate No:16275	
<b>Notlar / Notes :</b>			
1. Söz konusu deney sonuçları sadece test edilen deney numunelerine aittir. / The test results belong only to the experimental samples brought to the laboratory.			
2. Deney sonuçları laboratuvarımız izni olmadan kısmen kopyalanamaz ve çoğaltılamaz. / The test results can not be copied and reproduced without permission.			
3. Laboratuvarımız 4708 sayılı kanun gereği T.C.Çevre ve Şehircilik Bakanlığı Yapı İşleri Genel Müdürlüğü tarafından verilen 09/08/2011 tarih ve 316 No'lu laboratuvar izni belgesine sahiptir. Our laboratory has permit number 316 dated 09/08/2011, provided by the General Directorate of Construction jobs of Ministry of Environment and Urbanism in accordance with the Law 4708.			

TEK EKSENLİ BASINÇ DAYANIMI, ELASTİSİTE MODÜLÜ, POISSON ORANI TAYİNİ DENEYİ (KAYA) DETERMINATION OF UNIAxIAL COMPRESSIVE STRENGTH, ELASTIC MODULUS, POISSON'S RATIO (ROCK)		Standart No Standard No	: ISRM
Firma Adı / Company Name : Yüksel Domaniç Mühendislik Ltd. Şti. Gebze - Orhangazi - İzmir (Izmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - İzmir Kesimi, Belkahve Tüneli (KM: 398+300-402+500 Arası)		Yöntem Method	: Sünme ölçer ile With strain gauge
Rapor Tarihi Report Date		: 10.10.2012	
Kuyu / Çukur No Borehole / T.Pit No	: SK-807	Örnek No Sample No	: RC-32
		Derinlik Depth	: 47.20 - 47.80
Örnek Çapı Sample Diameter	: 6.30 cm	En Küçük Eksenel Basınç Min. Axial Stress, $\sigma_{min}$	: 41.74 MPa
Örnek Boyu Sample Height	: 15.38 cm	En Küçük Eksenel Birim Boy Değişimi Min. Axial Strain, $\epsilon_{min}$	: 428.00 x 10 <sup>-6</sup>
Örnek Alanı Sample Area	: 31.17 cm <sup>2</sup>	En Küçük Çapsal Boy Değişimi Min. Lateral Strain, $\epsilon_{c-min}$	: -124.00 x 10 <sup>-6</sup>
Yağ Örnek Ağırlığı Wet Sample Weight	: 1283.20 gr	En Büyük Eksenel Basınç Max. Axial Stress, $\sigma_{max}$	: 60.96 MPa
Kuru Örnek Ağırlığı Dry Sample Weight	: 1275.70 gr	En Büyük Eksenel Birim Boy Değişimi Max. Axial Strain, $\epsilon_{max}$	: 754.00 x 10 <sup>-6</sup>
Örnek Hacmi Sample Volume	: 479.43 cm <sup>3</sup>	En Büyük Çapsal Boy Değişimi Max. Lateral Strain, $\epsilon_{c-max}$	: -192.00 x 10 <sup>-6</sup>
Nem İçeriği Moisture Content	: 0.59 %	Elastisite Modülü Elastic Modulus	E : 58.96 GPa
Doğal BHA Natural Unit Weight	: 2.68 gr/cm <sup>3</sup>	Poisson Oranı Poisson's Ratio	$\nu$ : 0.21
Kuru BHA Dry Unit Weight	: 2.66 gr/cm <sup>3</sup>		
Kırılma Yüğü Failure Load	: 24363.00 kg		
Tek Eksenli Basınç Dayanımı Uniaxial Compressive Strength	: 781.55 kg/cm <sup>2</sup>		
Kırılma şekli Mode of failure			
Kırılma Açısı Failure Angle	: 8 °		
Açıklamalar / Remarks :			
Denev Sorumlu Mühendisi / Test Responsible Engineer Karaca KARAKAŞ, Jeo. Müh./ Geo. Eng.		Lab. Denetçi Mühendisi / Lab. Supervising Engineer İnci GENÇ, Jeo. Müh./Geo. Eng. Belge / Certificate No:16275	
Notlar / Notes :			
<p>1. Söz konusu deney sonuçları sadece test edilen deney numunelerine aittir. / The test results belong only to the experimental samples brought to the laboratory.</p> <p>2. Deney sonuçları laboratuvarımızı izni olmadan kısmen kopyalanamaz ve çoğaltılamaz. / The test results can not be copied and reproduced without permission.</p> <p>3. Laboratuvarımız 4708 sayılı kanun gereği T.C. Çevre ve Şehircilik Bakanlığı Yapı İşleri Genel Müdürlüğü tarafından verilen 09/08/2011 tarih ve 316 No'lu laboratuvar izin belgesine sahiptir. Our laboratory has permit number 316 dated 09/08/2011, provided by the General Directorate of Construction Jobs a Ministry of Environment and Urbanism in accordance with the Law 4708.</p>			

TEK EKSENLİ BASINÇ DAYANIMI, ELASTİSİTE MODÜLÜ, POISSON ORANI TAYİNİ DENEYİ (KAYA) DETERMINATION OF UNIAXIAL COMPRESSIVE STRENGTH, ELASTIC MODULUS, POISSON'S RATIO (ROCK)		Standart No Standard No	: ISRM
		Yöntem Method	: Sünme ölçer ile With strain gauge
Firma Adı / Company Name	: Yüksel Domanıç Mühendislik Ltd. Şti. Gebze - Orhangazi - İzmit (İzmit Körfez Geçişi ve Bağlantı)	Rapor Tarihi Report Date	: 10.10.2012
Proje Adı / Project Name	: Yolları Dahil Otoyolu, Manisa - İzmit Kesimi, Belkahve Tüneli (KM: 398+300-402+500 Arası)		
Kuyu / Çukur No Borehole / TPR No	: SK-807	Örnek No Sample No	: RC-52
		Derinlik Depth	: 72.70 - 75.20
Örnek Çapı Sample Diameter	: 4.72 cm	En Küçük Eksenel Basınç Min. Axial Stress, $\sigma_{min}$	: 5.60 MPa
Örnek Boyu Sample Height	: 10.30 cm	En Küçük Eksenel Birim Boy Değişimi Min. Axial Strain, $\epsilon_{min}$	: $825.00 \times 10^{-6}$
Örnek Alanı Sample Area	: 17.50 cm <sup>2</sup>	En Küçük Çapsal Boy Değişimi Min. Lateral Strain, $\epsilon_{c-min}$	: $-109.00 \times 10^{-6}$
Yaş Örnek Ağırlığı Wet Sample Weight	: 509.10 gr	En Büyük Eksenel Basınç Max. Axial Stress, $\sigma_{max}$	: 6.31 MPa
Kuru Örnek Ağırlığı Dry Sample Weight	: 506.90 gr	En Büyük Eksenel Birim Boy Değişimi Max. Axial Strain, $\epsilon_{max}$	: $962.00 \times 10^{-6}$
Örnek Hacmi Sample Volume	: 180.22 cm <sup>3</sup>	En Büyük Çapsal Boy Değişimi Max. Lateral Strain, $\epsilon_{c-max}$	: $-138.00 \times 10^{-6}$
Nem İçeriği Moisture Content	: 0.43 %	Elastisite Modülü Elastic Modulus	E : 5.18 GPa
Doğal BHA Natural Unit Weight	: 2.82 gr/cm <sup>3</sup>	Poisson Oranı Poisson's Ratio	$\nu$ : 0.21
Kuru BHA Dry Unit Weight	: 2.81 gr/cm <sup>3</sup>		
Kırılma Yüğü Failure Load	: 2326.00 kg		
Tek Eksenli Basınç Dayanımı Uniaxial Compressive Strength	: 132.93 kg/cm <sup>2</sup>		
Kırılma şekli Mode of failure		Eksenel Basınç - Eksenel/Çapsal Boy Değişimi Grafiki Graph of Axial Stress - Axial/Lateral Strain	
Kırılma Açısı Failure Angle	: 17 °		
Açıklamalar / Remarks :			
Deney Sorumlu Mühendisi / Test Responsible Engineer Karaca KARAKAŞ, Jeo. Müh./Geo. Eng.		Lab. Denetçi Mühendisi / Lab. Supervising Engineer İnci GENÇ, Jeo. Müh./Geo. Eng. Belge / Certificate No:16275	
Notlar / Notes :			
<p>1. Söz konusu deney sonuçları sadece test edilen deney numunelerine aittir. / The test results belong only to the experimental samples brought to the laboratory.</p> <p>2. Deney sonuçları laboratuvarımız izni olmadan kısmen kopyalanamaz ve çoğaltılamaz. / The test results can not be copied and reproduced without permission.</p> <p>3. Laboratuvarımız 4708 sayılı kanun gereği T.C. Çevre ve Şehircilik Bakanlığı Yapı İşleri Genel Müdürlüğü tarafından verilen 09/08/2011 tarih ve 316 No'lu laboratuvar izin belgesine sahiptir. Our laboratory has permit number 316 dated 09/08/2011, provided by the General Directorate of Construction jobs of Ministry of Environment and Urbanism in accordance with the Law 4708.</p>			

TEK EKSENLİ BASINÇ DAYANIMI, ELASTİSİTE MODÜLÜ, POISSON ORANI TAYİNİ DENEYİ (KAYA) DETERMINATION OF UNIAXIAL COMPRESSIVE STRENGTH, ELASTIC MODULUS, POISSON'S RATIO (ROCK)		Standart No Standard No	: ISRM
Yöntem Method		Sünme Ölçer ile With strain gauge	
Firma Adı / Company Name		Yüksel Domanıç Mühendislik Ltd. Şti.	
Proje Adı / Project Name		Gebze - Orhangazi - İzmir (Izmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - İzmir Kesimi, Belkahve Tüneli (KM: 398+300-402+500 Arası)	
Rapor Tarihi Report Date		10.10.2012	
Kuyu / Çukur No Borehole / T.Pit No	: SK-807	Örnek No Sample No	: RC-64
Derinlik Depth	: 87.40 - 88.30		
Örnek Çapı Sample Diameter	: 4.72	cm	En Küçük Eksenel Basınç Min. Axial Stress, $\sigma_{min}$
Örnek Boyu Sample Height	: 13.92	cm	En Küçük Eksenel Birim Boy Değişimi Min. Axial Strain, $\epsilon_{min}$
Örnek Alanı Sample Area	: 17.50	cm <sup>2</sup>	En Küçük Çapsal Boy Değişimi Min. Lateral Strain, $\epsilon_{c-min}$
Yaş Örnek Ağırlığı Wet Sample Weight	: 659.60	gr	En Büyük Eksenel Basınç Max. Axial Stress, $\sigma_{max}$
Kuru Örnek Ağırlığı Dry Sample Weight	: 657.10	gr	En Büyük Eksenel Birim Boy Değişimi Max. Axial Strain, $\epsilon_{max}$
Örnek Hacmi Sample Volume	: 243.56	cm <sup>3</sup>	En Büyük Çapsal Boy Değişimi Max. Lateral Strain, $\epsilon_{c-max}$
Nem İçeriği Moisture Content	: 0.38	%	Elastisite Modülü Elastic Modulus
Doğal BHA Natural Unit Weight	: 2.71	gr/cm <sup>3</sup>	Poisson Oranı Poisson's Ratio
Kuru BHA Dry Unit Weight	: 2.70	gr/cm <sup>3</sup>	$\nu$ : 0.21
Kırılma Yüğü Failure Load	: 27560.00	kg	
Tek Eksenli Basınç Dayanımı Uniaxial Compressive Strength	: 1575.09	kg/cm <sup>2</sup>	
Kırılma Şekli Mode of Failure			
Kırılma Açısı Failure Angle	: 1	°	
Eksenel Basınç - Eksenel/Çapsal Boy Değişimi Grafiği Graph of Axial Stress - Axial/Lateral Strain			
Açıklamalar / Remarks :			
Dene Sorumlu Mühendisi / Test Responsible Engineer Karaca KARAKAS, Jeo. Müh./Geo Eng.		Lab. Denetçi Mühendisi / Lab. Supervising Engineer İnci GENÇ, Jeo. Müh./Geo Eng. Belge / Certificate No:16275	
Notlar / Notes :			
<p>1. Söz konusu deney sonuçları sadece test edilen deney numunelerine aittir. / The test results belong only to the experimental samples brought to the laboratory.</p> <p>2. Deney sonuçları laboratuvarımız izni olmadan kısmen kopyalanamaz ve çoğaltılamaz. / The test results can not be copied and reproduced without permission.</p> <p>3. Laboratuvarımız 4708 sayılı kanun gereği T.C.Çevre ve Şehircilik Bakanlığı Yapı İşleri Genel Müdürlüğü tarafından verilen 09/08/2011 tarih ve 316 No'lu laboratuvar izin belgesine sahiptir. Our laboratory has permit number 316 dated 09/08/2011, provided by the General Directorate of Construction jobs of Ministry of Environment and Urbanism in accordance with the Law 4708.</p>			

TEK EKSENLİ BASINÇ DAYANIMI, ELASTİSİTE MODÜLÜ, POISSON ORANI TAYİNİ DENEYİ (KAYA) DETERMINATION OF UNIAXIAL COMPRESSIVE STRENGTH, ELASTIC MODULUS, POISSON'S RATIO (ROCK)		Standart No Standard No	: ISRM
		Yöntem Method	: Sünme ölçer ile With strain gauge
<b>Firma Adı / Company Name</b>	: Yüksel Domanıç Mühendislik Ltd. Şti.	<b>Rapor Tarihi Report Date</b>	: 10.10.2012
<b>Proje Adı / Project Name</b>	: Gebze - Orhangazi - İzmir (İzmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - İzmir Kesimi, Belkahve Tüneli (KM: 398+300-402+500 Arası)		
<b>Kıyuyu / Çukur No Geçiş / T.Pit No</b>	: SK-807	<b>Örnek No Sample No</b>	: RC-88
		<b>Derinlik Depth</b>	: 110.50 - 112.00
<b>Örnek Çapı Sample Diameter</b>	: 4.70 cm	<b>En Küçük Aksel Basınç Min. Axial Stress, <math>\sigma_{min}</math></b>	: 31.13 MPa
<b>Örnek Boyu Sample Height</b>	: 12.66 cm	<b>En Küçük Aksel Birim Boy Değişimi Min. Axial Strain, <math>\epsilon_{min}</math></b>	: 862.00 x 10 <sup>-6</sup>
<b>Örnek Alanı Sample Area</b>	: 17.35 cm <sup>2</sup>	<b>En Küçük Çapsal Boy Değişimi Min. Lateral Strain, <math>\epsilon_{c-min}</math></b>	: -132.00 x 10 <sup>-6</sup>
<b>Yaş Örnek Ağırlığı Wet Sample Weight</b>	: 593.20 gr	<b>En Büyük Aksel Basınç Max. Axial Stress, <math>\sigma_{max}</math></b>	: 58.73 MPa
<b>Kuru Örnek Ağırlığı Dry Sample Weight</b>	: 590.40 gr	<b>En Büyük Aksel Birim Boy Değişimi Max. Axial Strain, <math>\epsilon_{c-max}</math></b>	: 1404.00 x 10 <sup>-6</sup>
<b>Örnek Hacmi Sample Volume</b>	: 219.64 cm <sup>3</sup>	<b>En Büyük Çapsal Boy Değişimi Max. Lateral Strain, <math>\epsilon_{c-max}</math></b>	: -233.00 x 10 <sup>-6</sup>
<b>Nem İçeriği Moisture Content</b>	: 0.47 %	<b>Elastisite Modülü Elastic Modulus</b>	E : 50.92 GPa
<b>Doğal BHA Natural Unit Weight</b>	: 2.70 gr/cm <sup>3</sup>	<b>Poisson Oranı Poisson's Ratio</b>	$\nu$ : 0.19
<b>Kuru BHA Dry Unit Weight</b>	: 2.69 gr/cm <sup>3</sup>		
<b>Kırılma Yüklü Failure Load</b>	: 18854.00 kg		
<b>Tek Eksel Basınç Dayanımı Uniaxial Compressive Strength</b>	: 1086.72 kg/cm <sup>2</sup>		
<b>Kırılma Şekli Mode of failure</b>			
<b>Kırılma Açısı Failure Angle</b>	: 17 °		
<b>Açıklamalar / Remarks :</b>			
<b>Deneysel Sorumlu Mühendis / Test Responsible Engineer</b> Karaca KARAKAŞ, Jeo. Müh./Geo. Eng.		<b>Lab. Denetçi Mühendisi / Lab. Supervising Engineer</b> İnci GENÇ, Jeo. Müh./Geo. Eng. Belge / Certificate No:16275	
<b>Notlar / Notes :</b>			
1. Söz konusu deney sonuçları sadece test edilen deney numunelerine aittir. / The test results belong only to the experimental samples brought to the laboratory.			
2. Deney sonuçları laboratuvarımız izni olmadan kısmen kopyalanamaz ve çoğaltılamaz. / The test results can not be copied and reproduced without permission.			
3. Laboratuvarımız 4708 sayılı kanun gereği T.C.Çevre ve Şehircilik Bakanlığı Yapı İşleri Genel Müdürlüğü tarafından verilen 09/08/2011 tarih ve 316 No'lu laboratuvar izin belgesine sahiptir. / Our laboratory has permit number 316 dated 09/08/2011, provided by the General Directorate of Construction jobs of Ministry of Environment and Urbanism in accordance with the Law 4708.			

TEK EKSENLİ BASINÇ DAYANIMI DENEYİ (KAYA) UNIAXIAL COMPRESSIVE STRENGTH TEST (ROCK)		Standart No Standard No	:	ISRM	
		Yöntem Method	:	-	
<b>Firma Adı / Company Name</b>	: Yüksel Domanıç Mühendislik Ltd. Şti.		<b>Rapor Tarihi</b>		
<b>Proje Adı / Project Name</b>	: Gebze - Orhangazi - İzmir (İzmit Körfez Geçişi ve Bağlantı Yolları Dahil) Otoyolu, Manisa - İzmir Kesimi, Belkahve Tüneli (KM: 398+300-402+500 Arası)		<b>Report Date</b>	: 10.10.2012	
<b>Kıyı / Çukur No Beach / T.Pit No</b>	: SK-808	<b>Örnek No Sample No</b>	: RC-18,19,20	<b>Derinlik Depth</b>	: 18.35 - 22.35
<b>Örnek Çapı Sample Diameter</b>	: 6.32 cm	<b>Örnek Boyu Sample Height</b>	: 13.62 cm	<b>Örnek Alanı Sample Area</b>	: 31.37 cm <sup>2</sup>
<b>Yaş Örnek Ağırlığı Wet Sample Weight</b>	: 1109.00 gr	<b>Örnek Hacmi Sample Volume</b>	: 427.27 cm <sup>3</sup>	<b>Nem İçeriği Moisture Content</b>	: 0.88 %
<b>Kuru Örnek Ağırlığı Dry Sample Weight</b>	: 1099.30 gr	<b>Doğal BHA Natural Unit Weight</b>	: 2.60 gr/cm <sup>3</sup>	<b>Kuru BHA Dry Unit Weight</b>	: 2.57 gr/cm <sup>3</sup>
<b>Kırılma Yüğü Failure Load</b>	: 4119.00 kg				
<b>Tek Eksenli Basınç Dayanımı Uniaxial Compressive Strength (q<sub>u</sub>) : 131.30 kg/cm<sup>2</sup></b>					
<b>Kırılma şekli Mode of failure</b>					
<b>Kırılma Açısı Failure Angle : 19 °</b>					
<b>Açıklamalar / Remarks :</b>					
<b>Deney Sorumlu Mühendisi / Test Responsible Engineer</b> Karaca KARAKAŞ, Jeo. Müh. / Geo. Eng.		<b>Lab. Denetçi Mühendisi / Lab. Supervising Engineer</b> İnci GENÇ, Jeo. Müh. / Geo. Eng. Belge / Certificate No:16275			
<b>Notlar / Notes :</b>					
1. Söz konusu deney sonuçları sadece test edilen deney numunelerine aittir. / The test results belong only to the experimental samples brought to the laboratory.					
2. Deney sonuçları laboratuvarımız izni olmadan kısmen kopyalanamaz ve çoğaltılamaz. / The test results can not be copied and reproduced without permission.					
3. Laboratuvarımız 4708 sayılı kanun gereği T.C.Çevre ve Şehircilik Bakanlığı Yapı İşleri Genel Müdürlüğü tarafından verilen 09/08/2011 tarih ve 316 No'lu laboratuvar izin belgesine sahiptir. Our laboratory has permit number 316 dated 09/08/2011, provided by the General Directorate of Construction jobs of Ministry of Environment and Urbanism in accordance with the Law 4708.					

TEK EKSENLİ BASINÇ DAYANIMI, ELASTİSİTE MODÜLÜ, POISSON ORANI TAYİNİ DENEYİ (KAYA) DETERMINATION OF UNIAXIAL COMPRESSIVE STRENGTH, ELASTIC MODULUS, POISSON'S RATIO (ROCK)		Standart No Standard No	: ISRM
Firma Adı / Company Name		Yöntem Method	: Sünme ölçer ile With strain gauge
Proje Adı / Project Name		Rapor Tarihi Report Date	: 10.10.2012
Kuyu / Çukur No Borehole / T.Pit No	: SK-808	Örnek No Sample No	: RC-40
Örnek Çapı Sample Diameter	: 6.32 cm	Derinlik Depth	: 45.50 - 48.50
Örnek Boyu Sample Height	: 14.34 cm	En Küçük Eksenel Basınç Min. Axial Stress, $\sigma_{min}$	: 20.14 MPa
Örnek Alanı Sample Area	: 31.37 cm <sup>2</sup>	En Küçük Eksenel Birim Boy Değişimi Min. Axial Strain, $\epsilon_{min}$	: 256.00 x 10 <sup>-6</sup>
Yaş Örnek Ağırlığı Wet Sample Weight	: 1205.00 gr	En Küçük Çapsal Boy Değişimi Min. Lateral Strain, $\epsilon_{c-min}$	: 88.00 x 10 <sup>-6</sup>
Kuru Örnek Ağırlığı Dry Sample Weight	: 1196.20 gr	En Büyük Eksenel Basınç Max. Axial Stress, $\sigma_{max}$	: 49.08 MPa
Örnek Hacmi Sample Volume	: 449.86 cm <sup>3</sup>	En Büyük Eksenel Birim Boy Değişimi Max. Axial Strain, $\epsilon_{max}$	: 671.00 x 10 <sup>-6</sup>
Nem İçeriği Moisture Content	: 0.74 %	En Büyük Çapsal Boy Değişimi Max. Lateral Strain, $\epsilon_{c-max}$	: -219.00 x 10 <sup>-6</sup>
Doğal BHA Natural Unit Weight	: 2.68 gr/cm <sup>3</sup>	Elastisite Modülü Elastic Modulus	E : 69.73 GPa
Kuru BHA Dry Unit Weight	: 2.66 gr/cm <sup>3</sup>	Poisson Oranı Poisson's Ratio	$\nu$ : 0.32
Kırılma Yüğü Failure Load	: 25530.00 kg		
Tek Eksenli Basınç Dayanımı Uniaxial Compressive Strength	: 813.82 kg/cm <sup>2</sup>		
Kırılma Şekli Mode of failure			
Kırılma Açısı Failure Angle	: 7 °		
Açıklamalar / Remarks		Eksenel Basınç - Eksenel/Çapsal Boy Değişimi Grafiki Graph of Axial Stress - Axial/Lateral Strain	
Denev Sorumlu Mühendisi / Test Responsible Engineer Karaca KARAKAŞ, Jeo. Müh / Geo. Eng.		Lab. Denetçi Mühendisi / Lab. Supervising Engineer İnci GENÇ, Jeo. Müh./Geo. Eng. Belge / Certificate No:16275	
Notlar / Notes :			
1. Söz konusu deney sonuçları sadece test edilen deney numunelerine aittir. / The test results belong only to the experimental samples brought to the laboratory.			
2. Deney sonuçları laboratuvarımız izni olmadan kısmen kopyalanamaz ve çoğaltılamaz. / The test results can not be copied and reproduced without permission.			
3. Laboratuvarımız 4708 sayılı kanun gereği T.C. Çevre ve Şehircilik Bakanlığı Yapı İşleri Genel Müdürlüğü tarafından verilen 09/08/2011 tarih ve 316 No'lu laboratuvar izin belgesine sahiptir. Our laboratory has permit number 316 dated 09/08/2011, provided by the General Directorate of Construction jobs of Ministry of Environment and Urbanism in accordance with the Law 4708.			

